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BONDING

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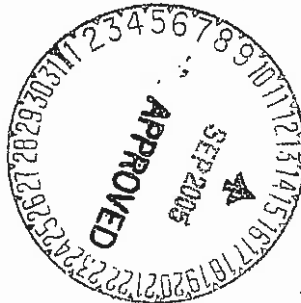
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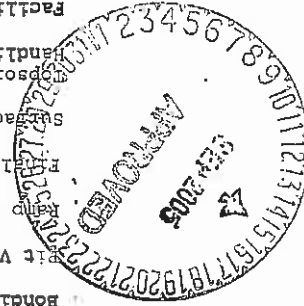
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The purpose of this chapter is to provide a reclamation cost estimate in accordance with 30 CFR, Subchapter J, with supporting documentation, for determination of a reclamation performance bond for disturbed lands at Peabody Western Coal Company's (PWCC) Black Mesa Mining Complex, including both the Kayenta and Black Mesa Mines. This document provides information regarding reclamation requirements for all disturbed lands within the Kayenta Mine AZ-0002A and AZ-0001D permit boundary and the proposed Black Mesa Mine area permanent program permit boundary. To facilitate review of reclamation and bonding requirements for the two separate operations, reclamation requirements and costs are broken out for each mine, as well as for the overall Black Mesa Complex. Reclamation costs and the corresponding amount of bond required were determined for a "worst-case" scenario assuming that, in the unlikely event of bond forfeiture, reclamation would occur at the point in time within the five-year permit term (2006 through 2010) when reclamation liabilities would be the highest. This condition would most likely occur at the stage in the mining sequence when the area from which topsoil (suitable plant growth material) has been removed is largest and the volume of material to backfill existing open pit areas is greatest. These conditions typically occur when the sum of all pit lengths is the greatest and the overburden is the thickest.

It was determined from the Mine Plan Map (Drawing No. 85210), Jurisdictional Permit and Affected Lands Map (Drawing No. 85360), and the Bonding Map (Drawing No. 89800) that the highest liability, or worse case, will occur in the year 2007. This determination was based on pit length, pit location, amount of box cut spoil, and disturbance ahead of mining (see Table 24-2-1 in Attachment 24-2). In addition, based on OSM's request, Peabody has included the existing J-7, J-16, J19-RA Pond, N-11, N-14, and N-14E mining disturbance areas in the bond calculations, even though these areas will probably be completely reclaimed by the worst-case year.

The reclamation calculations, costs, and backup documentation for all disturbed lands and facilities are provided in the following attachments:

Attachment 24-1	Cost Input and Summary Tables
Attachment 24-2	Areas/Volume Input Tables
Attachment 24-3	Mine Area (Category I) Worksheets
Attachment 24-4	Maintenance Area (Category II & IIA) Worksheets
Attachment 24-5	Facilities Area (Category V) Worksheets
Attachment 24-6	Exploration Bonds

The Bonding Map (Drawing No. 89800) included with this chapter shows the various mining areas and the estimated mining disturbance areas in the year 2007. In addition, this map shows the location of the open pit in 2007 and associated support facilities.



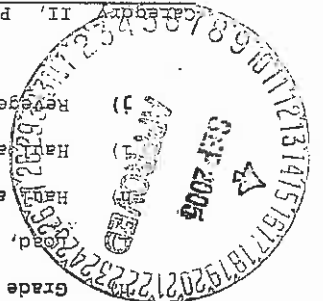
Reclamation Area Categories

Table 24-2-2 summarizes the areas associated with each category of disturbance shown on Drawing No. 89800 (i.e., Category I to Category V). The Permanent Program regulation requires a reclamation bond for Category I, II, III, IV, V, and the current mining support facilities. Categories III and IV are interim Program or pre-law affected lands and no bond was required. Following is a description of each category.

Category I, 2007 "Worst Case" Year Disturbance - Permanent Program Regulations Area -

Included in this category are four spoil piles, open pit and box cut areas (where applicable), areas ahead of mining that have been stripped of topsoil, ramps, and miscellaneous disturbance areas in and around the open pit. Estimated costs to reclaim Category I lands come under the headings of:

- a) Cast/break highwall
- b) Doze highwall material into the open pit
- c) Doze first two (adjacent) spoils into the open pit
- d) Doze back two spoils to blend with surrounding topography
- e) Backfill and grade all ramps
- f) Miscellaneous grading
- g) Grade terraces
- Grade drainages/downdrains
- Road, haul, and place riprap
- Haul and place suitable material
- Haul and place topsoil
- Revegetation



disturbance areas) - included in this category is the pre-2007 mining disturbance (area presently bonded). Category II, Permanent Program Regulations Area (Revegetated except for the mine support facilities

It is assumed that reclamation, including backfilling/grading, topsoil distribution, and revegetation, will be current from the edge of the AZ-0001D and AZ-0002A permit revegetated disturbance line to the edge of the fourth spoil pile in the Category I area. Estimated additional reclamation costs in this area would then be limited to remedial work required during a "worst case" bond release application review and is listed as Revegetation Maintenance pre-2007 and in Attachment 24-4, Worksheets 24-4-1 through 24-4-4

The areas surrounding the support facilities in Category II have been subdivided to define the areas which are permanent program revegetated areas and are being held for bond release. These reclaimed areas are classified as Category IIA areas (see Table 24-2-2 and Drawing No. 89800). The mine support facilities are in Category II, including roads,

ramps, ponds, facilities, etc., have not been included in Category IIA (as much as practicable) to reduce

"double bonding" of these facilities. The bond cost for the mining support facilities under the Category IIA

classification is calculated in Attachment 24-4 or 24-5.

The remaining areas in Category IIA are areas where PWCC has or will have the reclamation completed by the "worst case" year. These areas have not had permanent program reclamation liability release approved by the regulatory authorities; however, PWCC completed backfilling and grading, topsoil replacement, surface stabilization, and revegetation for these lands, and some of these lands have been revegetated since 1986. This bond estimate, therefore, assumes these lands will not require placement or grading of soil to change the surface topography. The permanent program permit incorporates several periodic monitoring and reporting mechanisms to assure that PWCC complies with the requirements of the permanent program. These include the annual "Surface Stabilization Report" (1991 to present), the annual "Minesoil Reconstruction and Revegetation Activities Report" (1986 to 1998) for the Black Mesa and Kayenta Mines, the "Annual Reclamation Report" (1998 to present), and frequent inspections by OSMRE, the Navajo Nation, and the Hopi Tribe.

Since PWCC has, or will have, effectively completed the majority of required reclamation work for these lands prior to the "worst case" year, the "worst case" bond estimate for the Category II and IIA lands reflects the following assumptions:

1. Since implementation of the Surface Stabilization Plan (see Chapter 26), the backfilling and grading requirements are being achieved in accordance with the permanent program permit requirements. Typically, none of the permanent program lands will require regrading; however, to be conservative and provide a "worst case" liability estimate, this estimate assumes 50 percent of the area will require surface manipulation including grading to blend the surface area with surrounding topography and promote effective drainage, backfilling and grading surface cracks and potentially unstable features, grading and blending of drainage control structures, and grading of excessive erosion areas. The remaining 50 percent of Category IIA area is assumed to include later, stable, interior reclaimed lands which are suitable to comply with permanent program backfilling and grading requirements without further surface manipulation.

2. The 50 percent of the area requiring surface topography manipulation above will require new or repaired terraces and drainage channels. This estimate includes additional bond money to reconstruct or repair the surface stabilization structures as required within this area.

3. The Minesoil Reconstruction program monitors, samples, and reports on an annual basis the existence of four feet or more of suitable plant growth material on all permanent program lands. No additional money is required for topsoil haulage and spreading. Adequate topsoil on-site is available to redistribute during the miscellaneous grading phase described above to leave a minimum of four feet of suitable plant growth material within the dozer's grading distance.





Category V, Lands Under Major Facility Areas - Permanent Program Regulations Area - This area includes the major permanent program facilities areas. The bond costs for these areas are calculated in Attachment 24-5.

Category IV, Area Disturbed Prior to 12-17-77 - Lands in this category were disturbed prior to OSMRE law regulating coal mining and, therefore, reclamation bonds were not required to be posted.

Category III, Interim Program Regulations Area - Included in this category are lands disturbed and reclaimed during the period 12-17-77 through 7-6-90 for the Kayenta Mine and 12-17-77 through the present for the Black Mesa Mine. Due to the status of the permitting process and the regulatory requirements during this time, reclamation bonds were not required to be submitted for these lands.

4. This estimate assumes dozer-ripping of 50 percent of the Category II and IIA lands and complete reclamation/vegetation of this surface area. This is conservative; however, it assures adequate bond money is available for surface soil mechanical manipulation, surface protection measures, and permanent revegetation of the area.

Reclamation Cost Categories

PWCC's experience in reclaiming mined land has shown, for the purpose of estimating bonding costs, reclamation activities can be grouped into the following categories:

- Direct Costs
1. Backfilling and grading/surface stabilization
 2. Suitable material and topsoil replacement
 3. Vegetation
 4. Exploration drilling
 5. Mine support/facility reclamation
- Indirect Costs
1. Mobilization and demobilization
 2. Contingencies
 3. Engineering redesign fee
 4. Contractor profit and overhead
 5. Reclamation management fee



The following assumptions are reflected in this reclamation bond estimate:

1. The reclamation bond is based on the cost of having a third-party contractor engaged by OSMRE complete the required reclamation work.
2. The reclamation bond is based on those conditions that define the point in the planned mining operation that presents the greatest estimated reclamation costs for that permit term. Calculating the bond in this manner assures the availability of adequate reclamation funds if, and regardless of when, a forfeiture might occur during the permit term.
3. The reclamation bond is based on OSMRE's third-party contractor adherence to the approved mining and reclamation plans, permit conditions, and performance standards.

Direct Reclamation Costs

The first major activity in the reclamation of mined lands is backfilling and grading. Although this process is discussed in detail in the backfilling and grading plan found in Chapter 21 and the Surface Stabilization Plan in Chapter 26, an unplanned cessation of mining will usually cause some deviation from the original plan. Early cessation would generally affect the projected postmining topographic configuration, location and configuration of postmining drainages, and the resulting volumetric calculations. In all cases, the bond reclamation calculations reflect completion of backfilling and grading to eliminate highwalls, establish a stable configuration, and reestablish effective drainage consistent with the approved permit.



The first step is the determination of volumes. Overburden/coal boreholes were located in the 2007 open p' areas and used to determine average overburden depths for each pit. Depth values calculated from the boreholes were used in conjunction with range diagrams for each pit area to develop a representative range diagram for each pit. These representative range diagrams formed the basis for subsequent pit volume calculations. Graphical representations of the representative range diagrams are provided at the beginning of every set of applicable pit area worksheets (see Attachment 24-3). As shown on these diagrams, some pit areas employ alternating spoil and highwall benches for stripping.

Postmine slopes were then superimposed on the range diagrams. Regraded spoil slopes were established at a minimum slope of 10h:1v and a maximum slope of 4h:1v. Regraded highwall slopes would be reduced to a minimum slope of 5h:1v and a maximum slope of 3.5h:1v. Slopes were adjusted within these ranges using a digitizer to check areas in order to obtain a cut/fill balance for each pit area. A swell factor of 25 percent for highwall material was utilized based on studies discussed in Chapter 21. This produced a final topography that could not only be revegetated, but would also allow drainage to flow through and from pit areas without impounding water. It was also assumed that in all cases there would be four standing spoils behind the open pit. This is a very conservative estimate because, in most cases, reclamation grading is current to within two spoil piles. It was assumed that the two adjacent spoils would be dozed into the open pit and the spoil a back (furthest from the pit) spoils would be graded into the adjacent troughs created by the spoil a

blended into the surrounding topography (see the representative range diagrams in Attachment 24-3). Highwall reduction would be accomplished by drilling and shooting the highwall (see Worksheet 24-3-2 for each active pit area) and then dozing the blasted material into the open pit. The first three rows of blastholes could be drilled with a larger diameter hole and blasted, achieving a cast of approximately 25 percent of the blasted material into the open pit. See Table 24-2-3 in Attachment 24-2 for a summary of highwall reduction and spoil grading volumes.

The remaining and postmining topography maps were compared for material movement. Due to the fact that the topographic highs and lows will generally be located in the same area after mining as they were prior to mining, it is anticipated that tracked dozers rather than tractor scrapers would be effective in backfilling portions of the U-19 and U-21 pits include box cut spoil grading areas. The timing and location of the other box pit spoil is such that other box cut spoil will be reclaimed by the end of 2007 and was not included as a liability in the "worst-case" year. In order to simplify the bonding calculations, box cut spoil areas were

overall pit lengths when calculating pit backfill and grading volumes. Estimates are a part of this document. The number of ramps for each pit area (U-7, N-6, etc. Ramp grading estimates were estimated from the Mine Plan Map (Drawing No. 85210). Total ramp lengths were estimated using

Approximate 2007 Spoil Volumes

Approximate 2007 Spoil Volumes

Approximate 2007 Spoil Volumes

Approximate 2007 Spoil Volumes

Approximate 2007 Spoil Volumes

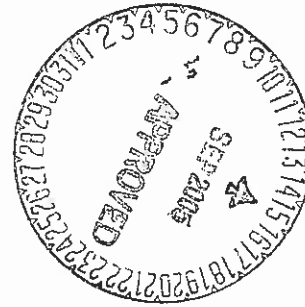


The surface Stabilization Plan, as presented in Chapter 26, discusses in detail the measures to be taken to assure stable postmining landforms. Costs have been included in this bond estimate to complete surface stabilization activities. Drainage channels will be created in conjunction with backfilling and grading operations. The additional work required is for construction of terraces, downdrains, and riprap placement. Worksheets for each mining area (Attachment 24-3, Worksheets 24-3-8 through 24-3-10) present calculations for these activities. Table 24-2-6 in Attachment 24-2 summarizes requirements for the reclamation channels, downdrains, and terraces for each pit area.

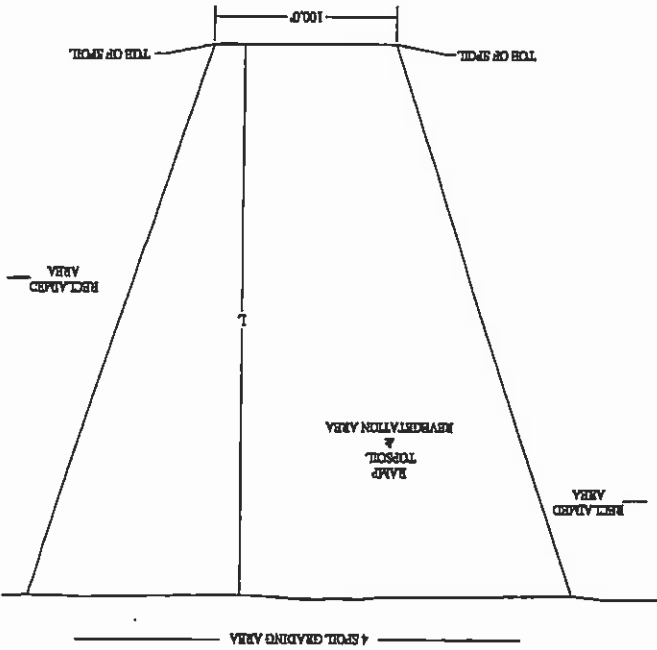
In addition to the area disturbed by highwall reduction, adjacent spoil piles, etc., there is some disturbance around the pit areas that cannot be calculated by a length times width calculation, (see Drawing No. 89800, Category I areas). It is for this reason a miscellaneous grading category has been included in the backfilling and grading calculations. This will cover additional disturbance at in the advance topsoil removal area, around the pit ends, truck dumped spoil areas, etc. An estimated grading time of one acre per shift has been assigned to this category. Please refer to Table 24-2-5 for a summary of miscellaneous grading areas and Worksheets 24-3-7 for corresponding grading calculations.

grading volumes and calculation details for each active pit area. Lengths beyond the 1,000 foot limit. Please refer to Figure 24-1 and Worksheets 24-2-4 and 24-3-6 for ramp backfilling volumetric calculations. Additional ramp grading requirements were based on remaining ramp length of 1,000 feet from the open pit (within the 4 spoil pile limit) and width of 100 feet were used in the the average pit depths previously determined and ramp grades ranging from 9 to 12 percent. A standard ramp

NOTE: ASSUME SPOIL IS GRADED TO MINIMUM 3:1 SLOPE
H : GRADING HEIGHT AT THE EDGE OF THE 4 SPOIL AREA
A : (100 + 3H) L

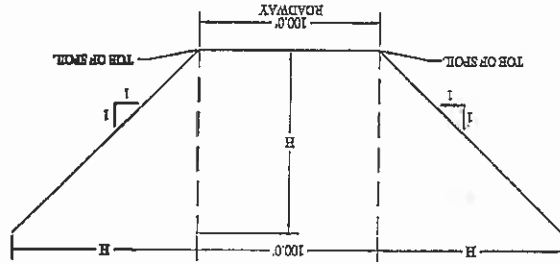


TYPICAL PLAN VIEW IN RECLAIMED AREA
(NOT TO SCALE)

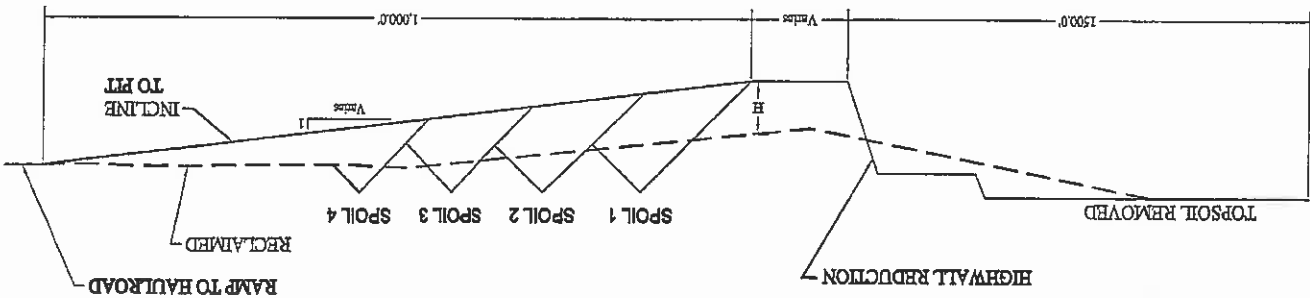


H : SCALED HEIGHT FROM TYPICAL RANGE DIAGRAMS
A : $100 H + H^2$

TYPICAL CROSS-SECTION
(NOT TO SCALE)



RAMP INCLINE GRADING - TYPICAL PROFILE
(NOT TO SCALE)



TYPICAL RAMP GRADING PLAN
(NOT TO SCALE)

FIGURE 24-1

Suitable Material and Topsoil Replacement. The second major activity in the reclamation sequence is the

replacement of suitable material and topsoil. Tractor scrapers would be used to recover, haul, and place both suitable material and topsoil. It is anticipated that in and around the mining disturbance areas, portions of the disturbed area may contain unsuitable plant growth material. Unsuitable material uncovered in the highwall reduction process which cannot be covered by grading or mixed, will be buried. The soil sampling program as discussed here, in Chapter 8, Soils Resources and Overburden, and in Chapter 22, Minesoil Reconstruction, addresses this problem. It was assumed that suitable material within the topsoil stripping area ahead of each pit could be salvaged and spread to a depth of 2.4 feet on regraded areas. The 1.6 feet of topsoil would then be redistributed.

Areas for topsoil replacement include areas ahead of mining, pit areas, graded spoil areas, ramp areas, and all facility areas. Once the areas to be topsoiled were located on the Bonding Map, Drawing No. 89800, distances from topsoil stockpiles existing or projected to exist in 2007 were measured. Weighted average topsoil haul distances were then calculated for each pit area as shown on Table 24-2-7, Attachment 24-2. Except as noted, an average grade of 2.5 percent was assumed for topsoil hauls. It was assumed that each permanent program mining area would receive an average of 1.6 feet of topsoil and 2.4 feet of suitable material over the graded spoils, for a total of 48 inches of suitable plant growth material. The J-7 and N-6 areas were assumed to initial program areas and only will require 1.0 feet of topsoil. Topsoil and suitable material replacement calculations are provided by worksheets 24-3-11 and 24-3-12.

A regraded soil sampling program has been used at Kayenta Mine since 1986 to determine the topsoil redistribution thickness. The N-11, N-14, J-16, J-19 and J-21 pit area regraded soil sampling data indicate 70 percent of all 1997/1998 sample sites consisted entirely of suitable material (PWCC, 1998a and PWCC, 1999a). An average topsoil redistribution depth of 1.6 feet was needed at Kayenta Mine in 1997 and 1998 based upon a total of 287 sample points. These values are based on approved site-specific soil and spoil suitability standards for Black Mesa and Kayenta Mines.

Suitable, near surface, and deep overburden is available throughout the leasehold as evidenced by a cursory overview of core data presented in Chapter 8, Chapter 22, and Volume 12 Appendix B of the PAP. Overburden data from the deep coreholes over the entire lease was analyzed to determine the quantity of suitable material in each pit area. The percentage of suitable overburden ranged from 32 percent in the J-7 and J-16 pits to 52 percent in the N-11 area. The suitable overburden percentage for the entire Black Mesa leasehold was 38 percent.

Premine overburden quality was compared to postmine spoil quality in the J-21 area. About 36 percent of the premine overburden strata had suitable chemical and physical characteristics. Fifty-eight percent of the final graded spoil sampled from 1986 through 1989 was determined to be suitable. Higher percentages of suitable material in the spoil suggest physical mixing and dilution of overburden has occurred during the

dragline spoiling and final grading operations. Similar partial dilution and mixing phenomenon is described by Dollhopf et. al., 1981.

The required redistribution depth of topsoil and/or suitable spoil for the Black Mesa leasehold will likely be similar to the 1.6 foot thickness determined for the 5 Kayenta Mine pit areas during 1997 and 1998. Based, however, on the 03/12/90 bond adjustment, the bond cost calculations for topsoil/suitable spoil redistribution is conservatively based upon the 4.0 foot replacement depth. It was determined, therefore, that all permanent program graded spoil areas would require the 1.6 feet of topsoil, plus an additional 2.4 feet of suitable plant growth material. The volume of material needed for these areas is shown on Table 24-

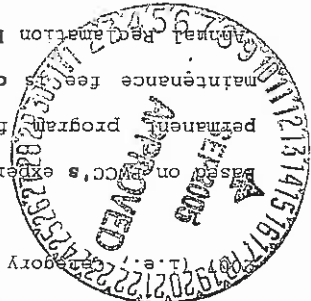
2-7.

For areas assumed to already be revegetated (i.e., Category II and IIA), verification of four feet or more of suitable plant growth material is discussed in the annual "Mineral Reclamation and Revegetation Activities Report" (1986 to 1998) and the "Annual Reclamation Report" (1999 to present) for the Black Mesa and Kayenta Mines submitted to OSMRE.

Revegetation. After the topsoil has been replaced, the seeded must be prepared prior to seeding. This is accomplished by ripping and discing the seeded on the contour. Seeding is accomplished using a range land drill or broadcast seeder. It is assumed that 100 percent of the area would have to be mulched with hay straw. Shrubs and trees are also planted in designated reclamation areas (Chapter 23). All costs, including, are shown on Table 24-13, Attachment 24-1. It was assumed that all reclamation would be complete up to the fourth spoil pile (see Attachment 24-3, Worksheets 24-3-13 and 24-3-14; Attachment 24-4, Worksheets 24-4-4 and 24-4-7; and Attachment 24-5, Worksheets 24-5-6, 24-5-13, 24-5-18, 24-5-25, 24-5-31, 24-5-37, and 24-5-42). An incremental vegetation maintenance cost of 50 percent was also included to cover potential revegetation failure for seeded areas and consequent reseeding requirements. This revegetation maintenance cost has been included for all permanent program regulation lands disturbed and reclaimed from 1984 through

(i.e., Category II and IIA lands).

Based on OSMRE's experience, recordkeeping, monitoring, and reporting, there has been only a limited amount of permanent program final reclamation lands requiring reseeding; therefore, the 50 percent revegetation maintenance fee is conservative. The "Annual Vegetation Monitoring Reports" (PWC 1993 to 1999) and the "Annual Reclamation Report" (PWC 2000 to present) for the Black Mesa and Kayenta Mines submitted to OSMRE contain the existing established perennial species seeding density. As an example, the data for the 1992 to 1994 years includes seeding density data from 16 reclaimed U-21 sites. Chapter 23 of the AZ-0001D permit states that greater than 0.75 seedling/ft² is an excellent stand and reseeding will be considered for stands with less than 0.5 seedlings/ft². In all 16 sites above, none were less than 0.5/ft² and most were greater than 1/ft². In 1998, seven reclaimed sites in the U-21 area were sampled for seeding density. The value ranged from 0.71 to 1.99 seedlings/ft² with six of the seven sites having greater than 0.75 seedlings/ft².



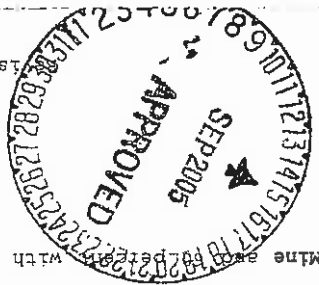
In addition, the annual reclamation reports for the Black Mesa Complex have included various categories for revegetation since the 1992 reporting year. These include REV (newly seeded), RES (reseeded sites), and INS (newly seeded or reseeded sites which were also interseeded). The text, tables and maps reflect these categories.

Finally, various annual vegetation monitoring reports include cover data for the U-21 area for lands reclaimed from 1986 to the present indicating the percentage of cover at or approaching the cover density required for bond release. In particular, a significant portion of the U-21 reclaimed area was sampled in 1998 to provide a data set supporting a Phase 2 bond release request. The reclaimed area cover was sufficient to meet the cover success standard (1998 Annual Vegetation Monitoring Report, PWCC). The U-21 area is representative of current and future permanent program reclamation management practices. All of the above data and reports indicate that reseeded of 50 percent of the permanent program lands would be a conservative estimate.

Exploration Drilling. An exploration drilling program is generally conducted in advance of the mining areas, generally within the areas to be mined. The activities of this program within the permit area are regulated and inspected by the OSMRE. All exploration activities outside of the permit area are regulated and inspected by the Bureau of Land Management (BLM). The reclamation plans provided for exploration are bonded via prospecting bonds outside the permit area and reclamation bonds inside the permit area. Attachment 24-6 includes copies of the current exploration bond calculations. All other exploration/reclamation bonds have been released. Copies of the reclamation bonds are included in Chapter 3, Attachment 10.

Facility Reclamation. The facilities, buildings, structures, and miscellaneous support infrastructure (ie: roads, powerlines, conveyors, etc.) that would have to be demolished, disposed of, and associated areas reclaimed if mining operations were to cease in the year 2007 are identified in Attachment 24-5. The following and Chapter 6 discuss reclamation of these structures and associated disturbance areas. Worksheets 24-5-1 through 24-5-16 summarize relevant demolition volumes, reclamation areas and activities, and related costs.

Structure Demolition. This bond reclamation cost estimate assumes that all PWCC controlled structures within the Black Mesa Complex, excluding the Black Mesa Pipeline Company's facilities but including all Black Mesa Mine, Kayenta Mine, and joint facilities, would have to be demolished and the resulting demolition debris disposed of. It also assumes that no salvage value be attached to any of the structures. In order to facilitate determination of separate bond breakouts for the Black Mesa and Kayenta Mines, it was assumed that 40 percent of the joint facilities are associated with the Black Mesa Mine and 60 percent with the Kayenta Mine.



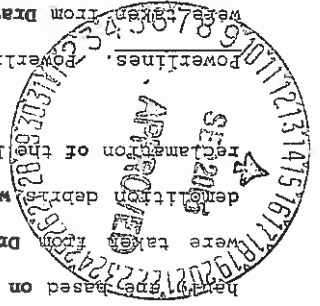
Means Heavy Construction Cost Data - 2005, was used to estimate demolition and disposal (haul up to 5 miles) costs. It is anticipated the N-6 and J-19 open pits could be approved as locations for all concrete and steel disposal. Volume determinations were made from existing maps and/or field measured. The cost per cubic foot includes disposal. Most costs, except where noted, were based on a mixture of construction materials. Demolition debris would be hauled to and placed in the backfill of the nearest open mine pit area (i.e., N-6 or J-19 open pit). All information regarding structure volumes and costs can be found on Worksheets 24-5-1. Expenses were included in both the Black Mesa and Kayenta Mine's disposal costs to include the appropriate design and permitting fees for the N-6 and J-19 disposal areas. Existing facilities will support the contractor's reclamation activities and will be reclaimed as near to the end of the project as possible. In the last year, two portable office trailers and a parts trailer would be mobilized for contractor use.

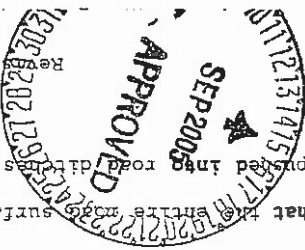
Facility Areas. After facilities and structures are demolished and the associated demolition debris is removed and disposed of, associated disturbance areas are reclaimed. The concrete footings and foundations in the top three feet will also be hauled to the nearest open pit disposal area. The top one-foot of gravel/scoria surfacing on the parking/storage areas will be buried in a trench. The trench will be excavated adjacent to the area in suitable plant growth material in order to accept the top one-foot of the surfacing which will be pushed into the trench. The material originally excavated from the trench will then be used to cover the surfacing material (gravel) that was pushed in the trench with four feet of suitable material. Once this is accomplished, the entire parking area will be ripped to a depth of three feet. One foot of suitable growth material from the surrounding area or topsoil stockpiles will then be hauled - scraper to the ripped parking area. The areas, including the borrow areas, will then be revegetated. Please refer to Attachment 24-5 and Worksheets 24-5-1 through 24-5-6 for volumes and hours.

Miscellaneous Utilities. Reclamation of utilities, including sewer lines, phone lines, and water lines is assumed to be included in the powerline, land under facilities, roads, and conveyor reclamation calculations. All underground utilities would either be removed or plugged four feet below the final grade and overlying areas reclaimed in conjunction with adjacent facilities areas.

Conveyor Demolition. The cost associated with demolition of the conveyor system is shown

on Worksheet 24-5-8. The demolition cost per cubic foot and disposal cost per cubic yard (assumes 5 mile haul) are based on Means Heavy Construction Cost Data for demolition of steel structures. Conveyor lengths were taken from Drawing No. 85210. Dimensions were field measured. It was assumed that all conveyor demolition debris would be hauled to the nearest open pit disposal area for placement in the backfill. The reclamation of the land underneath the conveyor is included in the reclamation of the mine's facilities area. Powerlines. Powerline demolition was based on the appropriate crew as published in Means. Powerline length- were taken from Drawing No. 85210 and field surveys where needed. An estimate of daily production was made to arrive at the total cost for removal. Please refer to Worksheet 24-5-9 for costs.





Scoria Pits. It was assumed that a number of scoria pits would exist as disturbed areas within the permit area in 2007. Reclamation of these areas would consist of ripping the pit areas, followed by grading, topsoiling, and seeding. Please refer to Worksheets 24-5-10 through 24-5-13 for scoria pit reclamation calculations and Table 24-2-9 in Attachment 24-2 for disturbance areas.

Landfarm. Currently, PWCC maintains one Landfarm area (i.e., T-16 Landfarm) for remediation of minor quantities of petroleum-contaminated soils. Reclamation of the Landfarm areas would involve removal of the Landfarm material, with haulage of this material to the nearest pit backfill area for placement in the fill. The limited Landfarm areas would then be ripped, graded, topsoiled, and seeded. Please refer to Worksheets 24-5-14 through 24-5-18 for the Landfarm reclamation calculations.

Airport. The existing T-3 airport would be reclaimed by digging a trench to accept the runway material, removing the 4 inches of asphalt surfacing, placing it in the trench, and covering it with the excavated material; ripping the subgrade; followed by topsoiling, and revegetation. The reclamation of the land underneath the airport is included in the reclamation of the joint facilities area. Please refer to Worksheets 24-5-19 through 24-5-20 for the airport reclamation calculations.

Road Reclamation. The three types of roads requiring reclamation within the mine site are primary roads that are to be totally reclaimed, ancillary roads that are to be totally reclaimed, and permanent primary roads that are presently primary haulage roads that will be left for the local residents, and must be narrowed. The three different road categories are differentiated on the Bonding Map (Drawing No. 89800) by of distinct symbols. There are approximately 69 miles of primary roads that will be totally reclaimed, 104 miles of ancillary roads that will be totally reclaimed, and 27 miles of primary haulage roads that will be narrowed as permanent roads for public use.

Permanent Roads. There are approximately 27 miles of primary roads that are currently (or in the future) used by local residents as bus routes and for general access to other areas. These roads will continue to be used by local residents and school districts as primary access routes after mining is completed. These roads will be narrowed to 30 feet to minimize future maintenance requirements consistent with anticipated continued uses. Reclamation will involve dozing approximately one foot of surface material off the edge(s) of the road into ditches or off the road to narrow the road, ripping and grading of the dozed area, and topsoil replacement and revegetation. Refer to Worksheets 24-5-21 through 24-5-25 for permanent road reclamation calculations. The Bonding Map (Drawing No. 89800) shows the location of these roads.

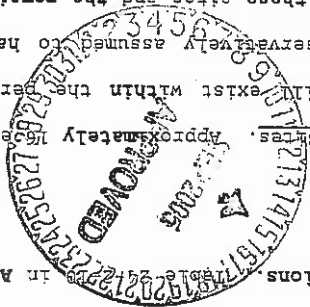
Primary Roads. There are approximately 69 miles of primary roads that will need to be reclaimed. The reclamation procedures will be much the same as permanent roads except that the entire road surface will be reclaimed. As with the permanent roads, the surfacing material will be pushed into road ditches and buried.

as part of the cut/fill grading. Refer to Worksheets 24-5-26 through 24-5-31 for primary road reclamation calculations and the Bonding Map (Drawing No. 89800) for road locations.

Accessory Roads. In 2007, there will be approximately 104 miles of accessory roads that PWCC will be responsible for reclaiming. One foot of surface material will be pushed into ditches or off the road, the upgrade will be ripped, and the cut/fills will be graded to cover the surface material. The culverts and embankments will be removed, topsoil respread, and the area revegetated. Numerous roads fall into the accessory road category, from jeep trails to surfaced roads. The number of uses vary greatly as well. PWCC has identified the roads which are used to support mining activities on the Bonding Map (Drawing No. 89800). Refer to Worksheets 24-5-32 to 24-5-37 for ancillary road reclamation calculations. Other roads that show up on this drawing, aerial photos, or USGS topographic maps were constructed over several years. Most were constructed prior to December, 1977. A majority of these roads were exploration roads that have been reclaimed. All exploration roads are required to be bonded and the reclamation inspected by the OSMRE (inside the permit area) and BLM (outside the permit area). There are numerous other roads either constructed prior to 1977 or even after 1977 that are utilized by local people (i.e., non-mining related roads). These consist of access to home sites, wood gathering areas, ceremonial and cultural resource areas, corrals, grazing areas, water troughs, etc. PWCC is not responsible for reclamation of these roads and these roads will remain to support existing local uses.

Water Storage and Sedimentation Ponds. Most of the water storage and sedimentation ponds will be totaly reclaimed while a few ponds will need to be cleaned out, but will remain in place as permanent ponds. Locations for all ponds are shown on Drawing 85405. Sediment deposition was based on annual estimates provided in Chapter 6. Embankment volumes were taken from existing, proposed, and typical designs as shown in Chapter 6. Embankment material and sediment accumulations in the ponds would be dozed into the pond basins or surrounding areas to reestablish effective drainage. Generally, all ponds would be drained prior to reclamation and be allowed to dry-out to facilitate reclamation activities. Any wet sediments would be cleaned out with a dragline while dry sediments would be cleaned out with a dozer. Sediments contained in incised ponds or the incised portions of most of the ponds would not need to be removed to reestablish effective drainage. It is also assumed that sediments meeting topsoil suitability standards could be used to topsoil pond disturbance areas. Please refer to Worksheets 24-5-38 through 24-5-42 in Attachment 24-5 for pond reclamation calculations. In Attachment 24-2 lists all ponds and summarizes the work to be performed at each pond.

Environmental Monitoring Sites. Approximately 16 environmental monitoring sites will exist off-permit and 95 monitoring water wells will exist within the permit area in 2007. Six of the off-permit environmental monitoring sites are conservatively assumed to have concrete structures requiring demolition. Following concrete demolition, both these sites and the remaining 10 off-permit sites will be reclaimed by grading and seeding the site disturbance areas. Well abandonment procedures will involve: 1) Cutting the well casing off



Actual working time is estimated at 50 minutes for each 60 minute scheduled hour. All estimates of production during an eight-hour shift only amounts to approximately seven hours due to lunch, startup, and shutdown. occur on 3rd shift, if needed. Shift scheduling was based on eight hours per shift. Actual production time days per week, 250 days per year, would allow for preventative maintenance and minor equipment repair to Production Shifts. A maximum of two shifts per day was used for this estimate. Using two shifts per day, 5

least requirements. had to be determined. The following discussion outlines the considerations utilized in determining equipment, and overall reclamation time span, all of which ultimately affect mobilization and demobilization, determined, the number of shifts, hours per shift, equipment types, operator/operating efficiencies, support Mobilization and Demobilization. Once areas and volumes for the various required reclamation activities were

Mesa Mining complex. The following summarizes the costing approach for the indirect costs associated with reclamation of the Black



Indirect Reclamation Costs

tax and Navajo Sales Tax. Equipment for the Black Mesa Mine. Kayenta has a waiver with the NGS Power Plant for Navajo diesel fuel multiplied by the hours of operation for each piece of equipment reported in Table 24-1-5 Direct Cost by tax. Gallons of fuel consumed per hour of operation were calculated from the Cost Reference Guide and then Fuel Tax. The additional cost to all equipment operation at the Black Mesa Mine area based on the Navajo fuel shovels have a positive salvage value.

conservative and it will be reevaluated during bonding calculations updates. Currently, used draglines and included on Worksheet 24-5-50. The cost of these activities was estimated from PWCC experience. This cost is Dragline and Shovel Removal. The additional cost to disassemble and remove the draglines and shovels is

are included in the area for the Kayenta Facilities worksheets. included on Worksheets 24-5-46 and 24-5-47. All other costs associated with reclamation of these facilities N-11 Coal Handling Facility. The additional cost to backfill and grade the N-11 Coal Handling Facility is

environmental monitoring sites and monitoring wells. the well. See Attachment 24-5, Worksheets 24-5-43 through 24-5-45 for the estimated costs to reclaim covers and protective fences; and 5) Scarifying and seeding the ground surface in the immediate vicinity of water is displaced; 3) grouting the top 20 feet of the well bore with cement; 4) Removing all locking well feet below ground surface with high solids bentonite cement or cement using a tremie line to assure any bore a foot below ground level or even with the ground surface; 2) Filling the well bore from the bottom to 20

Mobilization and Demobilization Costs. Mobilization and demobilization costs are based on mobilizing 39 major pieces of off-highway equipment and 29 smaller pieces of on-highway vehicles or smaller support equipment. The guidelines set forth in OSMRE's Reclamation Handbook place a value of mobilization and demobilization at one percent of the direct costs. PMCC used 1.7 percent, or \$2,425,053. This amounts to approximately \$34,000 per unit for the major equipment and \$2,500 per unit for the small equipment, plus approximately \$1,026,553 for incidental mobilization and demobilization costs which might be incurred by the contractor, including hook-up, set-up, disconnect and dismantling of the contractor's job site facilities and equipment. This is adequate money to cover a typical Means crew at a daily rate of approximately \$20,531 per day for 25 days at the start-up and 25 days at the shut-down of the project. Based on industry standards, the \$1,398,500 will provide enough money for mobilizing/demobilizing of a contractor

Reclamation Timeframe. A reasonable timeframe for a job of this magnitude is estimated to be approximately three years from start to finish. With this timeframe in mind, and the overall time per unit of equipment known, it became a matter of sizing the fleet so no one piece of equipment worked over 12,000 hours (3 years at 250 days/year x 2 shifts x 8 hrs/shift). The primary production machines and the support equipment needed for the fleet size and timeframe were then estimated. Mechanic and welder labor rates are included in the repair labor hourly costs for each piece of equipment utilized. Equipment requirements are summarized by Worksheet 24-5-48.



Operator wages were all based on the Davis-Bacon wage rates for government contracts in Northern Arizona as provided by OSMRE. See Table 24-1-2 in Attachment 24-1 for labor rates.

accepted criteria (see individual worksheets). Operator performance factors were based on generally published and or as otherwise noted in the worksheets. Equipment performance was based on the Caterpillar Handbook - Edition No. 31, Means, prevailing local costs. Local cost for diesel fuel is approximately \$1.43 per gallon; therefore, fuel costs were adjusted to reflect average of 100 and 50 percent). Please see Table 24-1-1 in Attachment 24-1 for a list of all cost factors. In addition, based on CRG's Appendix 23, Section 8.2, depreciation costs were reduced by 75 percent (i.e., shift only. Because the equipment is scheduled two shifts, the CRG costs were reduced by 50 percent. In day. Based on CRG's Appendix 23, Section 8.1, CFC and overhead can be normally accrued during the first equipment, except as noted. Depreciation costs were adjusted based on operating the equipment two shifts per and performance. All equipment costs were taken from the Cost Reference Guide (CRG) for Construction possible, Caterpillar equipment was used for reclamation due to widely published information regarding costs the mine and typical contractor equipment that would be utilized for a project of this magnitude. Whenever Equipment Type. The types of equipment selected were based on similar equipment types presently operating at

time required to complete a task were, therefore increased by a factor of 1.371 (8/7 x 60/50) to account for the additional equipment time and labor associated with this shift factor.

an average distance of 560 to 600 miles. In addition, due to the size of the mine site, an interior

mobilization time for each piece of equipment to travel from one job to the next was estimated (see

Attachment 24-5, Worksheet 24-5-49).

Contingencies. Based on Table 4 in OSMR's 1987 Handbook, a contingency factor of 1.5 percent of the direct cost was retrieved; however, OSM wants FWCC to use 3.0 percent to provide for unforeseen reclamation circumstances or natural disasters/weather delays.

Engineering Redesign Fee. The reclamation plan as submitted is based on a planned life-of-mine operation. If mining should cease before the planned date, some projects may need to be re-engineered or field engineered. To account for these costs, Graph 1, OSMR 1987 Handbook was used to estimate these fees. This was estimated at 1.9 percent of the direct costs. OSM wants FWCC to use 2.5 percent.

Contractor's Profit and Overhead. Profit and overhead for the contractor was estimated using Graph 1, OSMR April, 2000 Handbook. This was estimated at 10 percent of the direct costs. OSM wants FWCC to use 15 percent. Contractor's overhead includes office maintenance, cleaning, utilities, security, and any other incidental overhead expenses to manage the project.

Reclamation Management Fee. This fee represents the cost for management of the entire project, including project inspection and supervision. Usually this is performed by a firm specializing in reclamation oversight activities. This was estimated per Graph 3, OSMR 1987 Handbook at 1.8 percent of the direct costs. OSM wants FWCC to use 2.0 percent.

Inflation. Direct costs are based on the "Cost Reference Guide for Construction Equipment" Section 9, *Tractor and Earthmoving Equipment*, updated through first quarter of 2005 and the Davis-Bacon Labor Rates published in March, 2005 (General Decision AZ20030010). In addition, FWCC has evaluated and reflected the effect of inflation on direct reclamation costs for the "worst case" year of the five-year term (i.e., 2007) and has included a 4.2 percent inflation factor in the bond calculations. The inflation factor is based on the July, 2005 Engineering News Record's Construction Cost Index. It is assumed that the inflation factor will be reviewed and adjusted, as appropriate, during the mid-term review or during the next bond calculation update.

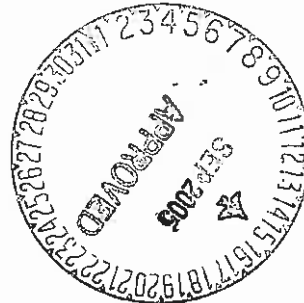
COST SUMMARY

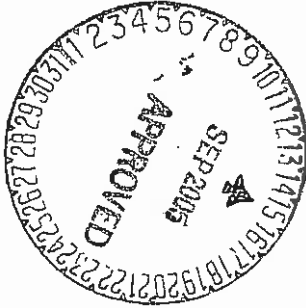
Highwall Reduction (Blasting)	\$8,921,595
Backfill and Grade Open Pits	\$17,654,553
Ramp Grading	\$5,808,419
General Grading	\$5,981,409

BACKFILLING AND GRADING (Cat. I)
DIRECT COSTS



\$557,311	=	Surface Stabilization
\$38,923,287	=	Total Backfilling & Grading
\$4,482,227	=	Suitable Material Replacement
\$13,493,148	=	Topsoil Replacement
\$17,975,376	=	Total Suitable Material/Topsoil Replacement
\$13,978,969	=	Revegetation - Pit Areas (Cat. I)
\$5,409,401	=	Revegetation Maint. Pre-2007 Dist. (Cat. II/IIA)
\$19,388,370	=	Total Revegetation
\$8,995,109	=	Grading at 50%
\$7,236	=	Surface Stabilization at 50%
\$1,271,775	=	Surface Ripping at 50%
\$10,274,120	=	Total Maintenance Activities
FACILITIES		
\$4,050,528	=	Structure Demolition
\$8,142,603	=	Reclaim Facilities Area
\$4,307,795	=	Conveyor
\$369,442	=	Powerlines
\$397,526	=	Scoria Pits
\$34,342	=	Landfarm Reclamation
\$14,506	=	J-3 Airport
\$2,193,044	=	Permanent Roads
\$11,791,978	=	Primary Roads
\$6,930,617	=	Ancillary Roads
\$4,460,030	=	Water and Sedimentation Ponds
\$115,646	=	Environmental Monitoring Sites
\$95,000	=	Monitoring Wells
\$769,371	=	N-11 Coal Handling Facilities
\$1,100,000	=	Dragline and Shovel Removal





=	\$192,456,228
=	\$1,012,499
=	\$1,018,558
=	\$7,262,406
=	\$183,162,815
=	\$40,512,647
=	\$5,991,307

TOTAL RECLAMATION LIABILITY
 Previously Approved Exploration Bond
 Black Mesa Mine (only) - Navajo Sales Tax (3.00%)
 AZ Transaction Privilege Tax (3.965%)
 Total Direct and Indirect Cost with 2006 Inflation
 Total Indirect Costs plus Inflation
 Year 2006 Inflation
 an average annual inflation rate of 4.2% was assumed.
 To project the 2006 reclamation liability cost

=	\$34,521,340
=	\$2,853,003

SUBTOTAL INDIRECT COSTS
 (2.0% of Direct Costs) Reclamation Management Fee
 (15.0% of Direct Costs) Contractor Profit and Overhead
 (2.5% of Direct Costs) Engineering Redesign Fee
 (3.0% of Direct Costs) Contingencies
 (1.7% of Direct Costs) Mobilization and Demobilization
 INDIRECT COSTS

=	\$142,650,168
=	\$11,316,587
=	\$366,771
=	\$10,373,787
=	\$291,929
=	\$284,100

SUBTOTAL DIRECT COSTS PLUS FUEL TAX
 Total Miscellaneous
 Black Mesa Fuel Tax (\$0.18 per gal.)
 Support Equipment
 Interior Mobilization
 Exploration Activities (Attachment 24-6)
 MISCELLANEOUS ITEMS

=	\$44,772,428
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Total Facilities

		<u>TOTAL RECLAMATION LIABILITY BREAKDOWN BY MINE</u>	
BLACK MESA	KAYENTA	COMBINED	
\$26,442,317	\$116,207,851	= \$142,650,168	SUBTOTAL DIRECT COSTS PLUS FUEL TAX
			INDIRECT COSTS
			Mobilization and Demobilization
	\$1,975,533	= \$2,425,053	(1.7% of Direct Costs)
	\$449,519	=	Contingencies
	\$793,270	= \$4,279,505	(3.0% of Direct Costs)
	\$661,058	=	Engineering Redesign Fee
	\$2,905,196	= \$3,566,254	(2.5% of Direct Costs)
	\$3,966,348	= \$21,397,525	(15.0% of Direct Costs)
	\$17,431,178	=	Reclamation Management Fee
	\$2,324,157	= \$2,853,003	(2.0% of Direct Costs)
\$6,399,041	\$28,122,300	= \$34,521,340	SUBTOTAL INDIRECT COSTS
			To project the 2006 reclamation liability cost
			an average annual inflation rate of (4.2%) was assumed.
			Year 2006 Inflation
	\$7,509,618	= \$40,512,647	Total Indirect Costs plus Inflation
	\$33,003,030	= \$183,162,815	Total Direct and Indirect Cost with 2006 Inflation
	\$33,951,935	=	AZ Transaction Privilege Tax (3.965%)
	\$5,916,211	= \$1,018,558	Black Mesa Mine (only) - Navajo Sales Tax (3.00%)
	Exempt	=	Previously Approved Exploration Bonds:
	\$457,000	=	J-21 Phase 2 Exploration
	\$359,970	=	J-23 Phase 3 Exploration
	\$62,712	=	N-6/ N-11 Phase 1 Exploration
	\$10,229	=	N-9 Phase 1 Exploration
	\$90,951	=	N-10 Phase 1 Exploration
		=	N-9 Phase 2 Exploration
\$391,557	\$620,892	= \$1,012,449	Total Exploration
\$36,708,244	\$155,747,984	= \$192,456,228	TOTAL RECLAMATION LIABILITY





"ENR Engineering News-Record" Magazine
 Copyright 2005
 McGraw-Hill, Inc.
 1221 Avenue of the Americas
 New York, NY 10020
 Estimating for the General Contractor
 Paul J. Cook
 Copyright 1982
 R.S. Means Company, Inc.
 100 Construction Plaza, P.O. Box 800
 Kingston, MA 02364-0800

RS Means Site Work & Landscape Cost Data 2004
 24th Annual Edition
 R.S. Means Company, Inc.
 63 Smiths Lane
 Kingston, MA 02364-0800

Caterpillar Performance Handbook
 Edition 28
 October, 1997
 Caterpillar Inc., Peoria, IL
 Caterpillar Performance Handbook
 Edition 31
 October, 2000
 Caterpillar Inc., Peoria, IL

References

The reclamation bond will be incrementally reviewed for inflation and adjusted in December, 2006. This document and supporting maps demonstrate that the entire permanent program regulations permit area could be reclaimed for \$192,456,228. In addition, this bond estimate includes enough money to reclaim both the Black Mesa and Kayenta Mines, even though the current A2-0001D permit only requires bonding for the Kayenta Mine while the Black Mesa Mine Permanent Program permit is pending. Currently, the Kayenta Mine has \$131,192,000 bond submitted to OSMRE and the Black Mesa Mine has an estimated \$47,862,000 coal lease bond posted for a total bond of \$179,054,000. With approval of RWCC's July, 2005 revised reclamation liability estimate, RWCC will require an additional bond of \$24,555,984. This additional bond is adequate until December, 2006. An inflation adjustment will be reviewed and posted annually, as required in 2007, and thereafter, during the five-year permit term.

Bonding Summary

Item	Amount	Notes
CURRENT BOND POSTED	\$131,192,000	
ADDITIONAL BOND REQUIRED	\$24,555,984	
PROPOSED BOND AMOUNT	\$25,000,000	
RESIDUAL BOND AMOUNT Available to RWCC	\$444,016	
TOTAL	\$11,153,756	

COMBINED

KAYENTA

BLACK MESA

Cost Reference Guide for Construction Equipment updated through first quarter of 2005

Equipment Watch, PRIMEDIA Business Directories and Book Group

1735 Technology Drive, Suite 410

San Jose, CA 95110

Fundamentals of Earthmoving

July 1975

Caterpillar Inc., Peoria, IL

RS Means Heavy Construction Cost Data

19th Annual Edition

RS Means Construction Publisher and Consultants

63 Smiths Lane

Kingston, MA 02364-0800

Handbook for Calculation of Reclamation

Bond Amounts

1987, (and Revised April, 2000)

United States Department of Interior

OSMRE

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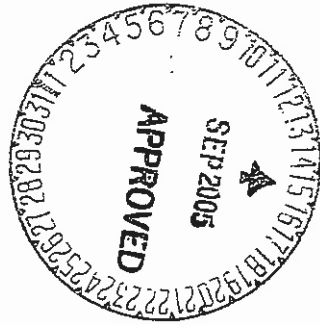
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- Major Equipment Costs
- Davis-Bacon Labor Rates
- Revegetation Costs
- Direct Costs by Mine Area
- Direct Costs by Equipment Type
- Direct Costs by Project
- Worksheets Master Summary Table
- Fuel Tax Summary Table

COST INPUT AND SUMMARY TABLES

MAJOR EQUIPMENT COSTS
Black Mesa and Kayenta Mines

-1-1

Equipment	Econ Hours	Hourly Ownership & Overhaul Expenses (Adjusted for Double Shift)				Field Repair & Fuel Expenses				Total Operating Cost/hr	Total Hourly Cost			
		\$ Depr	\$ CFC	O'Head	\$ Labor	\$ Parts	\$ Labor	\$ Parts	\$ Fuel (2)			\$ Lube	\$ Tires	\$ GEO
637E P-P Scraper	17,000	30.60	10.38	14.58	10.47	22.79	15.71	22.96	39.90	11.24	5.38	0.92	\$96.11	\$184.93
D1R Dozer	5,350	41.45	8.01	11.89	7.16	25.53	8.38	24.87	28.53	9.19	0.00	4.14	\$75.11	\$145.60
D10R Dozer	15,350	25.68	4.96	7.16	3.14	8.57	2.62	8.31	13.04	4.29	5.29	0.69	\$34.24	\$67.36
16H Grader	15,850	13.82	2.83	4.77	4.36	6.13	5.32	6.76	19.68	5.76	9.70	0.89	\$48.11	\$85.34
992G Loader	25,000	50.66	8.89	10.23	4.36	6.13	5.32	6.76	19.68	5.76	9.70	0.89	\$48.11	\$85.34
988F Series II Loader	12,500	20.06	3.69	3.01	2.56	2.24	27.21	37.59	32.91	10.23	0.00	3.76	\$111.70	\$196.78
Truck Trailer 63275,000 lbs	9,300	6.38	0.56	0.95	7.42	6.94	17.89	13.40	26.81	7.08	11.34	0.00	\$76.52	\$124.67
Dilltech D55SP	12,800	36.74	6.45	6.16	0.91	1.03	0.59	0.60	2.23	0.40	0.46	0.00	\$4.28	\$8.03
769D Dump Truck	11,500	25.91	3.29	4.59	0.47	0.62	0.59	0.60	2.23	0.40	0.46	0.00	\$4.28	\$8.03
Water Truck 14,000 gal	7,000	2.30	0.14	0.22	0.47	0.62	0.59	0.60	2.23	0.40	0.46	0.00	\$4.28	\$8.03
Light Duty Diesel Crew 4x4 3/4 ton	9,350	2.91	0.29	0.41	0.91	1.03	0.59	0.60	2.23	0.40	0.46	0.00	\$4.28	\$8.03
Equipment Supply Truck 4 axle, 50T (tolding gooseneck)	8,800	2.83	0.28	0.39	1.05	1.25	1.31	1.58	0.00	0.37	2.14	0.00	\$5.70	\$11.49
Parts Trailer 8x32 Tandem Cargo 42 CWT	13,500	0.29	0.03	0.06	0.10	0.10	0.26	0.18	0.00	0.04	0.04	0.00	\$0.52	\$1.09
Office Trailer 8x32 48 CWT	13,500	0.44	0.05	0.09	0.10	0.10	0.26	0.18	0.00	0.04	0.04	0.00	\$0.52	\$1.09
Diesel Floodlighting 6 Lights (30 ft)	4,400	1.59	0.14	0.14	0.22	0.22	0.80	0.75	0.57	0.23	0.00	0.00	\$2.35	\$5.73
3 Shank Ripper D11, 850 hp	8,200	7.27	0.74	1.31	0.72	0.79	0.80	0.75	0.57	0.23	0.00	0.00	\$2.35	\$5.73
1 Shank Ripper D7, 280 hp	6,000	8.01	0.68	0.98	1.57	4.18	1.92	3.76	0.00	0.72	0.00	3.13	\$9.53	\$24.95
3 Shank Ripper D7, 280 hp	8,200	1.88	0.21	0.32	0.42	0.98	0.79	0.27	0.00	0.06	0.00	0.02	\$1.14	\$3.59
2 cy Buckel heavy	3,750	0.91	0.06	0.08	0.87	0.53	0.79	0.27	0.00	0.06	0.00	0.02	\$1.14	\$3.59

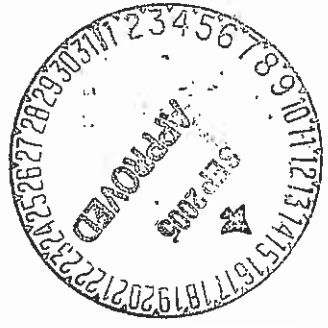
Notes:

1. Cost Information from Cost Reference Guide, 1Q2005.
2. PWOC's delivered average fuel cost (at Kayenta) between February, 2004-February, 2005, including applicable taxes and freight

Adjustments:
 Double Shift Depreciation Multiplier 75%
 Double Shift CFC and Overhead Multiplier 50%
 Local Fuel Cost (per gallon) \$1.43



Equipment, Reveg Rates.xls



**Table 24-1-2
DAVIS BACON LABOR RATES
Black Mesa and Kayenta Mines**

Type	Group	Hourly (1) Base Rate	Hourly Fringe Benefits	Total Hourly Rate
Laborers - General - Pipe Layer	1	\$10.37	\$2.77	\$13.14
	4	\$15.15	\$2.77	\$17.92
	1	\$16.84	\$6.48	\$23.32
	2	\$20.11	\$6.48	\$26.59
Power Equipment Operators (2)	3	\$21.19	\$6.48	\$27.67
	4	\$22.22	\$6.48	\$28.70
	1	\$12.26	\$4.97	\$17.23
	2	\$15.99	\$4.97	\$20.96
	3	\$16.33	\$4.97	\$21.30
	4	\$16.88	\$4.97	\$21.85
	5	\$17.09	\$4.97	\$22.06
Truck Drivers (3)	6	\$17.60	\$4.97	\$22.57
	7	\$18.97	\$4.97	\$23.94

Notes:

- Reference: Davis Bacon rates for highway and heavy construction projects in Apache and Navajo Counties, Arizona. Last modified Sept. 03, 2004 (heavy) and March. 1, 2005 (highway).
(General Decision No.s AZ200300003, AZ20030010).
- Power Equipment Operators**
 Group 1 - Equipment such as: winch truck, self-propelled compactor and tractor smaller than a D-5.
 Group 2 - Equipment such as: screening plant operators, backhoe/loader, drilling equipment and small loaders (0-6 yd³ capacity).
 Group 3 - Equipment such as: cranes (15-100 tons), motor graders, loaders (6-10 yd³ capacity), universal equipment (0-10 yd³ capacity) including backhoes, clamshell and draglines.
 Group 4 - Equipment such as: cranes (100+ tons), universal equipment including backhoes, clamshell and draglines, and holland type loaders.
- Truck Drivers**
 Group 1 - Trucks such as: pickups, station wagons, Vacuum pupnp truck, etc.
 Group 2 - Trucks such as: 2 or 3 axle Dump or Flattrack, Water Trucks under 2500 gal. Boom "A" frame, Girpote Winch and similar.
 Group 3 - Field equipment servicemen and trucks such as: 4 axle Dump/Flattrack, Fuel, Redi-Mix under 10.5 cu. Yd, water over 2500 gal. but less than 4,000 gal. and similar.
 Group 4 - Trucks such as: 5 axle Dump or Flattrack, Water Trucks over 4000 gal., Redi-Mix 10.5 to 14 cu. yd. and similar.
 Group 5 - Trucks such as: 6 axle Dump or Flattrack, Rock truck less than 16 cu yd and similar.
 Group 6 - Trucks such as: 7 or 8 axle Dump or Flattrack, Redi-Mix 14 cu yd or over and similar.
 Group 7 - Trucks such as: Off-highway equipment such as Rock Trucks 16 cu yd to 25 cu yd and similar.

Table 24-1-3
 REVEGETATION COSTS
 Black Mesa and Kayenta Mines

Spoil Suitability Sampling/Evaluation				
Sampling and Analysis (ac)	\$95.00			
Seeded Preparation				
Disking (ac)	\$45.00			
Deep ripping (ac)	\$72.00			
Seeding				
Seed costs (ac)	\$149.00			
Seeding application cost (ac)	\$55.00			
Estimated seed costs per acre based on 2001 prices.				
Mulching/Crimping				
Mulch Material (ac)	\$330.00			
Application w/ tub grinder or Haybuster/Crimping (ac)	\$75.00			
Fencing				
\$3.56/linear foot installed with an average of 29.5 feet of fence per acre = (ac)				
47" woven wire with one top strand of barbed wire, mixed steel and treated wooden fence posts:	\$105.00			
47" woven wire with one top strand of barbed wire, mixed steel and treated wooden fence posts:				
47" woven wire with one top strand of barbed wire, mixed steel and treated wooden fence posts:				\$926.00

\$315.00

Shrub, Tree and Cultural Species Planting
 Planting of seedlings for wildlife/cultural enhancement (ac)
 The actual cost per acre of a planting area will be higher.
 The above cost represents costs averaged over entire reclaimed area.

Reseeding Cost
 Estimated 15-20% of acres require reseeded; however, based on "worst case" assumption, 50% of area was assumed reseeded. Reseeding would include (per acre):

Seeded Preparation (disking only)	\$45.00
Seeding	\$204.00
Mulching/Crimping	\$405.00
Shrub, Tree and Cultural Species Replanting at 50%	\$158.00
Reseeding Cost Subtotal	\$812.00





- Direct Costs by Mine Area
- Direct Costs by Equipment Type
- Direct Costs by Project
- Worksheets Master Summary Table
- Fuel Tax Summary Table

SUMMARY TABLES

ATTACHMENT 24-1

4-1-4
BLACK MESA MINE
Direct Costs by Mine Area

TABLE	AREA	PROJECT	TASK	EQUIPMENT	EQUIPMENT UNIT COST	HOURS	LABOR COST	QUANTITY	UNITS	HOURLY COST	TOTAL COST	UNIT COST
24-3-02	J-7	Highwall Reduction	Dozer Highwall	D11R Dozer	\$243.88	0	\$243.88	0	acres	\$243.88	\$0	N/A
24-3-03	J-7	Backfill Mine Pits	Dozer First Two Spots	D11R Dozer	\$221.85	500	\$110,925	883,140	cy	\$124,934	\$124,934	\$0.16
24-3-04	J-7	Backfill Mine Pits	Dozer Back Two Spots	D11R Dozer	\$221.85	74	\$16,529	177,090	cy	\$249.62	\$198,425	\$0.22
24-3-05	J-7	Backfill and Grade Ramps	Backfill/Grade Ramps	D11R Dozer	\$221.85	924	\$206,710	797,025	cy	\$249.62	\$1,847,700	\$0.10
24-3-06	J-7	General Grading	General Grading	D11R Dozer	\$221.85	0	\$0	0	acres	\$249.62	\$250,075	\$0.29
24-3-07	J-7	General Grading	Grade Downhills/Downdrains	D7E Dozer	\$59.80	88	\$5,262	75,400	acres	\$249.62	\$0	N/A
24-3-08	J-7	Surface Stabilization	Load, haul, and place riprap	888E Loader/Scraper II	\$59.80	20	\$1,196	15,200	brhd feet	\$55.38	\$8,330	\$0.11
24-3-09	J-7	Surface Stabilization	Load, haul, and place riprap	780D Rear Dump Truck	\$55.34	190	\$10,515	8,910	feet	\$113.01	\$22,005	\$0.15
24-3-10	J-7	Surface Stabilization	Suitable Material Placement	637E P-P Scraper	\$194.83	211	\$41,107	28,790	cy	\$194.83	\$32,005	\$2.48
24-3-11	J-7	Topsoil Replacement	Topsoil Replacement	637E P-P Scraper	\$194.83	1,945	\$379,555	343,240	cy	\$211.52	\$417,955	\$0.74
24-3-12	J-7	Topsoil Replacement	Revegetation	Miscellaneous	-	-	-	213	acres	-	\$347,955	N/A
24-3-13	J-7	Revegetation	Revegetation of Topsoil Stockpiles	Miscellaneous	-	-	-	31	acres	-	\$350,403	\$1.01
24-3-14	J-7	Revegetation	Revegetation of Topsoil Stockpiles	Miscellaneous	-	-	-	77	acres	-	\$50,583	\$1,647.00
24-3-02	J-7	Aggregat Reduction	Dozer Highwall	D11R Dozer	\$188.78	4,738	\$893,547	4,012,236	cy	\$249.62	\$1,410,110	\$1,410.110
24-3-03	J-7	Backfill Mine Pits	Dozer First Two Spots	D11R Dozer	\$221.85	4,058	\$901,652	3,781,230	cy	\$249.62	\$1,098,443	\$0.23
24-3-04	J-7	Backfill Mine Pits	Dozer Back Two Spots	D11R Dozer	\$221.85	4,388	\$972,852	1,026,520	cy	\$249.62	\$1,113,414	\$0.29
24-3-05	J-7	Backfill and Grade Ramps	Backfill/Grade Ramps	D11R Dozer	\$221.85	597	\$132,789	2,927,742	cy	\$249.62	\$947,347	\$0.14
24-3-06	J-7	General Grading	General Grading	D11R Dozer	\$221.85	3,394	\$752,352	67	acres	\$249.62	\$1,560,015	\$0.29
24-3-07	J-7	General Grading	Grade Downhills/Downdrains	D7E Dozer	\$59.80	239	\$14,172	185,020	acres	\$249.62	\$30,441	\$2,737.11
24-3-08	J-7	Surface Stabilization	Load, haul, and place riprap	888E Loader/Scraper II	\$59.80	49	\$2,950	28,800	brhd feet	\$55.38	\$4,216	\$0.11
24-3-09	J-7	Surface Stabilization	Load, haul, and place riprap	780D Rear Dump Truck	\$55.34	380	\$21,010	17,760	feet	\$113.01	\$4,409	\$0.15
24-3-10	J-7	Surface Stabilization	Suitable Material Placement	637E P-P Scraper	\$194.83	380	\$74,046	59,250	cy	\$194.83	\$41,322	\$2.48
24-3-11	J-7	Topsoil Replacement	Topsoil Replacement	637E P-P Scraper	\$194.83	3,782	\$735,555	614,278	cy	\$211.52	\$800,065	\$0.70
24-3-12	J-7	Topsoil Replacement	Revegetation	Miscellaneous	-	-	-	505	acres	-	\$828,624	N/A
24-3-13	J-7	Revegetation	Revegetation of Topsoil Stockpiles	Miscellaneous	-	-	-	77	acres	-	\$128,984	\$1,647.00
24-4-04	J-3 Airport	Surface Stabilization at 50%	Grande Terraces	D7E Dozer	\$59.80	18,788	\$1,113,522	3,000	brhd feet	\$35.38	\$1,186,547	\$0.80
24-5-01	J-3 Airport	Facilities Demolition	Demolish Facilities	Miscellaneous	\$249.80	7	\$1,749	5,152	cy	\$274.57	\$2,106,472	\$0.80
24-5-02	J-3 Airport	Concrete Removal	Concrete Removal	D11R Dozer - Ripper Equipped	\$249.80	7	\$1,749	5,152	cy	\$274.57	\$1,879	\$0.36
24-5-03	J-3 Airport	Concrete Removal	Concrete Disposal	Miscellaneous	\$221.85	2,214	\$491,252	1,489,404	cy	\$249.62	\$42,246	\$0.26
24-5-04	J-3 Airport	Surface Rippling	Surface Removal/Disposal	D11R Dozer	\$243.88	308	\$75,006	1,140,304	cy	\$249.62	\$592,756	\$0.37
24-5-05	J-3 Airport	Surface Rippling	Facilities Area Grading	D11R Dozer	\$221.85	1,695	\$375,825	1,140,304	cy	\$249.62	\$423,170	\$0.90
24-5-06	J-3 Airport	Topsoil Replacement	Haul and Place Topsoil	637E P-P Scraper	\$194.83	878	\$170,855	498,377	cy	\$211.52	\$158,795	\$0.37
24-5-07	J-3 Airport	Revegetation	Revegetation	Miscellaneous	-	-	-	398	acres	-	\$851,881	\$1,647.00
24-5-19	J-3 Airport	Asphalt Removal	Asphalt Removal/Disposal	Major Facilities Subtotal	\$243.88	5,133	\$1,250,688	8,098	cy	\$274.53	\$4,057,688	\$0.80
24-5-20	J-3 Airport	Surface Rippling	Curvent Removal/Disposal	D11R Dozer - Ripper Equipped	\$243.88	27	\$6,585	80,858	cy	\$274.53	\$1,253	\$0.80
24-5-32	J-3 Airport	Curvent Removal	Curvent Removal/Disposal	D11R Dozer	\$221.85	370	\$82,429	192,947	cy	\$249.62	\$1,253	\$0.80
24-5-33	J-3 Airport	Surface Rippling	Surface Removal/Disposal	Miscellaneous	\$221.85	102	\$22,687	4,940	feet	\$249.62	\$82,429	\$0.51
24-5-34	J-3 Airport	Surface Rippling	Dozer Rippling	D11R Dozer	\$221.85	181	\$40,147	162,947	cy	\$249.62	\$13,814	\$2.98
24-5-35	J-3 Airport	Grade Rippled Areas	Grade Rippled Areas	D11R Dozer - Ripper Equipped	\$243.88	382	\$93,137	547,942	cy	\$274.53	\$25,418	\$0.14
24-5-36	J-3 Airport	Grade Rippled Areas	Grade Rippled Areas	D11R Dozer	\$221.85	3,875	\$858,225	3,875	acres	\$249.62	\$63,837	\$0.08
24-5-38	J-3 Airport	Topsoil Replacement	Topsoil Replacement	637E P-P Scraper	\$194.83	3,310	\$645,555	635,154	acres	\$211.52	\$892,119	\$2,738.74
24-5-37	J-3 Airport	Revegetation	Revegetation	Miscellaneous	-	-	-	362	acres	-	\$700,091	\$0.75
24-5-08	J-3 Airport	Conveyor Demolition	Demolish Conveyor	Miscellaneous	-	-	-	5,244	feet	-	\$598,088	\$1,647.00
24-5-50	J-3 Airport	Drainage Removal	Drainage Removal	Miscellaneous	-	-	-	-	feet	-	\$281,828	\$46.12
24-5-43	J-3 Airport	Black Mesa Environmental Monitoring Sites	Black Mesa Environmental Monitoring Sites	Concrete Removal/Disposal	-	-	-	-	acres	-	\$390,000	\$8,092.80
24-5-44	J-3 Airport	Black Mesa Environmental Monitoring Sites	Black Mesa Environmental Monitoring Sites	D11R Dozer	\$221.85	79	\$17,527	7	acres	\$249.62	\$19,718	\$2,738.74
24-5-45	J-3 Airport	Black Mesa Environmental Monitoring Sites	Black Mesa Environmental Monitoring Sites	Miscellaneous	-	-	-	11	acres	-	\$18,440	\$1,647.00
24-5-21	J-3 Airport	Black Mesa Permanent Roads	Black Mesa Permanent Roads	D11R Dozer	\$221.85	47	\$10,515	76,562	cy	\$249.62	\$38,000	\$38,000
24-5-22	J-3 Airport	Black Mesa Permanent Roads	Black Mesa Permanent Roads	D11R Dozer	\$243.88	68	\$16,529	220,698	cy	\$274.53	\$11,688	\$0.15
24-5-23	J-3 Airport	Black Mesa Permanent Roads	Black Mesa Permanent Roads	D11R Dozer	\$221.85	1,041	\$230,698	95	acres	\$249.62	\$18,376	\$0.06
24-5-24	J-3 Airport	Black Mesa Permanent Roads	Black Mesa Permanent Roads	637E P-P Scraper	\$194.83	899	\$175,555	244,989	cy	\$211.52	\$259,839	\$2,738.74
24-5-25	J-3 Airport	Black Mesa Permanent Roads	Black Mesa Permanent Roads	Miscellaneous	-	-	-	85	acres	-	\$198,691	\$0.81
24-5-26	J-3 Airport	Black Mesa Primary Roads	Black Mesa Primary Roads	D11R Dozer	\$221.85	432	\$95,825	123,901	acres	\$249.62	\$156,320	\$1,647.00

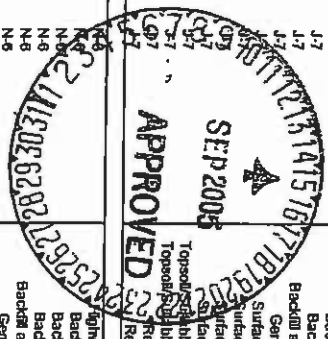


Table 24-14
KAVENTIA MINE
Direct Costs by Mine Area

TABLE	AREA	PROJECT	TASK	EQUIPMENT	EQUIPMENT UNIT COST	HOURS	LABOR COST	QUANTITY	UNITS	HOURLY COST	TOTAL COST	UNIT COST
24-5-43	Kayenta	Equipment Scheduling	Equipment Requirements	Other Equipment Subtotal	19,738	14,400	\$27.67	-	-	\$18.53	\$22,517.28	\$1,589,458
24-5-44	Kayenta	Equipment Scheduling	Equipment Requirements	Truck	\$28,377	7,200	\$21.30	-	-	\$29.67	\$1,398,453	\$193,715
24-5-45	Kayenta	Equipment Scheduling	Equipment Requirements	Wheel Loader	\$124,637	13,200	\$21.30	-	-	\$148.97	\$422,453	\$32,038
24-5-46	Kayenta	Equipment Scheduling	Equipment Requirements	Scrubber Truck	\$10,009	7,200	\$21.30	-	-	\$37.38	\$1,028,837	\$142,837
24-5-47	Kayenta	Equipment Scheduling	Equipment Requirements	Front Loader	\$18,009	7,200	\$21.30	-	-	\$25.30	\$268,227	\$37,227
24-5-48	Kayenta	Equipment Scheduling	Equipment Requirements	Light Duty Diesel Comp	\$4,000	42,000	\$21.30	-	-	\$25.30	\$1,231,708	\$29,333
24-5-49	Kayenta	Equipment Scheduling	Equipment Requirements	Wheeling/Scrubber Truck	\$14,000	7,200	\$21.30	-	-	\$37.38	\$268,227	\$37,227
24-5-50	Kayenta	Equipment Scheduling	Equipment Requirements	Other Trailer	\$1,000	4,800	-	-	-	\$1.09	\$9,710	\$2,048
24-5-51	Kayenta	Equipment Scheduling	Equipment Requirements	Other Trailer	\$1,000	4,800	-	-	-	\$1.09	\$9,710	\$2,048
24-5-52	Kayenta	Equipment Scheduling	Equipment Requirements	Diesel Equipment Subtotal	\$9,733	84,800	-	-	-	\$11.62	\$2,232	\$232
24-5-53	Kayenta	Equipment Scheduling	Equipment Requirements	Support Equipment Subtotal	\$9,733	180,000	-	-	-	\$5.73	\$37,184	\$71,484
24-5-54	Kayenta	On-Site Mobilization	On-Site Mobilization Hours	D11R Dozer	\$104.65	222	\$27.67	-	-	\$211.52	\$48,915	\$221
24-5-55	Kayenta	On-Site Mobilization	On-Site Mobilization Hours	D11R Dozer	\$221.65	344	\$27.67	-	-	\$268.82	\$92,971	\$268
24-5-56	Kayenta	On-Site Mobilization	On-Site Mobilization Hours	D11R Dozer	\$30.80	34	\$27.67	-	-	\$59.81	\$2,089	\$61
24-5-57	Kayenta	On-Site Mobilization	On-Site Mobilization Hours	18H Grader	\$65.34	34	\$27.67	-	-	\$111.01	\$3,787	\$111
24-5-58	Kayenta	On-Site Mobilization	On-Site Mobilization Hours	18H Grader	\$87.38	17	\$27.67	-	-	\$51.38	\$1,787	\$105
24-5-59	Kayenta	On-Site Mobilization	On-Site Mobilization Hours	Dozer	\$188.78	12	\$27.67	-	-	\$222.37	\$2,680	\$222
24-5-60	Kayenta	On-Site Mobilization	On-Site Mobilization Hours	750D Rear Dump Truck	\$80.24	50	\$23.94	-	-	\$104.26	\$5,254	\$104
24-5-61	Kayenta	On-Site Mobilization	On-Site Mobilization Hours	18-200H L/Loader	\$80.67	285	\$27.67	-	-	\$118.34	\$33,873	\$33,873
24-5-62	Kayenta	On-Site Mobilization	On-Site Mobilization Hours	Mobilization Subtotal	\$80.67	873	\$27.67	-	-	\$118.34	\$103,612	\$103,612
24-5-63	Kayenta	Facilities Demolition	Demolition Subtotal	Miscellaneous	\$216.50	2	\$27.67	-	-	\$274.87	\$169,733	\$169,733
24-5-64	Kayenta	Concrete Removal	Concrete Removal	D11R Dozer - Ripper Equipped	\$221.58	2	\$27.67	-	-	\$274.87	\$169,733	\$169,733
24-5-65	Kayenta	Surface Removal	Surface Removal	Miscellaneous	\$221.58	1,117	\$27.67	-	-	\$249.82	\$8,472	\$8,472
24-5-66	Kayenta	Surface Removal	Surface Removal	D11R Dozer	\$243.89	150	\$27.67	-	-	\$271.53	\$278,856	\$278,856
24-5-67	Kayenta	Grade Facilities Areas	Grade Facilities Areas	D11R Dozer - Ripper Equipped	\$221.58	150	\$27.67	-	-	\$271.53	\$41,501	\$41,501
24-5-68	Kayenta	Topsoil Requirement	Topsoil Requirement	D11R Dozer	\$194.83	640	\$27.67	-	-	\$271.53	\$174,058	\$174,058
24-5-69	Kayenta	Topsoil Requirement	Topsoil Requirement	OTIE P-P Scraper	\$194.83	453	\$27.67	-	-	\$271.53	\$98,022	\$98,022
24-5-70	Kayenta	Topsoil Requirement	Topsoil Requirement	Miscellaneous	\$194.83	187	\$27.67	-	-	\$271.53	\$22,724	\$22,724
TOTAL											\$110,207,891	\$1,947,700



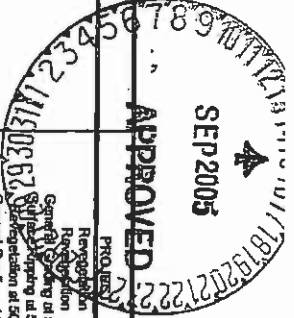
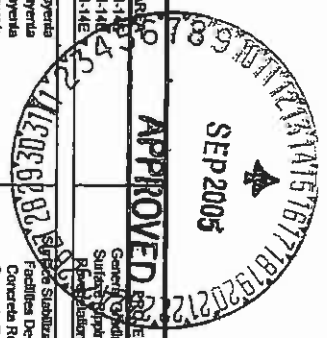


TABLE	AREA	TASK	EQUIPMENT	EQUIPMENT UNIT COST	HOURS	LABOR COST	QUANTITY	UNITS	HOURLY COST	TOTAL COST	UNIT COST
24-3-02	J-19	Highwall Reduction Backfill Mine Pits Backfill and Grade Ramps	Castribest Highwall Dozer Highwall Doze First Two Spots	\$198.76	1,998	\$27.67	3,594,410	cy	\$248.82	\$1,455,980	\$1,647.00
24-3-03	J-19	Backfill Mine Pits	D11R Dozer	\$221.85	3,475	\$27.67	4,195,290	cy	\$248.82	\$1,647,242	\$0.25
24-3-04	J-19	Backfill Mine Pits	D11R Dozer	\$221.85	648	\$27.67	1,173,330	cy	\$248.82	\$181,707	\$0.14
24-3-05	J-19	General Grading	D11R Dozer	\$221.85	3,041	\$27.67	2,623,178	acres	\$248.82	\$759,200	\$0.28
24-3-06	J-19	General Grading	D11R Dozer	\$221.85	2,194	\$27.67	155,620	acres	\$248.82	\$547,748	\$2,739.74
24-3-08	J-19	Surface Stabilization	D7R Dozer	\$36.80	201	\$26.59	24,430	acres	\$17.193	\$17,193	\$0.11
24-3-10	J-21	Surface Stabilization	D7R Dozer	\$36.80	42	\$26.59	16,415	acres	\$17.193	\$30,228	\$2.48
24-3-11	J-21	Surface Stabilization	888R Loader Series II	\$65.34	445	\$27.67	91,350	cy	\$104.28	\$46,827	\$0.50
24-3-12	J-21	Surface Stabilization	789D Rear Dump Truck	\$194.63	2,898	\$26.59	1,385,073	cy	\$121.52	\$361,983	\$0.41
24-3-13	J-21	Surface Stabilization	837E P&P Scraper	\$194.63	0,538	\$26.59	2,389,494	cy	\$211.52	\$2,017,015	\$0.87
24-4-01	J-21	General Grading at 50%	Miscellaneous	\$221.85	2,363	\$27.67	157	acres	\$248.82	\$1,647.00	\$1,647.00
24-4-02	J-21	General Grading at 50%	D11R Dozer	\$243.86	307	\$27.67	431	acres	\$271.53	\$589,777	\$1,369.37
24-4-03	J-21	General Grading at 50%	Miscellaneous	\$221.85	14,905	\$27.67	431	acres	\$271.53	\$81,386	\$183.61
24-4-05	J-21	General Grading at 50%	D11R Dozer	\$221.85	1,924	\$27.67	2,699	acres	\$248.82	\$3,956,759	\$823.50
24-4-07	J-21	General Grading at 50%	Miscellaneous	\$243.86	1,924	\$27.67	13,082,662	cy	\$271.53	\$3,956,759	\$1,369.37
24-6-01	J-21	Phase I Expansion Band	Miscellaneous	\$243.86	2,898	\$27.67	2,898	acres	\$271.53	\$2,222,510	\$823.50
24-3-04	J-21	Backfill Mine Pits	Doze First Two Spots	\$221.85	4,891	\$27.67	4,943,110	cy	\$248.82	\$1,220,098	\$0.25
24-3-05	J-21	Backfill Mine Pits	D11R Dozer	\$221.85	729	\$27.67	860,800	cy	\$248.82	\$181,885	\$0.21
24-3-06	J-21	Backfill and Grade Ramps	D11R Dozer	\$221.85	985	\$27.67	832,091	cy	\$248.82	\$240,824	\$0.28
24-3-07	J-21	Surface Stabilization	D11R Dozer	\$221.85	0	\$27.67	0	acres	\$248.82	\$0	N/A
24-3-08	J-21	Surface Stabilization	D7R Dozer	\$36.80	67	\$26.59	52,000	acres	\$37.45	\$3,745	\$0.11
24-3-10	J-21	Surface Stabilization	888R Loader Series II	\$65.34	15	\$26.59	6,000	acres	\$37.45	\$53.98	\$0.15
24-3-11	J-21	Surface Stabilization	789D Rear Dump Truck	\$60.34	137	\$27.67	6,280	feet	\$13.04	\$1,317	\$0.11
24-3-12	J-21	Surface Stabilization	637E P&P Scraper	\$164.93	88	\$23.94	20,650	cy	\$113.04	\$8,294	\$2.48
24-3-13	J-21	Surface Stabilization	837E P&P Scraper	\$194.63	5,422	\$26.59	1,337,118	cy	\$211.52	\$5,422,183	\$0.45
24-3-14	J-21	Surface Stabilization	Miscellaneous	\$194.63	41	\$26.59	2,229,526	cy	\$211.52	\$1,148,947	\$0.51
24-4-01	N-1	General Grading at 50%	Revocation of Topsoil Stockpiles	\$221.85	14,878	\$27.67	41	acres	\$271.53	\$4,851,864	\$1,647.00
24-4-02	N-1	Surface Ripping at 50%	General Grading	\$221.85	1,034	\$27.67	188	acres	\$248.82	\$258,063	\$1,369.37
24-4-03	N-1	Surface Ripping at 50%	Dozer Ripping	\$243.86	134	\$27.67	188	acres	\$271.53	\$30,488	\$193.81
24-4-05	N-1	General Grading at 50%	General Grading	\$221.85	1,034	\$27.67	188	acres	\$248.82	\$195,182	\$283.50
24-4-06	N-1	Surface Ripping at 50%	Dozer Ripping	\$243.86	134	\$27.67	812,117	cy	\$271.53	\$36,488	\$1,369.37
24-4-07	N-1	Revocation at 50%	Revocation	\$221.85	2,338	\$27.67	188	acres	\$271.53	\$155,182	\$823.50
24-4-10	N-2	General Grading at 50%	General Grading	\$221.85	435	\$27.67	78	acres	\$249.02	\$108,637	\$1,369.37
24-4-12	N-2	Surface Ripping at 50%	Dozer Ripping	\$243.86	57	\$27.67	78	acres	\$271.53	\$15,382	\$193.81
24-4-13	N-2	General Grading at 50%	General Grading	\$221.85	0	\$27.67	0	acres	\$248.82	\$65,343	\$823.50
24-4-16	N-2	Surface Ripping at 50%	Dozer Ripping	\$243.86	0	\$27.67	0	cy	\$271.53	\$0	N/A
24-4-17	N-2	Revocation at 50%	Revocation	\$221.85	0	\$27.67	0	acres	\$271.53	\$0	N/A
24-4-19	N-2	General Grading at 50%	General Grading	\$221.85	492	\$27.67	18	acres	\$249.02	\$189,382	\$1,369.37
24-4-20	N-7/B	Surface Ripping at 50%	Dozer Ripping	\$243.86	13	\$27.67	18	acres	\$271.53	\$3,046	\$193.81
24-4-21	N-7/B	Revocation at 50%	Revocation	\$221.85	112	\$27.67	18	acres	\$271.53	\$14,823	\$823.50
24-4-22	N-10	General Grading at 50%	General Grading	\$221.85	112	\$27.67	20	acres	\$249.02	\$42,957	\$1,369.37
24-4-23	N-10	Surface Ripping at 50%	Dozer Ripping	\$243.86	15	\$27.67	20	acres	\$271.53	\$193,81	\$1,369.37
24-3-02	N-11	Highwall Reduction Backfill Mine Pits	Castribest Highwall Doze First Two Spots (Highwall Side)	\$198.76	1,945	\$27.67	1,298,110	cy	\$248.82	\$485,498	\$0.39
24-3-04	N-11	Backfill Mine Pits	D11R Dozer	\$221.85	0,988	\$27.67	3,774,330	cy	\$248.82	\$1,894,559	\$0.44



JONI MINES
 Direct Costs by Mine Area

TABLE	AREA	PROJECT	TASK	EQUIPMENT	EQUIPMENT UNIT COST	HOURS	LABOR	QUANTITY	UNITS	HOURLY COST	TOTAL COST	UNIT COST											
24-4-01	Keyenta Facilities	General Grading at 50% Surface Ripping at 50% Revegetation at 50%	General Grading Dozer Ripping Revegetation	D11R Dozer Miscellaneous	\$221.95	0.1	\$27.67	0.02	acres	\$275.33	\$4	\$283.90											
24-4-02													Keyenta Facilities	General Grading at 50%	D11R Dozer	\$221.95	0.1	\$27.67	0.02	acres	\$275.33	\$4	\$283.90
24-4-03													Keyenta Facilities	Surface Ripping at 50%	D11R Dozer	\$221.95	0.1	\$27.67	0.02	acres	\$275.33	\$4	\$283.90
24-4-04													Keyenta Facilities	Revegetation at 50%	D11R Dozer	\$221.95	0.1	\$27.67	0.02	acres	\$275.33	\$4	\$283.90
24-4-05													Keyenta Facilities	General Grading at 50%	D11R Dozer	\$221.95	0.1	\$27.67	0.02	acres	\$275.33	\$4	\$283.90
24-4-06													Keyenta Facilities	Surface Ripping at 50%	D11R Dozer	\$221.95	0.1	\$27.67	0.02	acres	\$275.33	\$4	\$283.90
24-4-07													Keyenta Facilities	Revegetation at 50%	D11R Dozer	\$221.95	0.1	\$27.67	0.02	acres	\$275.33	\$4	\$283.90
24-4-08													Keyenta Facilities	General Grading at 50%	D11R Dozer	\$221.95	0.1	\$27.67	0.02	acres	\$275.33	\$4	\$283.90
24-4-09													Keyenta Facilities	Surface Ripping at 50%	D11R Dozer	\$221.95	0.1	\$27.67	0.02	acres	\$275.33	\$4	\$283.90
24-4-10													Keyenta Facilities	Revegetation at 50%	D11R Dozer	\$221.95	0.1	\$27.67	0.02	acres	\$275.33	\$4	\$283.90

Table 24-1-4
JOINT MONIES
Direct Costs by Alpha Area

TABLE	AREA	PROJECT	TASK	EQUIPMENT	EQUIPMENT UNIT COST	HOURS	LABOR COST	QUANTITY	UNITS	HOURLY COST	TOTAL COST	UNIT COST
24-5-48	Keyenta	Equipment Scheduling	Equipment Requirements	Light Duty Diesel Crew	\$8.00	42,000	\$21.30	-	-	\$29.33	\$1,231,708	\$29.33
24-5-48	Keyenta	Equipment Scheduling	Equipment Requirements	Welding/Supply Truck	\$18.00	7,200	\$21.30	-	-	\$37.30	\$269,227	\$37.30
24-5-48	Keyenta	Equipment Scheduling	Equipment Requirements	Equipment Trailer	\$11.49	7,200	\$21.30	-	-	\$11.49	\$82,710	\$11.49
24-5-48	Keyenta	Equipment Scheduling	Equipment Requirements	Pets Trailer	\$1.09	4,800	-	-	-	\$1.09	\$5,232	\$1.09
24-5-48	Keyenta	Equipment Scheduling	Equipment Requirements	Olms Trailer	\$1.62	4,800	-	-	-	\$1.62	\$7,764	\$1.62
24-5-48	Keyenta	Equipment Scheduling	Equipment Requirements	Diesel Fuel/Supplying	\$0.73	64,000	-	-	-	\$0.73	\$47,152	\$0.73
24-5-49	Keyenta	On-Site Mobilization	Interior Mobilization Hours	Support Equipment/Storage	\$184.83	232	\$28.59	-	-	\$211.52	\$49,115	\$49.115
24-5-49	Keyenta	On-Site Mobilization	Interior Mobilization Hours	637E P-P Scrapper	\$221.85	344	\$27.67	-	-	\$249.52	\$85,671	\$85.671
24-5-49	Keyenta	On-Site Mobilization	Interior Mobilization Hours	D7R Dozer	\$58.80	34	\$28.59	-	-	\$87.39	\$2,899	\$2.899
24-5-49	Keyenta	On-Site Mobilization	Interior Mobilization Hours	888F Loader Series II	\$85.34	34	\$27.67	-	-	\$113.01	\$3,797	\$3.797
24-5-49	Keyenta	On-Site Mobilization	Interior Mobilization Hours	18H Grader	\$87.35	17	\$27.67	-	-	\$85.03	\$1,587	\$1.587
24-5-49	Keyenta	On-Site Mobilization	Interior Mobilization Hours	Diffrent D555P	\$196.178	12	\$28.59	-	-	\$224.77	\$2,690	\$2.690
24-5-49	Keyenta	On-Site Mobilization	Interior Mobilization Hours	760D Rear Dump Truck	\$80.34	50	\$23.94	-	-	\$104.28	\$5,253	\$5.253
24-5-49	Keyenta	On-Site Mobilization	Interior Mobilization Hours	US-208H Lintel	\$88.67	205	\$27.67	-	-	\$116.34	\$23,673	\$23.673
Mobilization Subtotal												
\$179,157												
24-5-01	Joint	Facilities Demolition	Demolish Facilities	Miscellaneous	\$246.90	3	\$27.67	-	-	\$274.57	\$328,554	\$328.554
24-5-02	Joint	Concrete Removal	Concrete Removal	D11R Dozer - Ripper Equipped	\$221.85	1,862	\$27.67	-	-	\$249.52	\$701	\$15.787
24-5-02	Joint	Concrete Removal	Concrete Removal	Miscellaneous	\$243.88	279	\$27.67	-	-	\$271.55	\$404,731	\$15.787
24-5-04	Joint	Surface Ripping	Surface Ripping	D11R Dozer	\$221.85	1,409	\$27.67	-	-	\$249.52	\$78,634	\$0.08
24-5-05	Joint	Grade Facilities Areas	Grade Facilities Areas	D11R Dozer - Ripper Equipped	\$184.83	772	\$28.59	-	-	\$213.42	\$351,783	\$0.37
24-5-07	Joint	Topsoil Replacement	Topsoil Replacement	D11R Dozer	\$184.83	772	\$28.59	-	-	\$213.42	\$169,371	\$0.41
24-5-07	Joint	Revegetation	Revegetation	837E P-P Scrapper	\$184.83	328	\$28.59	-	-	\$213.42	\$169,371	\$0.41
TOTAL												
\$142,293,287												



Table 24-1-5
BLACK MESA MINE
Direct Costs by Equipment Type

TABLE	AREA	PROJECT	TASK	EQUIPMENT	EQUIPMENT COST	HOURS	LABOR COST	QUANTITY	UNITS	HOURLY COST	TOTAL COST	UNIT COST
24-3-08	N-9	Surface Stabilization	Grade Terraces	DOTR Dozer	\$58.80	239	\$28.59	185,020	lineal feet	\$85.39	\$20,441	\$0.11
24-3-09	J-7	Surface Stabilization	Grade Drainages/Downdrains	DOTR Dozer	\$59.80	29	\$28.59	15,200	lineal feet	\$95.39	\$2,225	\$0.15
24-3-09	N-8	Surface Stabilization	Grade Drainages/Downdrains	DOTR Dozer	\$58.80	49	\$28.59	29,800	lineal feet	\$95.39	\$4,216	\$0.15
24-3-09	N-8	Surface Stabilization at 90%	Grade Terraces	DOTR Dozer	\$58.80	1,9	\$28.59	3,000	lineal feet	\$95.39	\$169	\$0.08
24-3-09	N-8	Surface Stabilization at 90%	Grade Terraces	DOTR Dozer	\$58.80	22	\$28.59	3,000	lineal feet	\$95.39	\$1,913	\$1.913
24-3-02	J-7	Highwall Reduction	Case/Blast Highwall	Dilledert D6SSP	\$189.78	317	\$29.59	-	-	\$223.37	\$32,424	\$22.424
24-3-02	N-9	Highwall Reduction	Case/Blast Highwall	Dilledert D6SSP	\$189.78	1,828	\$29.59	-	-	\$223.37	\$1,410,110	\$1,410.110
24-5-48	Black Mesa	On-Site Mobilization	Interior Mobilization Hours	LS-200H Unibell	\$98.87	552	\$27.87	-	-	\$116.34	\$64,218	\$1.63
24-5-38	Black Mesa	Clean Out Sedimentation Pond	Sediment Removal	LS-200H Unibell	\$98.87	137	\$27.87	39,393	cy	\$116.34	\$16,015	\$16.015
24-5-48	Black Mesa	Equipment Scheduling	Equipment Requirements	18H Grader	\$97.38	8,900	\$27.87	-	-	\$85.03	\$912,303	\$912.303
24-5-48	Black Mesa	On-Site Mobilization	Equipment Mobilization Hours	Truck Tractor	\$97.38	11	\$27.87	-	-	\$85.03	\$1,084	\$11.084
24-5-48	Black Mesa	Equipment Scheduling	Equipment Requirements	Water Truck	\$37.37	4,800	\$21.30	-	-	\$58.87	\$281,835	\$281.835
24-5-48	Black Mesa	Equipment Scheduling	Equipment Requirements	Service Truck	\$124.67	8,800	\$21.30	-	-	\$145.87	\$1,284,558	\$1,284.558
24-5-48	Black Mesa	Equipment Scheduling	Equipment Requirements	Fielded Truck	\$16.08	4,800	\$21.30	-	-	\$37.39	\$179,485	\$179.485
24-5-48	Black Mesa	Equipment Scheduling	Equipment Requirements	Equipment Scheduling	\$9.03	28,000	\$21.30	-	-	\$29.33	\$821,137	\$821.137
24-5-48	Black Mesa	Equipment Scheduling	Equipment Requirements	Equipment Scheduling	\$118.09	4,800	\$21.30	-	-	\$37.39	\$179,485	\$179.485
24-5-48	Black Mesa	Equipment Scheduling	Equipment Requirements	Equipment Scheduling	\$11.49	4,800	\$21.30	-	-	\$51.49	\$51,490	\$51.490
24-5-48	Black Mesa	Equipment Scheduling	Equipment Requirements	Office Trailer	\$1.09	3,200	\$27.87	-	-	\$11.09	\$3,488	\$3.488
24-5-48	Black Mesa	Equipment Scheduling	Equipment Requirements	Office Trailer	\$1.62	3,200	\$27.87	-	-	\$11.09	\$3,488	\$3.488
24-5-48	Black Mesa	Equipment Scheduling	Equipment Requirements	Diesel Fuel/Flighting	\$5.73	43,200	\$27.87	-	-	\$5.73	\$247,822	\$247.822
24-3-13	J-7	Revegetation	Revegetation	Miscellaneous	-	-	-	213	acres	-	\$350,403	\$1,647.00
24-3-13	N-8	Revegetation	Revegetation	Miscellaneous	-	-	-	505	acres	-	\$829,824	\$1,642.82
24-3-14	J-7	Revegetation	Revegetation	Miscellaneous	-	-	-	31	acres	-	\$50,583	\$1,647.00
24-4-03	N-8	Revegetation	Revegetation at 50%	Miscellaneous	-	-	-	77	acres	-	\$128,894	\$1,647.00
24-5-01	J-7/N-8	Facilities Demolition	Demolish Facilities	Miscellaneous	-	-	-	0	acres	-	\$0	N/A
24-5-01	Black Mesa	Facilities Demolition	Demolish Facilities	Miscellaneous	-	-	-	73	acres	-	\$2,108,472	\$2,108,471.58
24-6-13	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	73	acres	-	\$131,422	\$1,647.00
24-6-13	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	73	acres	-	\$120,807	\$1,642,457.87
24-5-25	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	73	acres	-	\$42,246	\$1,647.00
24-5-25	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	73	acres	-	\$6,315	\$8,314.80
24-5-31	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	85	acres	-	\$156,320	\$1,647.00
24-5-32	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	85	acres	-	\$14,014	\$2.78
24-5-32	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	398	acres	-	\$655,180	\$1,647.00
24-5-32	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	398	acres	-	\$13,814	\$2.98
24-5-32	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	4,940	acres	-	\$959,658	\$1,647.00
24-5-32	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	222	acres	-	\$384,843	\$8,082.90
24-5-42	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	11	acres	-	\$18,448	\$1,647.00
24-5-43	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	11	acres	-	\$8,093	\$8,092.90
24-5-43	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	11	acres	-	\$18,448	\$1,647.00
24-5-45	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	11	acres	-	\$38,000	\$38,000.00
24-5-07	Johnl	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	988	acres	-	\$851,981	\$1,647.00
24-5-08	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	328	acres	-	\$215,823	\$658.80
24-5-08	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	5,244	acres	-	\$241,829	\$46.12
24-5-60	Black Mesa	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	123,801	acres	-	\$300,000	\$1.14
TOTAL												
178,967 hours											\$26,075,546	

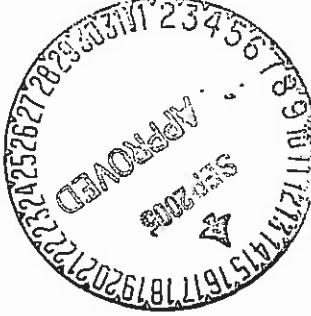


Table 24-1-5
 KAYENTA MINE
 Direct Costs by Equipment Type

TABLE	AREA	PROJECT	TASK	EQUIPMENT	EQUIPMENT UNIT COST	HOURS	LABOR COST	QUANTITY	UNITS	HOURLY COST	TOTAL COST	UNIT COST
24-3-14	N-11	Revegetation	Revegetation of Topsoil Stockpile	Miscellaneous	-	-	-	40	acres	-	\$65,388	\$1,647.00
24-3-14	N-14	Revegetation	Revegetation of Topsoil Stockpile	Miscellaneous	-	-	-	15	acres	-	\$25,034	\$1,667.00
24-3-14	N-1E	Revegetation	Revegetation of Topsoil Stockpile	Miscellaneous	-	-	-	19	acres	-	\$30,789	\$1,647.00
24-3-14	N-9	Revegetation	Revegetation of Topsoil Stockpile	Miscellaneous	-	-	-	77	acres	-	\$128,984	\$1,647.00
24-4-03	J-19	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	201	acres	-	\$165,537	\$823.50
24-4-03	N-1	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	403	acres	-	\$331,815	\$823.50
24-4-03	N-14	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	431	acres	-	\$354,875	\$823.50
24-4-03	N-14E	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	35	acres	-	\$28,184	\$823.50
24-4-03	N-11	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	289	acres	-	\$236,182	\$823.50
24-4-03	N-10	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	35	acres	-	\$28,184	\$823.50
24-4-03	N-11	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	20	acres	-	\$16,470	\$823.50
24-4-03	N-2	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	83	acres	-	\$68,230	\$823.50
24-4-03	N-7/8	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	79	acres	-	\$65,344	\$823.50
24-4-03	N-9	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	16	acres	-	\$14,823	\$823.50
24-4-07	J-19	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	223	acres	-	\$183,641	\$823.50
24-4-07	J-21	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	103	acres	-	\$85,295	\$823.50
24-4-07	J-18	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	2,699	acres	-	\$2,222,940	\$823.50
24-4-07	J-21	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	0	acres	-	\$0	N/A
24-4-07	N-1	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	188	acres	-	\$155,182	\$823.50
24-4-07	N-11	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	89	acres	-	\$75,292	\$823.50
24-4-07	N-14E	Revegetation at 50%	Revegetation	Miscellaneous	-	-	-	0	acres	-	\$19	N/A
24-5-01	Joint	Facilities Demolition	Demolish Facilities	Miscellaneous	-	-	-	0	acres	-	\$0	N/A
24-5-01	Keyenta	Facilities Demolition	Demolish Facilities	Miscellaneous	-	-	-	0	acres	-	\$197,133	\$1,687,132.82
24-5-01	Keyenta Scotia Plus	Revegetation	Revegetation	Miscellaneous	-	-	-	3	acres	-	\$1,489,184	\$1,489,183.88
24-5-18	Keyenta	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	3	acres	-	\$9,435	\$1,647.00
24-5-25	Keyenta	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	3	acres	-	\$4,418	\$1,647.00
24-5-28	Keyenta Permit Road	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	228	acres	-	\$9,472	\$9,472.00
24-5-31	Keyenta Permit Road	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	11,170	acres	-	\$80,170	\$80,169.76
24-5-32	Keyenta Another Road	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	1,287	acres	-	\$317,119	\$1,947.00
24-5-37	Keyenta Another Road	Concrete Removal	Concrete Removal	Miscellaneous	-	-	-	8,980	acres	-	\$2,086,752	\$1,947.00
24-5-42	Keyenta Water Storage and Sedimentation Ponds	Revegetation	Revegetation	Miscellaneous	-	-	-	945	acres	-	\$20,721	\$22.00
24-5-43	Keyenta Environmental Monitoring Sites	Revegetation	Revegetation	Miscellaneous	-	-	-	332	acres	-	\$1,082,327	\$1,647.00
24-5-44	Keyenta Environmental Monitoring Sites	Revegetation	Revegetation	Miscellaneous	-	-	-	845	acres	-	\$547,285	\$1,647.00
24-5-45	Keyenta Monitoring Wells	Revegetation	Revegetation	Miscellaneous	-	-	-	17	acres	-	\$27,870	\$1,647.00
24-5-07	Keyenta	Off Permit Environmental Monitoring Sites	Off Permit Environmental Monitoring Sites	Miscellaneous	-	-	-	328	acres	-	\$323,794	\$989.20
24-5-08	Keyenta Conveyors	Demolish Conveyer	Demolish Conveyer	Miscellaneous	-	-	-	883	acres	-	\$1,588,395	\$1,647.00
24-5-08	Keyenta Powerlines	Demolish Powerlines	Demolish Powerlines	Miscellaneous	-	-	-	201,287	feet	-	\$4,085,959	\$448.12
24-5-50	Keyenta Drapelines and Stands	Demolish Drapelines and Stands	Demolish Drapelines and Stands	Miscellaneous	-	-	-	201,287	feet	-	\$201,000	\$1.14
24-6-01	J-21 Single Width	Prisal Expansion Band	Prisal Expansion Band	Miscellaneous	-	-	-	609,733	hours	-	\$294,100	\$294,100.00
TOTAL											\$119,297,851	\$294,100.00



44-1-0
 BLACK MESA MINE
 Direct Costs by Project Area

TABLE	AREA	PROJECT	TASK	EQUIPMENT	EQUIPMENT UNIT COST	HOURS	LABOR COST	QUANTITY	UNITS	HOURLY COST	TOTAL COST	UNIT COST
24-5-49	Black Mesa	On-Site Mobilization	Interior Mobilization Hours	Ditcher D855P	\$188.76	8	\$26.58	-	-	\$23.37	\$178.15	\$1,781
24-5-49	Black Mesa	On-Site Mobilization	Interior Mobilization Hours	L.S. 208H Libbell	\$88.67	137	\$27.87	-	-	\$18.34	\$15,815	\$15,815
TOTAL											180,808 hours	\$28,075,948



Table 24-1-5
KAVANTIA BRNE
Direct Costs by Project Area

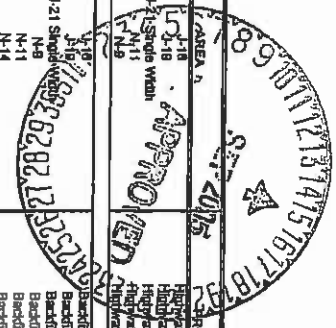


Table with columns: TABLE, AREA, PROJECT, TASK, EQUIPMENT, EQUIPMENT UNIT COST, HOURS, LABOR COST, QUANTITY, UNITS, HOURS, COST, TOTAL COST, UNIT COST. The table lists various construction tasks such as 'General Grading', 'Backfill and Grade Ramps', and 'Grade Terraces' across different project areas and equipment types like 'Dipper Digger' and 'Dumper Truck'.

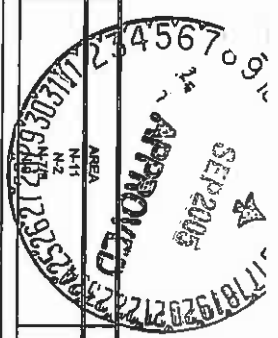


Table 24-1-6
KAYENTA MOINE
Direct Costs by Project Area

TABLE	AREA	PROJECT	TASK	EQUIPMENT	EQUIPMENT UNIT COST	HOURS	LABOR COST	QUANTITY	UNITS	HOURS	TOTAL COST	UNIT COST
24-4-01	Kayenta	Surface Stabilization at 50%	General Grading at 50%	General Grading	\$50.00	63	\$28.50	120.000	sq ft	65.50	\$3,552.00	\$54.08
<p>MAJOR FACILITIES SUBTOTAL</p> <p>24-5-01 Kayenta Demolition Demolish Facilities \$187,133 \$1,409,180 24-5-02 Kayenta Demolition Demolish Facilities \$1,580,287 \$1,409,180 24-5-03 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-04 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-05 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-06 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-07 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-08 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-09 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-10 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-11 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-12 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-13 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-14 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-15 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-16 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-17 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180 24-5-18 Kayenta Demolition Demolish Facilities \$1,450,200 \$1,409,180</p>												

Table 24-1-4
JOINT APRES
Direct Costs by Project Area

TABLE	AREA	PROJECT	TASK	EQUIPMENT	EQUIPMENT UNIT COST	HOURS	LABOR COST	QUANTITY	UNITS	HOURLY COST	TOTAL COST	UNIT COST
24-5-32	Black Mesa Andeity Roads	Culvert Removal	Culvert Removal/Disposal	D18 Dozer	\$221.85	370	\$27.67	182,947	cy	\$249.82	\$92,428	\$0.51
24-5-32	Black Mesa Andeity Roads	Culvert Removal	Culvert Removal/Disposal	D11R Dozer	\$221.85	659	\$27.67	325,181	cy	\$249.82	\$104,563	\$2.89
24-5-32	Black Mesa Andeity Roads	Culvert Removal	Culvert Removal/Disposal	Miscellaneous	-	-	-	4,040	feet	\$19.01	\$19,010	\$2.89
24-5-33	Black Mesa Andeity Roads	Surface Removal	Surface Removal/Disposal	D11R Dozer	\$221.85	102	\$27.67	52,647	cy	\$249.82	\$25,418	\$0.14
24-5-34	Black Mesa Andeity Roads	Surface Rippling	Surface Rippling/Disposal	D11R Dozer	\$221.85	189	\$27.67	92,181	cy	\$249.82	\$48,731	\$0.15
24-5-34	Black Mesa Andeity Roads	Surface Rippling	Surface Rippling/Disposal	D11R Dozer	\$221.85	207	\$27.67	64,704	cy	\$249.82	\$51,648	\$0.08
24-5-35	Black Mesa Andeity Roads	Grade Rippled Areas	Grade Rippling	D11R Dozer	\$221.85	3,975	\$27.67	875,574	cy	\$271.33	\$1,094,098	\$0.08
24-5-35	Black Mesa Andeity Roads	Grade Rippled Areas	Grade Rippling	D11R Dozer	\$221.85	7,077	\$27.67	645	cy	\$249.82	\$1,768,508	\$2,798.74
24-5-36	Black Mesa Andeity Roads	Topsoil Replacement	Topsoil Replacement	837E P-P Scraper	\$104.83	3,310	\$28.59	655,154	cy	\$700.061	\$1,000,061	\$0.75
24-5-37	Black Mesa Andeity Roads	Topsoil Replacement	Topsoil Replacement	837E P-P Scraper	\$104.83	6,281	\$28.59	1,984,878	cy	\$1,321.319	\$1,984,878	\$0.80
24-5-37	Black Mesa Andeity Roads	Revegetation	Revegetation	Miscellaneous	-	-	-	382	cy	\$508.959	\$508,959	\$1,047.00
24-5-38	Black Mesa Water Storage and Sedimentation Ponds	Clean Old Sediment	Sediment Removal	Andeity Bulldozer	\$221.85	27,491	\$27.67	258,052	cy	\$249.82	\$6,890,083	\$0.35
24-5-38	Black Mesa Water Storage and Sedimentation Ponds	Clean Old Sediment	Sediment Removal	D11R Dozer	\$221.85	835	\$27.67	394,078	cy	\$133.824	\$112,139	\$0.35
24-5-38	Black Mesa Water Storage and Sedimentation Ponds	Clean Old Sediment	Sediment Removal	LS-289T Loader	\$88.67	662	\$27.67	39,398	cy	\$118.34	\$44,219	\$1.63
24-5-38	Black Mesa Water Storage and Sedimentation Ponds	Clean Old Sediment	Sediment Removal	LS-289T Loader	\$88.67	628	\$27.67	69,098	cy	\$118.34	\$30,324	\$1.63
24-5-39	Black Mesa Water Storage and Sedimentation Ponds	Embankment Removal	Grade Embankment into Basin	D11R Dozer	\$221.85	618	\$27.67	597,408	cy	\$249.82	\$304,385	\$0.35
24-5-40	Black Mesa Water Storage and Sedimentation Ponds	Grade Pond Areas	Grading	D11R Dozer	\$221.85	1,229	\$27.67	691,112	cy	\$249.82	\$306,547	\$0.35
24-5-41	Black Mesa Water Storage and Sedimentation Ponds	Topsoil Replacement	Hand and Place Topsoil	D11R Dozer	\$221.85	2,439	\$27.67	332	cy	\$249.82	\$606,899	\$2,798.74
24-5-42	Black Mesa Water Storage and Sedimentation Ponds	Topsoil Replacement	Hand and Place Topsoil	837E P-P Scraper	\$104.83	6,848	\$27.67	671,617	cy	\$271.52	\$1,864,819	\$0.80
24-5-42	Black Mesa Water Storage and Sedimentation Ponds	Revegetation	Revegetation	837E P-P Scraper	\$104.83	2,150	\$28.59	657,725	cy	\$271.52	\$582,228	\$0.80
24-5-43	Black Mesa Environmental Monitoring Sites	Off Permit Environmental Monitoring Sites	Water Storage and Sedimentation Ponds	Miscellaneous	-	-	-	332	cy	\$547.205	\$547,205	\$1,047.00
24-5-44	Black Mesa Environmental Monitoring Sites	Off Permit Environmental Monitoring Sites	Concrete Removal/Disposal	Concrete Removal/Disposal	\$221.85	14,170	\$27.67	-	acres	\$249.82	\$3,509	\$0.02
24-5-44	Black Mesa Environmental Monitoring Sites	Grade Remedial Area	Site Remediation	Scissor	\$221.85	78	\$27.67	7	acres	\$249.82	\$12,139	\$124.393
24-5-44	Black Mesa Environmental Monitoring Sites	Revegetation	Site Remediation	D11R Dozer	\$221.85	118	\$27.67	11	acres	\$249.82	\$18,719	\$2,798.74
24-5-44	Black Mesa Environmental Monitoring Sites	Revegetation	Site Remediation	Miscellaneous	-	-	-	17	acres	\$104.46	\$1,844.6	\$1,047.00
24-5-45	Black Mesa Monitoring Wells	Residual Monitoring Wells	Well/Site Remediation	Miscellaneous	-	107	-	-	acres	\$17.848	\$1,918.648	\$38.000
24-5-46	Black Mesa Monitoring Wells	Residual Monitoring Wells	Well/Site Remediation	Miscellaneous	-	-	-	-	acres	\$38.000	\$38.000	\$37.000
24-5-47	Keyona N-11 Coal Handling Facility	Culvert Earthwork	Culvert Earthwork	Miscellaneous	\$184.53	2,478	\$28.59	888,083	cy	\$211.52	\$524,214	\$0.80
24-5-47	Keyona N-11 Coal Handling Facility	Grade Facilities Areas	Grade Facilities Areas	837E P-P Scraper	\$221.85	962	\$27.67	402,785	cy	\$249.82	\$245,197	\$0.80
24-5-50	Black Mesa Draylines and Shovels	Drayline Removal	Disassemble and Remove Draylines	N-11 Coal Handling Facility	\$221.85	5,480	\$27.67	-	cy	\$249.82	\$1,095,377	\$189.317
24-5-50	Black Mesa Draylines and Shovels	Drayline and Shovel Removal	Disassemble and Remove Draylines and Shovels	Miscellaneous	-	-	-	-	cy	\$500.000	\$500,000	N/A
24-5-50	Black Mesa Draylines and Shovels	Drayline and Shovel Removal	Disassemble and Remove Draylines and Shovels	Drayline Material	-	-	-	-	cy	\$100.000	\$100,000	N/A
24-5-50	Black Mesa Draylines and Shovels	Drayline and Shovel Removal	Disassemble and Remove Draylines and Shovels	Drayline Material	-	-	-	-	cy	\$100.000	\$100,000	N/A

OTHER FACILITIES SUBTOTAL

84,718 33,579,287 \$1,100,000

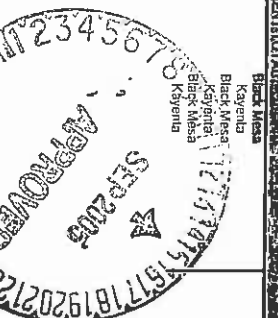


TABLE	AREA	PROJECT	TASK	EQUIPMENT	EQUIPMENT UNIT COST	HOURS	LABOR COST	QUANTITY	UNITS	HOURLY COST	TOTAL COST	UNIT COST	
24-5-48	Black Mesa	On-Site Modification	Interior Modification Hours	D1R Dozer	\$221,85	230	\$27,67	-	-	\$248,82	\$57,314	\$37,314	
24-5-48	Kayenta	On-Site Modification	Interior Modification Hours	D1R Dozer	\$221,85	344	\$27,67	-	-	\$248,82	\$85,871	\$65,871	
24-5-48	Black Mesa	On-Site Modification	Interior Modification Hours	D1R Dozer	\$58,80	22	\$26,59	-	-	\$55,38	\$1,813	\$1,813	
24-5-48	Kayenta	On-Site Modification	Interior Modification Hours	D1R Dozer	\$58,80	34	\$26,59	-	-	\$55,38	\$2,600	\$2,600	
24-5-48	Black Mesa	On-Site Modification	Interior Modification Hours	104 Grader	\$67,38	11	\$27,67	-	-	\$95,03	\$1,084	\$1,084	
24-5-48	Kayenta	On-Site Modification	Interior Modification Hours	104 Grader	\$67,38	17	\$27,67	-	-	\$95,03	\$1,507	\$1,507	
24-5-48	Black Mesa	On-Site Modification	Interior Modification Hours	Diamond D555P	\$186,18	8	\$26,59	-	-	\$223,37	\$2,890	\$2,890	
24-5-48	Kayenta	On-Site Modification	Interior Modification Hours	Diamond D555P	\$186,18	12	\$26,59	-	-	\$223,37	\$1,767	\$1,767	
24-5-48	Black Mesa	On-Site Modification	Interior Modification Hours	LS-2081 Lumber	\$88,87	197	\$27,67	-	-	\$118,34	\$2,890	\$2,890	
24-5-48	Kayenta	On-Site Modification	Interior Modification Hours	LS-2081 Lumber	\$88,87	206	\$27,67	-	-	\$118,34	\$15,815	\$15,815	
TOTAL											877,570 hours	\$284,100	\$284,100.00
TOTAL												\$142,283,397	\$142,283,397





TOTAL FUEL TAX		Tax per Gallon	
\$366,771		\$0.18	
TOTAL GALLONS			
TOTAL HOURS			
637 E	34	Gal/Hr	Wages/Hr
769D Truck	10		\$23.94
988F Loader	13		\$27.67
D11R Dozer	28		\$27.67
D11R Ripping	28		\$27.67
D7R Dozer	9		\$26.59
D55SP	20		\$27.67
LS-208 H	9		\$27.67
16H Grader	9		\$27.67
Truck tractor	10		\$21.30
Water Truck	18		\$21.30
Service Truck	4		\$21.30
Welding Truck	4		\$21.30
TOTAL HOURS			
TOTAL GALLONS			
Black Mesa	2,037,614		

Hours	Total Gallons
91,449	2,037,614
4,800	19,490
4,800	19,490
8,800	162,739
4,800	46,391
9,611	83,564
689	6,076
2,253	44,128
437	3,736
1,070	30,340
35,443	1,005,344
608	7,976
641	6,159
17,497	602,181
Total Gallons	
Black Mesa	

Navajo fuel Tax

Table 24-1-8
 FUEL TAX SUMMARY TABLE
 Black Mesa and Kayenta Mines

ATTACHMENT 24-2

AREA/VOLUME INPUT TABLES

- Maximum Length of Open Pits Within Each Year
- Bonding Area Categories
- Pit Volume Summary (2001 Reclamation)
- Ramp Volume and Grading Summary
- Final Pit Reclamation Areas
- Surface Stabilization Summary
- Topsoil/Suitable Material Handling Summary
- Facility Volumes
- Scoria Pit Reclamation
- Water and Sedimentation Ponds



**Table 24-2-1
MAXIMUM LENGTH OF OPEN PITS WITHIN EACH YEAR (FT)
Black Mesa and Kayenta Mines**

Active Mine Area	Year					Worst Case Pit Lengths
	2006	2007	2008	2009	2010	
Black Mesa						
J-7	3,500	1,500	1,500	1,500	1,500	3,500
N-6	13,400	12,700	9,800	9,800	9,800	13,400
Subtotal	16,900	14,200	11,300	11,300	11,300	16,900
Kayenta						
J-16	7,700	7,700	7,700	7,700	7,700	7,700
J-19&J-19 West	35,300	39,900	33,500	31,800	31,800	35,300
J-21 Single Width	14,500	16,000	16,000	16,000	16,000	14,500
J-21 Double Width	8,300	8,300	8,300	8,300	8,300	8,300
N-9	9,700	8,300	8,300	7,600	7,600	9,700
N-11	8,450	7,000	7,000	7,000	7,000	8,450
N-14	6,800	6,800	6,800	6,800	6,800	6,800
N-14E	6,800	6,800	6,800	6,800	6,800	6,800
Subtotal	97,550	100,800	94,400	92,000	92,000	97,550
Total:	114,450	115,000	105,700	103,300	103,300	114,450

Notes:

1. Shaded area represents "worst-case" pit lengths.
2. All dimensions for J-16 and N-14 are based on 2007 as the "worst case" year per 2006-2010 Bond.
3. Lengths measured from annual blocks presented on revised Drawing No. 85210 & 89800
4. Until Phase 1 Bond Release, J-16, J19-RA Pond, N-11, N-14 and N-14E pit lengths are included even though PWCC will have completed the Final Pit Backfilling & Grading. Dimensions for these areas are based on 1997 as "worst case" year per 1995-2000 Bond.
5. Double wide pits were doubled in length for purposes of measuring pit length.

References: Mine Plan Map (Drawing 85210) and Bonding Map (Drawing 89800)

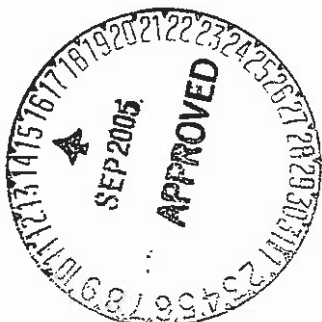


Table 24-2-2
BONDING AREA CATEGORIES
Black Mesa and Kayenta Mines

Mine Area	Category (acres)						
	I	II	IIA	III	IV	V	VI
J-1/N-6	508	0	0	2266	165	32	0
J-7	2188	0	0	1186	267	11	0
J-27	0	0	0	112	200	15	0
Black Mesa Mine Facilities	0	0	0	318	0	178	0
Black Mesa Mine Subtotal	2796	0	0	3,882	632	236	0
J-16	477	201	103	1053	0	12	0
J-19	280	403	1482	6	0	0	0
J-21 Single Width	185	431	2699	2	0	4	0
J-21 Double Width	22	0	0	0	0	0	0
N-1	0	188	0	58	1066	2	310
N-2	0	79	0	53	363	4	701
N-7/N-8	0	18	0	1064	0	0	0
N-9	0	223	0	23	0	0	0
N-10	0	20	0	198	1	1	0
N-11	0	93	89	54	0	108	0
N-14	0	280	0	981	0	47	0
N-14E	0	35	0	187	0	0	0
Kayenta_FAC	0	286	0	51	0	396	0
Kayenta Mine Subtotal	0	2,258	4,373	3,730	1,430	574	1,011
J-3	0	0	0	259	712	151	0
MCW_FAC	0	0	0	93	0	45	0
Joint Facilities Subtotal	0	0	0	352	712	196	0
Total	2796	2,258	4,373	7,964	2,775	1,006	1,011

Notes:

I = Permanent Program 2007 final pit reclamation area(s)

II = Permanent Program Area - Revegetated except for Mine Support Facilities (7/6/90-12/31/07).
Includes acres for IIA area

IIA = Permanent Program Area - Reclaimed areas which have minimal or no mine support facilities (e.g. these areas are bonded in Attachment 24-4) and which have not been approved for reclamation liability release (i.e. Phase I, II, or III Bond Release)

III = Interim Program Areas (2/1/82-7/6/90 - Kayenta Mine); (2/1/82 to Present - Black Mesa Mine)

IV = Prelaw Areas disturbed prior to 12/17/77

V = Permanent Program lands under major facilities areas

Kayenta Mine Facilities include J-28, N-7/N-8 and Silo Areas.

VI = Land Approved for Release

Reference: Bonding Map (Drawing 89800)



**Table 24-2-3
PIT VOLUME SUMMARY (WORST CASE)
Black Mesa and Kayenta Mines**

Active Mine Area	Pit Length (ft)	Highwall Reduction (sf)	Highwall Reduction (cy)	Swelled Highwall Reduction (cy)	2 Spoils Into Pit (sf)	2 Spoils Into Pit (cy)	Open Pit (sf)	Open Pit (cy)	2 Spoils To Grade (sf)	2 Spoils To Grade (cy)	4 Spoils Width (ft)
J-7	6,550	3,460	839,350	1,049,200	3,558	863,140	7,590	1,841,280	730	177,090	620
N-6	16,900	7,502	4,695,700	5,869,650	6,057	3,791,230	15,369	9,619,860	1,640	1,026,520	790
J-16	7,700	3,920	1,117,950	1,397,450	8,350	2,381,300	13,250	3,778,700	1,730	493,370	590
J-19*	39,900	8,890	13,137,450	16,421,800	9,350	13,817,220	20,460	30,235,330	1,890	2,793,000	895
J-21 SW*	16,000	6,470	3,834,050	4,792,550	7,080	4,195,560	15,170	8,989,630	1,980	1,173,330	700
J-21 DW	8,300	0	0	0	16,080	4,943,110	15,645	4,809,390	2,875	883,800	985
N-11	8,450	0	0	0	16,080	5,032,440	15,645	4,896,310	2,875	899,770	980
N-9	9,000	3,240	1,080,000	1,350,000	7,421	2,473,670	11,039	3,679,670	2,467	822,330	633
N-14 ¹	6,800	N/A	N/A	N/A	44,800	5,641,480	44,800	5,641,480	1,900	239,260	680
N-14E ²	6,800	N/A	N/A	N/A	7,900	994,810	7,900	994,810	4,120	518,810	510

Notes: * - Includes box cut spoils

J-19=15,700'; J-21=4,000' of the pit length is assumed to be box cut spoil grading

1. N-14 has 6 spoils into pit and uses one-half the pit length per 1995-2000 Bond.
2. N-14E has 4 spoils to grade and uses one-half the pit length per 1995-2000 Bond.

References: Mine Plan Map (Drawing 85210) and Overburden/Interburden Isopachs and Range Diagrams for each active mining area.



**Table 24-2-4
RAMP VOLUME AND GRADING SUMMARY
Black Mesa and Kayenta Mines**

Active Mine Area					Grading Area Beyond Fourth Spoil Pile Limit			
	Number of Ramps	Pit Depth (ft)	Cubic Yards/Ramp ¹ (cy)	Total Ramp Volume (cy)	Length (ft)	Height (ft)	Area/Ramp (sf)	Total For Area (acres)
J-7	3	104	265,675	787,025	150	11	19,725	1
N-6	9	150	325,305	2,927,742	600	70	186,000	38
J-16	2		355,500	711,000	540	35	110,700	5
J-19	18	191	378,453	6,812,151	600	49	148,200	61
J-21 Single Width	8	152	327,897	2,623,178	560	35	114,800	21
J-21 Double Width	2	220	416,045	832,091	600	77	198,600	9
N-11	2	220	416,045	832,091	600	77	198,600	9
N-9	6	147	321,416	1,928,495	600	30	114,000	16
N-14	4		883,900	3,535,600	320	82	110,624	10
N-14E	3		55,400	166,200	171	6	19,973	1
Total	57		3,745,637	21,165,573	4,741	471	1,221,222	173

Notes:

1. Ramp volume based on the formula $V=1/2(wh^*l)+2(1/3h^2*l)$, where w=100' width, l=1000' length, and h= 70% of average pit depth.
2. Within four spoil pile limit, ramp surface grading is addressed by spoil grading activities.
3. Ramp grading area beyond fourth spoil pile grading limit based on the formula $A=l(w+3h)$, where l=measured length, w=100' width, and h= 70% of ramp depth at fourth spoil pile limit. If length (l) exceeds 600', grading for the remaining ramp length is covered under one of the road reclamation categories (primary or ancillary roads).

Reference: Mine Plan Map (Drawing 85210)



**Table 24-2-5
FINAL PIT RECLAMATION AREAS (CATEGORY I)
Black Mesa and Kayenta Mines**

Active Mine Area	Pit Length ¹ (ft)	Highwall Reduction Width (ft)	Four Spoil Widths (ft)	Subtotal Pit Area ² (ac)	Advance Topsoil Stripping Area ³ (ac)	Miscellaneous Grading Area ⁴ (ac)	Total Pit Area ⁵ (ac)
J-7	6,550	175	518	124	89	0	213
N-6	16,900	234	790	448	0	57	505
J-16	7,700	270	590	175	12	230	417
J-19	39,900	275	895	1,191	1,122	488	2,801
J-21 SW	16,000	220	700	386	309	200	895
J-21 DW	8,300	N/A	985	212	0	0	212
N-11	8,450	N/A	980	215	0	648	863
N-9	9,000	234	633	208	262	498	968
N-14	6,800	N/A	680	147	0	42	189
N-14E	6,800	N/A	510	120	0	21	141
Total	126,400	1,408	7,281	3,226	1,794	2,184	7,204

Notes:

- Pit widths are shown on the 24-3-1 worksheets:
Pit with portions or all of the pit length with double pit widths, (260 feet wide): J-21=8,300'; N-11=4,225'; N-14=3,400'; N-14E=3,400'; all of the other pit length is assumed single pit width = 130 feet wide.
- The Subtotal Pit Area includes the pit area, highwall reduction area, four spoil grading area and any boxcut areas, and is based on the equation $((\text{Highwall Reduction Width} + \text{Pit Width} + \text{Four Spoil Widths}) * \text{Length}) / 43,560 \text{ sf/ac}$.
- The advance topsoil area is determined by the equation: $((1,500' - \text{Highwall Reduction}) * \text{Length}) / 43,560 \text{ sf/ac}$.
No grading is required in this area.
- The Miscellaneous Grading Area was determined for each active mine area from the Mine Plan Map.
- The Total Pit Area includes the categories under "Subtotal Pit Area" (above), the Advance Topsoil Stripping Area and the Miscellaneous Grading Area.

References: Mine Plan Map (Drawing 85210) and Range Diagrams for each active mining area.



**Table 24-2-6
SURFACE STABILIZATION SUMMARY
Black Mesa and Kayenta Mines**

Active Mine Area	Main Reclamation Channels		Downdrain Channels		Terrace Channels		Total Riprap (cy)	Average Haul Distance (ft)	Average Grade (%)
	Length (ft)	Riprap (cy)	Length (ft)	Riprap (cy)	Length (ft)	Area (ac)			
J-7	6,550	4,350	15,200	25,350	75,400	213	29,700	3,500	3
N-6	16,900	11,250	28,800	48,000	185,020	505	59,250	3,000	2
J-16	7,700	5,150	9,600	16,000	58,580	417	21,150	3,500	-4
J-19	39,900	26,600	16,900	28,150	166,170	2,801	54,750	4,500	1
J-21 Single Width	16,000	10,650	24,430	40,700	155,620	895	51,350	3,300	3
J-21 Double Width	8,300	5,550	12,670	21,100	80,730	212	26,650	1,700	3
N-9	8,800	5,850	9,000	15,000	52,000	968	20,850	2,500	0
N-11	8,450	5,650	11,300	18,850	129,920	863	24,500	2,500	-3
N-14	6,800	4,550	6,780	11,300	37,410	198	15,850	2,100	-1
N-14E	6,800	4,550	4,520	7,550	24,940	132	12,100	1,400	0
Total	126,200	84,150	139,200	232,000	965,790	7,204	316,150		

References: Chapter 26, Surface Stabilization Plan and Bond Map (Drawing 89800)



**Table 24-2-7
TOPSOIL AND SUITABLE MATERIAL HANDLING SUMMARY
Black Mesa and Kayenta Mines**

Mine Area	Topsoil Distribution Area (ac)	Volume (ac-ft)	Volume (cy)	Average Topsoil Haul Distance (ft)	Average Grade (%)	Area Requiring Additional 2.4' (ac)	Additional Volume (ac-ft)	Additional Volume (cy)
J-7	213	213	343,240	4,150	2.5	0	0	0
N-6	505	505	814,279	3,950	2.5	0	0	0
J-16	417	667	1,076,416	1,400	-4.0	167	400	645,850
J-19	2,801	4,481	7,229,913	1,900	2.5	1,120	2,689	4,337,948
J-21SW	895	1,431	2,309,454	3,500	2.5	358	859	1,385,673
J-21DW	212	340	548,415	3,500	2.5	85	204	329,049
N-11	863	1,361	2,228,526	1,200	2.5	345	829	1,397,116
N-9	968	1,549	2,498,357	5,300	2.5	387	929	1,499,014
N-14	189	302	487,201	4,400	-1.0	75	181	292,321
N-14E	141	141	227,806	1,200	1.5	56	136	218,694

Notes:

1. The topsoil distribution area includes ramp areas that extend beyond the four spoil pile grading limit. These areas will require placement of 1.6' of topsoil (except the J-7, and N-6 areas, which will require only 1' for Initial Program Lands).
2. Average topsoil haul distance and grade measured from Bonding Map.
3. All Permanent Program regraded areas are conservatively assumed to require 2.4' of additional suitable material. Suitable material borrow sources assumed to exist on highwall side of pit, with average haul distance of 700'.

References: Bonding Map (Drawing 89800), Table 24.2.4, Ramp Volume and Grading Summary, and Table 24-2-2, Final Pit Reclamation Areas



**Table 24-2-8
FACILITY VOLUMES
Footings, Foundations, Parking, and Storage Areas
Black Mesa and Kayenta Mines**

Area	Area (ac)	Concrete Area (ac)	Gravel Surface Area (ac)	Gravel Volume (cy)	Ripping Area ¹ (ac)	Ripping Vol ² (cy)	Trench Vol ³ (cy)	Trench Area ⁴ (ac)	Borrow Volume		Revegetation	
									For Concrete ⁵ (cy)	Remaining Facilities Area ⁶ (cy)	Concrete Borrow Area ⁷ (ac)	Remaining Facilities Borrow Area ⁷ (ac)
Black Mesa	236	4.79	231	372,373	236	1,140,304	372,373	57.7	30,910	465,467	6.4	96.2
Kayenta	574	9.09	565	911,850	574	2,779,544	911,850	141.3	58,660	1,139,812	12.12	235.5
Joint	196	1.79	194	313,074	196	947,885	313,074	48.5	11,550	391,342	2.39	80.9
Total:	1,006											

Notes:

1. Gravel volume based on 1' depth.
2. Ripping volume based on 3' ripping depth.
3. Trench volume equals gravel disposal volume.
4. Reflects 4' excavation depth; excavated and then replaced for burial of gravel materials.
5. Reflects 4' removal and replacement depth.
6. Reflects 1.25' replacement depth.
7. Reflects 3' borrow depth.

Reference: Bonding Map (Drawing 89800), Category V, Table 24-2-2



**Table 24-2-9
SCORIA PIT RECLAMATION
Black Mesa and Kayenta Mines**

Location	Area (ac)	Disturbed		Reclaimed		Undisturbed	
		%	acres	%	acres	%	acres
J-7	149.5	0	0.0	0	0.0	100	149.5
J-27	167.3	0	0.0	0	0.0	100	167.3
N-5	97.8	75	73.4	0	0.0	25	24.5
N-10	3.3	100	3.3	0	0.0	0	0.0
Total	418		77		0		341

Reference: Bonding Map (Drawing 89800)



Table 24-2-10
WATER AND SEDIMENTATION PONDS
Black Mesa and Kayenta Mines

Kayenta Mine			
Pond	Sediment Cleanout Required?	Embankment Removal Required?	Topsoil Spreading Required?
J16-A	Y	N	N
J16-D	Y	Y	Y
J16-E	Y	Y	Y
J16-F	Y	Y	Y
J16-G	Y	N	N
J16-L	Y	N	N
J19-A	Y	Y	Y
J19-B	Y	Y	Y
J19-D	Y	Y	Y
J19-E	Y	Y	Y
J19-RA	Y	Y	Y
J19-RB	Y	N	N
J21-A	Y	N	N
J21-A1	Y	Y	Y
J21-C	Y	N	N
J21-C2	Y	Y	Y
J21-D	Y	Y	Y
J21-E	Y	Y	Y
J21-F	Y	Y	Y
J21-F1	Y	Y	Y
J21-G	Y	Y	Y
J21-G1	Y	Y	Y
J21-H	Y	Y	Y
J21-H1	Y	Y	Y
J28-B	Y	Y	Y
J28-C	Y	Y	Y
J28-D	Y	Y	Y
J28-G	Y	Y	Y
J28-SL	Y	Y	Y
J7-JR	Y	N	N
KM-A3	Y	Y	Y
KM-B	Y	Y	Y
KM-C	Y	Y	Y
KM-D	Y	Y	Y
KM-E	Y	Y	Y
KM-E1	Y	Y	Y
KM-FWP	Y	Y	Y
KM-TPB	Y	Y	Y
KM-TPB1	Y	Y	Y
N9-B	N	Y	Y
N9-B1	N	Y	Y
N9-B2	N	Y	Y
N9-C	N	Y	Y
N9-C1	N	Y	Y
N9-D	N	Y	Y
N9-E	N	Y	Y
N9-F	N	Y	Y

Kayenta Mine (cont.)			
Pond	Sediment Cleanout Required?	Embankment Removal Required?	Topsoil Spreading Required?
N9-G	N	Y	Y
N9-H	N	Y	Y
N9-I	N	Y	Y
N9-J	N	Y	Y
N9-J1	N	Y	Y
N9-J2	N	Y	Y
N9-J3	N	Y	Y
N9-K	N	Y	Y
N10-A	Y	Y	Y
N10-A1	Y	N	N
N10-A2	Y	Y	Y
N10-B	Y	Y	Y
N10-B1	Y	Y	Y
N10-D	Y	N	N
N10-D1	Y	Y	Y
N11-A	Y	N	N
N11-A1	Y	Y	Y
N11-A2	Y	Y	Y
N11-C	Y	Y	Y
N11-E	Y	Y	Y
N11-G	Y	N	N
N11-G1	Y	Y	Y
N11-G2	Y	Y	Y
N12-N	Y	Y	Y
N14-B	Y	Y	Y
N14-C	Y	Y	Y
N14-D	Y	N	N
N14-E	Y	Y	Y
N14-F	Y	N	N
N14-G	Y	N	N
N14-H	Y	N	N
N14-P	Y	Y	Y
N14-Q	Y	Y	Y
N14-T	Y	Y	Y
N1-AC	Y	Y	Y
N1-F	Y	Y	Y
N1-L	Y	Y	Y
N1-M	Y	Y	Y
N1-O	Y	Y	Y
N5-F	Y	Y	Y
N7-D	Y	N	N
N7-E	Y	N	N
N8-RA	Y	N	N
TPC-A	Y	Y	Y
TPF-A	Y	Y	Y
TPF-D	Y	N	N
TPF-E	Y	N	N
TS-A	Y	Y	Y
TS-B	Y	Y	Y

Notes:

1. Topsoil Volume = 553.8 acres-feet
 2. Embankment Volume = 1,468,520 cy
 3. Sediment Volume = 98,482 yd³ or 10% cleaned out with a dragline
 640,130 yd³ or 65% excavated with a dozer
 246,204 yd³ or 25% is assumed in the incised portion of the pond and would not require removal
- Total Sediment Volume based on % of pond design capacities.

Reference: Bond Map (Drawing 89800)



**Table 24-2-10
WATER AND SEDIMENTATION PONDS
Black Mesa and Kayenta Mines**

Black Mesa Mine			
Pond	Sediment Cleanout Required?	Embankment Removal Required?	Topsoil Spreading Required?
BM-A1	Y	Y	Y
BM-B	Y	Y	Y
BM-FWP	N	Y	Y
BM-SS	Y	Y	Y
BM-T	Y	Y	Y
BM-TW	N	Y	Y
CW-A	N	Y	Y
J1-RA	Y	N	N
J1-RB	Y	N	N
J27-A	Y	Y	Y
J27-RA	Y	Y	Y
J27-RB	Y	Y	Y
J27-RC	Y	Y	Y
J2-A	Y	N	N
J3-A	Y	Y	Y
J3-B	Y	Y	Y
J3-D	Y	N	N
J3-E	Y	N	N
J3-F	Y	Y	Y
J3-G	Y	N	N
J3-H	N	Y	Y
J3-SL	Y	Y	Y
J7-A	Y	Y	Y
J7-B1	Y	Y	Y
J7-CD	Y	Y	Y
J7-DAM	Y	N	N
J7-E	Y	Y	Y
J7-F	Y	Y	Y
J7-G	Y	Y	Y
J7-H	Y	Y	Y
J7-I	Y	Y	Y
J7-J	Y	Y	Y
J7-K	Y	Y	Y
J7-M	Y	Y	Y
J7-R	Y	N	N
MW-A	Y	Y	Y
MW-B	Y	Y	Y

Black Mesa Mine			
Pond	Sediment Cleanout Required?	Embankment Removal Required?	Topsoil Spreading Required?
J7-R1	Y	Y	Y
J7-S	Y	Y	Y
J7-T	Y	Y	Y
J7-U	Y	Y	Y
J7-V	Y	Y	Y
N10-C	Y	Y	Y
N12-C	Y	N	N
N12-C1	Y	Y	Y
N12-C2	Y	Y	Y
N12-M	Y	Y	Y
N5-A	Y	N	N
N5-A2	Y	N	N
N5-D	Y	Y	Y
N5-E	Y	Y	Y
N5-G	Y	Y	Y
N6-C	Y	Y	Y
N6-D	Y	Y	Y
N6-D1	Y	N	N
N6-E	Y	Y	Y
N6-F	Y	Y	Y
N6-G	Y	Y	Y
N6-H	Y	Y	Y
N6-I	Y	Y	Y
N6-J	Y	Y	Y
N6-K	Y	Y	Y
N6-K1	Y	Y	Y
N6-L	Y	N	N
N6-M	Y	Y	Y
WW-2	Y	Y	Y
WW-3	Y	Y	Y
WW-4	Y	Y	Y
WW-5	Y	Y	Y
WW-6	Y	Y	Y
WW-9	Y	Y	Y
WW-9A	Y	Y	Y
WW-9B	Y	Y	Y
WW-9C	Y	Y	Y



ATTACHMENT 24-3

MINE AREA (CATEGORY I) WORKSHEETS
(Areas J-7, N-6, J-16, J-19, J-21, N-11, N-14, N14E, N-9)

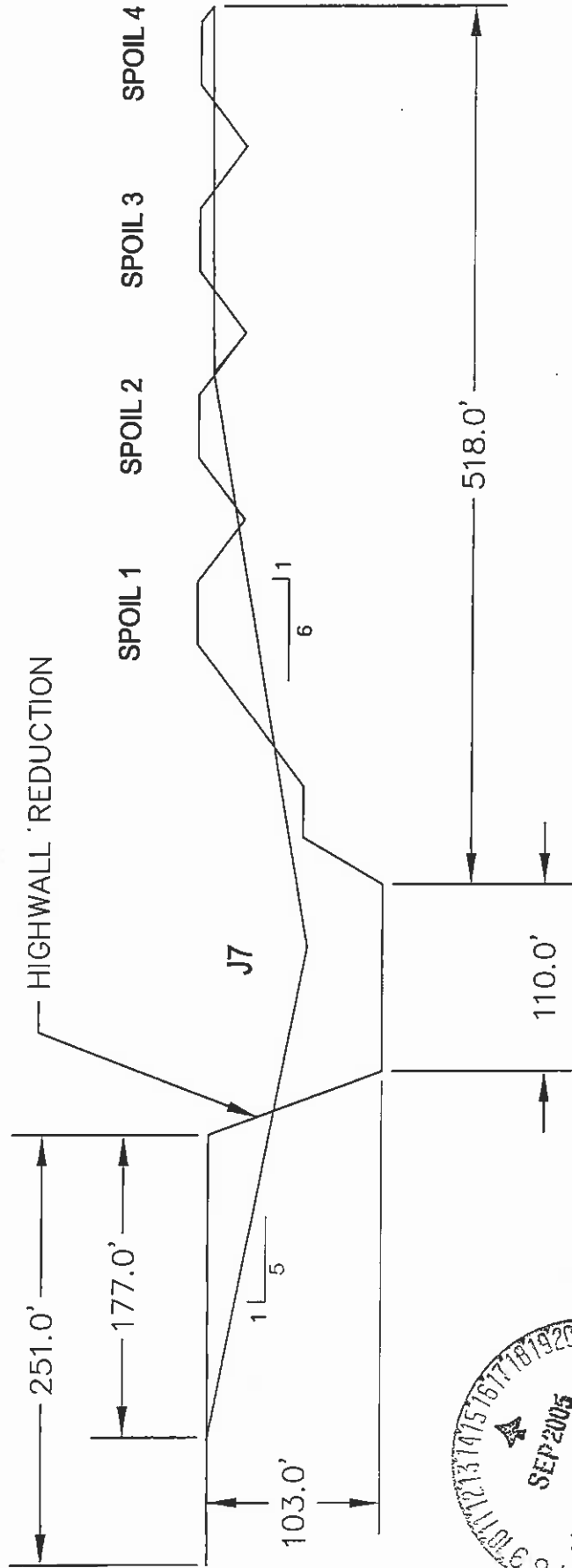
- Earthwork Quantity Worksheet
- Cast/Blast Highwall Worksheet
- Doze Highwall Worksheet
- Doze First Two Spoils Worksheet
- Doze Back Two Spoils Worksheet
- Backfill/Grade Ramps
- General Grading
- Grade Terraces
- Grade Drainages/Downdrains
- Load, Haul, Place Riprap
- Haul and Place Suitable Material
- Revegetation
- Revegetation of Topsoil Stockpiles



MINE AREA: J7

Worksheet No. 24-3-1

Earthwork Quantity Worksheet



HIGHWALL REDUCTION

Area = 3,460
Pit Length = 6,550
Volume = 839,350
Swelled Volume = 1,049,200

SPOIL TO OPEN PIT

Spoil 1,2 = 863,140

SPOIL GRADING

Spoil 3,4 = 177,090

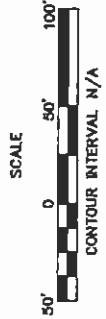
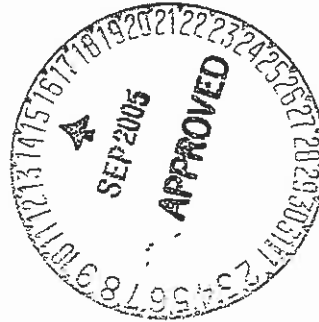


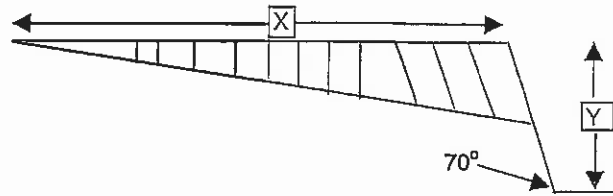
Table: 24-3-02 Page 1
 Mine Area: J-7
 Project: Highwall Reduction
 Task: Cast/Blast Highwall
 Equipment: Driteltech D55SP

Activity Description
 Drill, load, and blast highwall

Drill Rig is Driteltech D55SP

Highwall Reduction Dimensions:

X (feet) 175
 Y (feet) 104
 Number of Rows 6



Drill Pattern (Cast) - 21'x24'

Hole Diameter (inches) 10 5/8
 Powder Factor (lbs/cy) 0.65
 Explosive Weight (lbs)¹ 1,030
 (single hole sequence)

Row	Distance to Highwall (ft)	Drillhole Footage (ft)	Overburden Volume per Hole (cy)
1	21	33	612
2	42	28	528
3	63	24	445
Total	126	85	1,585

Drill Pattern (Blast) - 21'x24'

Hole (inches) 9 7/8
 Powder Factor (lbs/cy) 0.55
 Explosive Weight (lbs)² 431
 (single hole sequence)

Row	Distance to Highwall (ft)	Drillhole Footage (ft)	Overburden Volume per Hole (cy)
4	84	18	340
5	105	14	261
6	126	10	183
Total	315	42	784

Notes:

1. Weight of explosives (cast rows, 1,2, and 3) based on total overburden volume and powder factor (0.65 lbs/cy).
2. Weight of explosives (blast rows, 4 and up) based on total overburden volume and powder factor (0.55 lbs/cy).



Table: 24-3-02 (cont.) Page 2
 Mine Area: J-7
 Project: Highwall Reduction
 Task: Cast/Blast Highwall
 Equipment: Driltech D55SP

Activity Description
 Drill, load, and blast highwall

 Drill Rig Is Driltech D55SP

Assumptions
 Drilling Rate (ft/hr) 150
 Bit Life (hrs)
 Cast 10 5/8" 370
 Blast 9 7/8" 170

Unit Costs
 Bit Cost (per bit)
 Cast 10 5/8" \$2,400
 Blast 9 7/8" \$1,800
 Explosives (per pound)² \$0.10
 Drill Cost (per hour) \$196.78

Labor Costs
 Driller Rate (per hour) \$26.59
 Blaster Rate (per hour) \$27.67
 Driller/Blaster Helper Rate (per hour) \$13.14

Cast Holes (Rows 1-3)				
Total Drill Footage	= ($\frac{6,550}{24}$) x 85 =	23,176 feet		
Total Overburden Volume	= ($\frac{6,550}{24}$) x 1,585 =	432,627 cy		
Drilling Time	= $\frac{23,176}{150}$ x 1.371 =	212 hours		
Drilling Cost	= $\frac{212}{1}$ x ($\frac{\$196.78}{1}$ + $\frac{\$26.59}{1}$ + $\frac{\$13.14}{1}$) + ($\frac{1}{370}$ x $\frac{\$2,400}{1}$) =	\$51,492		
Load and Blast Cost ¹	= ($\frac{212}{1}$ x $\frac{\$27.67}{1}$ x $\frac{\$13.14}{1}$) + ($\frac{432,627}{1}$ x $\frac{0.65}{1}$ x $\frac{\$0.10}{1}$) =	\$105,164		

Blast Holes (Rows 4 and up)				
Total Drill Footage	= ($\frac{6,550}{24}$) x 42 =	11,463 feet		
Total Overburden Volume	= ($\frac{6,550}{24}$) x 784 =	213,967 cy		
Drilling Time	= $\frac{11,463}{150}$ x 1.371 =	105 hours		
Drilling Cost	= $\frac{105}{1}$ x ($\frac{\$196.78}{1}$ + $\frac{\$26.59}{1}$ + $\frac{\$13.14}{1}$) + ($\frac{1}{170}$ x $\frac{\$1,800}{1}$) =	\$25,896		
Load and Blast Cost ¹	= ($\frac{105}{1}$ x $\frac{\$27.67}{1}$ x $\frac{\$13.14}{1}$) + ($\frac{213,967}{1}$ x $\frac{0.55}{1}$ x $\frac{\$0.10}{1}$) =	\$49,872		

Total Cost								
\$51,492	+	\$105,164	+	\$25,896	+	\$49,872	=	\$232,424
Drilling Cost (Cast Holes)		Load and Blast Cost ¹ (Cast Holes)		Drilling Cost (Blast Holes)		Load and Blast Cost ¹ (Blast Holes)		



- Notes:
 1. Assumes continuous drill/load/blast sequence with loading and blasting time being roughly equivalent to drilling time.
 2. All explosive supplies (i.e. explosives, primers, etc.) are included in explosives cost.

Table: 24-3-03
 Mine Area: J-7
 Project: Backfill Mine Pits
 Task: Doze Highwall
 Equipment: D11R Dozer

Earthmoving Activity:

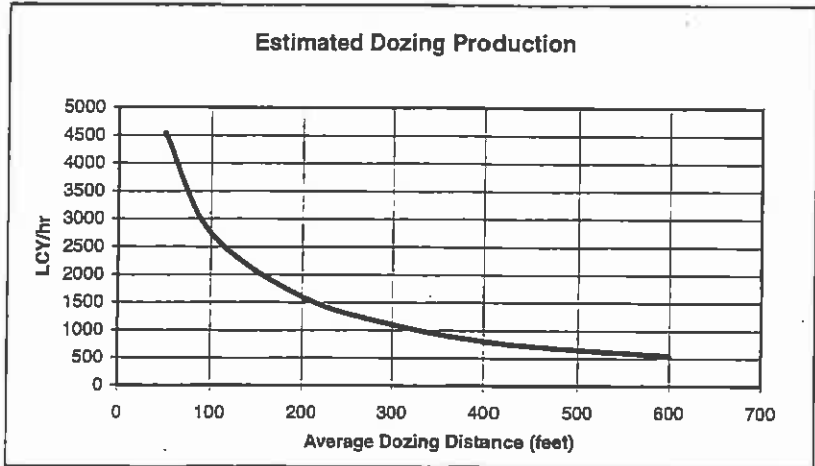
Doze blasted highwall reduction material into pit

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 110
 Hourly production (from chart) 2,500
 Grade (in percent) -20
 Grade Correction 1.4
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operator Factor}} \times \frac{1.00}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.0}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.86
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\begin{aligned}
 \text{Net Hourly Production} &= \frac{2,500}{\text{Normal Hourly Production}} \times \frac{0.86}{\text{Productivity Adjustment Factor}} = 2,156 \text{ cy/hr}
 \end{aligned}$$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\begin{aligned}
 \text{Hours Required} &= \frac{786,900}{\text{Volume to be Moved}} \div \frac{2,156}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 500 \text{ Hours}
 \end{aligned}$$

Quantity of Material to be Moved (cy)

786,900

Note: Quantity of material to be moved includes swelled highwall reduction volume from Table 24-2-3 less 25% for blast casting

References: Tables 24-2-3 and 24-3-2, and Cat Handbook, Ed. 28



Table: 24-3-04
 Mine Area: J-7
 Project: Backfill Mine Pits
 Task: Doze First Two Spoils
 Equipment: D11R Dozer

Earthmoving Activity:

Doze first two spoil ridges (first two spoils go into pit)

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

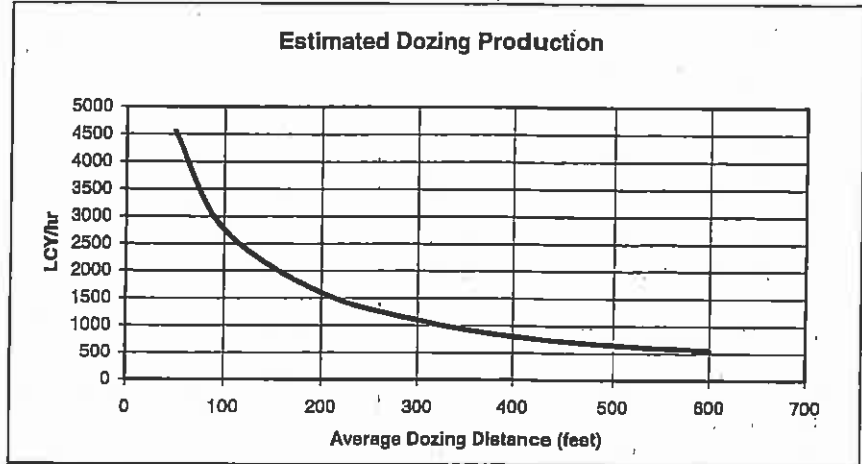
Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) -17
 Grade Correction 1.34
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no



Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen - with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.3}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.99}
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.99}{\text{Productivity Adjustment Factor}} = \boxed{1,585 \text{ cy/hr}}$$

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{863,140}{\text{Volume to be Moved}} \div \frac{1,585}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{747 \text{ Hours}}$$

Quantity of Material to be Moved (cy)

863,140

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-05
 Mine Area: J-7
 Project: Backfill Mine Pits
 Task: Doze Back Two Spoils
 Equipment: D11R Dozer

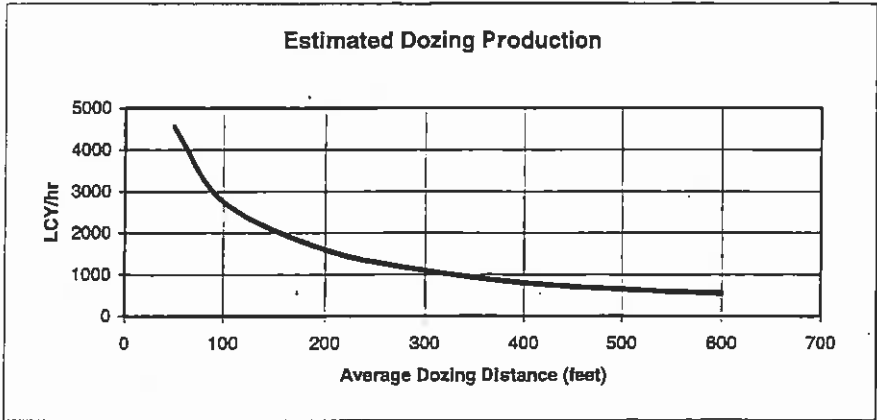
Earthmoving Activity:
 Doze back two spoil ridges

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 70
 Hourly production (from chart) 3,700
 Grade (in percent) -10
 Grade Correction 1.2
 Material Unit Weight (lb/lcy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Cable controlled blade (.6) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Productivity Adjustment = $\frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.2}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$
 $\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.89}$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Net Hourly = $\frac{3,700}{\text{Normal Hourly Production}} \times \frac{0.89}{\text{Operating Adjustment Factor}} = \boxed{3,282 \text{ cy/hour}}$
 (see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Hours Required = $\frac{177,090}{\text{Volume to be Moved}} \div \frac{3,282}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{74 \text{ hours}}$

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

177,090

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-06
 Mine Area: J-7
 Project: Backfill and Grade Ramps
 Task: Backfill/Grade Ramps
 Equipment: D11R Dozer

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (In percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor
 Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

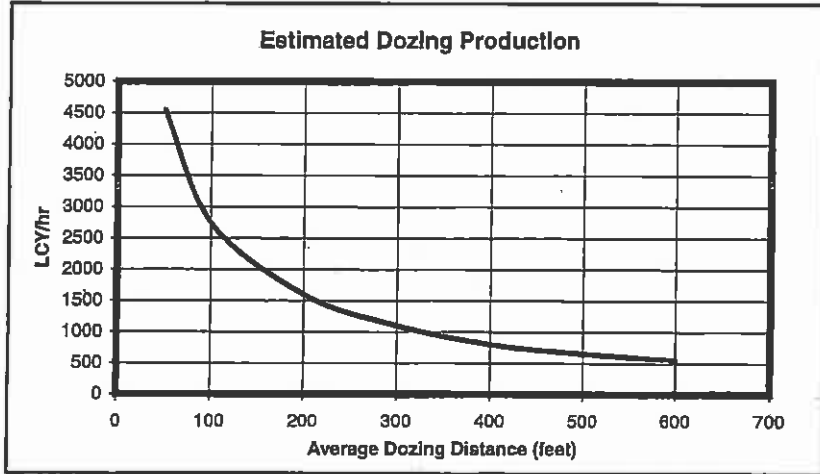
Material Factor
 Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor
 Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility
 (i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor
 <7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)
 797,025



$$\begin{aligned}
 \text{Productivity Adjustment} &= \frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.00}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.74}
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.74}{\text{Productivity Adjustment Factor}} = \boxed{1,183 \text{ cy/hr}}$$

$$\text{Hours Required} = \frac{797,025}{\text{Volume to be Moved}} \div \frac{1,183}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{924 \text{ hours}}$$

References: Table 24-2-4, Cat Handbook, Ed. 28



Table: 24-3-07
 Mine Area: J-7
 Project: General Grading
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

0 acres

Hours Required	=	$\frac{0}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	0 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-5



Table: 24-3-08
 Mine Area: J-7
 Project: Surface Stabilization
 Task: Grade Terraces
 Equipment: D7R Dozer

Earthmoving Activity
 Grade terraces

Characterization of Dozer Used (type, size, etc)
 D7R, U-blade

Production Rate (lineal ft/hr) 1,060

Terrace Requirement
 75,400 lineal feet

Hours Required	=	$\frac{75,400}{\text{Terrace Requirement (ft)}}$	/	$\frac{1,060}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	98 Hours
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Note: Production rate based on average grading speed of 3 mph and 5 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-09
 Mine Area: J-7
 Project: Surface Stabilization
 Task: Grade Drainages/Downdrains
 Equipment: D7R Dozer

Earthmoving Activity
 Grade drainages and dewaterings.

Characterization of Dozer Used (type, size, etc)
 D7R, U-blade

Production Rate (lineal ft/hr) 800

Drainages/Downdrains Requirement
 15,200 lineal feet

Hours Required	=	$\frac{15,200}{\text{Drainages/Downdrains Requirement (ft)}}$	/	$\frac{800}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">26 Hours</div>
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Note: Production rate based on average grading speed of 2 mph and 12 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-10 Page 1
 Mine Area: J-7
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Earthmoving Activity

Load, haul, and place riprap in main channels and downdrains.

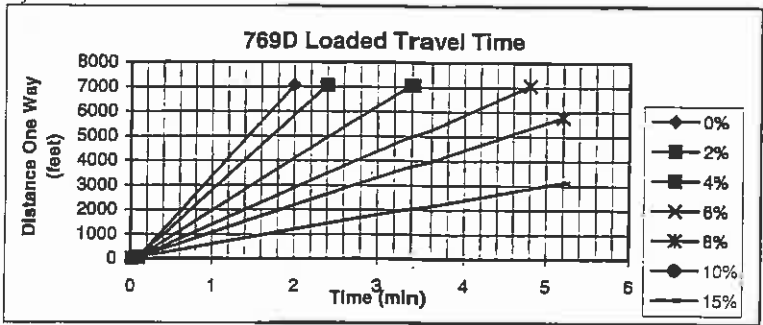
Characterization of Equipment Used (type, size, etc):

988F Loader Series II - bucket capacity 7.8 cy
 769D Rear Dump Truck - truck capacity 30.9 cy

Loading and Haulage

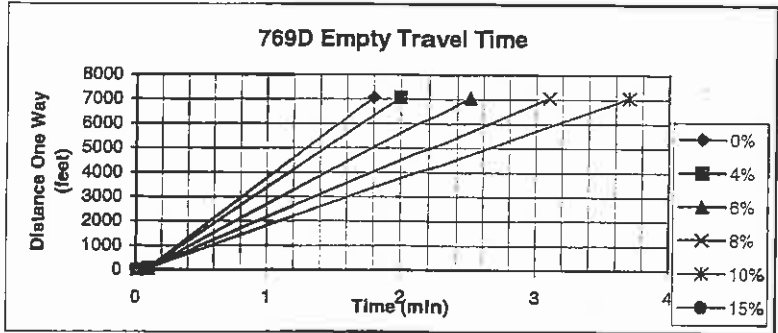
Productivity Factors

Basic Loader Cycle (min) 0.58
 Bulky Material (min) 0.03
 Dumped Pile (min) 0.02
 Common Loader/Truck Ownership (min) -0.04
 Work Hour Factor (50 min/hr) 0.83
 Bucket Fill Factor 0.85
 Truck Loaded Volume-4 passes (cy) 26.52
 Haulage Distance (ft) 3,500
 Effective Grade (%) 8



Production Times

Haul Time (min) 3.2
 Dump Time (min) 1.1
 Return Time (min) 1.6
 Truck/Loader Match (trucks per loader) 3
 Riprap Haulage Requirement (cy) 29,700



Placement

Riprap Placement Requirement (ft) 8,910
 Placement Rate (ft/shift) 500
 Shift (hours) 8



Table: 24-3-10 (cont.) Page 2
 Mine Area: J-7
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Load Summary										
Loader Cycle Time	=	$\frac{0.58}{\text{Basic Loader Cycle Time}}$	+	$\frac{0.03}{\text{Bulky Material}}$	+	$\frac{0.02}{\text{Dumped Pile}}$	+	$\frac{-0.04}{\text{Common Loader/Truck}}$	=	0.59 min
Loader Volume per Cycle	=	$\frac{7.80}{\text{Bucket Capacity}}$	x	$\frac{0.85}{\text{Bucket Fill Factor}}$	=	6.63 cy				
Loader Cycle Time (per truck)	=	$\frac{0.59}{\text{Loader Cycle Time}}$	x	$\frac{4}{\text{Passes per Truck}}$	=	2.36 min				

Haul Summary										
Truck Cycle Time	=	$\frac{2.36}{\text{Load Time}}$	+	$\frac{3.2}{\text{Haul Time}}$	+	$\frac{1.1}{\text{Dump Time}}$	+	$\frac{1.60}{\text{Return Time}}$	=	8.26 min
Fleet Productivity	=	$\left(\frac{3}{\text{Loader/Truck Match}} \times \frac{26.52}{\text{Truck Loaded Volume}} \right) / \left(\frac{3}{\text{Loader/Truck Match}} \times \frac{8.26}{\text{Truck Cycle Time}} \right) \times \frac{60}{\text{min/hr}}$	=	193 cy/hr						
Required Fleet Hours	=	$\frac{29,700}{\text{Riprap Haulage Requirement}}$	/	$\frac{193}{\text{Fleet Productivity}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	211 hrs		

Placement Summary										
Required Loader Hours	=	$\left(\frac{8,910}{\text{Riprap Placement Requirement}} / \frac{500}{\text{Placement Rate}} \right) \times \frac{8}{\text{Operating Shift}} \times \frac{1.371}{\text{Work Schedule Factor}}$	=	196 hrs						

Notes: Riprap placement rate based on PWCC experience. Riprap placement length based on 20 percent of main channels and 50 percent of downdrain channels.

References: Table 24-2-6, Cat Handbook, Ed. 28.



Table: 24-3-11
 Mine Area: J-7
 Project: Topsoil/Suitable Material Replacement
 Task: Suitable Material Placement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place suitable material to graded spoil areas

Characterization of Equipment Used

637E P-P Scraper - capacity 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 700
 Loaded Grade (%) -5
 Loaded Effective Grade (%) 0

Empty Distance (ft) 700
 Empty Grade (%) 5
 Empty Effective Grade (%) 10

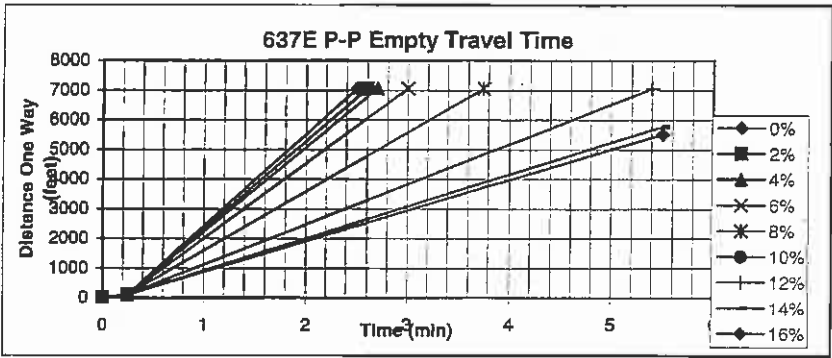
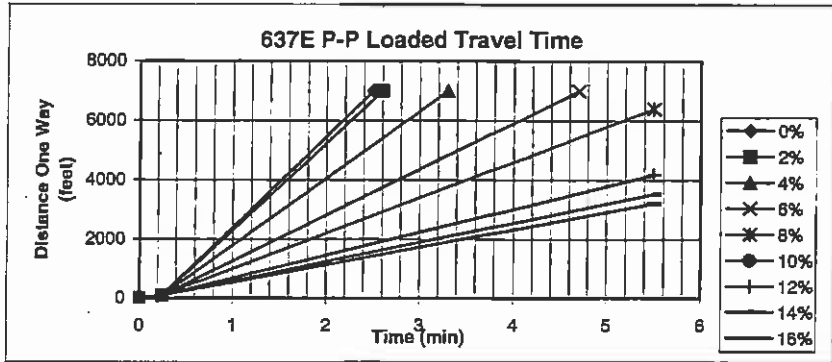
Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)

0

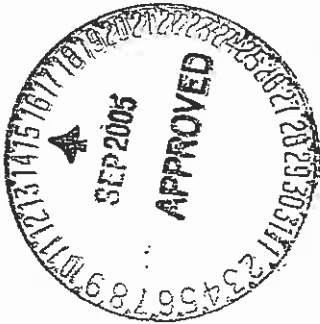


$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23.08}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{0}{\text{Volume}} \div \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 0 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-11
 Mine Area: J-7
 Project: Topsoil/Suitable Material Replacement
 Task: Suitable Material Placement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place suitable material to graded spoil areas

Characterization of Equipment Used

637E P-P Scraper - capacity 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 700
 Loaded Grade (%) -5
 Loaded Effective Grade (%) 0

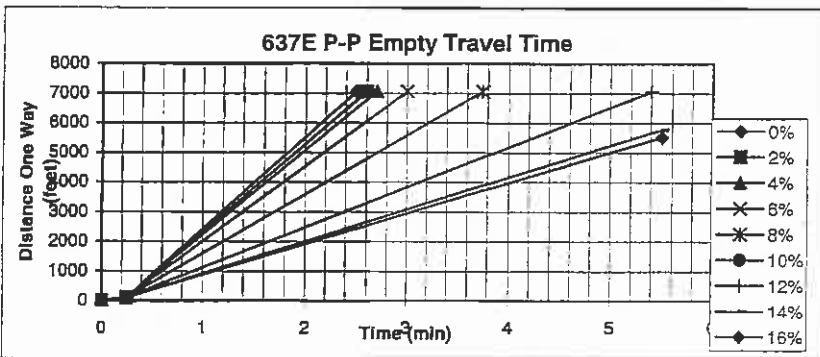
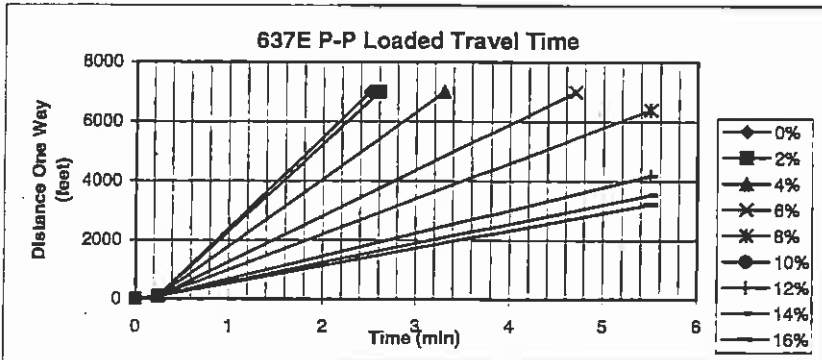
Empty Distance (ft) 700
 Empty Grade (%) 5
 Empty Effective Grade (%) 10

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)

0



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23.08}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{0}{\text{Volume}} \div \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 0 \text{ hrs}$$



Table: 24-3-12
 Mine Area: J-7
 Project: Topsoil/Suitable Material Replacement
 Task: Topsoil Replacement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place topsoil onto graded spoil areas

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 4,150
 Loaded Grade (%) 2.5
 Loaded Effective Grade (%) 7.5

Empty Distance (ft) 4,150
 Empty Grade (%) -2.5
 Empty Effective Grade (%) 2.5

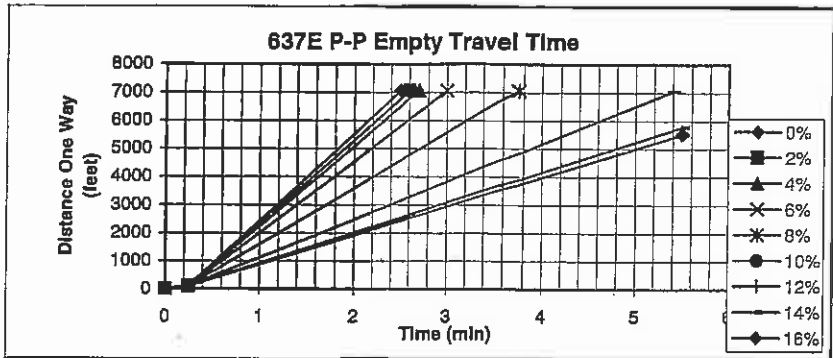
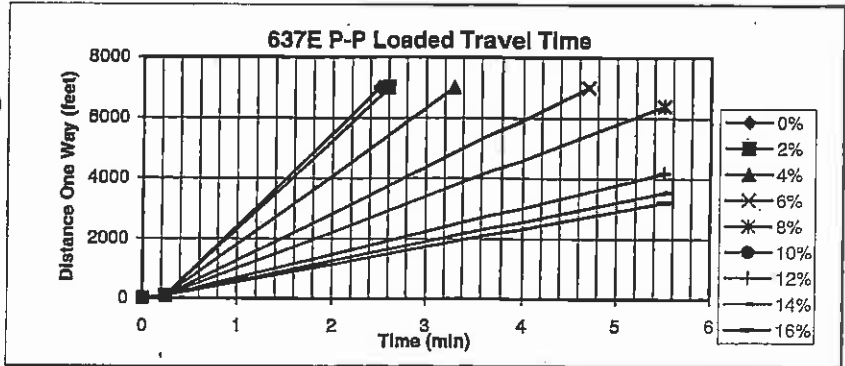
Production Times

Typical Load Time for 657E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 3.3
 Empty Travel Time (from chart) 1.6

Quantity of Material to be Moved (cy)

343,240



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{3.3}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.6}{\text{Empty Trip Time}} = 6.5 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} / \frac{6.5}{\text{Cycle Time}} = 9 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{9.23}{\text{Cycles/Hour}} = 286 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{343,240}{\text{Volume}} / \frac{286}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 1645 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-13
 Mine Area: J-7
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 J-7 Mining Area (Category I)

Revegetation Area
 Area (acre) 213
 Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00
 Tree and Shrub Costs
 (per acre) \$315.00
 Reseeding Cost
 (per acre) \$812.00
 Percent Failure 50%

$$\text{Revegetation Costs} = \frac{213}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$264,026$$

$$\text{Reseeding Costs} = \frac{213}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$86,377$$

References: Table 24-1-3 and 24-2-7.



Table: 24-3-14
 Mine Area: J-7
 Project: Revegetation
 Task: Revegetation of Topsoil Stockpile
 Equipment: Miscellaneous

Revegetation Area Description

J-7 Mining Area (Category I) - Topsoil Stockpiles

Revegetation Area

Area (acre) 30.7

Seeding, fertilizing,
mulching and fencing
costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
(per acre)

Reseeding Cost \$812.00
(per acre)

Percent Failure 50%

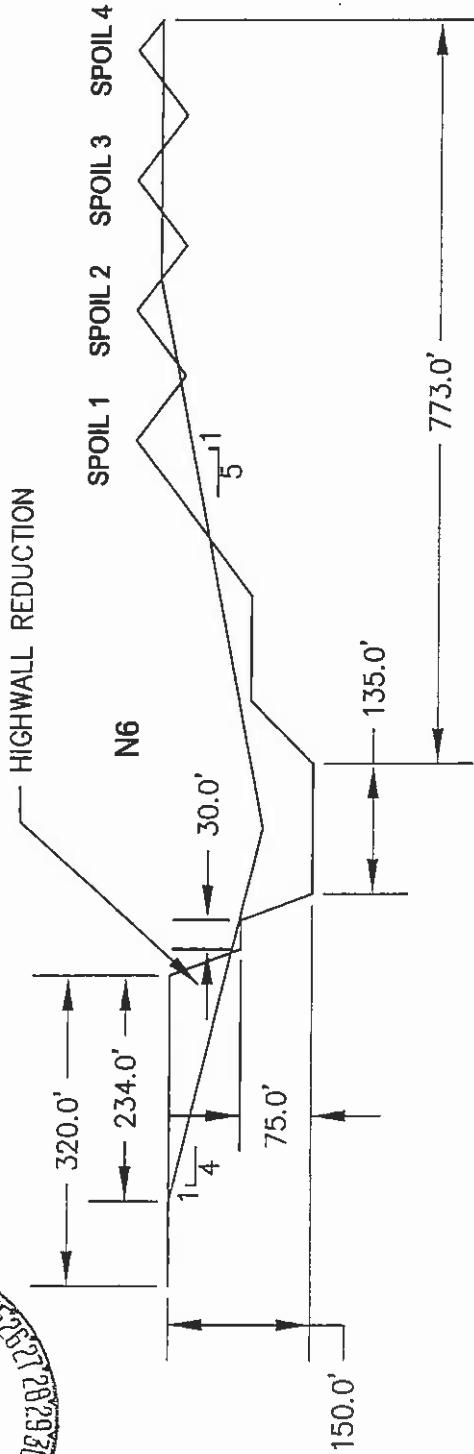
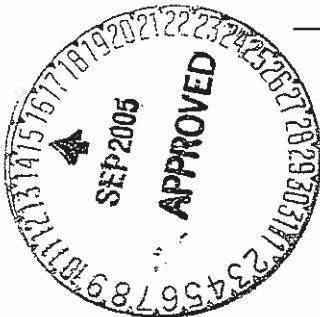
$$\text{Revegetation Costs} = \frac{31}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$38,099$$

$$\text{Reseeding Costs} = \frac{31}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$12,464$$

References: Table 24-1-3 and 24-2-7.



MINE AREA: N6
 Worksheet No. 24-3-1
 Earthwork Quantity Worksheet



HIGHWALL REDUCTION

Area = 7,502
 Pit Length = 16,900
 Volume = 4,695,700
 Swelled Volume = 5,869,650

SPOIL TO OPEN PIT

Spoil 1,2 = 3,791,230

SPOIL GRADING

Spoil 3,4 = 1,026,520



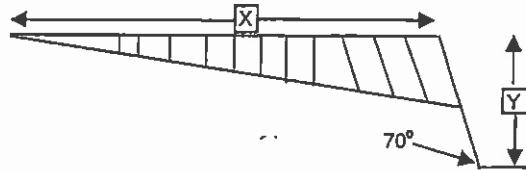
Table: 24-3-02 Page 1
 Mine Area: N-6
 Project: Highwall Reduction
 Task: Cast/Blast Highwall
 Equipment: Driltech D55SP

Activity Description
 Drill, load, and blast highwall

Drill Rig Is Driltech D55SP

Highwall Reduction Dimensions:

X (feet) 234
 Y (feet) 150
 Number of Rows 9



Drill Pattern (Cast) - 21'x24'

Hole Diameter (inches) 10 5/8
 Powder Factor (lbs/cy) 0.65
 Explosive Weight (lbs)¹ 1,859
 (single hole sequence)

Row	Distance to Highwall (ft)	Drillhole Footage (ft)	Overburden Volume per Hole (cy)
1	21	57	1058
2	42	51	954
3	63	45	849
Total	126	153	2,861

Drill Pattern (Blast) - 21'x24'

Hole (Inches) 9 7/8
 Powder Factor (lbs/cy) 0.55
 Explosive Weight (lbs)² 1,502
 (single hole sequence)

Row	Distance to Highwall (ft)	Drillhole Footage (ft)	Overburden Volume per Hole (cy)
4	84	38	700
5	105	32	602
6	126	27	504
7	147	22	408
8	168	17	308
9	189	11	210
Total	819	146	2,730

Notes:

1. Weight of explosives (cast rows, 1,2, and 3) based on total overburden volume and powder factor (0.65 lbs/cy).
2. Weight of explosives (blast rows, 4 and up) based on total overburden volume and powder factor (0.55 lbs/cy).



Table: 24-3-02 (cont. Page 2
 Mine Area: N-6
 Project: Highwall Reduction
 Task: Cast/Blast Highwall
 Equipment: Dritech D55SP

Activity Description
 Drill, load, and blast highwall

Drill Rig is Dritech D55SP

Assumptions

Drilling Rate (ft/hr) 150
 Bit Life (hrs)
 Cast 10 5/8" 370
 Blast 9 7/8" 170

Unit Costs

Bit Cost (per bit)
 Cast 10 5/8" \$2,400
 Blast 9 7/8" \$1,800
 Explosives (per pound)² \$0.10
 Drill Cost (per hour) \$196.78

Labor Costs

Driller Rate (per hour) \$26.59
 Blaster Rate (per hour) \$27.67
 Driller/Blaster Helper Rate (per hour) \$13.14

<u>Cast Holes (Rows 1-3)</u>				
Total Drill Footage	= (16,900 / 24) x 153 =	107,908 feet		
Total Overburden Volume	= (16,900 / 24) x 2,861 =	2,014,276 cy		
Drilling Time	= 107,908 / 150 x 1.371 =	987 hours		
Drilling Cost	= 987 x (\$196.78 / 1.371 + \$26.59 + \$13.14) + (1/370 x \$2,400) =	\$239,741		
Load and Blast Cost ¹	= (987 x \$27.67 x \$13.14) + (2,014,276 x 0.65 x \$0.10) =	\$489,634		

<u>Blast Holes (Rows 4 and up)</u>				
Total Drill Footage	= (16,900 / 24) x 146 =	102,984 feet		
Total Overburden Volume	= (16,900 / 24) x 2,730 =	1,922,375 cy		
Drilling Time	= 102,984 / 150 x 1.371 =	942 hours		
Drilling Cost	= 942 x (\$196.78 / 1.371 + \$26.59 + \$13.14) + (1/170 x \$1,800) =	\$232,665		
Load and Blast Cost ¹	= (942 x \$27.67 x \$13.14) + (1,922,375 x 0.55 x \$0.10) =	\$448,071		

<u>Total Cost</u>								
\$239,741	+	\$489,634	+	\$232,665	+	\$448,071	=	\$1,410,110
Drilling Cost (Cast Holes)		Load and Blast Cost ¹ (Cast Holes)		Drilling Cost (Blast Holes)		Load and Blast Cost ¹ (Blast Holes)		

Notes:

1. Assumes continuous drill/load/blast sequence with loading and blasting time being roughly equivalent to drilling time.
2. All explosive supplies (i.e. explosives, primers, etc.) are included in explosives cost.

References: Tables 24-1-1, 24-1-2, 24-2-3, and 24-3-1.



Table: 24-3-03
 Mine Area: N-6
 Project: Backfill Mine Pits
 Task: Doze Highwall
 Equipment: D11R Dozer

Earthmoving Activity:
 Doze blasted highwall reduction material into pit

Characterization of Dozer Used (type, size, etc.):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

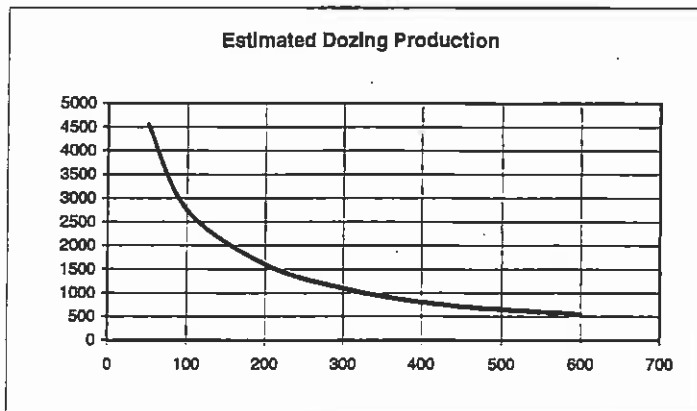
Description of Dozer Use:

Average dozing distance (feet) 193
 Hourly production (from chart) 1,610
 Grade (in percent) -25
 Grade Correction 1.5
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no



Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen - with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\text{Productivity Adjustment Factor} = \frac{0.75}{\text{Operator Factor}} \times \frac{1.00}{\text{Material Factor}} \times \frac{1.5}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \times \frac{1.00}{\text{Production Method}} \times \frac{1.0}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.92$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,610}{\text{Normal Hourly Production}} \times \frac{0.92}{\text{Productivity Adjustment Factor}} = 1,488 \text{ cy/hr}$$

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{4,402,238}{\text{Volume to be Moved}} \div \frac{1,488}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 4,058 \text{ Hours}$$

Quantity of Material to be Moved (cy)
 4,402,238

Note: Quantity of material to be moved includes swelled highwall reduction volume from Table 24-2-3 less 25% for blast casting

References: Tables 24-2-3 and 24-3-2, and Cat Handbook, Ed. 28



Table: 24-3-04
 Mine Area: N-6
 Project: Backfill Mine Pits
 Task: Doze First Two Spills
 Equipment: D11R Dozer

Earthmoving Activity:

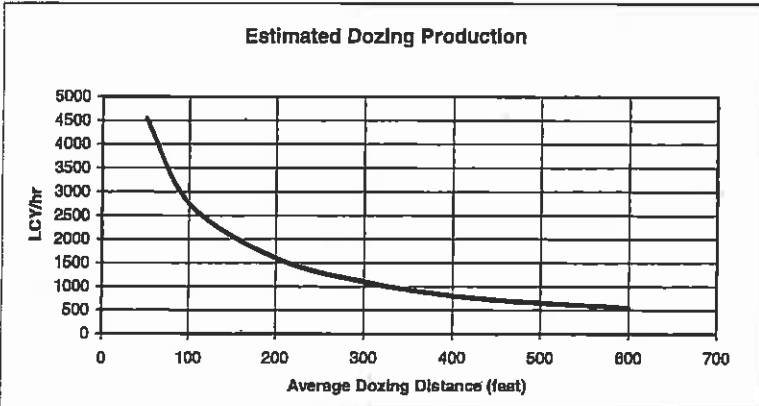
Doze first two spill ridges (first two spills go into pit)

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 285
 Hourly production (from chart) 1,150
 Grade (in percent) -20
 Grade Correction 1.4
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 1.04
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,150}{\text{Normal Hourly Production}} \times \frac{1.04}{\text{Productivity Adjustment Factor}} = 1,190 \text{ cy/hr}$$

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{3,791,230}{\text{Volume to be Moved}} \div \frac{1,190}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 4,368 \text{ Hours}$$

Quantity of Material to be Moved (cy)

3,791,230

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-05
 Mine Area: N-6
 Project: Backfill Mine Pits
 Task: Doze Back Two Spoils
 Equipment: D11R Dozer

Earthmoving Activity:
 Doze back two spoil ridges

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 100
 Hourly production (from chart) 2,800
 Grade (in percent) -10
 Grade Correction 1.2
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

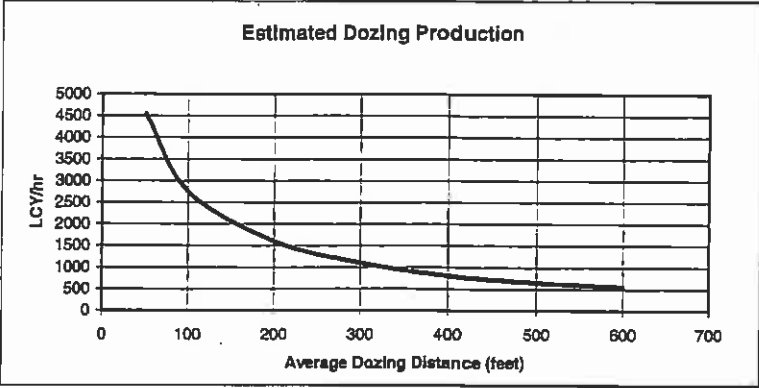
Operator Factor
 Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor
 Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Cable controlled blade (.6) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor
 Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility
 (i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor
 <7,500 feet (1.0) yes



Productivity Adjustment = $\frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.2}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$

$\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.89$

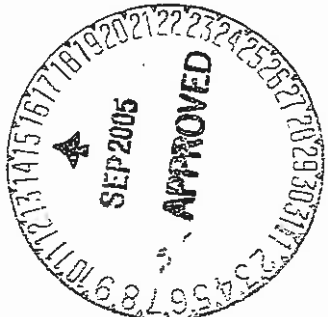
Net Hourly = $\frac{2,800}{\text{Normal Hourly Production}} \times \frac{0.89}{\text{Operating Adjustment Factor}} = 2,484 \text{ cy/hour}$

(see graph above)

Hours Required = $\frac{1,026,520}{\text{Volume to be Moved}} \div \frac{2,484}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 567 \text{ hours}$

Quantity of Material to be Moved (cy)
 1,026,520

References: Table 24-2-3, Cat Handbook, Ed. 28.



N-6 24-3-05

Table: 24-3-06
 Mine Area: N-6
 Project: Backfill and Grade Ramps
 Task: Backfill/Grade Ramps
 Equipment: D11R Dozer

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.6) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

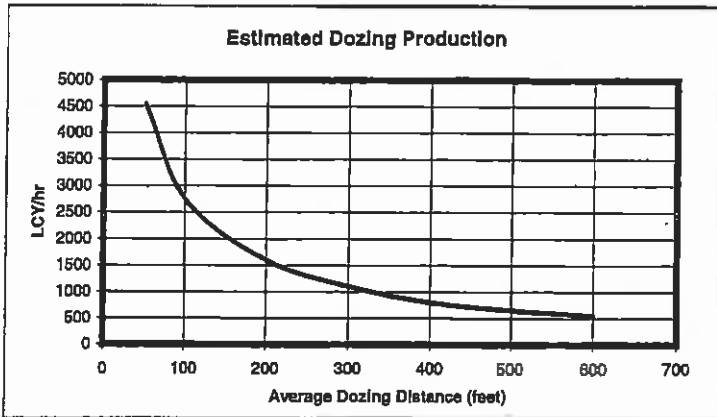
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

2927742



$$\begin{aligned}
 \text{Productivity Adjustment} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.00}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.74
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.74}{\text{Productivity Adjustment Factor}} = 1,183 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{2,927,742}{\text{Volume to be Moved}} \div \frac{1,183}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 3,394 \text{ hours}$$

References: Table 24-2-4, Cat Handbook, Ed. 28



Table: 24-3-07
 Mine Area: N-6
 Project: General Grading
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

57 acres

Hours Required	=	$\frac{57}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	625 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-5



N-6 24-3-07

Table: 24-3-08
 Mine Area: N-6
 Project: Surface Stabilization
 Task: Grade Terraces
 Equipment: D7R Dozer

Earthmoving Activity
 Grade terraces

Characterization of Dozer Used (type, size, etc)
 D7R, U-blade

Production Rate (lineal ft/hr) 1,060

Terrace Requirement
 185,020 lineal feet

Hours Required	=	$\frac{185,020}{\text{Terrace Requirement (ft)}}$	/	$\frac{1,060}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	239 Hours
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Note: Production rate based on average grading speed of 3 mph and 5 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-09
 Mine Area: N-6
 Project: Surface Stabilization
 Task: Grade Drainages/Downdrains
 Equipment: D7R Dozer

Earthmoving Activity

Grade drainages and downdrains.

Characterization of Dozer Used (type, size, etc)

D7R, U-blade

Production Rate (lineal ft/hr) 800

Drainages/Downdrains Requirement

28,800 lineal feet

Hours Required	=	$\frac{28,800}{\text{Drainages/Downdrains Requirement (ft)}}$	/	$\frac{800}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	49 Hours
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Note: Production rate based on average grading speed of 2 mph and 12 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-10 Page 1
 Mine Area: N-6
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Earthmoving Activity

Load, haul, and place riprap in main channels and downdrains.

Characterization of Equipment Used (type, size, etc):

988F Loader Series II - bucket capacity 7.8 cy
 769D Rear Dump Truck - truck capacity 30.9 cy

Loading and Haulage

Productivity Factors

Basic Loader Cycle (min) 0.58
 Bulky Material (min) 0.03
 Dumped Pile (min) 0.02
 Common Loader/Truck Ownership (min) -0.04
 Work Hour Factor (50 min/hr) 0.83
 Bucket Fill Factor 0.85
 Truck Loaded Volume-4 passes (cy) 26.52
 Haulage Distance (ft) 3,000
 Effective Grade (%) 7

Production Times

Haul Time (min) 2.9
 Dump Time (min) 1.1
 Return Time (min) 1.40

Truck/Loader Match (trucks per loader) 3
 Riprap Haulage Requirement (cy) 59,250

Placement

Riprap Placement Requirement (ft) 17,780
 Placement Rate (ft/shift) 500
 Shift (hours) 8

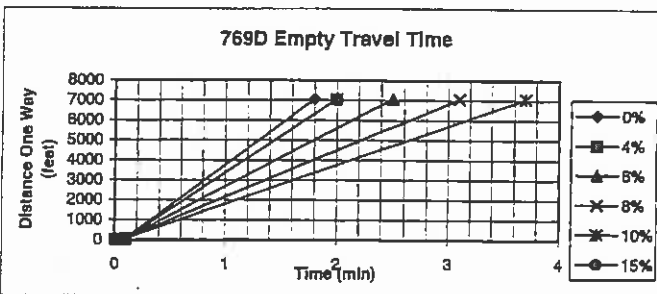
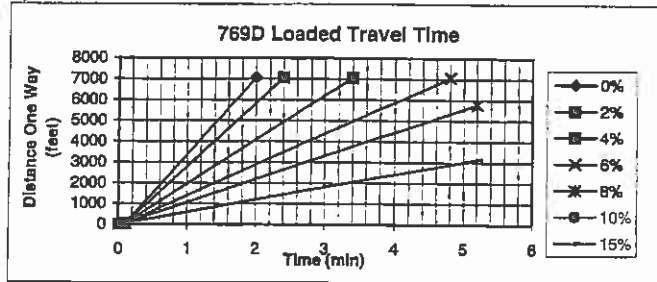


Table: 24-3-10 (cont.) Page 2
 Mine Area: N-6
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Load Summary	
Loader Cycle Time	$= \frac{0.58}{\text{Basic Loader Cycle Time}} + \frac{0.03}{\text{Bulky Material}} + \frac{0.02}{\text{Dumped Pile}} + \frac{-0.04}{\text{Common Loader/Truck}} = \boxed{0.59 \text{ min}}$
Loader Volume per Cycle	$= \frac{7.80}{\text{Bucket Capacity}} \times \frac{0.85}{\text{Bucket Fill Factor}} = \boxed{6.63 \text{ cy}}$
Loader Cycle Time (per truck)	$= \frac{0.59}{\text{Loader Cycle Time}} \times \frac{4}{\text{Passes per Truck}} = \boxed{2.36 \text{ min}}$

Haul Summary	
Truck Cycle Time	$= \frac{2.36}{\text{Load Time}} + \frac{2.9}{\text{Haul Time}} + \frac{1.1}{\text{Dump Time}} + \frac{1.40}{\text{Return Time}} = \boxed{7.76 \text{ min}}$
Fleet Productivity	$= \left(\frac{3}{\text{Loader/Truck Match}} \times \frac{26.52}{\text{Truck Loaded Volume}} \right) / \left(\frac{3}{\text{Loader/Truck Match}} \times \frac{7.76}{\text{Truck Cycle Time}} \right) \times \frac{60}{\text{min/hr}} = \boxed{205 \text{ cy/hr}}$
Required Fleet Hours	$= \frac{59,250}{\text{Riprap Haulage Requirement}} / \frac{205}{\text{Fleet Productivity}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{396 \text{ hrs}}$

Placement Summary	
Required Loader Hours	$= \left(\frac{17,780}{\text{Riprap Placement Requirement}} / \frac{500}{\text{Placement Rate}} \right) \times \frac{8}{\text{Operating Shift}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{390.1 \text{ hrs}}$

Notes: Riprap placement rate based on PWCC experience. Riprap placement length based on 20 percent of main channels and 50 percent of down drain channels.

References: Table 24-2-6, Cat Handbook, Ed. 28.



Table: 24-3-11
 Mine Area: N-6
 Project: Topsoil/Suitable Material Replacement
 Task: Suitable Material Placement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place suitable material to graded spoil areas

Characterization of Equipment Used

637E P-P Scraper - capacity 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

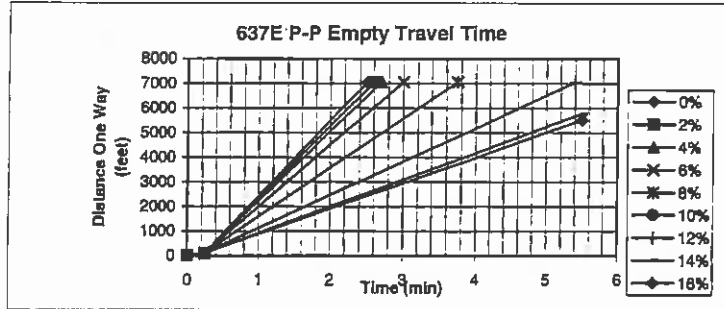
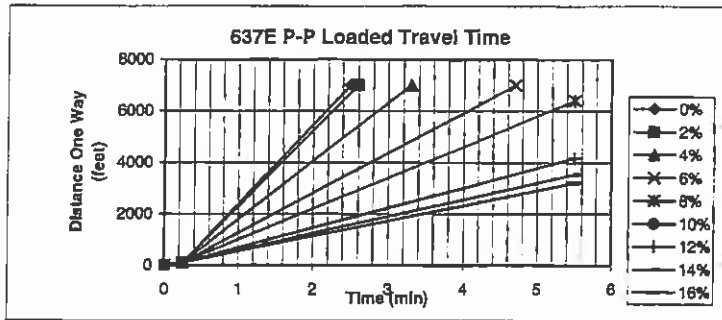
Loaded Distance (ft) 700
 Loaded Grade (%) -5
 Loaded Effective Grade (%) 0
 Empty Distance (ft) 700
 Empty Grade (%) 5
 Empty Effective Grade (%) 10

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)

0



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23.08}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{0}{\text{Volume}} \div \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 0 \text{ hrs}$$

References: Table 24-2-7, Cat Handbook, Ed. 28



Table: 24-3-12
 Mine Area: N-6
 Project: Topsoil/Suitable Material Replacement
 Task: Topsoil Replacement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place topsoil onto graded spoil areas

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 3,950
 Loaded Grade (%) 2.5
 Loaded Effective Grade (%) 7.5

Empty Distance (ft) 3,950
 Empty Grade (%) -2.5
 Empty Effective Grade (%) 2.5

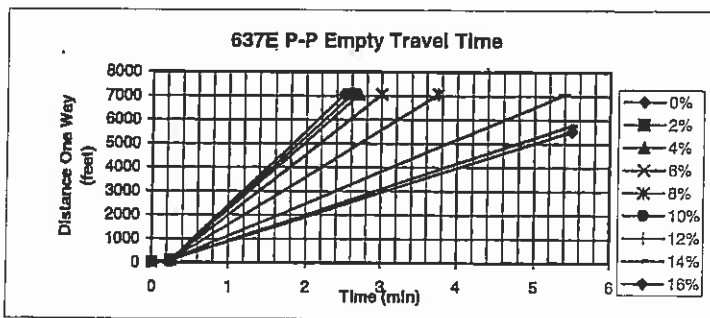
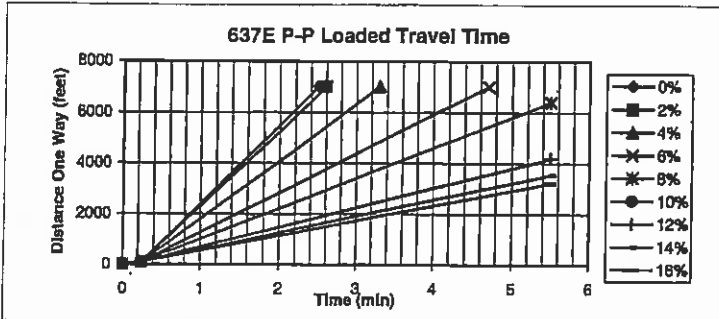
Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 3.2
 Empty Travel Time (from chart) 1.5

Quantity of Material to be Moved (cy)

814,279



Cycle Time =	$\frac{1.0}{\text{Load Time}}$	+	$\frac{3.2}{\text{Loaded Trip Time}}$	+	$\frac{0.6}{\text{Maneuver and Spread Time}}$	+	$\frac{1.5}{\text{Empty Trip Time}}$	=	6.3	min
Cycles/Hour =	$\frac{60}{\text{min/hr}}$	/	$\frac{6.3}{\text{Cycle Time}}$	=	10	cycles/hr				
Hourly Production	$\frac{31}{\text{Adjusted Load (cy)}}$	x	$\frac{295}{\text{Cycles/Hour}}$	=	295	cy/hr				

Hours Required	$\frac{814,279}{\text{Volume}}$	/	$\frac{295}{\text{Hourly Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	3782.455	hrs
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References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-13
 Mine Area: N-6
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-6 Mining Area (Category I)

Revegetation Area

Area (acre) 505
 Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00
 Tree and Shrub Costs (per acre) \$315.00
 Reseeding Cost (per acre) \$812.00
 Percent Failure 50%

$$\text{Revegetation Costs} = \frac{505}{\text{Acres}} * \left(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}} \right) = \$626,355$$

$$\text{Reseeding Costs} = \frac{505}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$204,916$$

References: Table 24-1-3 and 24-2-7.

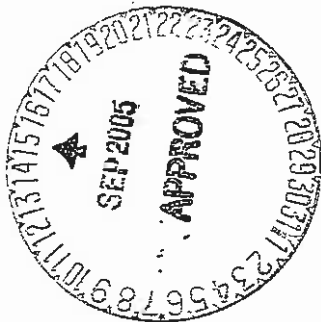


Table: 24-3-14
 Mine Area: N-6
 Project: Revegetation
 Task: Revegetation of Topsoil Stockpiles
 Equipment: Miscellaneous

Revegetation Area Description
 N-6 Mining Area (Category I) - Topsoil Stockpiles

Revegetation Area

Area (acre) 77

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
 (per acre)

Reseeding Cost \$812.00
 (per acre)

Percent Failure 50%

$$\text{Revegetation Costs} = \frac{77}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$95,681$$

$$\text{Reseeding Costs} = \frac{77}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$31,303$$

References: Table 24-1-3 and 24-2-7.



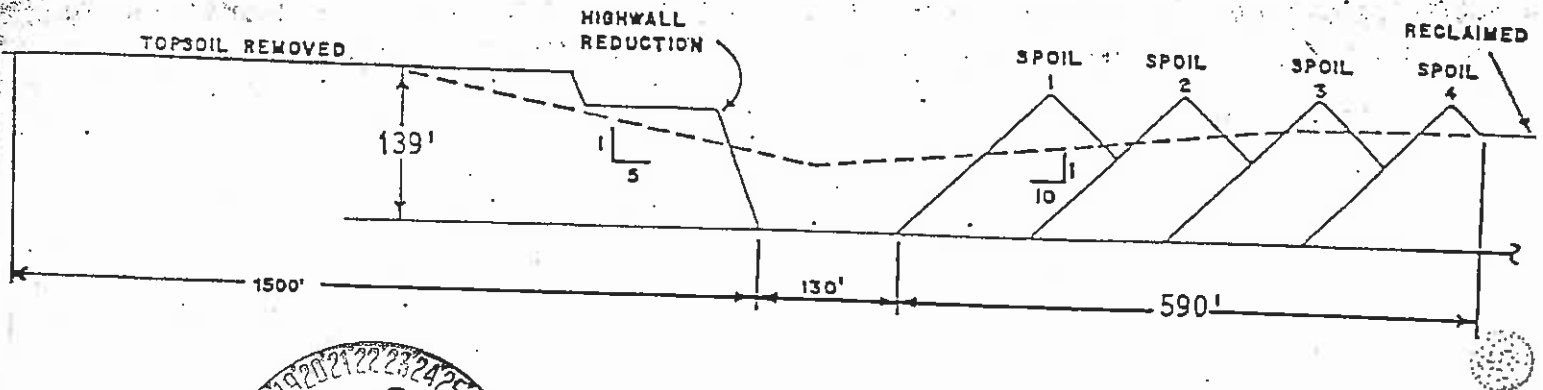
Mine Area J-16

Project Open Pit Backfilling

Date Open Pit Backfilling

WORKSHEET NO. J-16-1

EARTHWORK QUANTITY WORKSHEET



Highwall Reduction

Area = 3,920 sq. ft. (digitized area)

Pit Length = 7,700 ft.

Volume = 1,117,900 cu. yd. (for drilling and shooting)

Volume (including 25% swell) = 1,397,400 cu. yd. (for dozing)

Spoil to Open Pit

Spoil 1, 2 = 8,350 sq. ft. x 7,700 ft. = 2,381,300 cu. yd.

Spoil Grading

Spoil 3, 4 = 1,730 sq. ft. x 7,700 ft. = 493,400 cu. yd.

24-3-18

Revised 07/19/96

Table: 24-3-02 Page 1
 Mine Area: J-16
 Project: Highwall Reduction
 Task: Cast/Blast Highwall
 Equipment: Driltech D55SP

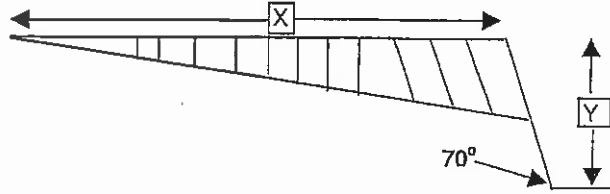
Activity Description

Drill, load, and blast highwall

Drill Rig is Driltech D55SP

Highwall Reduction Dimensions:

X (feet) 270
 Y (feet) 139
 Number of Rows 10



Drill Pattern (Cast) - 21'x24'

Hole Diameter (inches) 10 5/8
 Powder Factor (lbs/cy) 0.65
 Explosive Weight (lbs)¹ 1,766
 (single hole sequence)

Row	Distance to Highwall (ft)	Drillhole Footage (ft)	Overburden Volume per Hole (cy)
1	21	53	989
2	42	49	906
3	63	44	822
Total	126	146	2,717

Drill Pattern (Blast) - 21'x24'

Hole (inches) 9 7/8
 Powder Factor (lbs/cy) 0.55
 Explosive Weight (lbs)² 1,768
 (single hole sequence)

Row	Distance to Highwall (ft)	Drillhole Footage (ft)	Overburden Volume per Hole (cy)
4	84	37	694
5	105	33	616
6	126	29	538
7	147	25	459
8	168	20	381
9	189	16	302
10	210	12	224
Total	1,029	172	3,214

Notes:

1. Weight of explosives (cast rows, 1,2, and 3) based on total overburden volume and powder factor (0.65 lbs/cy).
2. Weight of explosives (blast rows, 4 and up) based on total overburden volume and powder factor (0.55 lbs/cy).



Table: 24-3-02 (cont. Page 2)
 Mine Area: J-16
 Project: Highwall Reduction
 Task: Cast/Blast Highwall
 Equipment: Drltech D55SP

Activity Description
 Drill, load, and blast highwall

Drill Rig Is Drltech D55SP

Assumptions

Drilling Rate (ft/hr) 150
 Bit Life (hrs)
 Cast 10 5/8" 370
 Blast 9 7/8" 170

Unit Costs

Blt Cost (per blt)
 Cast 10 5/8" \$2,400
 Blast 9 7/8" \$1,800
 Explosives (per pound)² \$0.10
 Drill Cost (per hour) \$196.78

Labor Costs

Driller Rate (per hour) \$26.59
 Blaster Rate (per hour) \$27.67
 Driller/Blaster Helper Rate (per hour) \$13.14

Cast Holes (Rows 1-3)				
Total Drill Footage	= (7,700 / 24) x 146 =	46,707 feet		
Total Overburden Volume	= (7,700 / 24) x 2,717 =	871,860 cy		
Drilling Time	= 46,707 / 150 x 1.371 =	427 hours		
Drilling Cost	= 427 x (\$196.78 + \$26.59 + \$13.14) + (1/370 x \$2,400) =	\$103,770		
Load and Blast Cost ¹	= (427 x \$27.67 x \$13.14) + (871,860 x 0.65 x \$0.10) =	\$211,933		

Blast Holes (Rows 4 and up)				
Total Drill Footage	= (7,700 / 24) x 172 =	55,248 feet		
Total Overburden Volume	= (7,700 / 24) x 3,214 =	1,031,287 cy		
Drilling Time	= 55,248 / 150 x 1.371 =	505 hours		
Drilling Cost	= 505 x (\$196.78 + \$26.59 + \$13.14) + (1/170 x \$1,800) =	\$124,817		
Load and Blast Cost ¹	= (505 x \$27.67 x \$13.14) + (1,031,287 x 0.55 x \$0.10) =	\$240,374		

Total Cost								
\$103,770	+	\$211,933	+	\$124,817	+	\$240,374	=	\$680,894
Drilling Cost (Cast Holes)		Load and Blast Cost ¹ (Cast Holes)		Drilling Cost (Blast Holes)		Load and Blast Cost ¹ (Blast Holes)		



Notes:

1. Assumes continuous drill/load/blast sequence with loading and blasting time being roughly equivalent to drilling time.
2. All explosive supplies (i.e. explosives, primers, etc.) are included in explosives cost.

References: Tables 24-1-1, 24-1-2, 24-2-3, and 24-3-1.

Table: 24-3-03
 Mine Area: J-16
 Project: Backfill Mine Pits
 Task: Doze Highwall
 Equipment: D11R Dozer

Earthmoving Activity:

Doze blasted highwall reduction material into pit

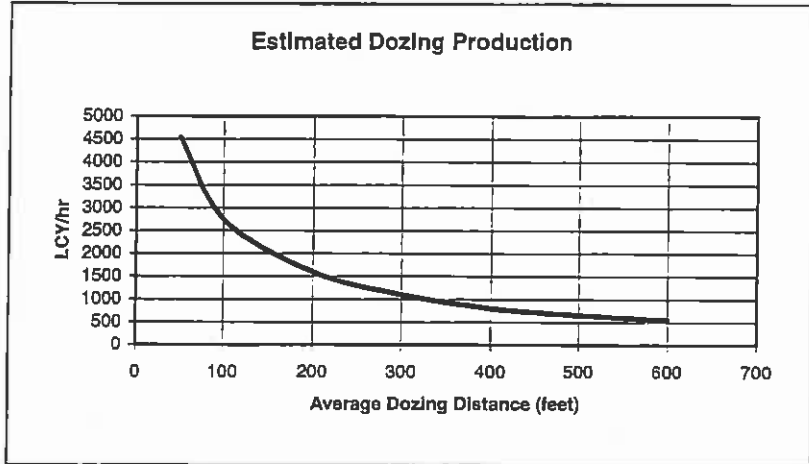
Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade

Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) -20
 Grade Correction 1.4
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operator Factor}} \times \frac{1.00}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.0}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.86
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.86}{\text{Productivity Adjustment Factor}} = 1,380 \text{ cy/hr}$$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{1,048,088}{\text{Volume to be Moved}} \div \frac{1,380}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 1,042 \text{ Hours}$$

Quantity of Material to be Moved (cy)

1,048,088

Note: Quantity of material to be moved includes swelled highwall reduction volume from Table 24-2-3 less 25% for blast casting

References: Tables 24-2-3 and 24-3-2, and Cat Handbook, Ed. 28

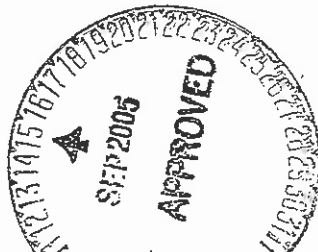


Table: 24-3-04
 Mine Area: J-16
 Project: Backfill Mine Pits
 Task: Doze First Two Spoils
 Equipment: D11R Dozer

Earthmoving Activity:

Doze first two spoil ridges (first two spoils go into pit)

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

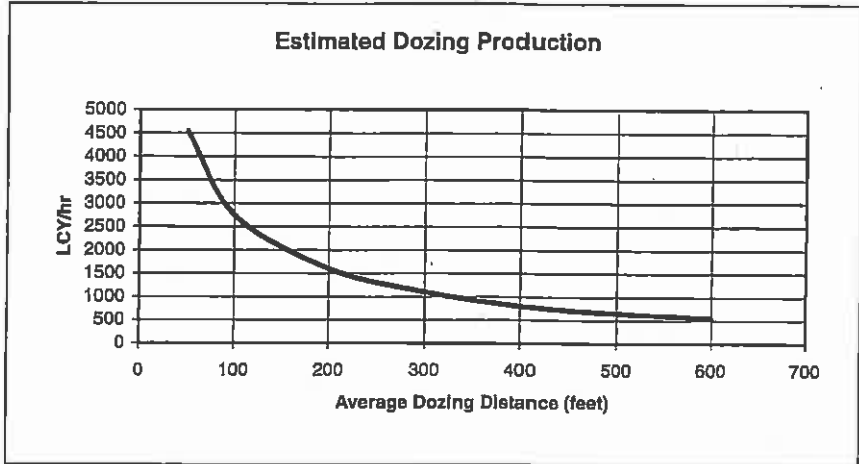
Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) -20
 Grade Correction 1.4
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no



Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 1.04
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{1.04}{\text{Productivity Adjustment Factor}} = 1,656 \text{ cy/hr}$$

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{2,381,300}{\text{Volume to be Moved}} \div \frac{1,656}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 1,972 \text{ Hours}$$

Quantity of Material to be Moved (cy)

2,381,300

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-05
 Mine Area: J-16
 Project: Backfill Mine Pits
 Task: Doze Back Two Spoils
 Equipment: D11R Dozer

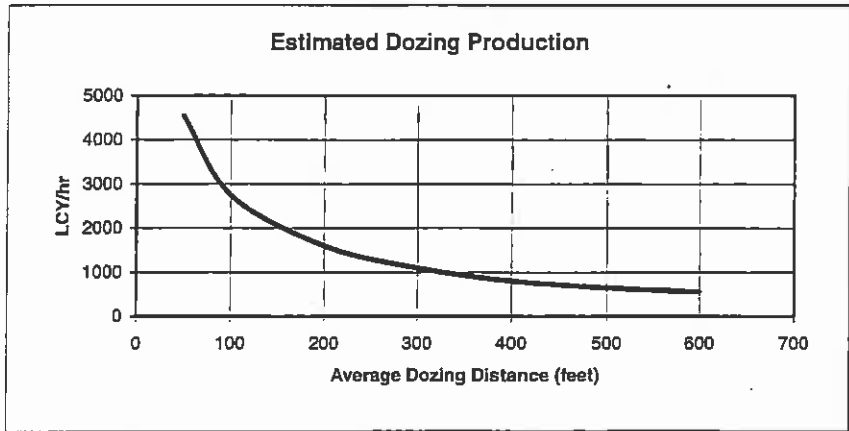
Earthmoving Activity:
 Doze back two spoil ridges

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 100
 Hourly production (from chart) 2,800
 Grade (in percent) -10
 Grade Correction 1.2
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

is operator excellent (1) no
 is operator average (.75) yes
 is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Cable controlled blade (.6) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Productivity Adjustment = $\frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.2}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$

$\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.89}$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Net Hourly = $\frac{2,800}{\text{Normal Hourly Production}} \times \frac{0.89}{\text{Operating Adjustment Factor}} = \boxed{2,484 \text{ cy/hour}}$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Hours Required = $\frac{493,370}{\text{Volume to be Moved}} \div \frac{2,484}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{272 \text{ hours}}$

Quantity of Material to be Moved (cy)

493,370

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-06
 Mine Area: J-16
 Project: Backfill and Grade Ramps
 Task: Backfill/Grade Ramps
 Equipment: D11R Dozer

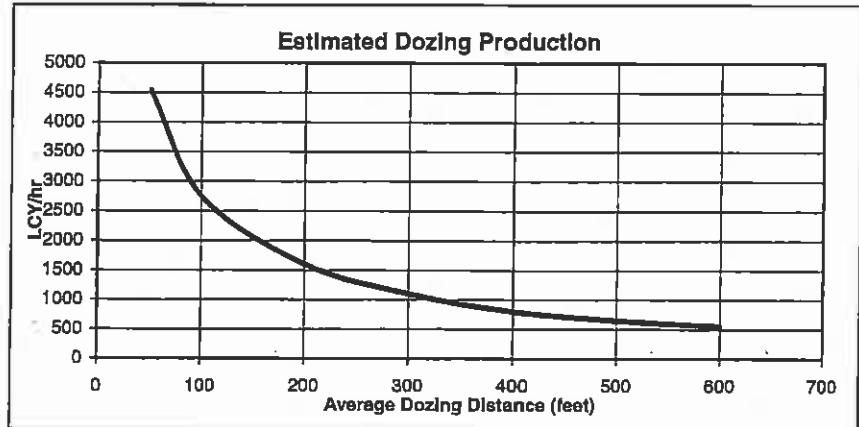
Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade

Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Productivity Adjustment	=	$\frac{0.75}{\text{Operator Factor}}$	x	$\frac{1.20}{\text{Material Factor}}$	x	$\frac{1.00}{\text{Grade Correction}}$	x	$\frac{0.82}{\text{Density Correction}}$	=	0.74
				$\frac{1.00}{\text{Production Method}}$	x	$\frac{1.00}{\text{Visibility}}$	x	$\frac{1.00}{\text{Elevation}}$	x	$\frac{1.00}{\text{Direct Drive Trans}}$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Net Hourly Production	=	$\frac{1,600}{\text{Normal Hourly Production}}$	x	$\frac{0.74}{\text{Productivity Adjustment Factor}}$	=	1,183 cy/hr
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(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Hours Required	=	$\frac{711,000}{\text{Volume to be Moved}}$	/	$\frac{1,183}{\text{Net Hourly Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	824 hours
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Quantity of Material to be Moved (cy)

711000

References: Table 24-2-4, Cat Handbook, Ed. 28



Table: 24-3-07
 Mine Area: J-16
 Project: General Grading
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

230 acres

Hours Required	=	$\frac{230}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	2,523 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-5



Table: 24-3-08
 Mine Area: J-16
 Project: Surface Stabilization
 Task: Grade Terraces
 Equipment: D7R Dozer

Earthmoving Activity

Grade terraces

Characterization of Dozer Used (type, size, etc)

D7R, U-blade

Production Rate (lineal ft/hr) 1,060

Terrace Requirement

58,580 lineal feet

Hours Required	=	$\frac{58,580}{\text{Terrace Requirement (ft)}}$	/	$\frac{1,060}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">76 Hours</div>
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Note: Production rate based on average grading speed of 3 mph and 5 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-09
 Mine Area: J-16
 Project: Surface Stabilization
 Task: Grade Drainages/Downdrains
 Equipment: D7R Dozer

Earthmoving Activity

Grade drainages and dewatering.

Characterization of Dozer Used (type, size, etc)

D7R, U-blade

Production Rate (lineal ft/hr) 800

Drainages/Downdrains Requirement

9,600 lineal feet

Hours Required	=	$\frac{9,600}{\text{Drainages/Downdrains Requirement (ft)}}$	/	$\frac{800}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	16 Hours
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Note: Production rate based on average grading speed of 2 mph and 12 passes (PWCC experience).

Reference: Table 24-2-6

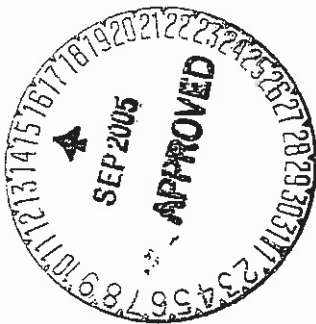


Table: 24-3-10 Page 1
 Mine Area: J-16
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Earthmoving Activity

Load, haul, and place riprap in main channels and downdrains.

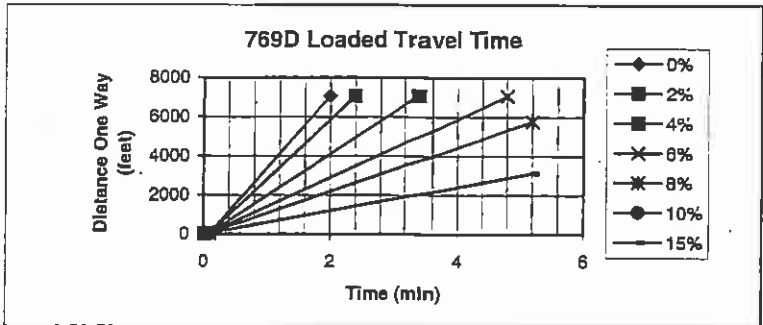
Characterization of Equipment Used (type, size, etc):

988F Loader Series II - bucket capacity 7.8 cy
 769D Rear Dump Truck - truck capacity 30.9 cy

Loading and Haulage

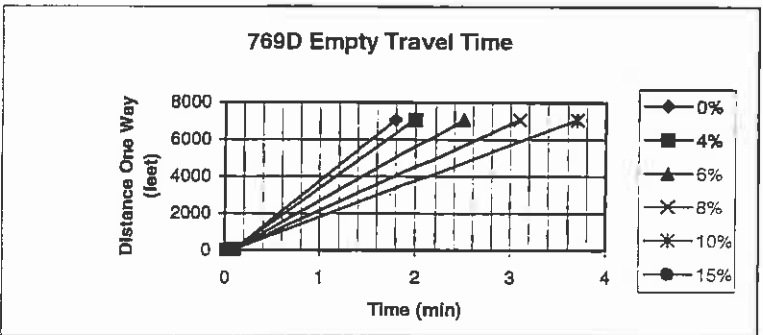
Productivity Factors

Basic Loader Cycle (min) 0.58
 Bulky Material (min) 0.03
 Dumped Pile (min) 0.02
 Common Loader/Truck Ownership (min) -0.04
 Work Hour Factor (50 min/hr) 0.83
 Bucket Fill Factor 0.85
 Truck Loaded Volume-4 passes (cy) 26.52
 Haulage Distance (ft) 3,500
 Effective Grade (%) (loaded) 1



Production Times

Haul Time (min) 1.1
 Dump Time (min) 1.1
 Return Time (min) 1.70



Truck/Loader Match (trucks per loader) 2
 Riprap Haulage Requirement (cy) 21,150

Placement

Riprap Placement Requirement (ft) 6,340
 Placement Rate (ft/shift) 500
 Shift (hours) 8



Table: 24-3-10 (cont.) Page 2
 Mine Area: J-16
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Load Summary	
Loader Cycle Time	$= \left(\frac{0.58}{\text{Basic Loader Cycle Time}} + \frac{0.03}{\text{Bulky Material}} + \frac{0.02}{\text{Dumped Pile}} + \frac{-0.04}{\text{Common Loader/Truck}} \right) = 0.59 \text{ min}$
Loader Volume per Cycle	$= \frac{7.80}{\text{Bucket Capacity}} \times \frac{0.85}{\text{Bucket Fill Factor}} = 6.63 \text{ cy}$
Loader Cycle Time (per truck)	$= \frac{0.59}{\text{Loader Cycle Time}} \times \frac{4}{\text{Passes per Truck}} = 2.36 \text{ min}$

Haul Summary	
Truck Cycle Time	$= \frac{2.36}{\text{Load Time}} + \frac{1.1}{\text{Haul Time}} + \frac{1.1}{\text{Dump Time}} + \frac{1.70}{\text{Return Time}} = 6.26 \text{ min}$
Fleet Productivity	$= \left(\frac{2}{\text{Loader/Truck Match}} \times \frac{26.52}{\text{Truck Loaded Volume}} \right) / \left(\frac{2}{\text{Loader/Truck Match}} \times \frac{6.26}{\text{Truck Cycle Time}} \right) \times \frac{60}{\text{min/hr}} = 254 \text{ cy/hr}$
Required Fleet Hours	$= \frac{21,150}{\text{Riprap Haulage Requirement}} / \frac{254}{\text{Fleet Productivity}} \times \frac{1.371}{\text{Work Schedule Factor}} = 114 \text{ hrs}$

Placement Summary	
Required Loader Hours	$= \left(\frac{6,340}{\text{Riprap Placement Requirement}} / \frac{500}{\text{Placement Rate}} \right) \times \frac{8}{\text{Operating Shift}} \times \frac{1.371}{\text{Work Schedule Factor}} = 139 \text{ hrs}$

Notes: Riprap placement rate based on PWCC experience. Riprap placement length based on 20 percent of main channels and 50 percent of downdrain channels.

References: Table 24-2-6, Cat Handbook, Ed. 28.

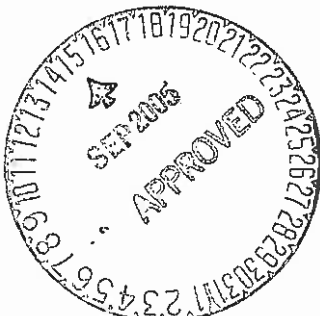


Table: 24-3-11
 Mine Area: J-16
 Project: Topsoil/Suitable Material Replacement
 Task: Suitable Material Placement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place suitable material to graded spoil areas

Characterization of Equipment Used

637E P-P Scraper - capacity 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

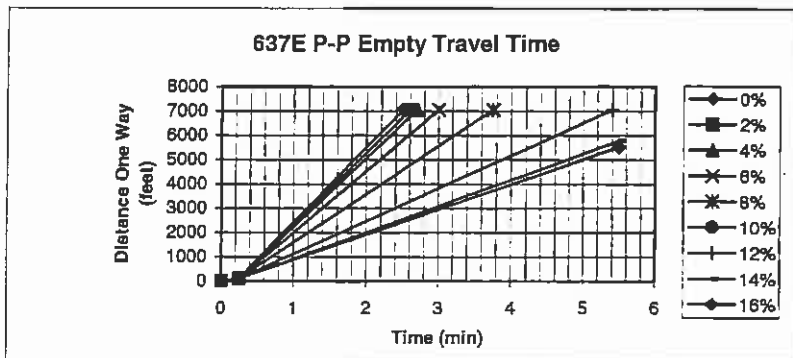
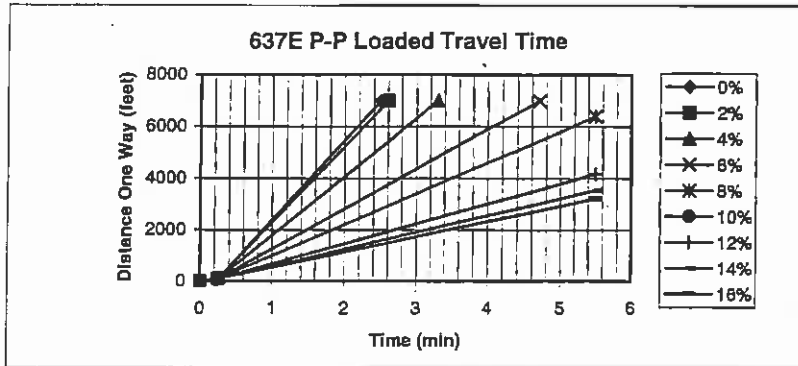
Loaded Distance (ft) 700
 Loaded Grade (%) -5
 Loaded Effective Grade (%) 0
 Empty Distance (ft) 700
 Empty Grade (%) 5
 Empty Effective Grade (%) 10

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)

645,850



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23.08}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{645,850}{\text{Volume}} \div \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 1,238 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-12
 Mine Area: J-16
 Project: Topsoil/Suitable Material Replacement
 Task: Topsoil Replacement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place topsoil onto graded spoil areas

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 1,400
 Loaded Grade (%) -4.0
 Loaded Effective Grade (%) 1.0

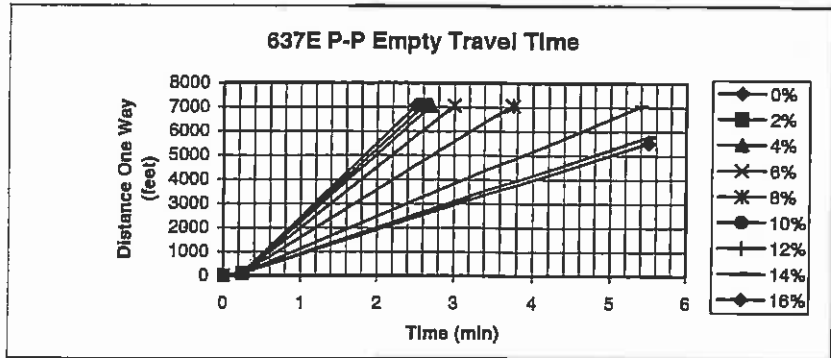
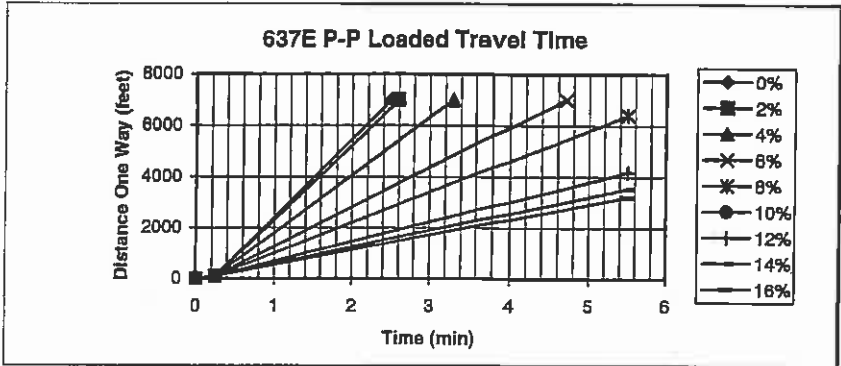
Empty Distance (ft) 1,400
 Empty Grade (%) 4.0
 Empty Effective Grade (%) 9.0

Production Times

Typical Load Time for 657E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 0.5
 Empty Travel Time (from chart) 0.9

Quantity of Material to be Moved (cy)

1,076,416



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.5}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.9}{\text{Empty Trip Time}} = 3.0 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{3.0}{\text{Cycle Time}} = 20 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{20.00}{\text{Cycles/Hour}} = 620 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{1,076,416}{\text{Volume}} \div \frac{620}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 2381.012 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-13
 Mine Area: J-16
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 J-16 Mining Area (Category I)

Revegetation Area
 Area (acre) 417

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
 (per acre)

Reseeding Cost \$812.00
 (per acre)

Percent Failure 50%

$$\text{Revegetation Costs} = \frac{417}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$517,497$$

$$\text{Reseeding Costs} = \frac{417}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$169,302$$

References: Table 24-1-3 and 24-2-7.



Table: 24-3-14
 Mine Area: J-16
 Project: Revegetation
 Task: Revegetation of Topsoil Stockpile
 Equipment: Miscellaneous

Revegetation Area Description
 J-16 Mining Area (Category I) - Topsoil Stockpiles

Revegetation Area

Area (acre) 10.5
 Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00
 Tree and Shrub Costs (per acre) \$315.00
 Reseeding Cost (per acre) \$812.00
 Percent Failure 50%

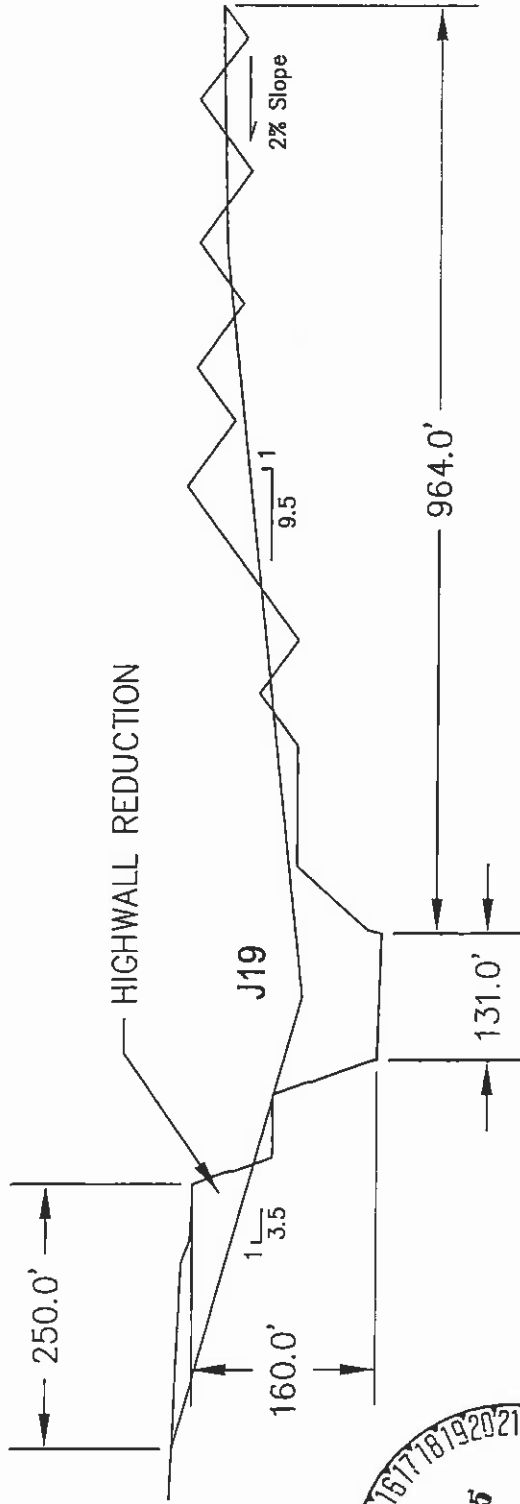
$$\text{Revegetation Costs} = \frac{11}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$13,031$$

$$\text{Reseeding Costs} = \frac{11}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$4,263$$

References: Table 24-1-3 and 24-2-7.



MINE AREA: J19
 Worksheet No. 24-3-1
 Earthwork Quantity Worksheet



HIGHWALL REDUCTION

Area =	8,890
Pit Length =	39,900
Volume =	13,137,444
Swelled Volume =	16,421,800

SPOIL TO OPEN PIT

Spoil 1,2 =	13,817,220
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SPOIL GRADING

Spoil 3,4 =	2,793,000
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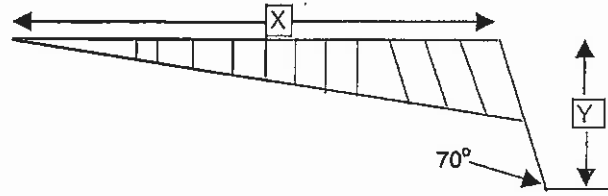
Table: 24-3-02 Page 1
 Mine Area: J-19
 Project: Highwall Reduction
 Task: Cast/Blast Highwall
 Equipment: Driteltech D55SP

Activity Description
 Drill, load, and blast highwall

Drill Rig is Driteltech D55SP

Highwall Reduction Dimensions:

X (feet) 250
 Y (feet) 160
 Number of Rows 10



Drill Pattern (Cast) - 21'x24'

Hole Diameter (inches) 10 5/8
 Powder Factor (lbs/cy) 0.65
 Explosive Weight (lbs)¹ 2,302
 (single hole sequence)

Row	Distance to Highwall (ft)	Drillhole Footage (ft)	Overburden Volume per Hole (cy)
1	21	70	1300
2	42	63	1181
3	63	57	1061
Total	126	190	3,542

Drill Pattern (Blast) - 21'x24'

Hole (inches) 9 7/8
 Powder Factor (lbs/cy) 0.55
 Explosive Weight (lbs)² 2,111
 (single hole sequence)

Row	Distance to Highwall (ft)	Drillhole Footage (ft)	Overburden Volume per Hole (cy)
4	84	47	885
5	105	41	773
6	126	35	661
7	147	29	549
8	168	23	437
9	189	17	321
10	210	11	210
Total	1,029	206	3,838

Notes:

1. Weight of explosives (cast rows, 1,2, and 3) based on total overburden volume and powder factor (0.65 lbs/cy).
2. Weight of explosives (blast rows, 4 and up) based on total overburden volume and powder factor (0.55 lbs/cy).



Table: 24-3-02 (cont. Page 2)
 Mine Area: J-19
 Project: Highwall Reduction
 Task: Cast/Blast Highwall
 Equipment: Drilltech D55SP

Activity Description
 Drill, load, and blast highwall

Drill Rig is Drilltech D55SP

Assumptions

Drilling Rate (ft/hr) 150
 Bit Life (hrs)
 Cast 10 5/8" 370
 Blast 9 7/8" 170

Unit Costs

Bit Cost (per bit)
 Cast 10 5/8" \$2,400
 Blast 9 7/8" \$1,800
 Explosives (per pound)² \$0.10
 Drill Cost (per hour) \$196.78

Labor Costs

Driller Rate (per hour) \$26.59
 Blaster Rate (per hour) \$27.67
 Driller/Blaster Helper Rate (per hour) \$13.14

<u>Cast Holes (Rows 1-3)</u>				
Total Drill Footage	= (39,900 / 24) x 190 =	315,422 feet		
Total Overburden Volume	= (39,900 / 24) x 3,542 =	5,887,883 cy		
Drilling Time	= 315,422 / 150 x 1.371 =	2,884 hours		
Drilling Cost	= 2,884 x (\$196.78 / 1.371 + \$26.59 + \$13.14 / 1.371) + (1/370 x \$2,400) =	\$700,781		
Load and Blast Cost ¹	= (2,884 x \$27.67 + 5,887,883 x \$0.10) x (\$13.14 / \$27.67) =	\$1,431,238		

<u>Blast Holes (Rows 4 and up)</u>				
Total Drill Footage	= (39,900 / 24) x 206 =	341,799 feet		
Total Overburden Volume	= (39,900 / 24) x 3,838 =	6,380,254 cy		
Drilling Time	= 341,799 / 150 x 1.371 =	3,125 hours		
Drilling Cost	= 3,125 x (\$196.78 / 1.371 + \$26.59 + \$13.14 / 1.371) + (1/170 x \$1,800) =	\$772,202		
Load and Blast Cost ¹	= (3,125 x \$27.67 + 6,380,254 x \$0.10) x (\$13.14 / \$27.67) =	\$1,487,121		

<u>Total Cost</u>								
\$700,781	+	\$1,431,238	+	\$772,202	+	\$1,487,121	=	\$4,391,342
Drilling Cost (Cast Holes)		Load and Blast Cost ¹ (Cast Holes)		Drilling Cost (Blast Holes)		Load and Blast Cost ¹ (Blast Holes)		



Notes:

1. Assumes continuous drill/load/blast sequence with loading and blasting time being roughly equivalent to drilling time.
2. All explosive supplies (i.e. explosives, primers, etc.) are included in explosives cost.

References: Tables 24-1-1, 24-1-2, 24-2-3, and 24-3-1.

Table: 24-3-03
 Mine Area: J-19
 Project: Backfill Mine Pits
 Task: Doze Highwall
 Equipment: D11R Dozer

Earthmoving Activity:

Doze blasted highwall reduction material into pit

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) -20
 Grade Correction 1.4
 Material Unit Weight (lb/lcy) 2,800
 Density Correction 0.82

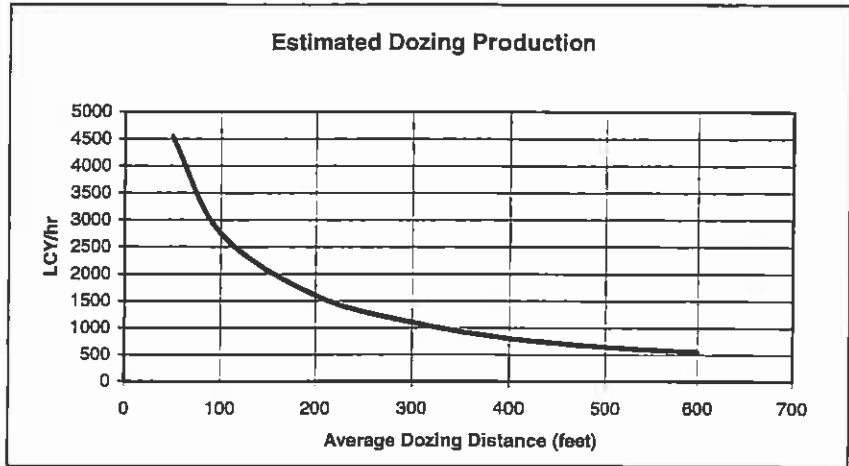
Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with till cylinder (.8) no
 without till cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operator Factor}} \times \frac{1.00}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.0}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.86
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\begin{aligned}
 \text{Net Hourly Production} &= \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.86}{\text{Productivity Adjustment Factor}} = 1,380 \text{ cy/hr}
 \end{aligned}$$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

$$\begin{aligned}
 \text{Hours Required} &= \frac{12,316,350}{\text{Volume to be Moved}} \div \frac{1,380}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 12,240 \text{ Hours}
 \end{aligned}$$

Quantity of Material to be Moved (cy)

12,316,350

Note: Quantity of material to be moved includes swelled highwall reduction volume from Table 24-2-3 less 25% for blast casting

References: Tables 24-2-3 and 24-3-2, and Cat Handbook, Ed. 28

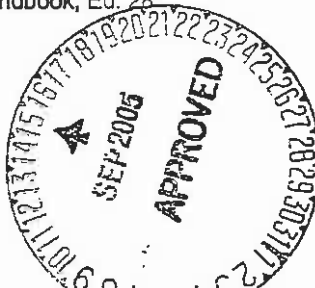


Table: 24-3-04
 Mine Area: J-19
 Project: Backfill Mine Pits
 Task: Doze First Two Spoils
 Equipment: D11R Dozer

Earthmoving Activity:

Doze first two spoil ridges (first two spoils go into pit)

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

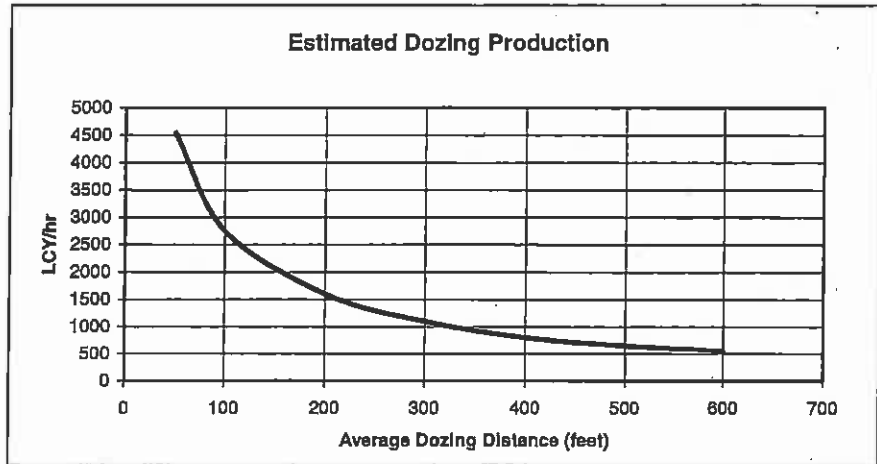
Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) -20
 Grade Correction 1.4
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no



Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{1.04}
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{1.04}{\text{Productivity Adjustment Factor}} = \boxed{1,656 \text{ cy/hr}}$$

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{13,817,220}{\text{Volume to be Moved}} \div \frac{1,656}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{11,443 \text{ Hours}}$$

Quantity of Material to be Moved (cy)

13,817,220

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-05
 Mine Area: J-19
 Project: Backfill Mine Pits
 Task: Doze Back Two Spoils
 Equipment: D11R Dozer

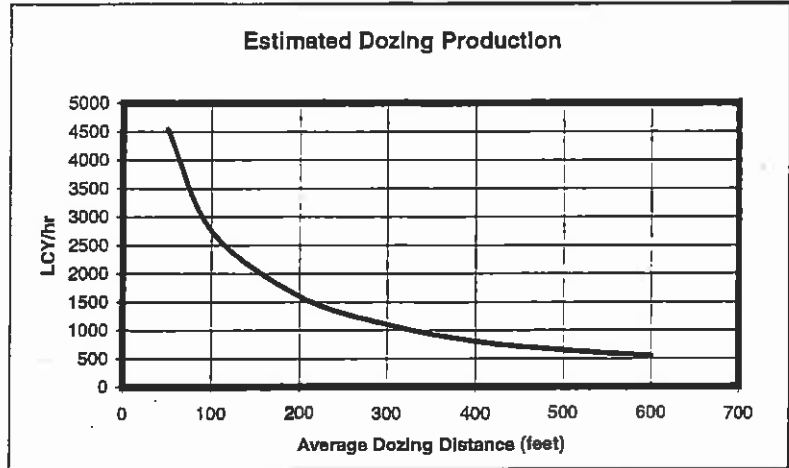
Earthmoving Activity:
 Doze back two spoil ridges

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 100
 Hourly production (from chart) 2,800
 Grade (in percent) -10
 Grade Correction 1.2
 Material Unit Weight (lb/lcy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Cable controlled blade (.6) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Productivity Adjustment = $\frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.2}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$

$\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \mathbf{0.89}$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Net Hourly Production = $\frac{2,800}{\text{Normal Hourly Production}} \times \frac{0.89}{\text{Operating Adjustment Factor}} = \mathbf{2,484 \text{ cy/hour}}$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Hours Required = $\frac{2,793,000}{\text{Volume to be Moved}} \times \frac{2,484}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \mathbf{1,542 \text{ hours}}$

Quantity of Material to be Moved (cy)

2,793,000

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-06
 Mine Area: J-19
 Project: Backfill and Grade Ramps
 Task: Backfill/Grade Ramps
 Equipment: D11R Dozer

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade

Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

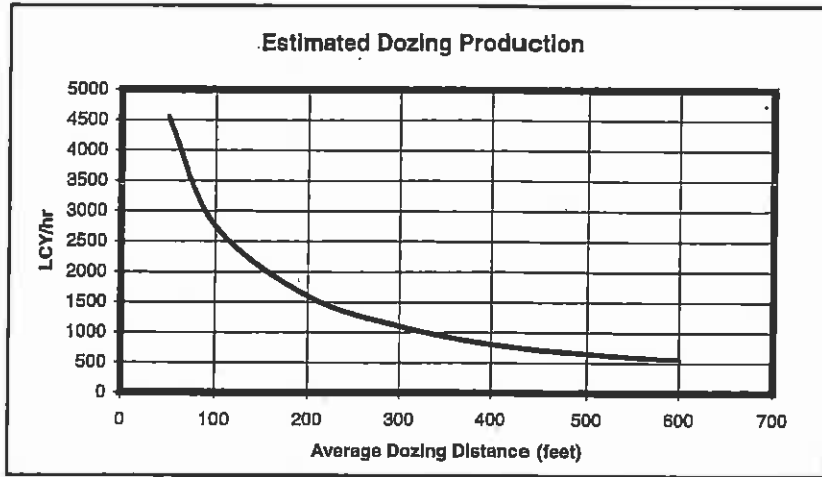
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

6812151



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.00}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.74}
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.74}{\text{Productivity Adjustment Factor}} = \boxed{1,183 \text{ cy/hr}}$$

$$\text{Hours Required} = \frac{6,812,151}{\text{Volume to be Moved}} \div \frac{1,183}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{7,898 \text{ hours}}$$

References: Table 24-2-4, Cat Handbook, Ed. 28



Table: 24-3-07
 Mine Area: J-19
 Project: General Grading
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

488 acres

Hours Required	=	$\frac{488}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	5,354 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-5



Table: 24-3-08
 Mine Area: J-19
 Project: Surface Stabilization
 Task: Grade Terraces
 Equipment: D7R Dozer

Earthmoving Activity
 Grade terraces

Characterization of Dozer Used (type, size, etc)
 D7R, U-blade

Production Rate (lineal ft/hr) 1,060

Terrace Requirement
 166,170 lineal feet

Hours Required	=	$\frac{166,170}{\text{Terrace Requirement (ft)}}$	/	$\frac{1,060}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">215 Hours</div>
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Note: Production rate based on average grading speed of 3 mph and 5 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-09
 Mine Area: J-19
 Project: Surface Stabilization
 Task: Grade Drainages/Downdrains
 Equipment: D7R Dozer

Earthmoving Activity
 Grade drainages and downdrains.

Characterization of Dozer Used (type, size, etc)
 D7R, U-blade

Production Rate (lineal ft/hr) 800

Drainages/Downdrains Requirement
 16,900 lineal feet

Hours Required	=	$\frac{16,900}{\text{Drainages/Downdrain Requirement (ft)}}$	/	$\frac{800}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	29 Hours
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Note: Production rate based on average grading speed of 2 mph and 12 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-10 Page 1
 Mine Area: J-19
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Earthmoving Activity

Load, haul, and place riprap in main channels and downdrains.

Characterization of Equipment Used (type, size, etc):

988F Loader Series II - bucket capacity 7.8 cy
 769D Rear Dump Truck - truck capacity 30.9 cy

Loading and Haulage

Productivity Factors

Basic Loader Cycle (min) 0.58
 Bulky Material (min) 0.03
 Dumped Pile (min) 0.02
 Common Loader/Truck Ownership (min) -0.04
 Work Hour Factor (50 min/hr) 0.83
 Bucket Fill Factor 0.85
 Truck Loaded Volume-4 passes (cy) 26.52
 Haulage Distance (ft) 4,500
 Effective Grade (%) 6

Production Times

Haul Time (min) 3.0
 Dump Time (min) 1.1
 Return Time (min) 1.6

Truck/Loader Match (trucks per loader) 3
 Riprap Haulage Requirement (cy) 54,750

Placement

Riprap Placement Requirement (ft) 16,430
 Placement Rate (ft/shift) 500
 Shift (hours) 8

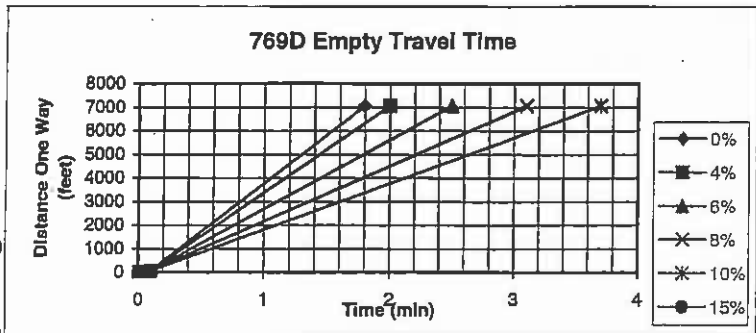
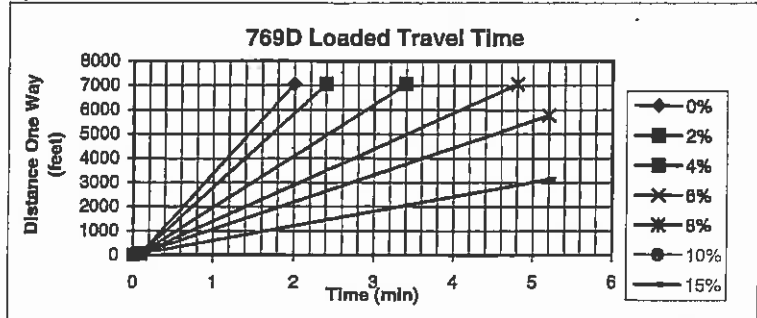


Table: 24-3-10 (cont.) Page 2
 Mine Area: J-19
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Load Summary										
Loader Cycle Time	=	$\frac{0.58}{\text{Basic Loader Cycle Time}}$	+	$\frac{0.03}{\text{Bulky Material}}$	+	$\frac{0.02}{\text{Dumped Pile}}$	+	$\frac{-0.04}{\text{Common Leader/Truck}}$	=	0.59 min
Loader Volume per Cycle	=	$\frac{7.80}{\text{Bucket Capacity}}$	x	$\frac{0.85}{\text{Bucket Fill Factor}}$	=	6.63 cy				
Loader Cycle Time (per truck)	=	$\frac{0.59}{\text{Loader Cycle Time}}$	x	$\frac{4}{\text{Passes per Truck}}$	=	2.36 min				

Haul Summary										
Truck Cycle Time	=	$\frac{2.36}{\text{Load Time}}$	+	$\frac{3.0}{\text{Haul Time}}$	+	$\frac{1.1}{\text{Dump Time}}$	+	$\frac{1.60}{\text{Return Time}}$	=	8.06 min
Fleet Productivity	=	$\left(\frac{3}{\text{Loader/Truck Match}} \times \frac{26.52}{\text{Truck Loaded Volume}}\right)$	/	$\left(\frac{3}{\text{Loader/Truck Match}} \times \frac{8.06}{\text{Truck Cycle Time}}\right)$	x	$\frac{60}{\text{min/hr}}$	=	197 cy/hr		
Required Fleet Hours	=	$\frac{54,750}{\text{Riprap Haulage Requirement}}$	/	$\frac{197}{\text{Fleet Productivity}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	380 hrs		

Placement Summary										
Required Loader Hours	=	$\left(\frac{16,430}{\text{Riprap Placement Requirement}}\right)$	/	$\frac{500}{\text{Placement Rate}}$	x	$\frac{8}{\text{Operating Shift}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	360.5 hrs

Notes: Riprap placement rate based on PWCC experience. Riprap placement length based on 20 percent of main channels and 50 percent of downdrain channels.

References: Table 24-2-6, Cat Handbook, Ed. 28.



Table: 24-3-11
 Mine Area: J-19
 Project: Topsoil/Suitable Material Replacement
 Task: Suitable Material Placement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place suitable material to graded spoil areas

Characterization of Equipment Used

637E P-P Scraper - capacity . 31 cy

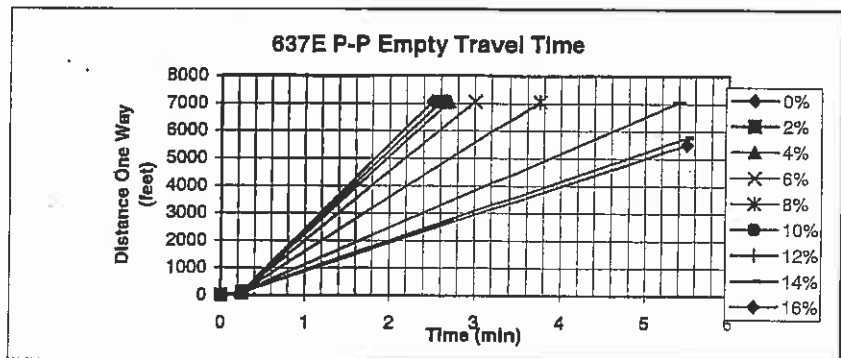
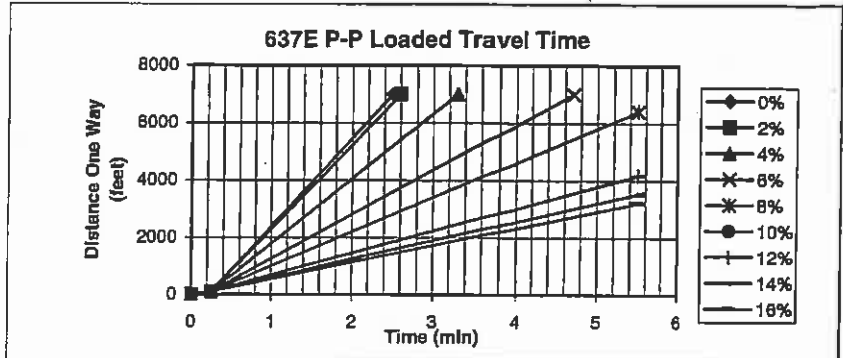
Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 700
 Loaded Grade (%) -5
 Loaded Effective Grade (%) 0
 Empty Distance (ft) 700
 Empty Grade (%) 5
 Empty Effective Grade (%) 10

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)
 4,337,948



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23.08}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{4,337,948}{\text{Volume}} \div \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 8,316 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-12
 Mine Area: J-19
 Project: Topsoil/Suitable Material Replacement
 Task: Topsoil Replacement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place topsoil onto graded spoil areas

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 1,900
 Loaded Grade (%) 2.5
 Loaded Effective Grade (%) 7.5

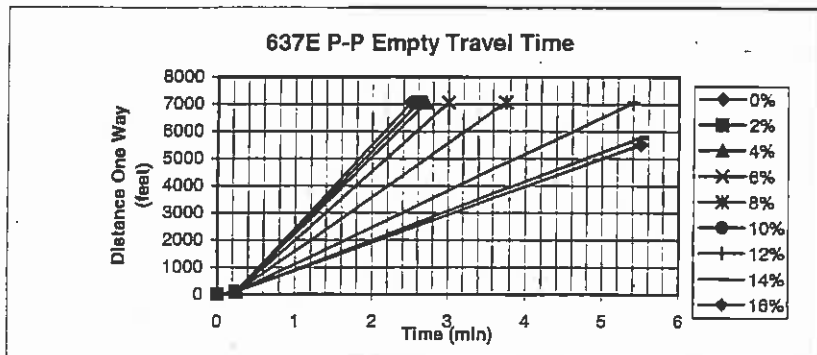
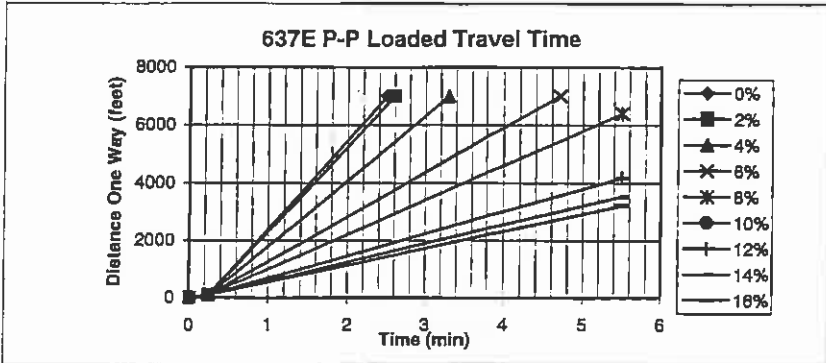
Empty Distance (ft) 1,900
 Empty Grade (%) -2.5
 Empty Effective Grade (%) 2.5

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 1.6
 Empty Travel Time (from chart) 0.8

Quantity of Material to be Moved

7,229,913 cy



Cycle Time	=	$\frac{1.0}{\text{Load Time}}$	+	$\frac{1.6}{\text{Loaded Trip Time}}$	+	$\frac{0.6}{\text{Maneuver and Spread Time}}$	+	$\frac{0.8}{\text{Empty Trip Time}}$	=	4.0 min
Cycles/Hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{4.0}{\text{Cycle Time}}$	=	15 cycles/hr				
Hourly Production	=	$\frac{31}{\text{Adjusted Load (cy)}}$	x	$\frac{15.00}{\text{Cycles/Hour}}$	=	465 cy/hr				

Hours Required	=	$\frac{7,229,913}{\text{Volume}}$	/	$\frac{465}{\text{Hourly Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	21323 hrs
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References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-13
 Mine Area: J-19
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 J-19 Mining Area (Category I)

Revegetation Area

Area (acre) 2,801
 Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00
 Tree and Shrub Costs (per acre) \$315.00
 Reseeding Cost (per acre) \$812.00
 Percent Failure 50%

$$\text{Revegetation Costs} = \frac{2,801}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$3,475,848$$

$$\text{Reseeding Costs} = \frac{2,801}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$1,137,143$$

References: Table 24-1-3 and 24-2-7.



Table: 24-3-14
 Mine Area: J-19
 Project: Revegetation
 Task: Revegetation of Topsoil Stockpile
 Equipment: Miscellaneous

Revegetation Area Description

J-19 Mining Area (Category I) - Topsoil Stockpiles

Area (acre) 166.7

Seeding, fertilizing,
mulching and fencing
costs (per acre) \$926.00

Tree and Shrub Costs
(per acre) \$315.00

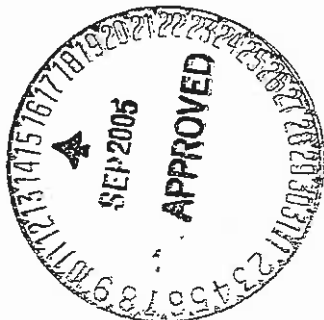
Reseeding Cost
(per acre) \$812.00

Percent Failure 50%

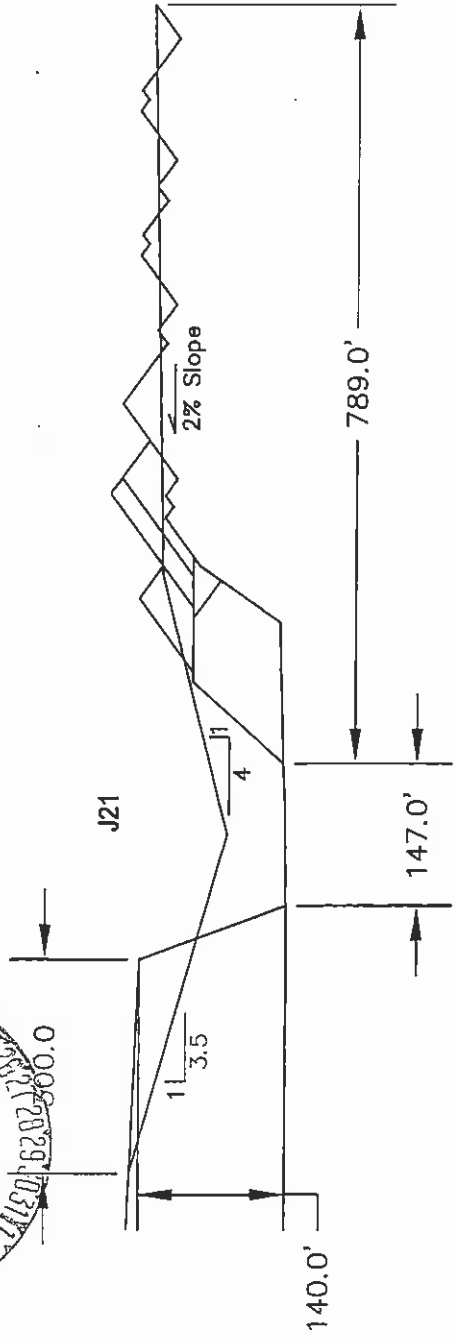
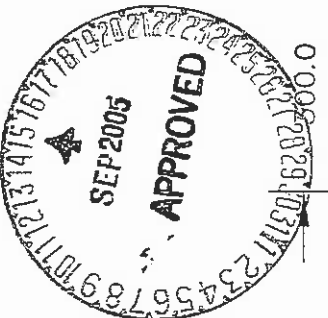
$$\text{Revegetation Costs} = \frac{167}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$206,875$$

$$\text{Reseeding Costs} = \frac{167}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$67,680$$

References: Table 24-1-3 and 24-2-7.



MINE AREA: J21 - SINGLE PIT
 Worksheet No. 24-3-1
 Earthwork Quantity Worksheet



HIGHWALL REDUCTION

Area =	6470
Pit Length =	16,000
Volume =	3,834,100
Swelled Volume =	4,792,600

SPOIL TO OPEN PIT

Spoil 1,2 =	4,195,560
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SPOIL GRADING

Spoil 3,4 =	1,173,330
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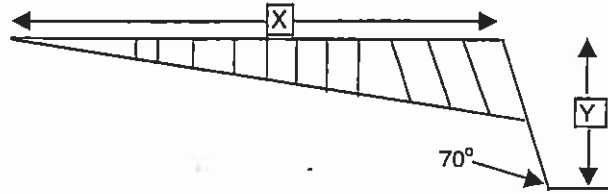
Table: 24-3-02 Page 1
 Mine Area: J-21 Single Width
 Project: Highwall Reduction
 Task: Cast/Blast Highwall
 Equipment: Drlltech D55SP

Activity Description
 Drill, load, and blast highwall

Drill Rig is Drlltech D55SP

Highwall Reduction Dimensions:

X (feet) 300
 Y (feet) 140
 Number of Rows 11



Drill Pattern (Cast) - 21'x24'

Hole Diameter (Inches) 10 5/8
 Powder Factor (lbs/cy) 0.65
 Explosive Weight (lbs)¹ 1,666
 (single hole sequence)

Row	Distance to Highwall (ft)	Drillhole Footage (ft)	Overburden Volume per Hole (cy)
1	21	49	924
2	42	46	854
3	63	42	785
Total	126	137	2,563

Drill Pattern (Blast) - 21'x24'

Hole (inches) 9 7/8
 Powder Factor (lbs/cy) 0.55
 Explosive Weight (lbs)² 1,951
 (single hole sequence)

Row	Distance to Highwall (ft)	Drillhole Footage (ft)	Overburden Volume per Hole (cy)
4	84	36	672
5	105	33	607
6	126	29	541
7	147	26	476
8	168	22	411
9	189	19	345
10	210	15	280
11	231	12	215
Total	1,260	190	3,547

Notes:

- Weight of explosives (cast rows, 1,2, and 3) based on total overburden volume and powder factor (0.65 lbs/cy).
- Weight of explosives (blast rows, 4 and up) based on total overburden volume and powder factor (0.55 lbs/cy).



Table: 24-3-02 (cont. Page 2)
 Mine Area: J-21 Single Width
 Project: Highwall Reduction
 Task: Cast/Blast Highwall
 Equipment: Driltech D55SP

Activity Description
 Drill, load, and blast highwall

Drill Rig is Driltech D55SP

Assumptions

Drilling Rate (ft/hr) 150
 Bit Life (hrs)
 Cast 10 5/8" 370
 Blast 9 7/8" 170

Unit Costs

Bit Cost (per bit)
 Cast 10 5/8" \$2,400
 Blast 9 7/8" \$1,800
 Explosives (per pound)² \$0.10
 Drill Cost (per hour) \$196.78

Labor Costs

Driller Rate (per hour) \$26.59
 Blaster Rate (per hour) \$27.67
 Driller/Blaster Helper Rate (per hour) \$13.14

<u>Cast Holes (Rows 1-3)</u>				
Total Drill Footage	=	$\frac{16,000}{24}$	x	$\frac{137}{1} = 91,519 \text{ feet}$
		Pit Length	Drill Hole Spacing	Total Drillhole Footage (Rows 1-3)
Total Overburden Volume	=	$\frac{16,000}{24}$	x	$\frac{2,563}{1} = 1,708,360 \text{ cy}$
		Pit Length	Drill Hole Spacing	Total Overburden Volume (Rows 1-3)
Drilling Time	=	$\frac{91,519}{150}$	x	$\frac{1.371}{1} = 837 \text{ hours}$
		Total Drill Footage	Drilling Rate	Work Schedule Factor
Drilling Cost	=	$\frac{837}{1}$	x	$\frac{\$196.78}{1} + \frac{\$26.59}{1} + \frac{\$13.14}{1}$
		Drilling Time	Drill Cost	Driller Rate
		+	$\left(\frac{1}{370} \times \frac{\$2,400}{1} \right)$	= \$203,331
		Bit Life	Bit Cost	
Load and Blast Cost ¹	=	$\frac{837}{1}$	x	$\frac{\$27.67}{1} \times \frac{\$13.14}{1}$
		Drilling Time	Blaster Rate	Blaster Helper Rate
		+	$\left(\frac{1,708,360}{1} \times \frac{0.65}{1} \right)$	x $\frac{\$0.10}{1} = \mathbf{\$415,271}$
		Total Overburden Volume	Powder Factor	Explosive Cost

<u>Blast Holes (Rows 4 and up)</u>				
Total Drill Footage	=	$\frac{16,000}{24}$	x	$\frac{190}{1} = 126,667 \text{ feet}$
		Pit Length	Drill Hole Spacing	Total Drillhole Footage (Rows 4 and up)
Total Overburden Volume	=	$\frac{16,000}{24}$	x	$\frac{3,547}{1} = 2,364,444 \text{ cy}$
		Pit Length	Drill Hole Spacing	Total Overburden Volume (Rows 4 and up)
Drilling Time	=	$\frac{126,667}{150}$	x	$\frac{1.371}{1} = 1,158 \text{ hours}$
		Total Drill Footage	Drilling Rate	Work Schedule Factor
Drilling Cost	=	$\frac{1,158}{1}$	x	$\frac{\$196.78}{1} + \frac{\$26.59}{1} + \frac{\$13.14}{1}$
		Drilling Time	Drill Cost	Driller Rate
		+	$\left(\frac{1}{170} \times \frac{\$1,800}{1} \right)$	= \$286,169
		Bit Life	Bit Cost	
Load and Blast Cost ¹	=	$\frac{1,158}{1}$	x	$\frac{\$27.67}{1} \times \frac{\$13.14}{1}$
		Drilling Time	Blaster Rate	Blaster Helper Rate
		+	$\left(\frac{2,364,444}{1} \times \frac{0.55}{1} \right)$	x $\frac{\$0.10}{1} = \mathbf{\$551,109}$
		Total Overburden Volume	Powder Factor	Explosive Cost

<u>Total Cost</u>				
\$203,331	+	\$415,271	+	\$286,169
Drilling Cost (Cast Holes)		Load and Blast Cost ¹ (Cast Holes)		Drilling Cost (Blast Holes)
				+
				\$551,109
				Load and Blast Cost ¹ (Blast Holes)
				= \$1,455,880



Notes:

1. Assumes continuous drill/load/blast sequence with loading and blasting time being roughly equivalent to drilling time.
2. All explosive supplies (i.e. explosives, primers, etc.) are included in explosives cost.

References: Tables 24-1-1, 24-1-2, 24-2-3, and 24-3-1.

Table: 24-3-03
 Mine Area: J-21 Single Width
 Project: Backfill Mine Pits
 Task: Doze Highwall
 Equipment: D11R Dozer

Earthmoving Activity:

Doze blasted highwall reduction material into pit

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

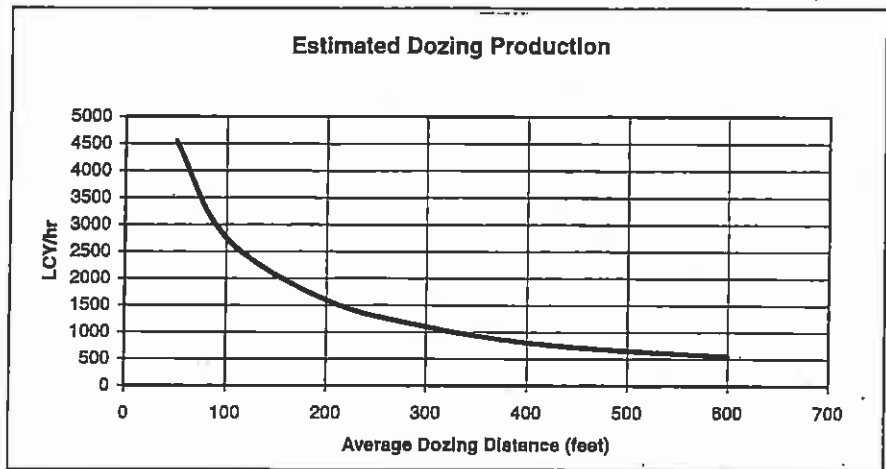
Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) -20
 Grade Correction 1.4
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no



Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with till cylinder (.8) no
 without till cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\text{Productivity Adjustment Factor} = \frac{0.75}{\text{Operator Factor}} \times \frac{1.00}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \times \frac{1.00}{\text{Production Method}} \times \frac{1.0}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.86$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.86}{\text{Productivity Adjustment Factor}} = 1,380 \text{ cy/hr}$$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

$$\text{Hours Required} = \frac{3,594,413}{\text{Volume to be Moved}} \div \frac{1,380}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 3,572 \text{ Hours}$$

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

3,594,413

Note: Quantity of material to be moved includes swelled highwall reduction volume from Table 24-2-3 less 25% for blast casting

References: Tables 24-2-3 and 24-3-2, and Cat Handbook, Ed. 28



Table: 24-3-04
 Mine Area: J-21 Single Width
 Project: Backfill Mine Pits
 Task: Doze First Two Spoils
 Equipment: D11R Dozer

Earthmoving Activity:

Doze first two spoil ridges (first two spoils go into pit)

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

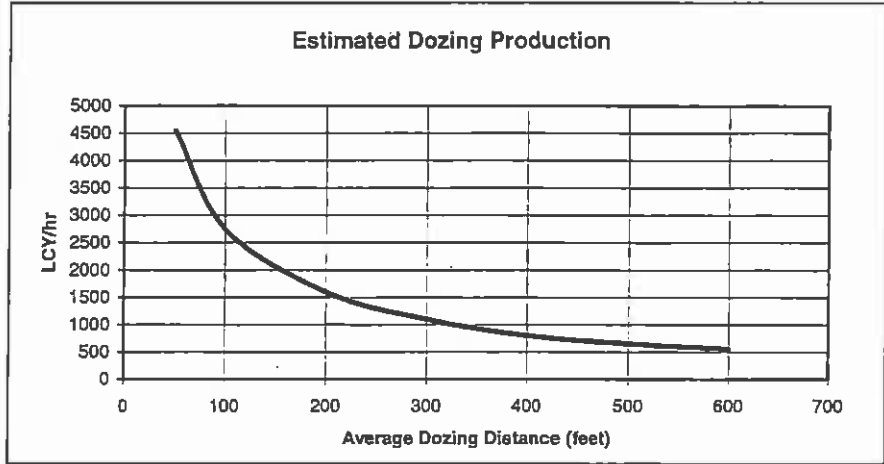
Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) -20
 Grade Correction 1.4
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no



Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{1.04}
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{1.04}{\text{Productivity Adjustment Factor}} = \boxed{1,656 \text{ cy/hr}}$$

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{4,195,560}{\text{Volume to be Moved}} \div \frac{1,656}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{3,475 \text{ Hours}}$$

Quantity of Material to be Moved (cy)

4,195,560

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-05
 Mlne Area: J-21 Single Width
 Project: Backfill Mlne Pits
 Task: Doze Back Two Spoils
 Equipment: D11R Dozer

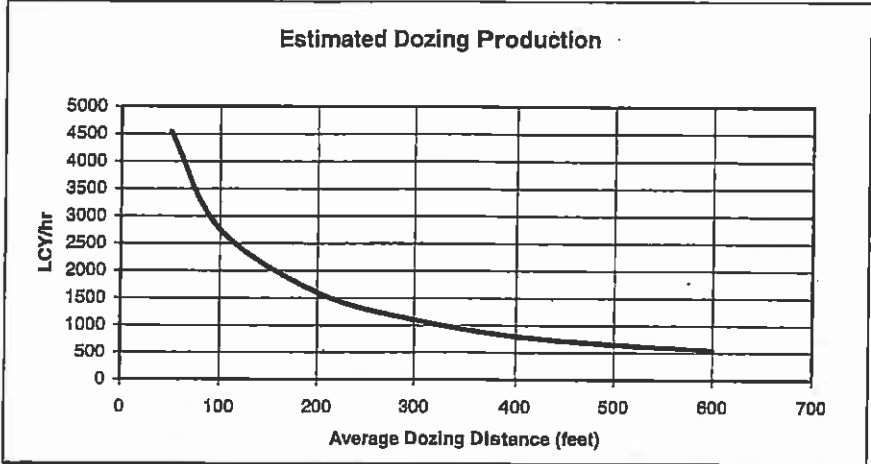
Earthmoving Activity:
 Doze back two spoil ridges

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 100
 Hourly production (from chart) 2,800
 Grade (in percent) -10
 Grade Correction 1.2
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor
 Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Cable controlled blade (.6) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Productivity Adjustment = $\frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.2}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$
 $\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.89$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Net Hourly = $\frac{2,800}{\text{Normal Hourly Production}} \times \frac{0.89}{\text{Operating Adjustment Factor}} = 2,484 \text{ cy/hour}$
 (see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Hours Required = $\frac{1,173,330}{\text{Volume to be Moved}} \times \frac{2,484}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 648 \text{ hours}$

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

1,173,330

References: Table 24-2-3, Cat Handbook, Ed. 28.



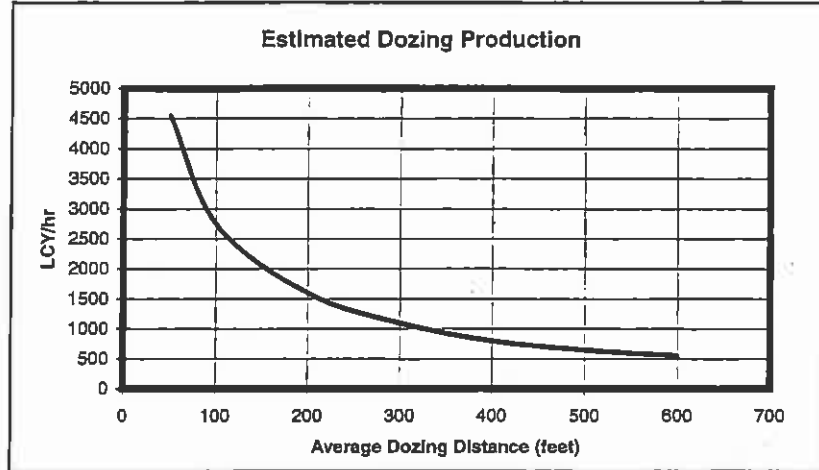
Table: 24-3-06
 Mine Area: J-21 Single Width
 Project: Backfill and Grade Ramps
 Task: Backfill/Grade Ramps
 Equipment: D11R Dozer

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment} &= \frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.00}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.74}
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.74}{\text{Productivity Adjustment Factor}} = \boxed{1,183 \text{ cy/hr}}$$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{2,623,178}{\text{Volume to be Moved}} \div \frac{1,183}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{3,041 \text{ hours}}$$

Quantity of Material to be Moved (cy)

2623178

References: Table 24-2-4, Cat Handbook, Ed. 28



Table: 24-3-07
 Mine Area: J-21 Single Width
 Project: General Grading
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

200 acres

Hours Required	=	$\frac{200}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	2,194 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-5



Table: 24-3-08
 Mine Area: J-21 Single Width
 Project: Surface Stabilization
 Task: Grade Terraces
 Equipment: D7R Dozer

Earthmoving Activity
 Grade terraces

Characterization of Dozer Used (type, size, etc)
 D7R, U-blade

Production Rate (lineal ft/hr) 1,060

Terrace Requirement
 155,620 lineal feet

Hours Required	=	$\frac{155,620}{\text{Terrace Requirement (ft)}}$	/	$\frac{1,060}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	201 Hours
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Note: Production rate based on average grading speed of 3 mph and 5 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-09
 Mine Area: J-21 Single Width
 Project: Surface Stabilization
 Task: Grade Drainages/Downdrains
 Equipment: D7R Dozer

Earthmoving Activity

Grade drainages and dewaterings.

Characterization of Dozer Used (type, size, etc)

D7R, U-blade

Production Rate (lineal ft/hr) 800

Drainages/Downdrains Requirement

24,430 lineal feet

Hours Required	=	$\frac{24,430}{\text{Drainages/Downdrains Requirement (ft)}}$	/	$\frac{800}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	42 Hours
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Note: Production rate based on average grading speed of 2 mph and 12 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-10 Page 1
 Mine Area: J-21 Single Width
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Earthmoving Activity

Load, haul, and place riprap in main channels and downdrains.

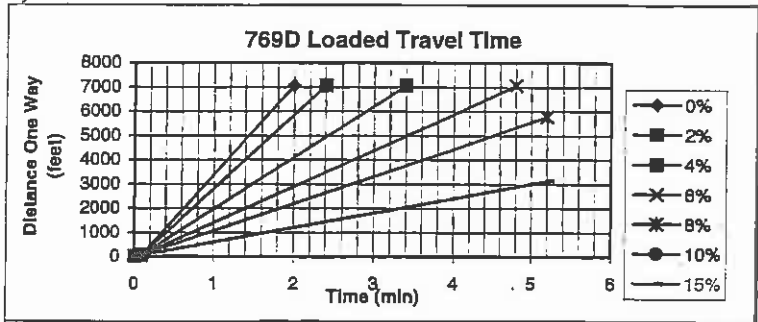
Characterization of Equipment Used (type, size, etc.):

988F Loader Series II - bucket capacity 7.8 cy
 769D Rear Dump Truck - truck capacity 30.9 cy

Loading and Haulage

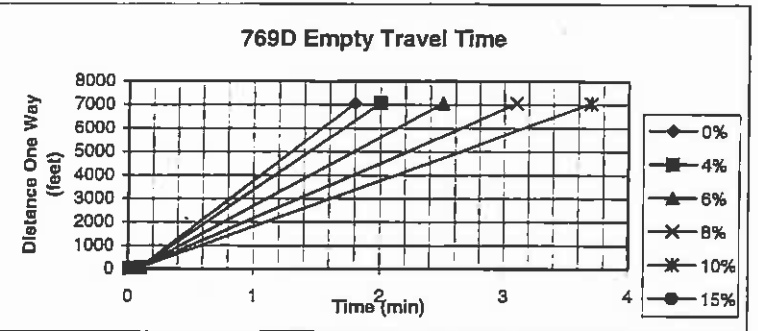
Productivity Factors

Basic Loader Cycle (min) 0.58
 Bulky Material (min) 0.03
 Dumped Pile (min) 0.02
 Common Loader/Truck Ownership (min) -0.04
 Work Hour Factor (50 min/hr) 0.83
 Bucket Fill Factor 0.85
 Truck Loaded Volume-4 passes (cy) 26.52
 Haulage Distance (ft) 3,300
 Effective Grade (%) 8



Production Times

Haul Time (min) 4.4
 Dump Time (min) 1.1
 Return Time (min) 2.2



Truck/Loader Match (trucks per loader) 4
 Riprap Haulage Requirement (cy) 51,350

Placement

Riprap Placement Requirement (ft) 15,415
 Placement Rate (ft/shift) 500
 Shift (hours) 8

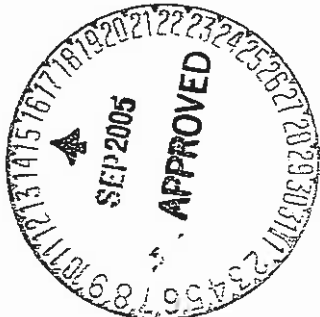


Table: 24-3-10 (cont.) Page 2
 Mine Area: J-21 Single Width
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Load Summary	
Loader Cycle Time	$= \left(\frac{0.58}{\text{Basic Loader Cycle Time}} + \frac{0.03}{\text{Bulky Material}} + \frac{0.02}{\text{Dumped Pile}} + \frac{-0.04}{\text{Common Leader/Truck}} \right) = \boxed{0.59 \text{ min}}$
Loader Volume per Cycle	$= \frac{7.80}{\text{Bucket Capacity}} \times \frac{0.85}{\text{Bucket Fill Factor}} = \boxed{6.63 \text{ cy}}$
Loader Cycle Time (per truck)	$= \frac{0.59}{\text{Loader Cycle Time}} \times \frac{4}{\text{Passes per Truck}} = \boxed{2.36 \text{ min}}$

Haul Summary	
Truck Cycle Time	$= \frac{2.36}{\text{Load Time}} + \frac{4.4}{\text{Haul Time}} + \frac{1.1}{\text{Dump Time}} + \frac{2.20}{\text{Return Time}} = \boxed{10.06 \text{ min}}$
Fleet Productivity	$= \left(\frac{4}{\text{Loader/Truck Match}} \times \frac{26.52}{\text{Truck Loaded Volume}} \right) / \left(\frac{4}{\text{Loader/Truck Match}} \times \frac{10.06}{\text{Truck Cycle Time}} \right) \times \frac{60}{\text{min/hr}} = \boxed{158 \text{ cy/hr}}$
Required Fleet Hours	$= \frac{51,350}{\text{Riprap Haulage Requirement}} / \frac{158}{\text{Fleet Productivity}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{445 \text{ hrs}}$

Placement Summary	
Required Loader Hours	$= \left(\frac{15,415}{\text{Riprap Placement Requirement}} / \frac{500}{\text{Placement Rate}} \right) \times \frac{8}{\text{Operating Shift}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{338 \text{ hrs}}$

Notes: Riprap placement rate based on PWCC experience. Riprap placement length based on 20 percent of main channels and 50 percent of downdrain channels.

References: Table 24-2-6, Cat Handbook, Ed. 28.



Table: 24-3-11
 Mine Area: J-21 Single Width
 Project: Topsoil/Suitable Material Replacement
 Task: Suitable Material Placement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place suitable material to graded spoil areas

Characterization of Equipment Used

637E P-P Scraper - capacity 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 700
 Loaded Grade (%) -5
 Loaded Effective Grade (%) 0

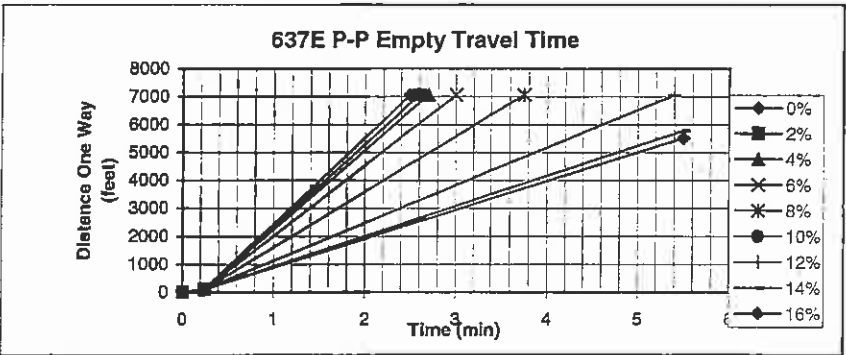
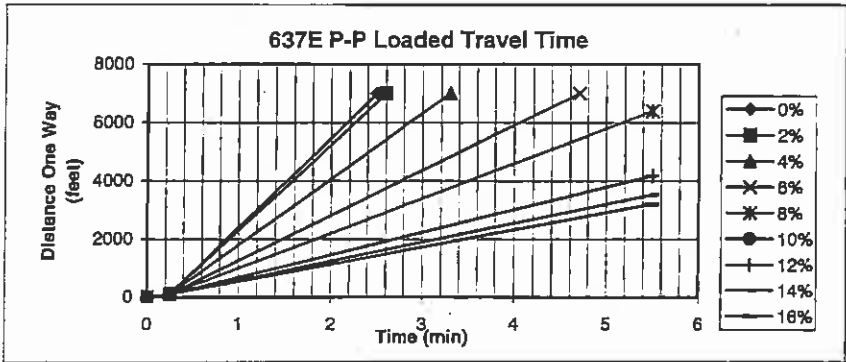
Empty Distance (ft) 700
 Empty Grade (%) 5
 Empty Effective Grade (%) 10

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)
 1,385,673



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23.08}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{1,385,673}{\text{Volume}} \div \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 2,656 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-12
 Mine Area: J-21 Single Width
 Project: Topsoil/Suitable Material Replacement
 Task: Topsoil Replacement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place topsoil onto graded spoil areas

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

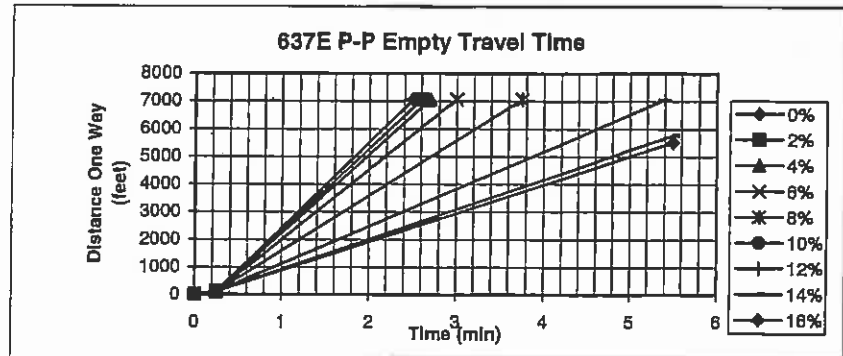
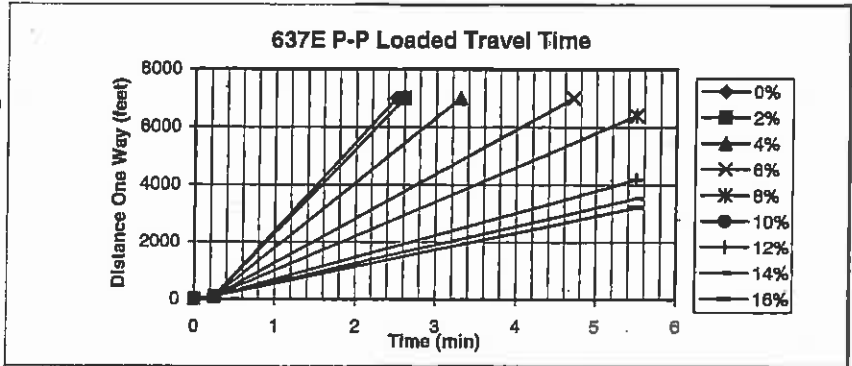
Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 3,500
 Loaded Grade (%) 2.5
 Loaded Effective Grade (%) 7.5

Empty Distance (ft) 3,500
 Empty Grade (%) -2.5
 Empty Effective Grade (%) 2.5

Production Times

Typical Load Time for 657E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 2.6
 Empty Travel Time (from chart) 1.4



Quantity of Material to be Moved (cy)
 2,309,454

$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{2.6}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.4}{\text{Empty Trip Time}} = 5.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{5.6}{\text{Cycle Time}} = 11 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{10.71}{\text{Cycles/Hour}} = 332 \text{ cy/hr}$$



$$\text{Hours Required} = \frac{2,309,454}{\text{Volume}} \div \frac{332}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 9536 \text{ hrs}$$

References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-13
 Mine Area: J-21 Single Width
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 J-21 Mining Area (Category I)

Revegetation Area

Area (acre) 895

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
 (per acre)

Reseeding Cost \$812.00
 (per acre)

Percent Failure 50%

$$\text{Revegetation Costs} = \frac{895}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$1,110,292$$

$$\text{Reseeding Costs} = \frac{895}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$363,238$$

References: Table 24-1-3 and 24-2-7.



Table: 24-3-14
 Mine Area: J-21 Single Width
 Project: Revegetation
 Task: Revegetation of Topsoil Stockpile
 Equipment: Miscellaneous

Revegetation Area Description

J-21 Mining Area (Category I) - Topsoil Stockpiles

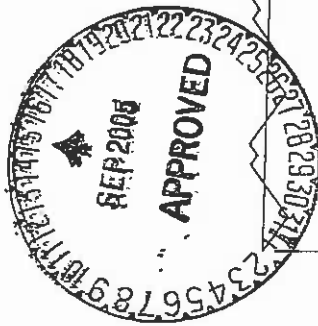
Revegetation Area

Area (acre)	156.5		
Seeding, fertilizing, mulching and fencing costs (per acre)	\$926.00	$\text{Revegetation Costs} = \frac{157}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$194,217$	
Tree and Shrub Costs (per acre)	\$315.00		
Reseeding Cost (per acre)	\$812.00	$\text{Reseeding Costs} = \frac{157}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$63,539$	
Percent Failure	50%		

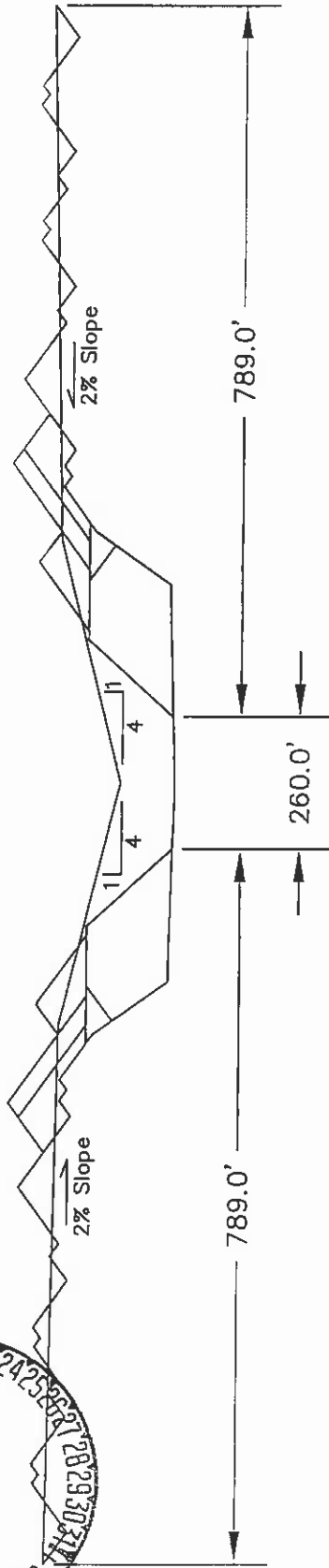
References: Table 24-1-3 and 24-2-7.



MINE AREA: J21 - DOUBLE-WIDE PIT
 Worksheet No. 24-3-1
 Earthwork Quantity Worksheet



J21



HIGHWALL REDUCTION

Area = 0
 Pit Length = 8,300
 Volume = 0
 Swelled Volume = 0

SPOIL TO OPEN PIT

Spoil 1,2 = 4,943,110

SPOIL GRADING

Spoil 3,4 = 883,800

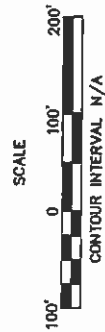


Table: 24-3-04
 Mine Area: J-21 Double Width
 Project: Backfill Mine Pits
 Task: Doze First Two Spolls
 Equipment: D11R Dozer

Earthmoving Activity:

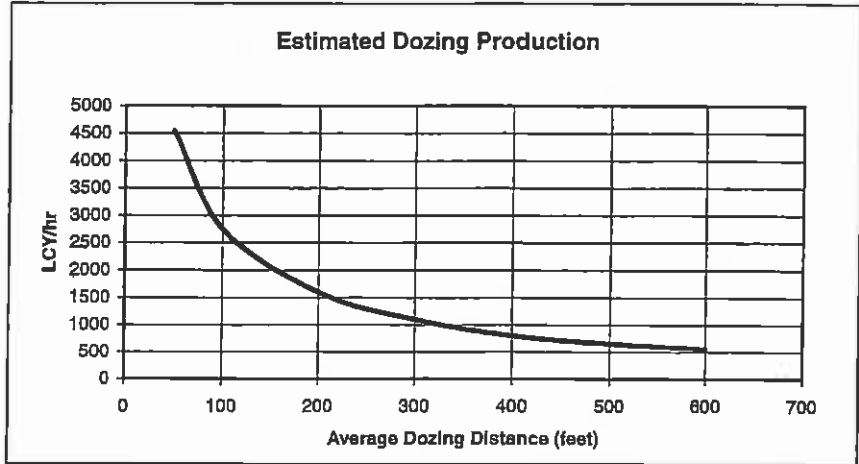
Doze first two spill ridges (first two spills go into pit)

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 250
 Hourly production (from chart) 1,250
 Grade (in percent) -25
 Grade Correction 1.5
 Material Unit Weight (lb/lcy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen - with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.5}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{1.11}
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,250}{\text{Normal Hourly Production}} \times \frac{1.11}{\text{Productivity Adjustment Factor}} = \boxed{1,386 \text{ cy/hr}}$$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{4,943,110}{\text{Volume to be Moved}} \div \frac{1,386}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{4,891 \text{ Hours}}$$

Quantity of Material to be Moved (cy)

4,943,110

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-05
 Mine Area: J-21 Double Width
 Project: Backfill Mine Pits
 Task: Doze Back Two Spoils
 Equipment: D11R Dozer

Earthmoving Activity:
 Doze back two spoil ridges

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 210
 Hourly production (from chart) 1,500
 Grade (in percent) -25
 Grade Correction 1.5
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Cable controlled blade (.6) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

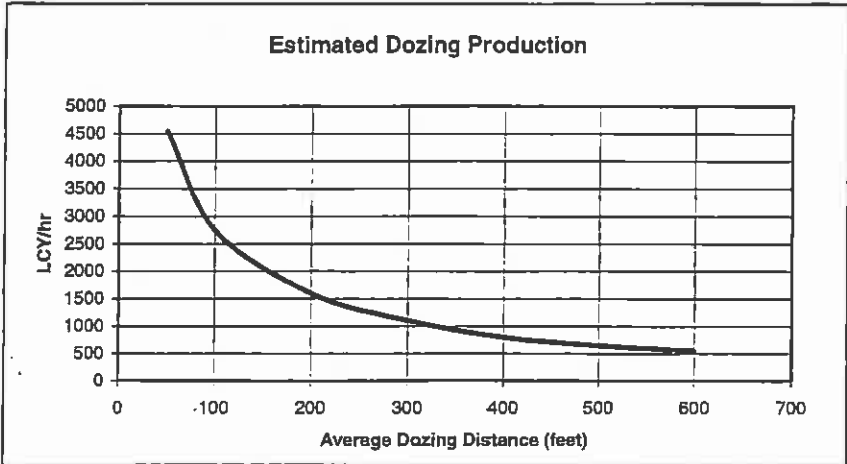
Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes



Productivity

$$\text{Adjustment Factor} = \frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.5}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 1.11$$

$$\text{Net Hourly Production} = \frac{1,500}{\text{Normal Hourly Production}} \times \frac{1.11}{\text{Operating Adjustment Factor}} = 1,663 \text{ cy/hour}$$

(see graph above)

$$\text{Hours Required} = \frac{883,800}{\text{Volume to be Moved}} \div \frac{1,663}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 729 \text{ hours}$$

Quantity of Material to be Moved (cy)
 883,800

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-06
 Mine Area: J-21 Double Width
 Project: Backfill and Grade Ramps
 Task: Backfill/Grade Ramps
 Equipment: D11R Dozer

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade

Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

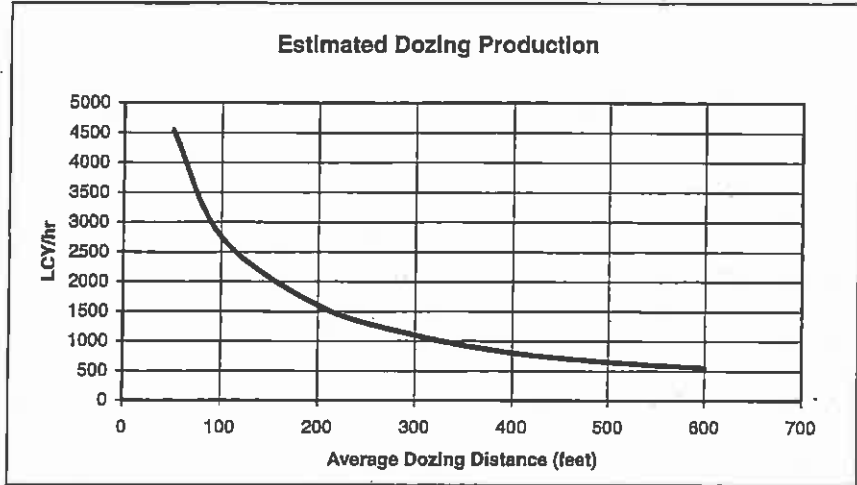
(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

832091 cy



$$\text{Productivity Adjustment} = \frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.00}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}}$$

$$\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.74}$$

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production (see graph above)}} \times \frac{0.74}{\text{Productivity Adjustment Factor}} = \boxed{1,183 \text{ cy/hr}}$$

$$\text{Hours Required} = \frac{832,091}{\text{Volume to be Moved}} \div \frac{1,183}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{965 \text{ hours}}$$

References: Table 24-2-4, Cat Handbook, Ed. 28



Table: 24-3-07
 Mine Area: J-21 Double Width
 Project: General Grading
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

0 acres

Hours Required	=	$\frac{0}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	0 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-5



Table: 24-3-08
 Mine Area: J-21 Double Width
 Project: Surface Stabilization
 Task: Grade Terraces
 Equipment: D7R Dozer

Earthmoving Activity
 Grade terraces

Characterization of Dozer Used (type, size, etc)
 D7R, U-blade

Production Rate (lineal ft/hr) 1,060

Terrace Requirement
 52,000 lineal feet

Hours Required	=	$\frac{52,000}{\text{Terrace Requirement (ft)}}$	/	$\frac{1,060}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">67 Hours</div>
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Note: Production rate based on average grading speed of 3 mph and 5 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-09
 Mine Area: J-21 Double Width
 Project: Surface Stabilization
 Task: Grade Drainages/Downdrains
 Equipment: D7R Dozer

Earthmoving Activity

Grade drainages and dewaterings.

Characterization of Dozer Used (type, size, etc)

D7R, U-blade

Production Rate (lineal ft/hr) 800

Drainages/Downdrains Requirement

9,000 lineal feet

Hours Required	=	$\frac{9,000}{\text{Drainages/Downdrains Requirement (ft)}}$	/	$\frac{800}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	15 Hours
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Note: Production rate based on average grading speed of 2 mph and 12 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-10 Page 1
 Mine Area: J-21 Double Width
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Earthmoving Activity

Load, haul, and place riprap in main channels and downdrains.

Characterization of Equipment Used (type, size, etc):

988F Loader Series II - bucket capacity 7.8 cy
 769D Rear Dump Truck - truck capacity 30.9 cy

Loading and Haulage

Productivity Factors

Basic Loader Cycle (min) 0.58
 Bulky Material (min) 0.03
 Dumped Pile (min) 0.02
 Common Loader/Truck Ownership (min) -0.04
 Work Hour Factor (50 min/hr) 0.83
 Bucket Fill Factor 0.85
 Truck Loaded Volume-4 passes (cy) 26.52
 Haulage Distance (ft) 2,500
 Effective Grade (%) 5

Production Times

Haul Time (min) 0.8
 Dump Time (min) 1.1
 Return Time (min) 0.7
 Truck/Loader Match (trucks per loader) 2
 Riprap Haulage Requirement (cy) 21,000

Placement

Riprap Placement Requirement (ft) 6,300
 Placement Rate (ft/shlft) 500
 Shift (hours) 8

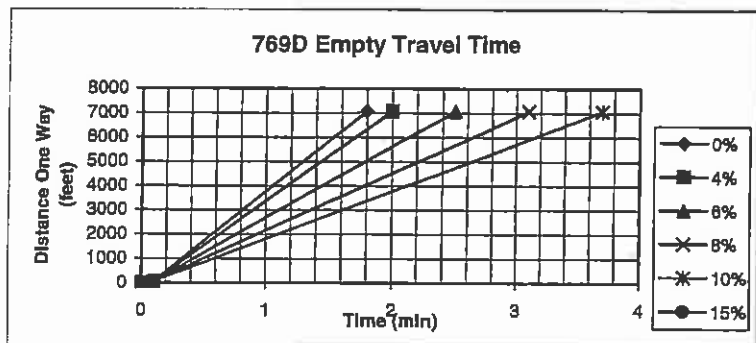
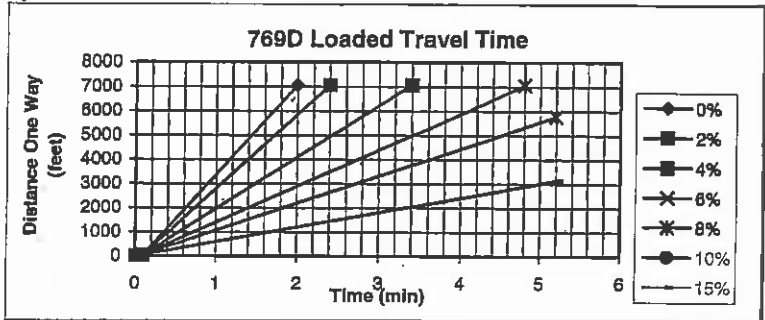


Table: 24-3-10 (cont.) Page 2
 Mine Area: J-21 Double Width
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Load Summary	
Loader Cycle Time	$= \frac{0.58}{\text{Basic Loader Cycle Time}} + \frac{0.03}{\text{Bulky Material}} + \frac{0.02}{\text{Dumped Pile}} + \frac{-0.04}{\text{Common Leader/Truck}} = \boxed{0.59 \text{ min}}$
Loader Volume per Cycle	$= \frac{7.80}{\text{Bucket Capacity}} \times \frac{0.85}{\text{Bucket Fill Factor}} = \boxed{6.63 \text{ cy}}$
Loader Cycle Time (per truck)	$= \frac{0.59}{\text{Loader Cycle Time}} \times \frac{4}{\text{Passes per Truck}} = \boxed{2.36 \text{ min}}$

Haul Summary	
Truck Cycle Time	$= \frac{2.36}{\text{Load Time}} + \frac{0.8}{\text{Haul Time}} + \frac{1.1}{\text{Dump Time}} + \frac{0.70}{\text{Return Time}} = \boxed{4.96 \text{ min}}$
Fleet Productivity	$= \left(\frac{2}{\text{Loader/Truck Match}} \times \frac{26.52}{\text{Truck Loaded Volume}} \right) / \left(\frac{2}{\text{Loader/Truck Match}} \times \frac{4.96}{\text{Truck Cycle Time}} \right) \times \frac{60}{\text{min/hr}} = \boxed{321 \text{ cy/hr}}$
Required Fleet Hours	$= \frac{21,000}{\text{Riprap Haulage Requirement}} / \frac{321}{\text{Fleet Productivity}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{90 \text{ hrs}}$

Placement Summary	
Required Loader Hours	$= \left(\frac{6,300}{\text{Riprap Placement Requirement}} / \frac{500}{\text{Placement Rate}} \right) \times \frac{8}{\text{Operating Shift}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{138 \text{ hrs}}$

Notes: Riprap placement rate based on PWCC experience. Riprap placement length based on 20 percent of main channels and 50 percent of drowndrain channels.

References: Table 24-2-6, Cat Handbook, Ed. 28.



Table: 24-3-11
 Mine Area: J-21 Double Width
 Project: Topsoil/Suitable Material Replacement
 Task: Suitable Material Placement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place suitable material to graded spoil areas

Characterization of Equipment Used

637E P-P Scraper - capacity 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

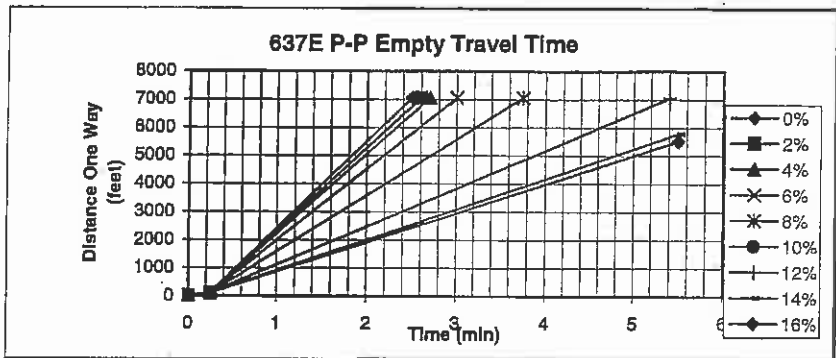
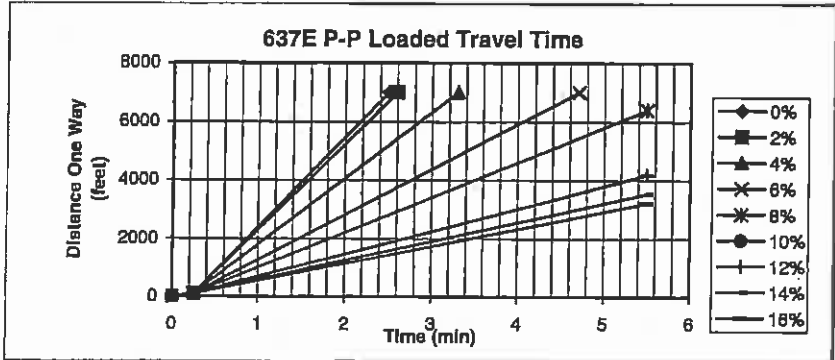
Loaded Distance (ft) 700
 Loaded Grade (%) -5
 Loaded Effective Grade (%) 0
 Empty Distance (ft) 700
 Empty Grade (%) 5
 Empty Effective Grade (%) 10

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)

1,337,116



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23.08}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{1,337,116}{\text{Volume}} \div \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 2,563 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-12
 Mine Area: J-21 Double Width
 Project: Topsoil/Suitable Material Replacement
 Task: Topsoil Replacement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place topsoil onto graded spoil areas

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 1,200
 Loaded Grade (%) 2.5
 Loaded Effective Grade (%) 7.5

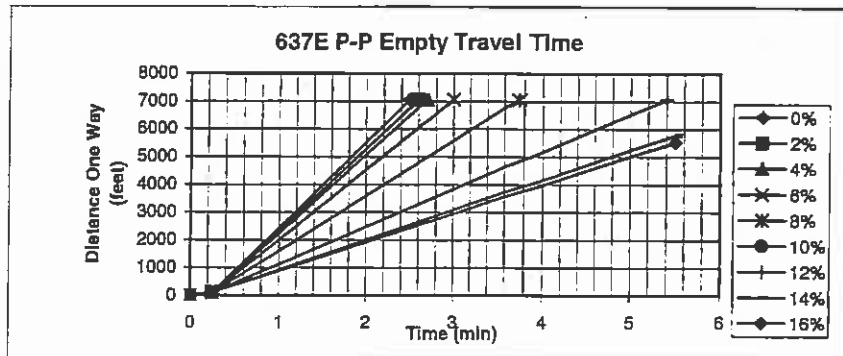
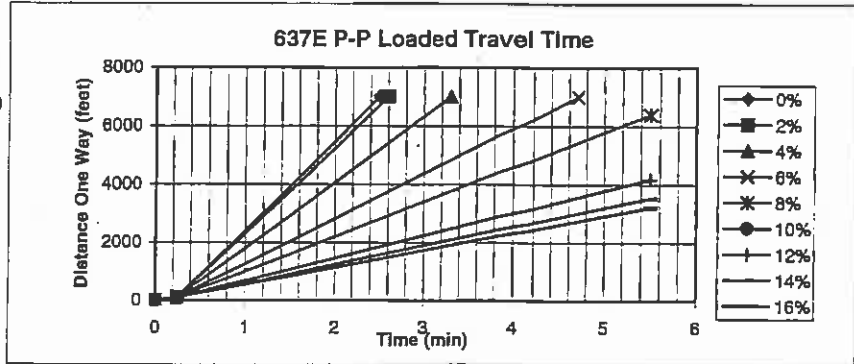
Empty Distance (ft) 1,200
 Empty Grade (%) -2.5
 Empty Effective Grade (%) 2.5

Production Times

Typical Load Time for 657E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 1.1
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)
 2,228,526



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{1.1}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 3.3 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{3.3}{\text{Cycle Time}} = 18 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{18.18}{\text{Cycles/Hour}} = 564 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{2,228,526}{\text{Volume}} \div \frac{564}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 5422 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-13
 Mine Area: J-21 Double Width
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-11 Expansion Mining Area (Category I)

Revegetation Area

Area (acre) 863

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

Percent Failure 50%

Revegetation Costs	=	$\frac{863}{\text{Acres}}$	*	$\left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right)$	=	\$1,071,385
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Reseeding Costs	=	$\frac{863}{\text{Acres}}$	*	$\frac{0.5}{\text{Failure}}$	*	$\frac{\$812.00}{\text{Reseeding Cost}}$	=	\$350,509
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References: Table 24-1-3 and 24-2-7.



Table: 24-3-14
 Mine Area: J-21 Double Width
 Project: Revegetation
 Task: Revegetation of Topsoil Stockpile
 Equipment: Miscellaneous

Revegetation Area Description

N-11 Expansion Mining Area (Category I) - Topsoil Stockpiles

Revegetation Area

Area (acre) 41

Seeding, fertilizing,
mulching and fencing
costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
(per acre)

Reseeding Cost \$812.00
(per acre)

Percent Failure 50%

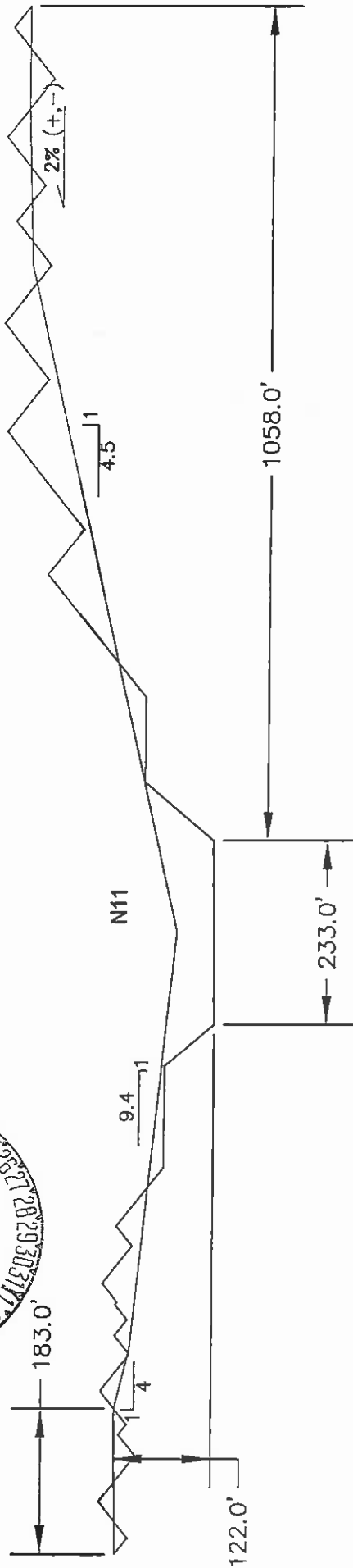
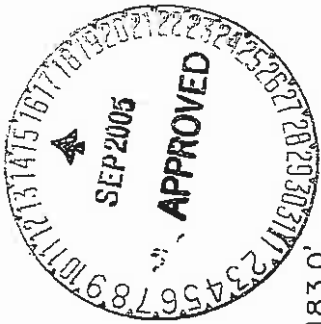
$$\text{Revegetation Costs} = \frac{41}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$50,757$$

$$\text{Reseeding Costs} = \frac{41}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$16,605$$

References: Table 24-1-3 and 24-2-7.



MINE AREA: N11
Worksheet No. 24-3-1
Earthwork Quantity Worksheet



HIGHWALL REDUCTION

Area = NA
 Pit Length = 8,450
 Volume = NA
 Swelled Volume = NA

SPOIL TO OPEN PIT

Spoil 1,2 = 1,258,110 + 3,774,330 = 5,032,440

SPOIL GRADING

Spoil 3,4 = 899,770



Table: 24-3-03
 Mine Area: N-11
 Project: Backfill Mine Pits
 Task: Doze First Two Spoils (Highwall Side)
 Equipment: D11R Dozer

Earthmoving Activity:
 Doze blasted highwall reduction material into pit

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 340
 Hourly production (from chart) 1,000
 Grade (In percent) -10
 Grade Correction 1.2
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

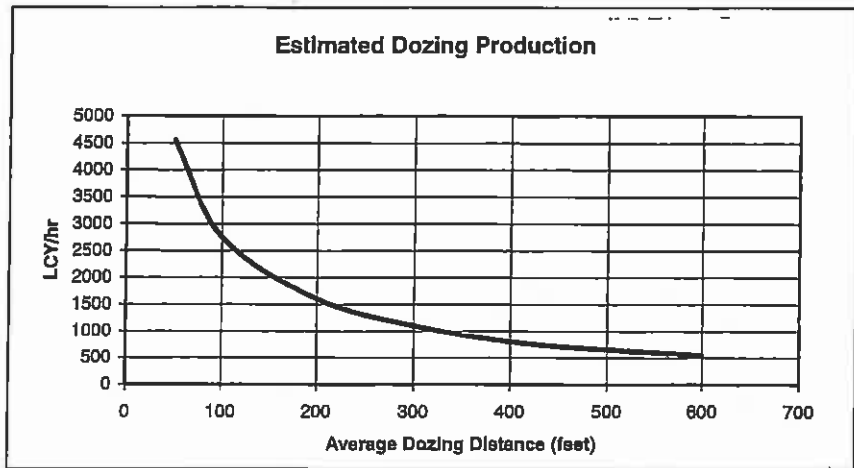
Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.2}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.0}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.89
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,000}{\text{Normal Hourly Production}} \times \frac{0.89}{\text{Productivity Adjustment Factor}} = 887 \text{ cy/hr}$$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

$$\text{Hours Required} = \frac{1,258,110}{\text{Volume to be Moved}} \div \frac{887}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 1,945 \text{ Hours}$$

Quantity of Material to be Moved (cy)

1,258,110

References: Tables 24-2-3 and 24-3-2, and Cat Handbook, Ed. 28



Table: 24-3-04
 Mine Area: N-11
 Project: Backfill Mine Pits
 Task: Doze First Two Spoils
 Equipment: D11R Dozer

Earthmoving Activity:
 Doze first two spoil ridges (first two spoils go into pit)

Characterization of Dozer Used (type, size, etc.):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

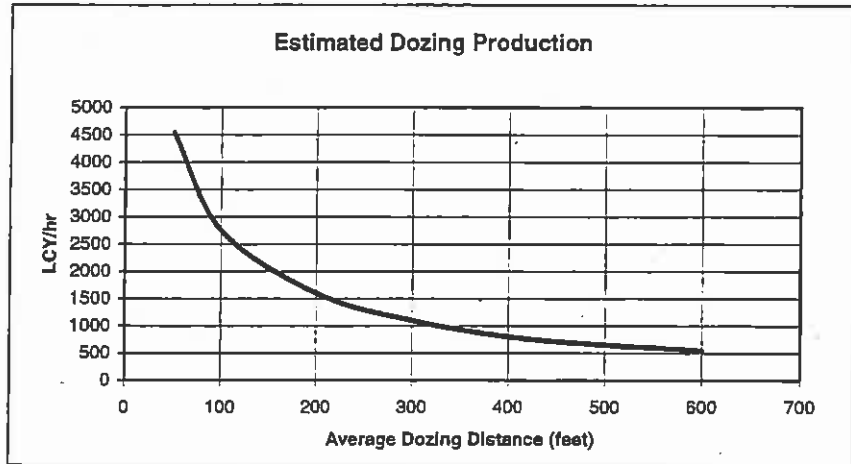
Description of Dozer Use:

Average dozing distance (feet) 450
 Hourly production (from chart) 750
 Grade (in percent) -22
 Grade Correction 1.4
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no



Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 1.04
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{750}{\text{Normal Hourly Production}} \times \frac{1.04}{\text{Productivity Adjustment Factor}} = 776 \text{ cy/hr}$$

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{3,774,330}{\text{Volume to be Moved}} \div \frac{776}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 6,668 \text{ Hours}$$

Quantity of Material to be Moved (cy)
 3,774,330

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-05
 Mine Area: N-11
 Project: Backfill Mine Pits
 Task: Doze Back Two Spoils
 Equipment: D11R Dozer

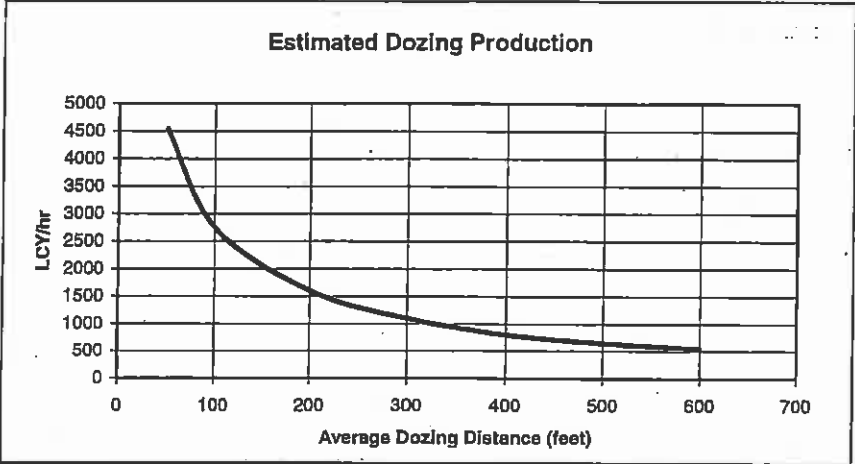
Earthmoving Activity:
 Doze back two spoil ridges

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 100
 Hourly production (from chart) 2,800
 Grade (in percent) -10
 Grade Correction 1.2
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Cable controlled blade (.6) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Productivity Adjustment = $\frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.2}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$
 $\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.89}$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Net Hourly Production = $\frac{2,800}{\text{Normal Hourly Production}} \times \frac{0.89}{\text{Operating Adjustment Factor}}$ = $\boxed{2,484 \text{ cy/hour}}$
 (see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Hours Required = $\frac{899,770}{\text{Volume to be Moved}} \div \frac{2,484}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{497 \text{ hours}}$

Quantity of Material to be Moved (cy)

899,770

References: Table 24-2-3, Cal Handbook, Ed. 28.



Table: 24-3-06
 Mine Area: N-11
 Project: Backfill and Grade Ramps
 Task: Backfill/Grade Ramps
 Equipment: D11R Dozer

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

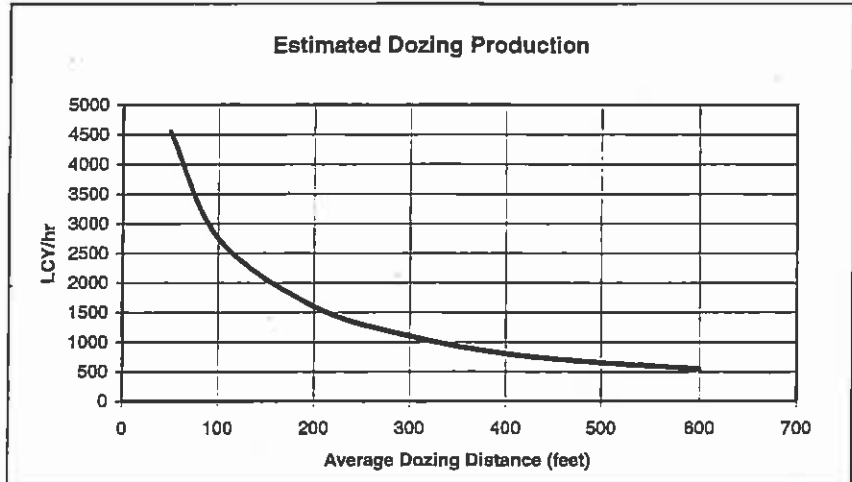
(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

832091 cy



$$\begin{aligned}
 \text{Productivity Adjustment} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.00}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.74}
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.74}{\text{Productivity Adjustment Factor}} = \boxed{1,183 \text{ cy/hr}}$$

(see graph above)

$$\text{Hours Required} = \frac{832,091}{\text{Volume to be Moved}} \div \frac{1,183}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{965 \text{ hours}}$$

References: Table 24-2-4, Cat Handbook, Ed. 28



Table: 24-3-07
 Mine Area: N-11
 Project: General Grading
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

648 acres

Hours Required	=	$\frac{648}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	7,109 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-5



Table: 24-3-08
 Mine Area: N-11
 Project: Surface Stabilization
 Task: Grade Terraces
 Equipment: D7R Dozer

Earthmoving Activity
 Grade terraces

Characterization of Dozer Used (type, size, etc)
 D7R, U-blade

Production Rate (lineal ft/hr) 1,060

Terrace Requirement
 129,920 lineal feet

Hours Required	=	$\frac{129,920}{\text{Terrace Requirement (ft)}}$	/	$\frac{1,060}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	168 Hours
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Note: Production rate based on average grading speed of 3 mph and 5 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-09
 Mine Area: N-11
 Project: Surface Stabilization
 Task: Grade Drainages/Downdrains
 Equipment: D7R Dozer

Earthmoving Activity

Grade drainages and downdrains.

Characterization of Dozer Used (type, size, etc)

D7R, U-blade

Production Rate (lineal ft/hr) 800

Drainages/Downdrains Requirement

11,300 lineal feet

Hours Required	=	$\frac{11,300}{\text{Drainages/Downdrain Requirement (ft)}}$	/	$\frac{800}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	19 Hours
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Note: Production rate based on average grading speed of 2 mph and 12 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-10 Page 1
 Mine Area: N-11
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Earthmoving Activity

Load, haul, and place riprap in main channels and downdrains.

Characterization of Equipment Used (type, size, etc):

988F Loader Series II - bucket capacity 7.8 cy
 769D Rear Dump Truck - truck capacity 30.9 cy

Loading and Haulage

Productivity Factors

Basic Loader Cycle (min) 0.58
 Bulky Material (min) 0.03
 Dumped Pile (min) 0.02
 Common Loader/Truck Ownership (min) -0.04
 Work Hour Factor (50 min/hr) 0.83
 Bucket Fill Factor 0.85
 Truck Loaded Volume-4 passes (cy) 26.52
 Haulage Distance (ft) 2,500
 Effective Grade (%) 2

Production Times

Haul Time (min) 0.8
 Dump Time (min) 1.1
 Return Time (min) 0.7

Truck/Loader Match (trucks per loader) 2
 Riprap Haulage Requirement (cy) 24,500

Placement

Riprap Placement Requirement (ft) 7,340
 Placement Rate (ft/shift) 500
 Shift (hours) 8

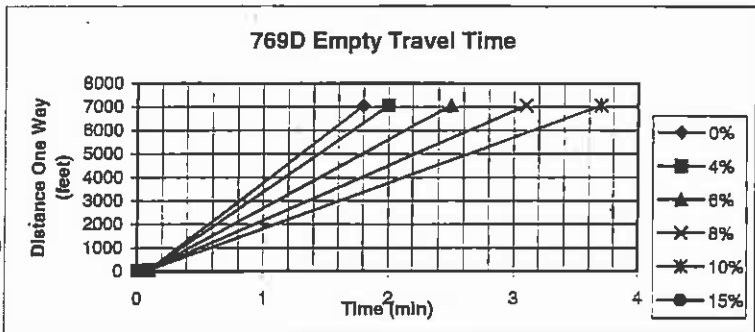
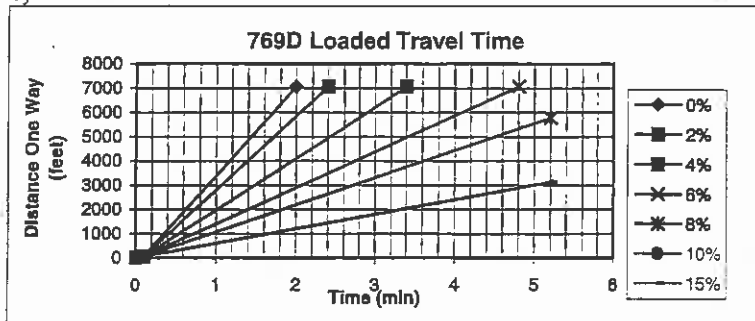


Table: 24-3-10 (cont.) Page 2
 Mine Area: N-11
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Load Summary	
Loader Cycle Time	$= \frac{0.58}{\text{Basic Loader Cycle Time}} + \frac{0.03}{\text{Bulky Material}} + \frac{0.02}{\text{Dumped Pile}} + \frac{-0.04}{\text{Common Loader/Truck}} = \boxed{0.59 \text{ min}}$
Loader Volume per Cycle	$= \frac{7.80}{\text{Bucket Capacity}} \times \frac{0.85}{\text{Bucket Fill Factor}} = \boxed{6.63 \text{ cy}}$
Loader Cycle Time (per truck)	$= \frac{0.59}{\text{Loader Cycle Time}} \times \frac{4}{\text{Passes per Truck}} = \boxed{2.36 \text{ min}}$

Haul Summary	
Truck Cycle Time	$= \frac{2.36}{\text{Load Time}} + \frac{0.8}{\text{Haul Time}} + \frac{1.1}{\text{Dump Time}} + \frac{0.70}{\text{Return Time}} = \boxed{4.96 \text{ min}}$
Fleet Productivity	$= \left(\frac{2}{\text{Loader/Truck Match}} \times \frac{26.52}{\text{Truck Loaded Volume}} \right) \div \left(\frac{2}{\text{Loader/Truck Match}} \times \frac{4.96}{\text{Truck Cycle Time}} \right) \times \frac{60}{\text{min/hr}} = \boxed{321 \text{ cy/hr}}$
Required Fleet Hours	$= \frac{24,500}{\text{Riprap Haulage Requirement}} \div \frac{321}{\text{Fleet Productivity}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{105 \text{ hrs}}$

Placement Summary	
Required Loader Hours	$= \left(\frac{7,340}{\text{Riprap Placement Requirement}} \div \frac{500}{\text{Placement Rate}} \right) \times \frac{8}{\text{Operating Shift}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{161 \text{ hrs}}$

Notes: Riprap placement rate based on PWCC experience. Riprap placement length based on 20 percent of main channels and 50 percent of downdrain channels.

References: Table 24-2-6, Cat Handbook, Ed. 28.



Table: 24-3-11
 Mine Area: N-11
 Project: Topsoil/Suitable Material Replacement
 Task: Suitable Material Placement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place suitable material to graded spoil areas

Characterization of Equipment Used

637E P-P Scraper - capacity 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 700
 Loaded Grade (%) -5
 Loaded Effective Grade (%) 0

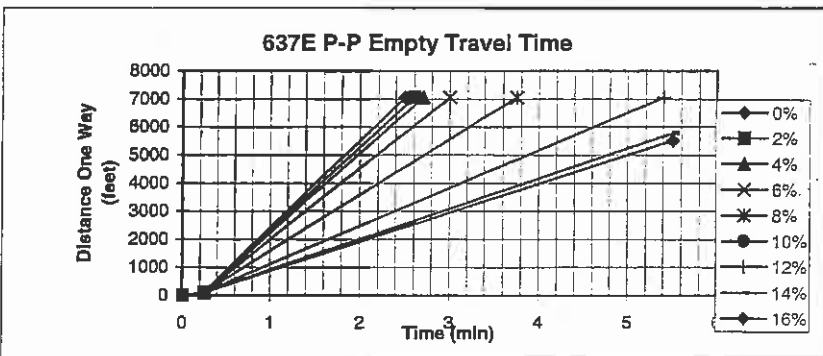
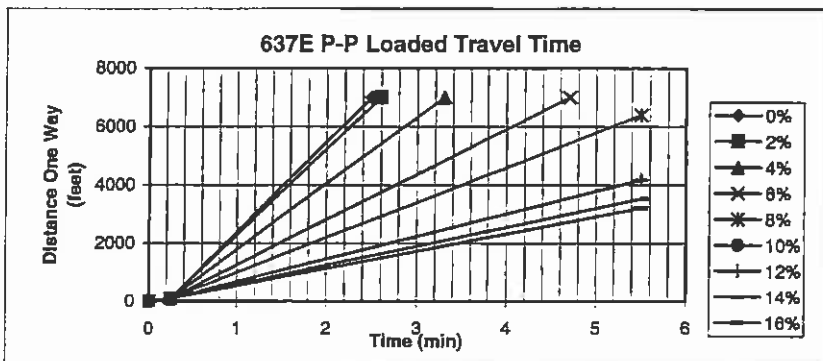
Empty Distance (ft) 700
 Empty Grade (%) 5
 Empty Effective Grade (%) 10

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)

1,337,116



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23.08}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{1,337,116}{\text{Volume}} \div \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 2,563 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-12
 Mine Area: N-11
 Project: Topsoil/Suitable Material Replacement
 Task: Topsoil Replacement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place topsoil onto graded spoil areas

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 3,500
 Loaded Grade (%) 2.5
 Loaded Effective Grade (%) 7.5

Empty Distance (ft) 3,500
 Empty Grade (%) -2.5
 Empty Effective Grade (%) 2.5

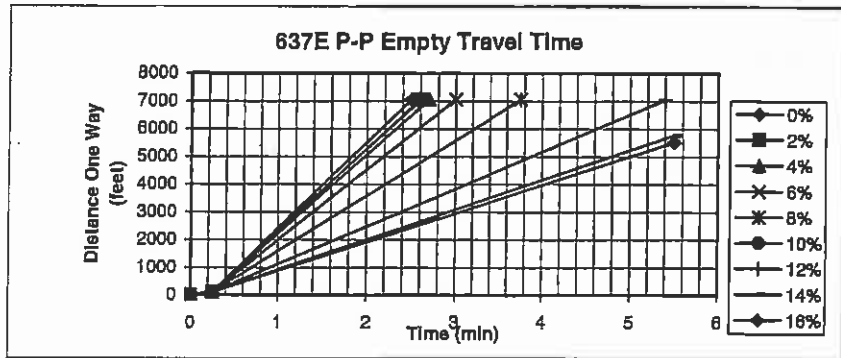
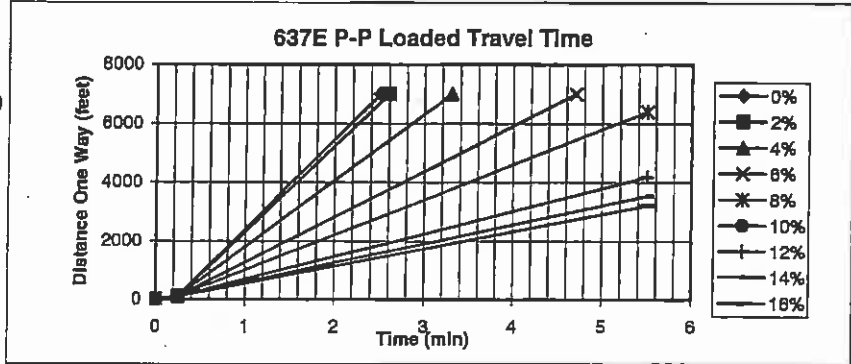
Production Times

Typical Load Time for 657E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 1.1
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)

2,228,526



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{1.1}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 3.3 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{3.3}{\text{Cycle Time}} = 18 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{18.18}{\text{Cycles/Hour}} = 564 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{2,228,526}{\text{Volume}} \div \frac{564}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 5422 \text{ hrs}$$

References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-13
 Mine Area: N-11
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-11 Mining Area (Category I)

Revegetation Area

Area (acre) 863

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
 (per acre)

Reseeding Cost \$812.00
 (per acre)

Percent Failure 50%

$$\text{Revegetation Costs} = \frac{863}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$1,071,385$$

$$\text{Reseeding Costs} = \frac{863}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$350,509$$

References: Table 24-1-3 and 24-2-7.



Table: 24-3-14
 Mine Area: N-11
 Project: Revegetation
 Task: Revegetation of Topsoil Stockpile
 Equipment: Miscellaneous

Revegetation Area Description

N-11 Mining Area (Category I) - Topsoil Stockpiles

Revegetation Area

Area (acre) 39.7

Seeding, fertilizing,
mulching and fencing
costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
(per acre)

Reseeding Cost \$812.00
(per acre)

Percent Failure 50%

$$\text{Revegetation Costs} = \frac{40}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$49,268$$

$$\text{Reseeding Costs} = \frac{40}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$16,118$$

References: Table 24-1-3 and 24-2-7.

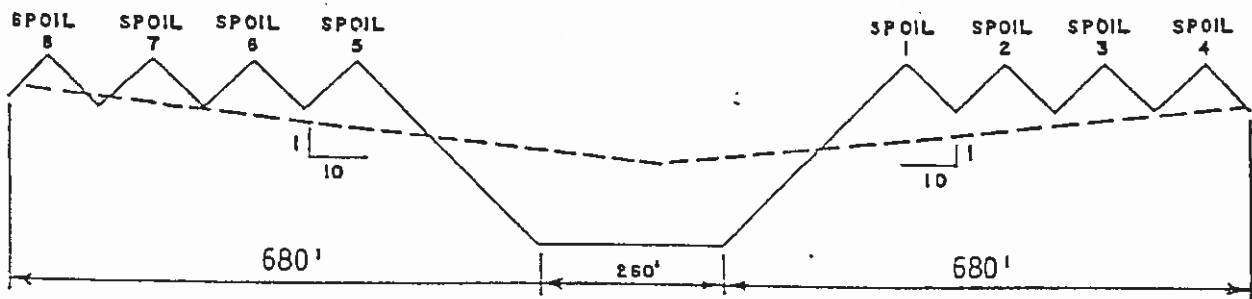


Mine Area N-14
Project Open Pit Backfilling

Date Open Pit Backfilling

WORKSHEET NO. N-14-1

EARTHWORK QUANTITY WORKSHEET



Open Pit Volume

Area = 44,800 sq.ft. (digitized area)

Pit Length = 3,400 ft. (actual) x 2 = 6,800' (double wide pit)

Pit Volume Needed = 5,641,500 cu.yd.

Spoil to Open Pit

Spoils 1, 2, 3, 5, 6, 7 = 44,800 sq. ft. x 3,400 ft. = 5,641,500 cu. yd.

Spoil Grading

Spoils 4, 8 = 1,900 sq. ft. x 3,400 ft. = 239,300 cu. yd.



Table: 24-3-03
 Mine Area: N-14
 Project: Backfill Mine Pits
 Task: Doze First Two Spoils (Highwall Side)
 Equipment: D11R Dozer

Earthmoving Activity:

Doze blasted highwall reduction material into pit

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade

Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) -20
 Grade Correction 1.4
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

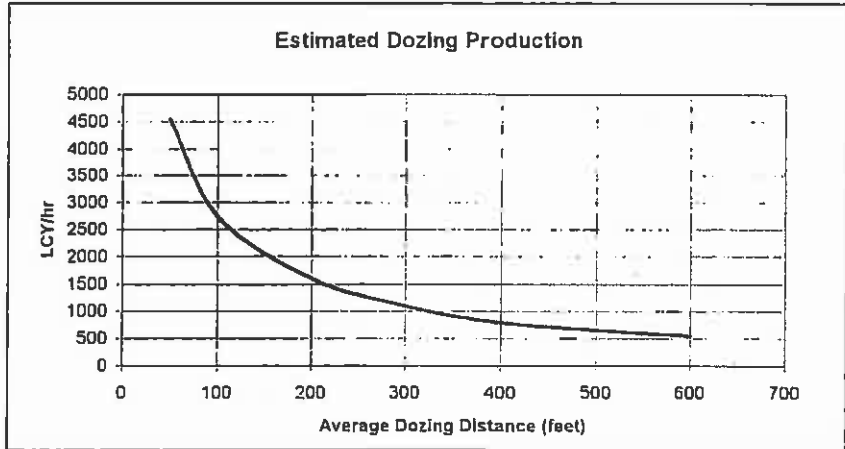
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

2,820,740



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operator Factor}} \times \frac{1.00}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.0}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.86
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.86}{\text{Productivity Adjustment Factor}} = 1,380 \text{ cy/hr}$$

(see graph above)

$$\text{Hours Required} = \frac{2,820,740}{\text{Volume to be Moved}} \div \frac{1,380}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 2,803 \text{ Hours}$$

References: Tables 24-2-3 and 24-3-2, and Cat Handbook, Ed 28



Table: 24-3-04
 Mine Area: N-14
 Project: Backfill Mine Pits
 Task: Doze First Two Spoils (Spoil Side)
 Equipment: D11R Dozer

Earthmoving Activity:

Doze first two spoil ridges (first two spoils go into pit)

Characterization of Dozer Used (type, size, etc.):

D11R, three-shank ripper, U-blade

Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) -20
 Grade Correction 1.4
 Material Unit Weight (lb/icy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

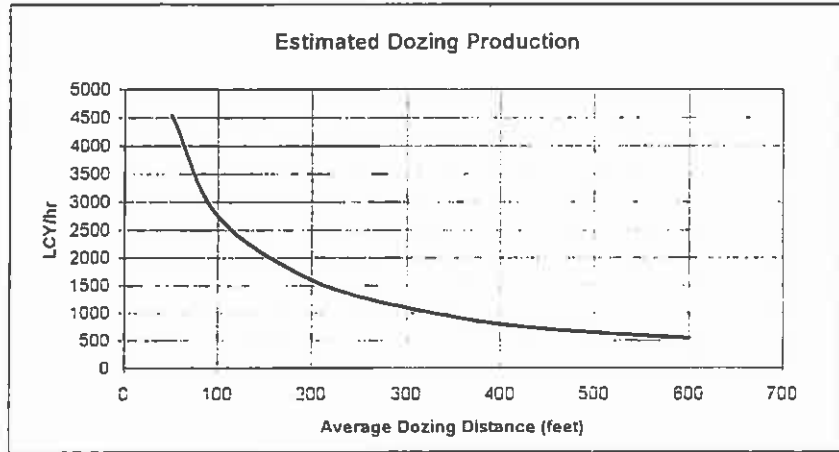
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

2,820,740



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 1.04
 \end{aligned}$$

$$\begin{aligned}
 \text{Net Hourly Production} &= \frac{1,600}{\text{Normal Hourly Production}} \times \frac{1.04}{\text{Productivity Adjustment Factor}} = 1,656 \text{ cy/hr}
 \end{aligned}$$

(see graph above)

$$\begin{aligned}
 \text{Hours Required} &= \frac{2,820,740}{\text{Volume to be Moved}} \div \frac{1,656}{\text{Net Hourly Production}} \times \frac{1,371}{\text{Work Schedule Factor}} = 2,336 \text{ Hours}
 \end{aligned}$$

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-05
 Mine Area: N-14
 Project: Backfill Mine Pits
 Task: Doze Back Two Spoils
 Equipment: D11R Dozer

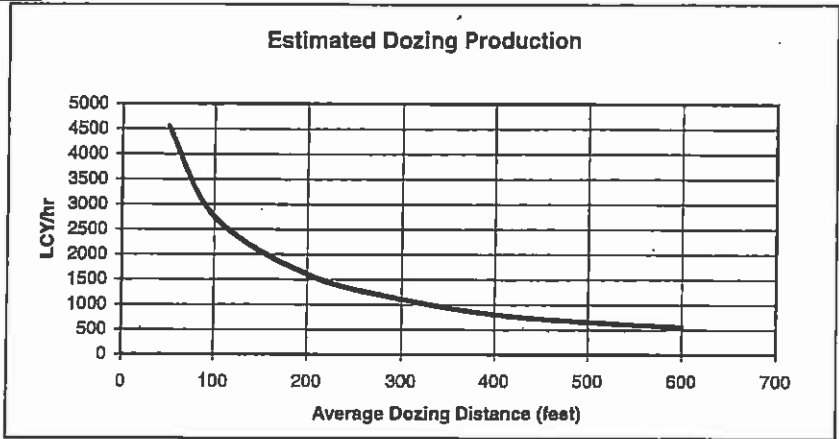
Earthmoving Activity:
 Doze back two spoil ridges

Characterization of Dozer Used (type, size, etc.):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 100
 Hourly production (from chart) 2,800
 Grade (in percent) -10
 Grade Correction 1.2
 Material Unit Weight (lb/lcy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Cable controlled blade (.6) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 &\text{Productivity Adjustment Factor} = \frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.2}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\quad \times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.89}
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{2,800}{\text{Normal Hourly Production}} \times \frac{0.89}{\text{Operating Adjustment Factor}} = \boxed{2,484 \text{ cy/hour}}$$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

$$\text{Hours Required} = \frac{239,260}{\text{Volume to be Moved}} \div \frac{2,484}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{132 \text{ hours}}$$

Quantity of Material to be Moved (cy)

239,260

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-06
 Mine Area: N-14
 Project: Backfill and Grade Ramps
 Task: Backfill/Grade Ramps
 Equipment: D11R Dozer

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade

Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

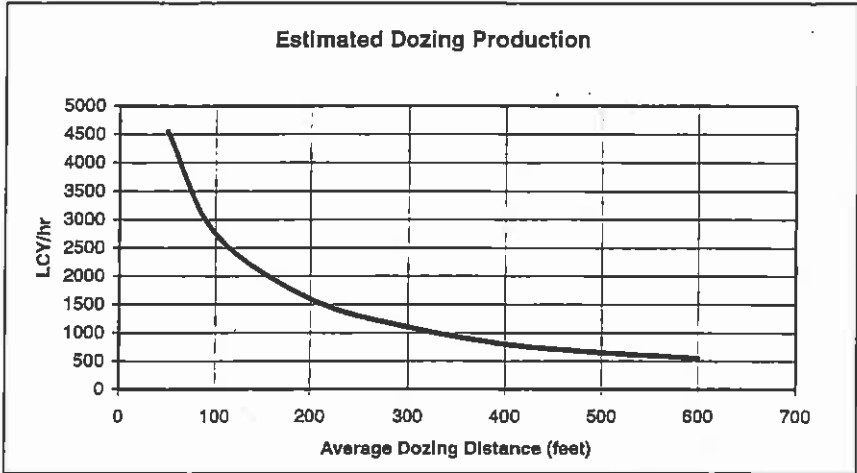
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

3535600



Productivity Adjustment = $\frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.00}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}}$

$\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.74$

Net Hourly Production = $\frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.74}{\text{Productivity Adjustment Factor}} = 1,183 \text{ cy/hr}$

Hours Required = $\frac{3,535,600}{\text{Volume to be Moved}} / \frac{1,183}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 4,099 \text{ hours}$

References: Table 24-2-4, Cat Handbook, Ed. 28



Table: 24-3-07
 Mine Area: N-14
 Project: General Grading
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

42 acres

Hours Required	=	$\frac{42}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	461 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-5



Table: 24-3-08
 Mine Area: N-14
 Project: Surface Stabilization
 Task: Grade Terraces
 Equipment: D7R Dozer

Earthmoving Activity
 Grade terraces

Characterization of Dozer Used (type, size, etc)
 D7R, U-blade

Production Rate (lineal ft/hr) 1,060

Terrace Requirement
 37,410 lineal feet

Hours Required	=	$\frac{37,410}{\text{Terrace Requirement (ft)}}$	/	$\frac{1,060}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	48 Hours
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Note: Production rate based on average grading speed of 3 mph and 5 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-09
 Mine Area: N-14
 Project: Surface Stabilization
 Task: Grade Drainages/Downdrains
 Equipment: D7R Dozer

Earthmoving Activity

Grade drainages and downdrains.

Characterization of Dozer Used (type, size, etc)

D7R, U-blade

Production Rate (lineal ft/hr) 800

Drainages/Downdrains Requirement

6,780 lineal feet

Hours Required	=	$\frac{6,780}{\text{Drainages/Downdrain Requirement (ft)}}$	/	$\frac{800}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	12 Hours
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Note: Production rate based on average grading speed of 2 mph and 12 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-10 Page 1
 Mine Area: N-14
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Earthmoving Activity

Load, haul, and place riprap in main channels and downdrains.

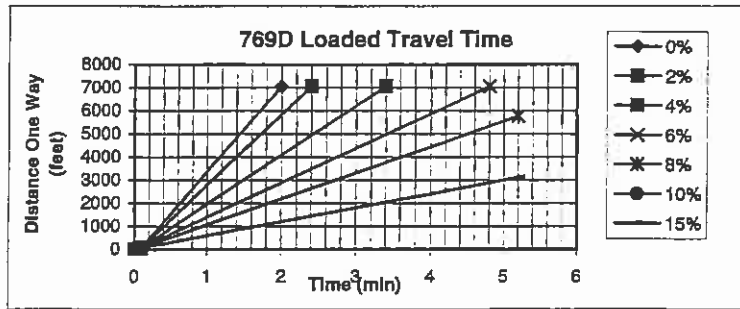
Characterization of Equipment Used (type, size, etc):

988F Loader Series II - bucket capacity 7.8 cy
 769D Rear Dump Truck - truck capacity 30.9 cy

Loading and Haulage

Productivity Factors

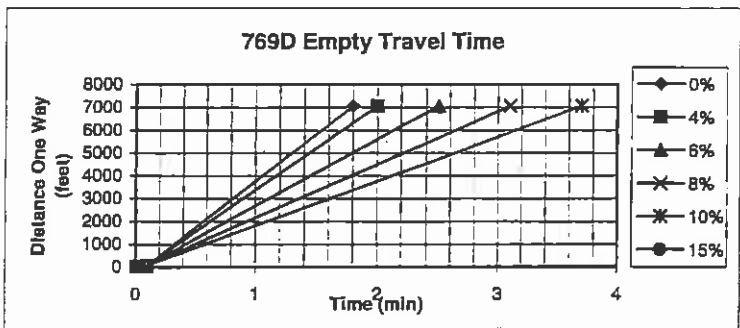
Basic Loader Cycle (min) 0.58
 Bulky Material (min) 0.03
 Dumped Pile (min) 0.02
 Common Loader/Truck Ownership (min) -0.04
 Work Hour Factor (50 min/hr) 0.83
 Bucket Fill Factor 0.85
 Truck Loaded Volume-4 passes (cy) 26.52
 Haulage Distance (ft) 2,500
 Effective Grade (%) 2



Production Times

Haul Time (min) 1.8
 Dump Time (min) 1.1
 Return Time (min) 1.0

Truck/Loader Match (trucks per loader) 2
 Riprap Haulage Requirement (cy) 4,550



Placement

Riprap Placement Requirement (ft) 7,340
 Placement Rate (ft/shift) 500
 Shift (hours) 8



Table: 24-3-10 (cont.) Page 2
 Mine Area: N-14
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Load Summary										
Loader Cycle Time	=	$\frac{0.58}{\text{Basic Loader Cycle Time}}$	+	$\frac{0.03}{\text{Bulky Material}}$	+	$\frac{0.02}{\text{Dumped Pile}}$	+	$\frac{-0.04}{\text{Common Loader/Truck}}$	=	0.59 min
Loader Volume per Cycle	=	$\frac{7.80}{\text{Bucket Capacity}}$	x	$\frac{0.85}{\text{Bucket Fill Factor}}$	=	6.63 cy				
Loader Cycle Time (per truck)	=	$\frac{0.59}{\text{Loader Cycle Time}}$	x	$\frac{4}{\text{Passes per Truck}}$	=	2.36 min				

Haul Summary										
Truck Cycle Time	=	$\frac{2.36}{\text{Load Time}}$	+	$\frac{1.8}{\text{Haul Time}}$	+	$\frac{1.1}{\text{Dump Time}}$	+	$\frac{1.00}{\text{Return Time}}$	=	6.26 min
Fleet Productivity	=	$(\frac{2}{\text{Loader/Truck Match}} \times \frac{26.52}{\text{Truck Loaded Volume}})$	/	$(\frac{2}{\text{Loader/Truck Match}} \times \frac{6.26}{\text{Truck Cycle Time}})$	x	$\frac{60}{\text{min/hr}}$	=	254 cy/hr		
Required Fleet Hours	=	$\frac{4,550}{\text{Riprap Haulage Requirement}}$	/	$\frac{254}{\text{Fleet Productivity}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	25 hrs		

Placement Summary										
Required Loader Hours	=	$(\frac{7,340}{\text{Riprap Placement Requirement}} / \frac{500}{\text{Placement Rate}})$	x	$\frac{8}{\text{Operating Shift}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	161 hrs		

Notes: Riprap placement rate based on PWCC experience. Riprap placement length based on 20 percent of main channels and 50 percent of downdrain channels.

References: Table 24-2-6, Cat Handbook, Ed. 28.



Table: 24-3-11
 Mine Area: N-14
 Project: Topsoil/Suitable Material Replacement
 Task: Suitable Material Placement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place suitable material to graded spoil areas

Characterization of Equipment Used

637E P-P Scraper - capacity 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

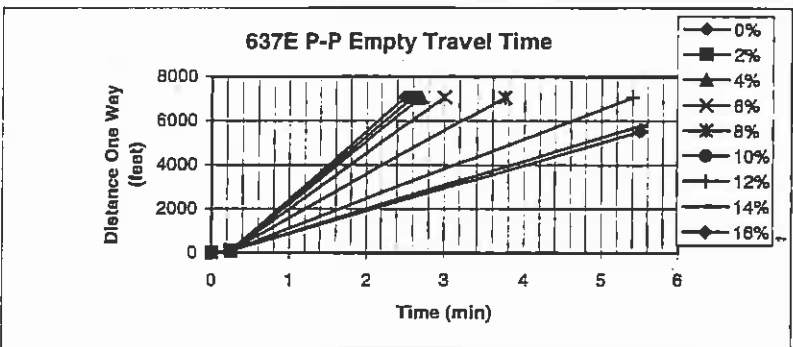
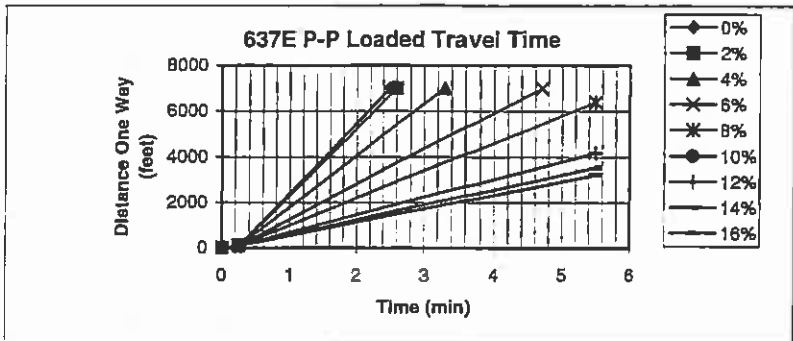
Loaded Distance (ft) 700
 Loaded Grade (%) -5.0
 Loaded Effective Grade (%) 0.0
 Empty Distance (ft) 700
 Empty Grade (%) 5.0
 Empty Effective Grade (%) 10.0

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)

292,321



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23.08}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$



$$\text{Hours Required} = \frac{292,321}{\text{Volume}} \div \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 560 \text{ hrs}$$

References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-12
 Mine Area: N-14
 Project: Topsoil/Suitable Material Replacement
 Task: Topsoil Replacement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place topsoil onto graded spoil areas

Characterization of Scraper Used (type, capacity, etc.)

637E P-P Scraper - capacity = 31 cy

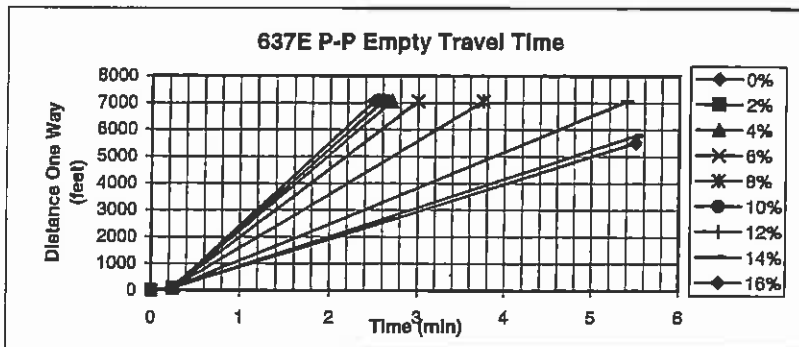
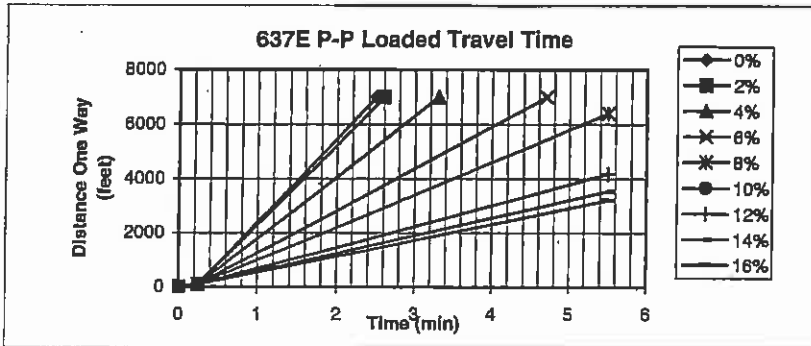
Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 5,300
 Loaded Grade (%) 2.5
 Loaded Effective Grade (%) 7.5
 Empty Distance (ft) 5,300
 Empty Grade (%) 1.0
 Empty Effective Grade (%) 6.0

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 2.4
 Empty Travel Time (from chart) 1.9



Quantity of Material to be Moved (cy)
 487,201

$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{2.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.9}{\text{Empty Trip Time}} = 5.9 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60 \text{ min/hr}}{5.9 \text{ Cycle Time}} = 10 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{10.17}{\text{Cycles/Hour}} = 315 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{487,201}{\text{Volume}} \div \frac{315}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 2119 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-13
 Mine Area: N-14
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-14 Mining Area (Category I)

Revegetation Area

Area (acre) 189

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
 (per acre)

Reseeding Cost \$812.00
 (per acre)

Percent Failure 50%

$$\text{Revegetation Costs} = \frac{189}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$234,226$$

$$\text{Reseeding Costs} = \frac{189}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$76,628$$

References: Table 24-1-3 and 24-2-7.



Table: 24-3-14
 Mine Area: N-14
 Project: Revegetation
 Task: Revegetation of Topsoil Stockpile
 Equipment: Miscellaneous

Revegetation Area Description
 N-14 Mining Area (Category I) - Topsoil Stockpiles

Revegetation Area

Area (acre) 15.2

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

Percent Failure 50%

$$\text{Revegetation Costs} = \frac{15}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$18,863$$

$$\text{Reseeding Costs} = \frac{15}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$6,171$$

References: Table 24-1-3 and 24-2-7.

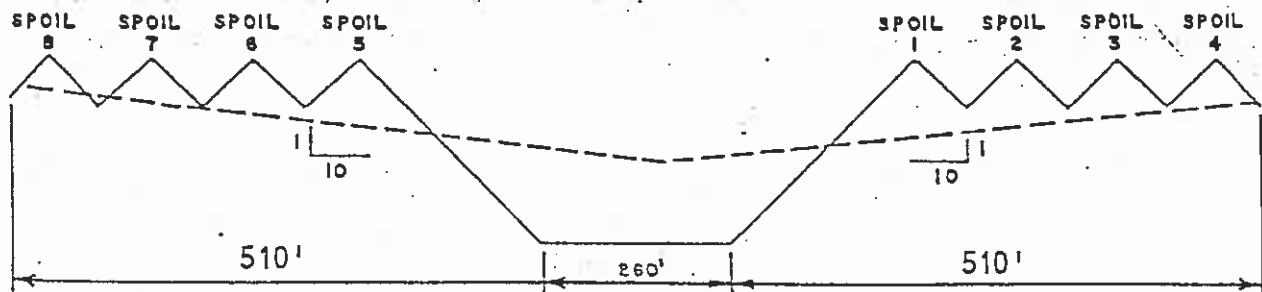


Mine Area N-14E
Project Open Pit Backfilling

Date Open Pit Backfilling

WORKSHEET NO. N-14E-1

EARTHWORK QUANTITY WORKSHEET



Open Pit Volume

Area = 7,900 sq.ft. (digitized area)

Pit Length = 3,400 ft. (actual) x 2 = 6,800' (double wide pit)

Pit Volume Needed = 994,800 cu.yd.

Spoil to Open Pit

Spoils 1, 2, 5, 6 = 7,900 sq. ft. x 3,400 ft. = 994,800 cu. yd.

Spoil Grading

Spoils 3, 4, 7, 8 = 4,120 sq. ft. x 3,400 ft. = 518,800 cu. yd.

Revised 03/23/95

Table: 24-3-03
 Mine Area: N-14E
 Project: Backfill Mine Pits
 Task: Doze First Two Spalls (Highwall Side)
 Equipment: D11R Dozer

Earthmoving Activity:
 Doze blasted highwall reduction material into pit

Characterization of Dozer Used (type, size, etc):
 D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) -20
 Grade Correction 1.4
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

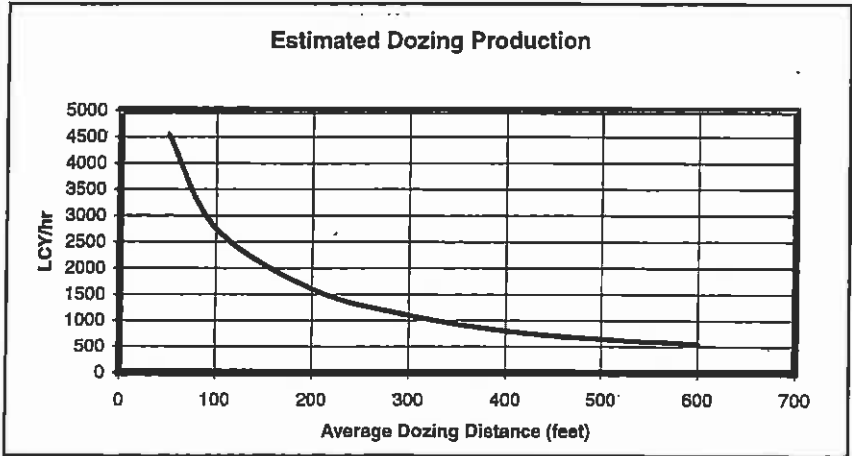
Poor Visibility

(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)
 497,405



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operator Factor}} \times \frac{1.00}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.0}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.86}
 \end{aligned}$$

$$\begin{aligned}
 \text{Net Hourly Production} &= \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.86}{\text{Productivity Adjustment Factor}} = \boxed{1,380 \text{ cy/hr}}
 \end{aligned}$$

(see graph above)

$$\begin{aligned}
 \text{Hours Required} &= \frac{497,405}{\text{Volume to be Moved}} \div \frac{1,380}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{494 \text{ Hours}}
 \end{aligned}$$

References: Tables 24-2-3 and 24-3-2, and Cat Handbook, Ed. 28



Table: 24-3-04
 Mine Area: N-14E
 Project: Backfill Mine Pits
 Task: Doze First Two Spoils (Spoil Side)
 Equipment: D11R Dozer

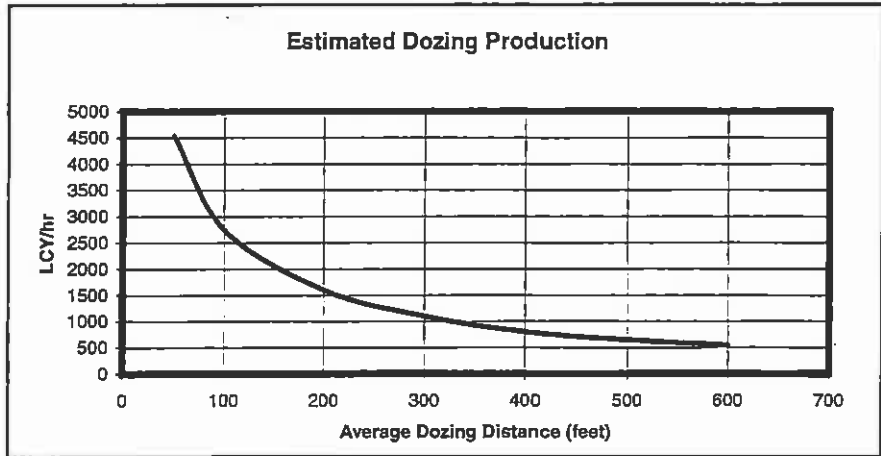
Earthmoving Activity:
 Doze first two spoil ridges (first two spoils go into pit)

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) -20
 Grade Correction 1.4
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 1.04
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{1.04}{\text{Productivity Adjustment Factor}} = 1,656 \text{ cy/hr}$$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{497,405}{\text{Volume to be Moved}} \div \frac{1,656}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 412 \text{ Hours}$$

Quantity of Material to be Moved (cy)
 497,405

References: Table 24-2-3, Cat Handbook, Ed. 28.

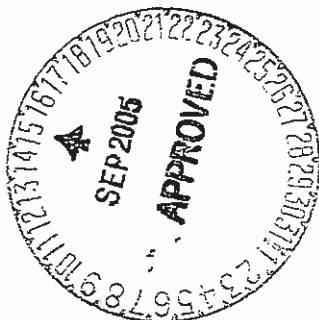
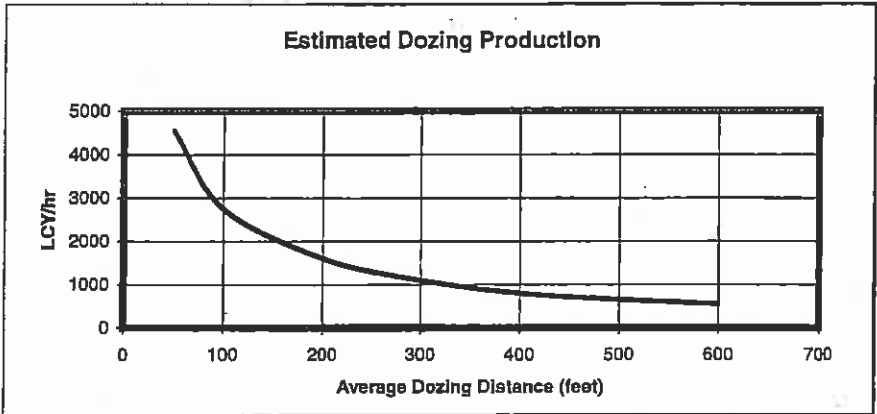


Table: 24-3-05
 Mine Area: N-14E
 Project: Backfill Mine Pits
 Task: Doze Back Two Spolls
 Equipment: D11R Dozer

Earthmoving Activity:
 Doze back two spill ridges

Characterization of Dozer Used (type, size, etc):
 D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:
 Average dozing distance (feet) 100
 Hourly production (from chart) 2,800
 Grade (in percent) -10
 Grade Correction 1.2
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor
 Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor
 Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Cable controlled blade (.6) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Productivity Adjustment = $\frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.2}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$
 $\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.89}$

Production Method/Blade Factor
 Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Net Hourly Production = $\frac{2,800}{\text{Normal Hourly Production}} \times \frac{0.89}{\text{Operating Adjustment Factor}} = \boxed{2,484 \text{ cy/hour}}$
 (see graph above)

Poor Visibility
 (i.e., dust, rain, snow, fog, or darkness) (0.8) no

Hours Required = $\frac{518,810}{\text{Volume to be Moved}} \div \frac{2,484}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{286 \text{ hours}}$

Elevation Factor
 <7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)
 518,810

References: Table 24-2-3, Cat Handbook, Ed. 28.



Table: 24-3-06
 Mline Area: N-14E
 Project: Backfill and Grade Ramps
 Task: Backfill/Grade Ramps
 Equipment: D11R Dozer

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

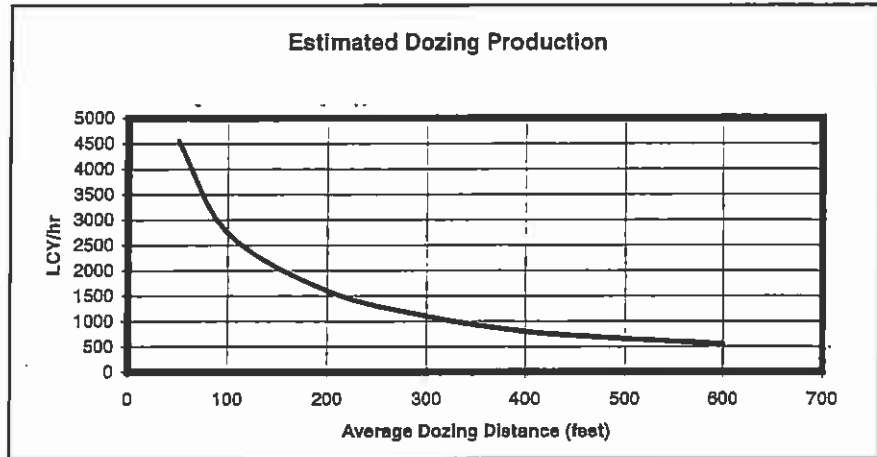
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

166200



Productivity Adjustment = $\frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.00}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}}$

$\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.74}$

Net Hourly Production = $\frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.74}{\text{Productivity Adjustment Factor}}$ = $\boxed{1,183 \text{ cy/hr}}$

(see graph above)

Hours Required = $\frac{166,200}{\text{Volume to be Moved}} \div \frac{1,183}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{193 \text{ hours}}$

References: Table 24-2-4, Cat Handbook, Ed. 28



Table: 24-3-07
 Mine Area: N-14E
 Project: General Grading
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

21 acres

Hours Required	=	$\frac{21}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	230 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-5



Table: 24-3-08
 Mine Area: N-14E
 Project: Surface Stabilization
 Task: Grade Terraces
 Equipment: D7R Dozer

Earthmoving Activity
 Grade terraces

Characterization of Dozer Used (type, size, etc)
 D7R, U-blade

Production Rate (lineal ft/hr) 1,060

Terrace Requirement
 24,940 lineal feet

Hours Required	=	$\frac{24,940}{\text{Terrace Requirement (ft)}}$	/	$\frac{1,060}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	32 Hours
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Note: Production rate based on average grading speed of 3 mph and 5 passes (PWCC experience).

Reference: Table 24-2-6

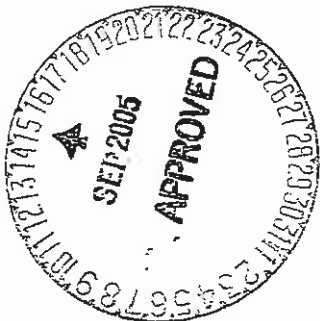


Table: 24-3-09
 Mine Area: N-14E
 Project: Surface Stabilization
 Task: Grade Drainages/Downdrains
 Equipment: D7R Dozer

Earthmoving Activity

Grade drainages and downdrains.

Characterization of Dozer Used (type, size, etc)

D7R, U-blade

Production Rate (lineal ft/hr) 800

Drainages/Downdrains Requirement

4,520 lineal feet

Hours Required	=	$\frac{4,520}{\text{Drainages/Downdrains Requirement (ft)}}$	/	$\frac{800}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	8 Hours
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Note: Production rate based on average grading speed of 2 mph and 12 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-10 Page 1
 Mine Area: N-14E
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Earthmoving Activity

Load, haul, and place riprap in main channels and downdrains.

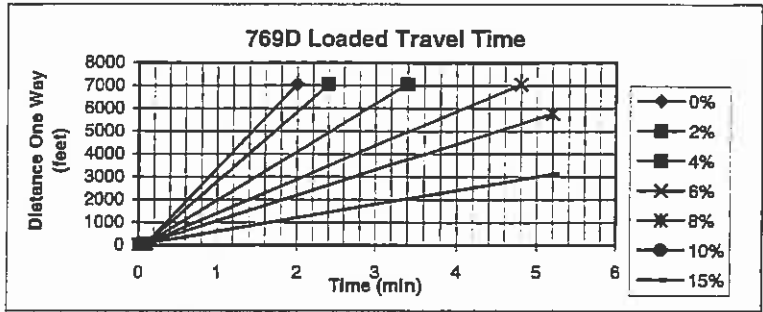
Characterization of Equipment Used (type, size, etc):

988F Loader Series II - bucket capacity 7.8 cy
 769D Rear Dump Truck - truck capacity 30.9 cy

Loading and Haulage

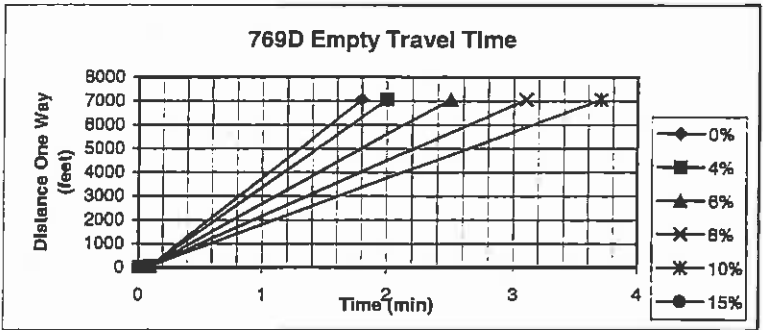
Productivity Factors

Basic Loader Cycle (min) 0.58
 Bulky Material (min) 0.03
 Dumped Pile (min) 0.02
 Common Loader/Truck Ownership (min) -0.04
 Work Hour Factor (50 min/hr) 0.83
 Bucket Fill Factor 0.85
 Truck Loaded Volume-4 passes (cy) 26.52
 Haulage Distance (ft) 2,100
 Effective Grade (%) 4



Production Times

Haul Time (min) 0.8
 Dump Time (min) 1.1
 Return Time (min) 0.60



Truck/Loader Match (trucks per loader) 2

Riprap Haulage Requirement (cy) 12,100

Placement

Riprap Placement Requirement (ft) 4,750
 Placement Rate (ft/shift) 500
 Shift (hours) 8

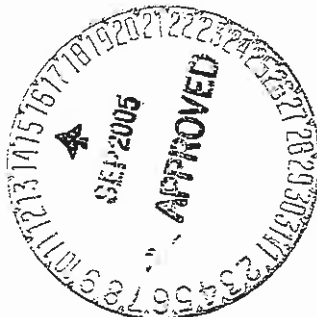


Table: 24-3-10 (cont.) Page 2
 Mine Area: N-14E
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Load Summary	
Loader Cycle Time	$= \frac{0.58}{\text{Basic Loader Cycle Time}} + \frac{0.03}{\text{Bulky Material}} + \frac{0.02}{\text{Dumped Pile}} + \frac{-0.04}{\text{Common Loader/Truck}} = 0.59 \text{ min}$
Loader Volume per Cycle	$= \frac{7.80}{\text{Bucket Capacity}} \times \frac{0.85}{\text{Bucket Fill Factor}} = 6.63 \text{ cy}$
Loader Cycle Time (per truck)	$= \frac{0.59}{\text{Loader Cycle Time}} \times \frac{4}{\text{Passes per Truck}} = 2.36 \text{ min}$

Haul Summary	
Truck Cycle Time	$= \frac{2.36}{\text{Load Time}} + \frac{0.8}{\text{Haul Time}} + \frac{1.1}{\text{Dump Time}} + \frac{0.60}{\text{Return Time}} = 4.86 \text{ min}$
Fleet Productivity	$= \left(\frac{2}{\text{Loader/Truck Match}} \times \frac{26.52}{\text{Truck Loaded Volume}} \right) / \left(\frac{2}{\text{Loader/Truck Match}} \times \frac{4.86}{\text{Truck Cycle Time}} \right) \times \frac{60}{\text{min/hr}} = 327 \text{ cy/hr}$
Required Fleet Hours	$= \frac{12,100}{\text{Riprap Haulage Requirement}} / \frac{327}{\text{Fleet Productivity}} \times \frac{1.371}{\text{Work Schedule Factor}} = 51 \text{ hrs}$

Placement Summary	
Required Loader Hours	$= \left(\frac{4,750}{\text{Riprap Placement Requirement}} / \frac{500}{\text{Placement Rate}} \right) \times \frac{8}{\text{Operating Shift}} \times \frac{1.371}{\text{Work Schedule Factor}} = 104 \text{ hrs}$

Notes: Riprap placement rate based on PWCC experience. Riprap placement length based on 20 percent of main channels and 50 percent of downdrain channels.

References: Table 24-2-6, Cat Handbook, Ed. 28.



Table: 24-3-11
 Mine Area: N-14E
 Project: Topsoil/Suitable Material Replacement
 Task: Suitable Material Placement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place suitable material to graded spoil areas

Characterization of Equipment Used

637E P-P Scraper - capacity 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

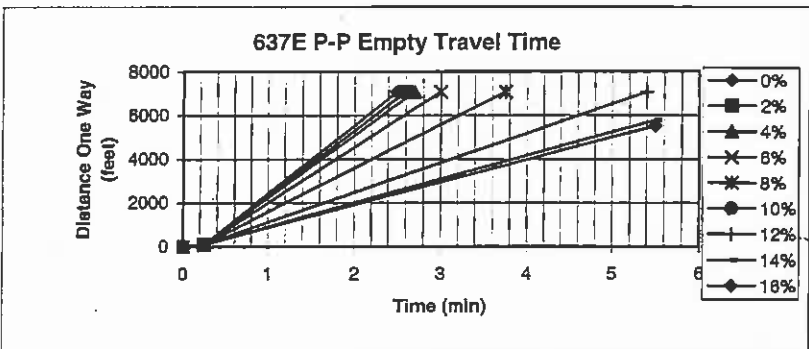
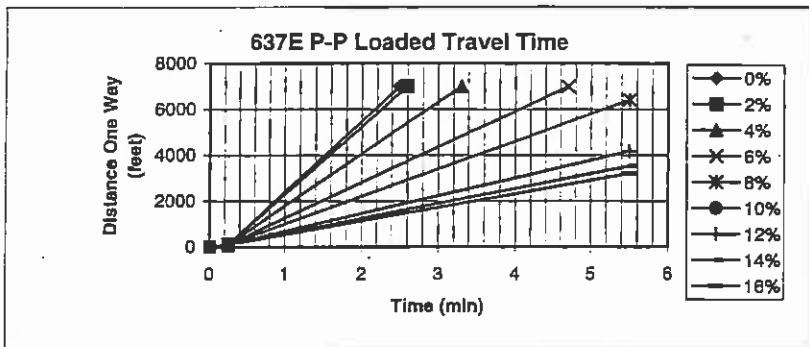
Loaded Distance (ft) 700
 Loaded Grade (%) -5
 Loaded Effective Grade (%) 0
 Empty Distance (ft) 700
 Empty Grade (%) 5
 Empty Effective Grade (%) 10

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)

218,694



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23.08}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{218,694}{\text{Volume}} \div \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 419 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-12
 Mine Area: N-14E
 Project: Topsoil/Suitable Material Replacement
 Task: Topsoil Replacement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place topsoil onto graded spoil areas

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

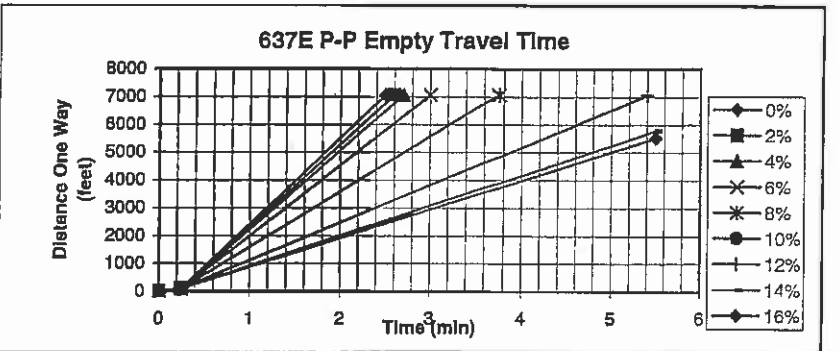
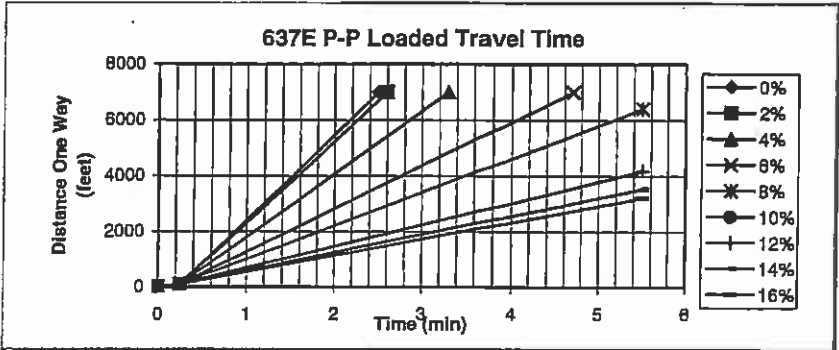
Loaded Distance (ft) 4,400
 Loaded Grade (%) -1
 Loaded Effective Grade (%) 4.0

Empty Distance (ft) 4,400
 Empty Grade (%) -2.0
 Empty Effective Grade (%) 3.0

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 1.0
 Empty Travel Time (from chart) 0.7

Quantity of Material to be Moved (cy)
 227,806



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{1.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.7}{\text{Empty Trip Time}} = 3.3 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} / \frac{3.3}{\text{Cycle Time}} = 18 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{18.18}{\text{Cycles/Hour}} = 564 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{227,806}{\text{Volume}} / \frac{564}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 554 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-13
 Mine Area: N-14E
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-14E Mining Area (Category I)

Revegetation Area

Area (acre) 141

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

Percent Failure 50%

$$\text{Revegetation Costs} = \frac{141}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$175,232$$

$$\text{Reseeding Costs} = \frac{141}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$57,328$$

References: Table 24-1-3 and 24-2-7.



Table: 24-3-14
 Mine Area: N-14E
 Project: Revegetation
 Task: Revegetation of Topsoil Stockpile
 Equipment: Miscellaneous

Revegetation Area Description
 N-14E Mining Area (Category I) - Topsoil Stockpiles

Revegetation Area

Area (acre) 18.7

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
 (per acre)

Reseeding Cost \$812.00
 (per acre)

Percent Failure 50%

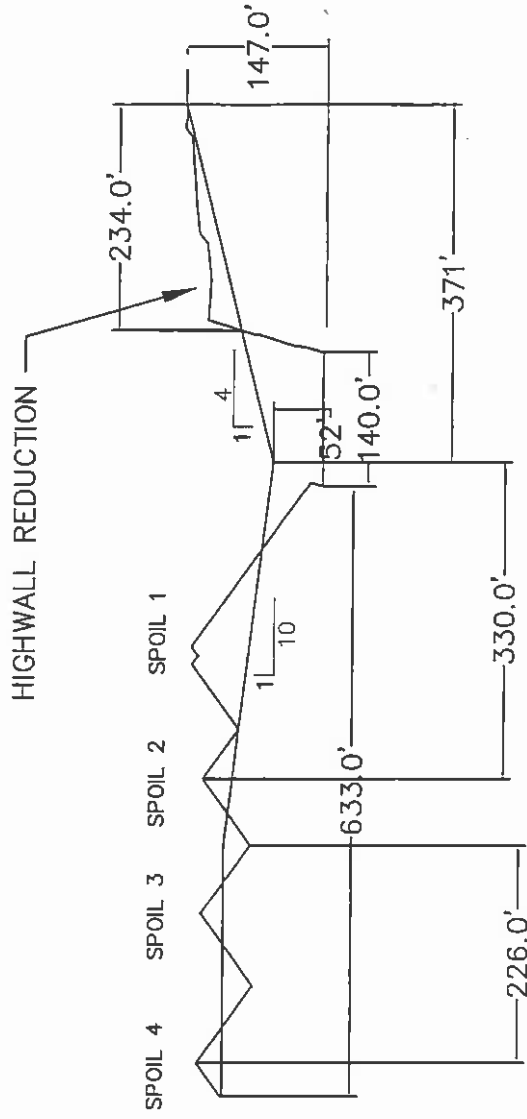
$$\text{Revegetation Costs} = \frac{19}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$23,207$$

$$\text{Reseeding Costs} = \frac{19}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$7,592$$

References: Table 24-1-3 and 24-2-7.



MINE AREA: N9
Worksheet No. 24-3-1
Earthwork Quantity Worksheet



HIGHWALL REDUCTION

Area =	3,240 ft
Pit Length =	9,000 ft
Volume =	1,080,000 cy
Swelled Volume =	1,350,000 cy

SPOIL TO OPEN PIT

Spoil 1,2=	2,473,667 cy
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SPOIL GRADING

Spoil 3,4 =	822,330 cy
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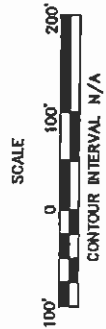


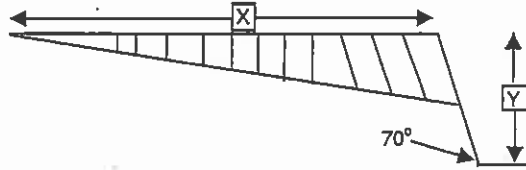
Table: 24-3-02 Page 1
 Mine Area: N-9
 Project: Highwall Reduction
 Task: Cast/Blast Highwall
 Equipment: Driltech D55SP

Activity Description
 Drill, load, and blast highwall

Drill Rig Is Driltech D55SP

Highwall Reduction Dimensions:

X (feet) 234
 Y (feet) 147
 Number of Rows 9



Drill Pattern (Cast) - 21'x24'

Hole Diameter (Inches) 10 5/8
 Powder Factor (lbs/cy) 0.65
 Explosive Weight (lbs)¹ 1,859
 (single hole sequence)

Row	Distance to Highwall (ft)	Drillhole Footage (ft)	Overburden Volume per Hole (cy)
1	21	57	1058
2	42	51	954
3	63	45	849
Total	126	153	2,861

Drill Pattern (Blast) - 21'x24'

Hole (inches) 9 7/8
 Powder Factor (lbs/cy) 0.55
 Explosive Weight (lbs)² 1,502
 (single hole sequence)

Row	Distance to Highwall (ft)	Drillhole Footage (ft)	Overburden Volume per Hole (cy)
4	84	38	700
5	105	32	602
6	126	27	504
7	147	22	406
8	168	17	308
9	189	11	210
Total	819	146	2,730

Notes:

1. Weight of explosives (cast rows, 1,2, and 3) based on total overburden volume and powder factor (0.65 lbs/cy).
2. Weight of explosives (blast rows, 4 and up) based on total overburden volume and powder factor (0.55 lbs/cy).



Mine Area: N-9

Project: Highwall Reduction

Task: Cast/Blast Highwall

Equipment: Dritech D55SP

Activity Description

Drill, load, and blast highwall

Drill Flg is Dritech D55SP

Assumptions

Drilling Rate (ft/hr)	150
Bit Life (hrs)	
Cast 10 5/8"	370
Blast 9 7/8"	170

Unit Costs

Bit Cost (per bit)	
Cast 10 5/8"	\$2,400
Blast 9 7/8"	\$1,800
Explosives (per pound) ²	\$0.10
Drill Cost (per hour)	\$196.78

Labor Costs

Driller Rate (per hour)	\$26.59
Blaster Rate (per hour)	\$27.67
Driller/Blaster Helper Rate (per hour)	\$13.14

Cast Holes (Rows 1-3)				
Total Drill Footage	= (9,000 / 24) x 153 =	57,466 feet		
	Pit Length	Drill Hole Spacing	Total Drillhole Footage (Rows 1-3)	
Total Overburden Volume	= (9,000 / 24) x 2,861 =	1,072,691 cy		
	Pit Length	Drill Hole Spacing	Total Overburden Volume (Rows 1-3)	
Drilling Time	= 57,466 / 150 x 1.371 =	525 hours		
	Total Drill Footage	Drilling Rate	Work Schedule Factor	
Drilling Cost	= 525 x (\$196.78 + \$26.59 + \$13.14) =	\$127,673		
	Drilling Time	Drill Cost	Driller Rate	Driller Helper Rate
	+ (1/370 x \$2,400) =			
	Bit Life	Bit Cost		
Load and Blast Cost ¹	= (525 x \$27.67 x \$13.14) + (1,072,691 x 0.65 x \$0.10) =	\$260,752		
	Drilling Time	Blaster Rate	Blaster Helper Rate	Explosive Cost
	Total Overburden Volume	Powder Factor		

Blast Holes (Rows 4 and up)				
Total Drill Footage	= (9,000 / 24) x 145 =	54,844 feet		
	Pit Length	Drill Hole Spacing	Total Drillhole Footage (Rows 4 and up)	
Total Overburden Volume	= (9,000 / 24) x 2,730 =	1,023,750 cy		
	Pit Length	Drill Hole Spacing	Total Overburden Volume (Rows 4 and up)	
Drilling Time	= 54,844 / 150 x 1.371 =	501 hours		
	Total Drill Footage	Drilling Rate	Work Schedule Factor	
Drilling Cost	= 501 x (\$196.78 + \$26.59 + \$13.14) =	\$123,904		
	Drilling Time	Drill Cost	Driller Rate	Driller Helper Rate
	+ (1/170 x \$1,800) =			
	Bit Life	Bit Cost		
Load and Blast Cost ¹	= (501 x \$27.67 x \$13.14) + (1,023,750 x 0.55 x \$0.10) =	\$238,618		
	Drilling Time	Blaster Rate	Blaster Helper Rate	Explosive Cost
	Total Overburden Volume	Powder Factor		

Total Cost				
\$127,673	+ \$260,752	+ \$123,904	+ \$238,618	= \$750,946
Drilling Cost (Cast Holes)	Load and Blast Cost ¹ (Cast Holes)	Drilling Cost (Blast Holes)	Load and Blast Cost ¹ (Blast Holes)	



Notes:

1. Assumes continuous drill/load/blast sequence with loading and blasting time being roughly equivalent to drilling time.
2. All explosive supplies (i.e. explosives, primers, etc.) are included in explosives cost.

References: Tables 24-1-1, 24-1-2, 24-2-3, and 24-3-1.

Table: 24-3-03
 Mine Area: N-9
 Project: Backfill Mine Pits
 Task: Doze Highwall
 Equipment: D11R Dozer

Earthmoving Activity:

Doze blasted highwall reduction material into pit

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

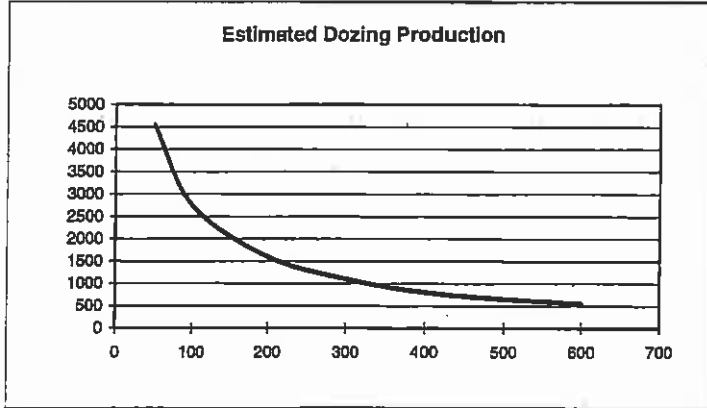
Description of Dozer Use:

Average dozing distance (feet) 185.5
 Hourly production (from chart) 1,700
 Grade (in percent) -25
 Grade Correction 1.5
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no



Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\text{Productivity Adjustment Factor} = \frac{0.75}{\text{Operator Factor}} \times \frac{1.00}{\text{Material Factor}} \times \frac{1.5}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \times \frac{1.00}{\text{Production Method}} \times \frac{1.0}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.92$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,700}{\text{Normal Hourly Production}} \times \frac{0.92}{\text{Productivity Adjustment Factor}} = 1,571 \text{ cy/hr}$$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

$$\text{Hours Required} = \frac{1,012,500}{\text{Volume to be Moved}} \div \frac{1,571}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 884 \text{ Hours}$$

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

1,012,500

Note: Quantity of material to be moved includes swelled highwall reduction volume from Table 24-2-3 less 25% for blast casting

References: Tables 24-2-3 and 24-3-2, and Cat Handbook, Ed. 28



Table: 24-3-04
 Mine Area: N-9
 Project: Backfill Mine Pits
 Task: Doze First Two Spoils
 Equipment: D11R Dozer

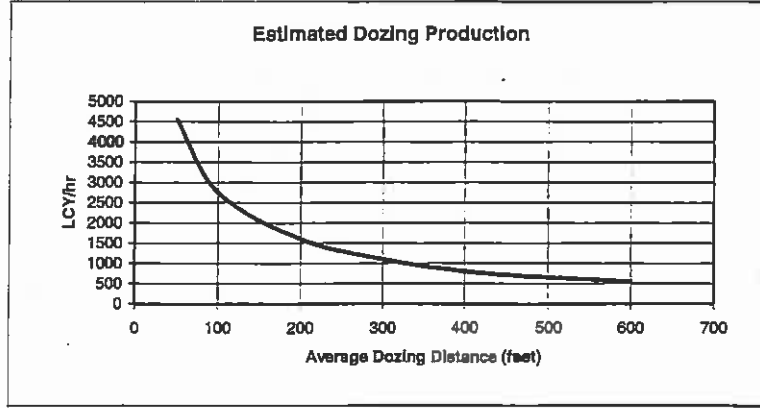
Earthmoving Activity:
 Doze first two spoil ridges (first two spoils go into pit)

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 164.5
 Hourly production (from chart) 2,000
 Grade (in percent) -10
 Grade Correction 1.4
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 1.04
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{2,000}{\text{Normal Hourly Production}} \times \frac{1.04}{\text{Productivity Adjustment Factor}} = 2,070 \text{ cy/hr}$$

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{2,473,670}{\text{Volume to be Moved}} \div \frac{2,070}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 1,639 \text{ Hours}$$

Quantity of Material to be Moved (cy)

2,473,670

References: Table 24-2-3, Cat Handbook, Ed. 28.



N-9 24-3-04

Table: 24-3-05
 Mine Area: N-9
 Project: Backfill Mine Pits
 Task: Doze Back Two Spolls
 Equipment: D11R Dozer

Earthmoving Activity:

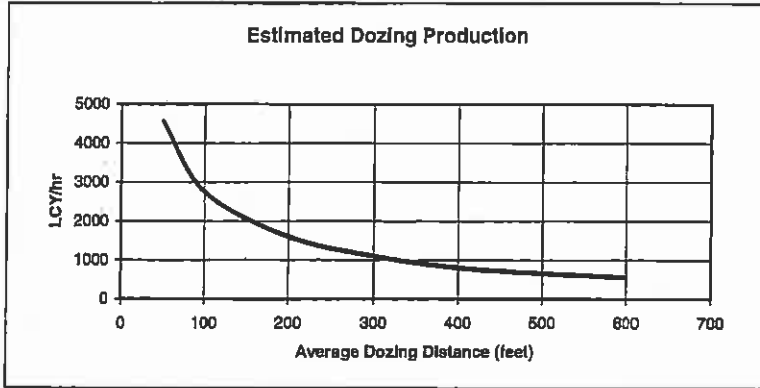
Doze back two spill ridges

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 113
 Hourly production (from chart) 2,600
 Grade (in percent) 0
 Grade Correction 1.2
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Cable controlled blade (.6) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Productivity Adjustment = $\frac{0.75}{\text{Operator Factor}} \times \frac{1.20}{\text{Material Factor}} \times \frac{1.2}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$

$\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.89$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Net Hourly Production = $\frac{2,600}{\text{Normal Hourly Production}} \times \frac{0.89}{\text{Operating Adjustment Factor}} = 2,307 \text{ cy/hour}$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Hours Required = $\frac{822,330}{\text{Volume to be Moved}} \div \frac{2,307}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 489 \text{ hours}$

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved (cy)

822,330

References: Table 24-2-3, Cat Handbook, Ed. 28.



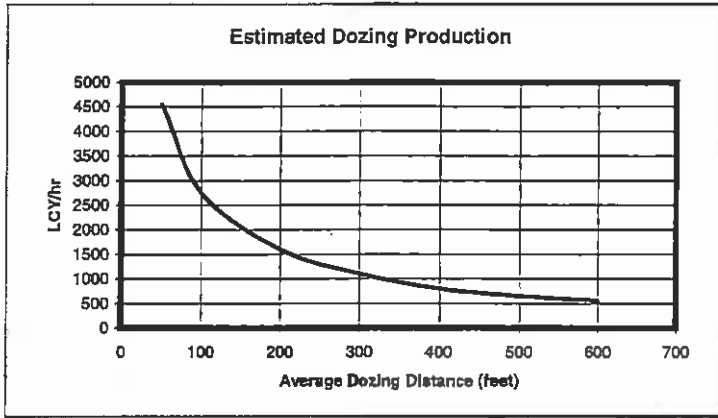
Table: 24-3-06
 Mine Area: N-9
 Project: Backfill and Grade Ramps
 Task: Backfill/Grade Ramps
 Equipment: D11R Dozer

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 200
 Hourly production (from chart) 1,600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Productivity Adjustment Factor	=	$\frac{0.75}{\text{Operating Factor}}$	x	$\frac{1.20}{\text{Material Factor}}$	x	$\frac{1.00}{\text{Grade Correction}}$	x	$\frac{0.82}{\text{Density Correction}}$	=	0.74
			x	$\frac{1.00}{\text{Production Method}}$	x	$\frac{1.00}{\text{Visibility}}$	x	$\frac{1.00}{\text{Elevation}}$	x	$\frac{1.00}{\text{Direct Drive Trans}}$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Net Hourly Production (see graph above)	=	$\frac{1,600}{\text{Normal Hourly Production}}$	x	$\frac{0.74}{\text{Productivity Adjustment Factor}}$	=	1,183 cy/hr
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Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Hours Required	=	$\frac{832,091}{\text{Volume to be Moved}}$	/	$\frac{1,183}{\text{Net Hourly Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	965 hours
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Quantity of Material to be Moved (cy)
 832091

References: Table 24-2-4, Cat Handbook, Ed. 28



N-9 24-3-06

Table: 24-3-07
 Mine Area: N-9
 Project: General Grading
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

498 acres

Hours Required	=	$\frac{498}{0.125}$	/	$\frac{1.371}{1.0}$	x		=	5,464 Hours
		Area to be Graded (acres)		Net Hourly Production (acres/hr)		Work Schedule Factor		

Note: Production rate based on PWCC experience.

Reference: Table 24-2-5



Table: 24-3-08
 Mine Area: N-9
 Project: Surface Stabilization
 Task: Grade Terraces
 Equipment: D7R Dozer

Earthmoving Activity
 Grade terraces

Characterization of Dozer Used (type, size, etc)
 D7R, U-blade

Production Rate (lineal ft/hr) 1,060

Terrace Requirement
 52,000 lineal feet

Hours Required	=	$\frac{52,000}{\text{Terrace Requirement (ft)}}$	/	$\frac{1,060}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	67 Hours
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Note: Production rate based on average grading speed of 3 mph and 5 passes (PWCC experience).

Reference: Table 24-2-6



N-9 24-3-08

Table: 24-3-09
 Mine Area: N-9
 Project: Surface Stabilization
 Task: Grade Drainages/Downdrains
 Equipment: D7R Dozer

Earthmoving Activity

Grade drainages and dewaterings.

Characterization of Dozer Used (type, size, etc)

D7R, U-blade

Production Rate (lineal ft/hr) 800

Drainages/Downdrains Requirement

9,000 lineal feet

Hours Required	=	$\frac{9,000}{\text{Drainages/Downdrains Requirement (ft)}}$	/	$\frac{800}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	15 Hours
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Note: Production rate based on average grading speed of 2 mph and 12 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-3-10 Page 1
 Mine Area: N-9
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Earthmoving Activity

Load, haul, and place riprap in main channels and downdrains.

Characterization of Equipment Used (type, size, etc.):

988F Loader Series II - bucket capacity 7.8 cy
 769D Rear Dump Truck - truck capacity 30.9 cy

Loading and Haulage

Productivity Factors

Basic Loader Cycle (min) 0.58
 Bulky Material (min) 0.03
 Dumped Pile (min) 0.02
 Common Loader/Truck Ownership (min) -0.04
 Work Hour Factor (50 min/hr) 0.83
 Bucket Fill Factor 0.85
 Truck Loaded Volume-4 passes (cy) 26.52
 Haulage Distance (ft) 2,500
 Effective Grade (%) 5

Production Times

Haul Time (min) 0.0
 Dump Time (min) 0.0
 Return Time (min) 0.0

Truck/Loader Match (trucks per loader) 1
 Riprap Haulage Requirement (cy) 21,000

Placement

Riprap Placement Requirement (ft) 6,300
 Placement Rate (ft/shift) 500
 Shift (hours) 8

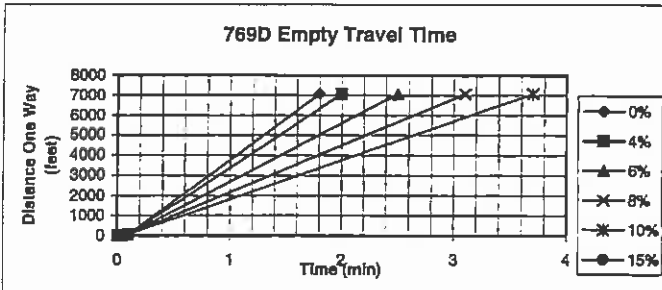
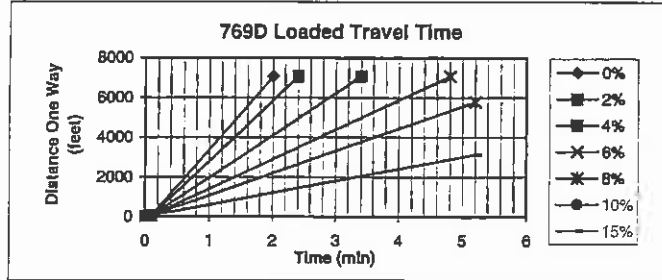


Table: 24-3-10 (cont.) Page 2
 Mine Area: N-9
 Project: Surface Stabilization
 Task: Load, haul, and place riprap
 Equipment: 988F Loader Series II
 769D Rear Dump Truck

Load Summary	
Loader Cycle Time	$= \frac{0.58}{\text{Basic Loader Cycle Time}} + \frac{0.09}{\text{Bulky Material}} + \frac{0.02}{\text{Dumped Pile}} + \frac{-0.04}{\text{Common Leader/Truck}} = \boxed{0.59 \text{ min}}$
Loader Volume per Cycle	$= \frac{7.80}{\text{Bucket Capacity}} \times \frac{0.85}{\text{Bucket Fill Factor}} = \boxed{6.63 \text{ cy}}$
Loader Cycle Time (per truck)	$= \frac{0.59}{\text{Loader Cycle Time}} \times \frac{4}{\text{Passes per Truck}} = \boxed{2.36 \text{ min}}$

Haul Summary	
Truck Cycle Time	$= \frac{2.36}{\text{Load Time}} + \frac{0.0}{\text{Haul Time}} + \frac{0.0}{\text{Dump Time}} + \frac{0.00}{\text{Return Time}} = \boxed{2.36 \text{ min}}$
Fleet Productivity	$= \left(\frac{1}{\text{Loader/Truck Match}} \times \frac{26.52}{\text{Truck Loaded Volume}} \right) / \left(\frac{1}{\text{Loader/Truck Match}} \times \frac{2.36}{\text{Truck Cycle Time}} \right) \times \frac{60}{\text{min/hr}} = \boxed{674 \text{ cy/hr}}$
Required Fleet Hours	$= \frac{21,000}{\text{Riprap Haulage Requirement}} / \frac{674}{\text{Fleet Productivity}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{43 \text{ hrs}}$

Placement Summary	
Required Loader Hours	$= \left(\frac{6,300}{\text{Riprap Placement Requirement}} / \frac{500}{\text{Placement Rate}} \right) \times \frac{8}{\text{Operating Shift}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{138.2 \text{ hrs}}$

Notes: Riprap placement rate based on PWCC experience. Riprap placement length based on 20 percent of main channels and 50 percent of down drain channels.

References: Table 24-2-8, Cat Handbook, Ed. 28.



Table: 24-3-11
 Mine Area: N-9
 Project: Topsoil/Suitable Material Replacement
 Task: Suitable Material Placement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place suitable material to graded spoil areas

Characterization of Equipment Used

637E P-P Scraper - capacity 31 cy

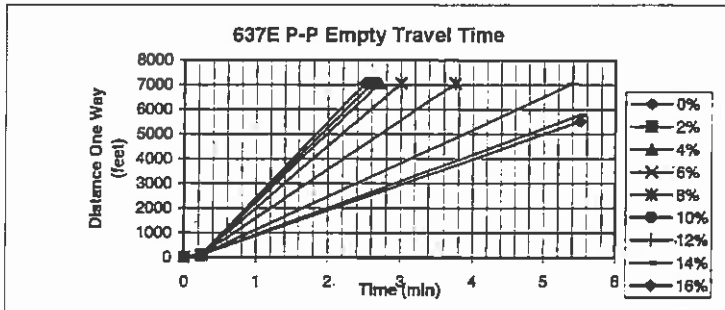
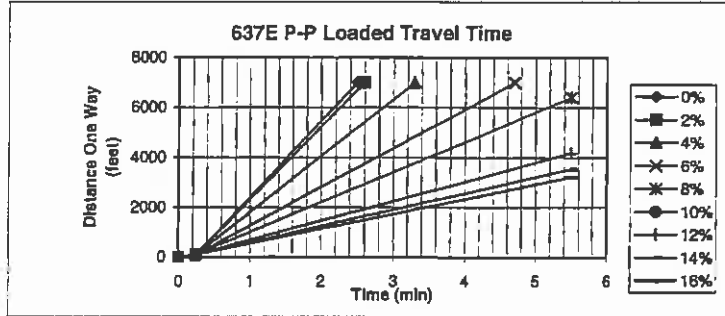
Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 700
 Loaded Grade (%) -5
 Loaded Effective Grade (%) 0
 Empty Distance (ft) 700
 Empty Grade (%) 5
 Empty Effective Grade (%) 10

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved (cy)
 1,499,014



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23.08}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{1,499,014}{\text{Volume}} \div \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 2,874 \text{ hrs}$$

References: Table 24-2-7, Cat Handbook, Ed. 28

N-9 24-3-11



Table: 24-3-12
 Mine Area: N-9
 Project: Topsoil/Suitable Material Replacement
 Task: Topsoil Replacement
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place topsoil onto graded spoil areas

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

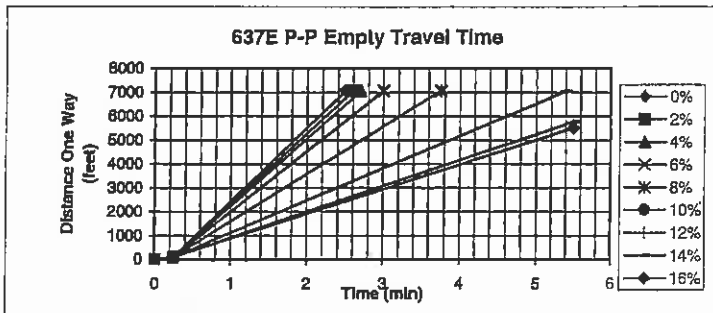
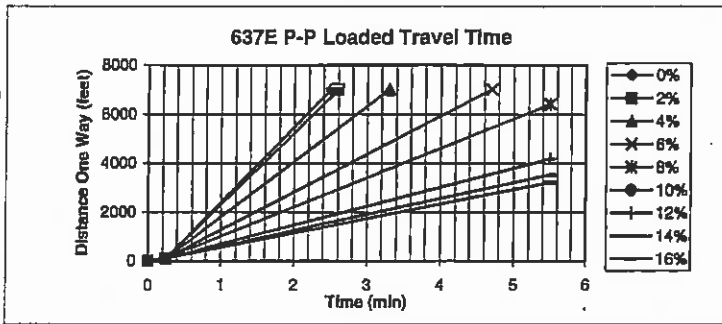
Loaded Distance (ft) 5,300
 Loaded Grade (%) 2.5
 Loaded Effective Grade (%) 7.5

Empty Distance (ft) 5,300
 Empty Grade (%) -2.5
 Empty Effective Grade (%) 2.5

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 3.2
 Empty Travel Time (from chart) 1.5



Quantity of Material to be Moved (cy)
 2,498,357

$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{3.2}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.5}{\text{Empty Trip Time}} = 6.3 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{6.3}{\text{Cycle Time}} = 10 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{9.52}{\text{Cycles/Hour}} = 295 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{2,498,357}{\text{Volume}} \div \frac{295}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 11605.27 \text{ hrs}$$



References: Table 24-2-7, Cat Handbook, Ed. 28

Table: 24-3-13
 Mine Area: N-9
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-9 Mining Area (Category I)

Revegetation Area
 Area (acre) 968
 Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00
 Tree and Shrub Costs \$315.00
 (per acre)
 Reseeding Cost \$812.00
 (per acre)
 Percent Failure 50%

$$\text{Revegetation Costs} = \frac{968}{\text{Acres}} \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$1,201,109$$

$$\text{Reseeding Costs} = \frac{968}{\text{Acres}} \times \frac{0.5}{\text{Failure}} \times \frac{\$812.00}{\text{Reseeding Cost}} = \$392,949$$

References: Table 24-1-3 and 24-2-7.

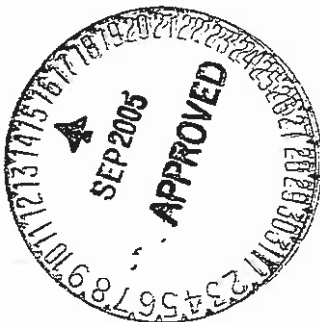


Table: 24-3-14
 Mine Area: N-9
 Project: Revegetation
 Task: Revegetation of Topsoil Stockpiles
 Equipment: Miscellaneous

Revegetation Area Description

N-9 Mining Area (Category I) - Topsoil Stockpiles

Revegetation Area

Area (acre) 77

Seeding, fertilizing,
mulching and fencing
costs (per acre) \$926.00

Tree and Shrub Costs
(per acre) \$315.00

Reseeding Cost
(per acre) \$812.00

Percent Failure 50%

$$\text{Revegetation Costs} = \frac{77}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$95,681$$

$$\text{Reseeding Costs} = \frac{77}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$31,303$$

References: Table 24-1-3 and 24-2-7.



ATTACHMENT 24-4

MAINTENANCE AREA (CATEGORY II AND IIA) WORKSHEETS

Category II

- General Grading
- Dozer Ripping
- Revegetation
- Grade Terraces

Category IIA

- General Grading
- Dozer Ripping
- Revegetation



Table: 24-4-01
 Mine Area: J-1/N-6
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

0 acres

Hours Required	=	$\frac{0}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">0 Hours</div>
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-02
 Mine Area: J-1/N-6
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 0 acres
 0 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume ripped per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Rip Spacing}}$	x	$\frac{300}{\text{Rip Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr				
Hours Required	=	$\frac{0}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	0 hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-03
 Mine Area: J-1/N-6
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 J-1 Mine Area (Category II)

Revegetation Area
 Area (acre) 0

$$\text{Revegetation Costs} = \left(\frac{0}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category II Adjustment}} = \$0$$

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

$$\text{Reseeding Costs} = \frac{0}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category II Adjustment}} = \$0$$

Percent Failure 50%

References: Tables 24-1-3 and 24-2-2



Table: 24-4-04
 Mine Area: Black Mesa
 Project: Surface Stabilization at 50%
 Task: Grade Terraces
 Equipment: D7R Dozer

Earthmoving Activity

Grade terraces

Characterization of Dozer Used (type, size, etc)

D7R, U-blade

Production Rate (lineal ft/hr) 1,060.

Terrace Requirement

3,000 lineal feet

Hours Required	=	$\frac{3,000}{\text{Terrace Requirement (ft)}}$	/	$\frac{1,060}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	1.9 Hours
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Note: Production rate based on average grading speed of 3 mph and 5 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-4-01
 Mine Area: J-16
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

201 acres

Hours Required	=	$\frac{201}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">1103 Hours</div>
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-02
 Mine Area: J-16
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 201 acres
 972,917 cy

$$\text{Cycle Time} = \frac{300}{\text{Rip Distance}} / \frac{120}{\text{Speed Factor}} + \frac{0.25}{\text{Turn Time}} = \boxed{2.8 \text{ min/pass}}$$

$$\text{Passes per hour} = \frac{60}{\text{min/hr}} / \frac{2.8}{\text{Cycle Time}} = \boxed{21.8 \text{ pass/hr}}$$

$$\text{Volume ripped per pass} = \left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right) / \frac{27}{\text{cf/cy}} = \boxed{213 \text{ cy/pass}}$$

$$\text{Ripping Production} = \frac{213}{\text{Volume cut per pass}} \times \frac{21.8}{\text{Passes per hour}} = \boxed{4655 \text{ cy/hr}}$$

$$\text{Hours Required} = \frac{972,917}{\text{Volume to be Ripped}} / \frac{4655}{\text{Ripping Production}} \times \frac{1.371}{\text{Work Schedule Factor}} \times \frac{0.50}{\text{Category II Adjustment}} = \boxed{143 \text{ hours}}$$

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-03
 Mine Area: J-16
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 J-16 Mine Area (Category II)

Revegetation Area

Area (acre) 201

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs
 (per acre) \$315.00

Reseeding Cost
 (per acre) \$812.00

Percent Failure 50%

$$\text{Revegetation Costs} = \left(\frac{201.016 \text{ Acres}}{\text{Acres}} \left(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category II Adjustment}} = \$124,730$$

$$\text{Reseeding Costs} = \frac{201.016 \text{ Acres}}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category II Adjustment}} = \$40,806$$

References: Tables 24-1-3 and 24-2-2



Table: 24-4-01
 Mine Area: J-19
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

403 acres

Hours Required	=	$\frac{403}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">2210 Hours</div>
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-02
 Mine Area: J-19
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 403 acres
 1,950,196 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr		
Volume ripped per pass	=	$\left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right) / \frac{27}{\text{cf/cy}}$	=	213 cy/pass				

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}} \times \frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr
Hours Required	=	$\frac{1,950,196}{\text{Volume to be Ripped}} / \frac{4655}{\text{Ripping Production}} \times \frac{1.371}{\text{Work Schedule Factor}} \times \frac{0.50}{\text{Category II Adjustment}}$	=	287 hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-03
 Mine Area: J-19
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 J-19 Mine Area (Category II)

Revegetation Area

Area (acre) = 403

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
 (per acre)

Reseeding Cost \$812.00
 (per acre)

Percent Failure 50%

Revegetation Costs	=	$\frac{402.933}{\text{Acres}} \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right)$	*	$\frac{0.50}{\text{Category II Adjustment}}$	=	\$250,020
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Reseeding Costs	=	$\frac{402.933}{\text{Acres}} \times \frac{0.5}{\text{Failure}}$	*	$\frac{\$812.00}{\text{Reseeding Cost}}$	*	$\frac{0.50}{\text{Category II Adjustment}}$	=	\$81,795
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References: Tables 24-1-3 and 24-2-2



Table: 24-4-01
 Mine Area: J-21 Single Width
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

431 acres

Hours Required	=	$\frac{431}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">2363 Hours</div>
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-02
 Mine Area: J-21
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 431 acres
 2,084,549 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume ripped per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Rip Spacing}}$	x	$\frac{300}{\text{Rip Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr				
Hours Required	=	$\frac{2,084,549}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	307 hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-03
 Mine Area: J-21
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 J-21 Mine Area (Category II)

Revegetation Area
 Area (acre) 431

$$\text{Revegetation Costs} = \left(\frac{430.692}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category II Adjustment}} = \$267,244$$

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

$$\text{Reseeding Costs} = \frac{430.692}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category II Adjustment}} = \$87,430$$

Reseeding Cost (per acre) \$812.00

Percent Failure 50%

References: Tables 24-1-3 and 24-2-2

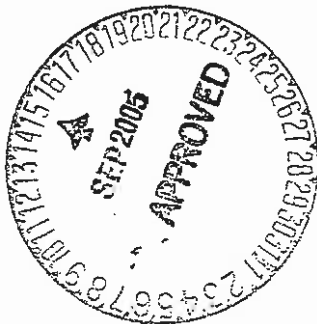


Table: 24-4-01
 Mine Area: N-1
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

188 acres

Hours Required	=	$\frac{188}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">1034 Hours</div>
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-02
 Mine Area: N-1
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 188 acres
 912,117 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr		
Volume ripped per pass	=	$\left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right) / \frac{27}{\text{cf/cy}}$	=	213 cy/pass				

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}} \times \frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr
Hours Required	=	$\frac{912,117}{\text{Volume to be Ripped}} / \frac{4655}{\text{Ripping Production}} \times \frac{1.371}{\text{Work Schedule Factor}} \times \frac{0.50}{\text{Category II Adjustment}}$	=	134 hours

References: Cat Handbook, Ed. 26, Table 24-2-2.



Table: 24-4-03
 Mine Area: N-1
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-1 Mine Area (Category II)

Revegetation Area

Area (acre) 188

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs
 (per acre) \$315.00

Reseeding Cost
 (per acre) \$812.00

Percent Failure 50%

$$\text{Revegetation Costs} = \left(\frac{188.454 \text{ Acres}}{\text{Acres}} \left(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category II Adjustment}} = \$116,936$$

$$\text{Reseeding Costs} = \frac{188.454 \text{ Acres}}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category II Adjustment}} = \$38,256$$

References: Tables 24-1-3 and 24-2-2



Table: 24-4-01
 Mine Area: N-2
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

79 acres

Hours Required	=	$\frac{79}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	435 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-02
 Mine Area: N-2
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 79 acres
 384,044 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr		
Volume cut per pass	=	$\left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right) / \frac{27}{\text{cf/cy}}$	=	213 cy/pass				

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}} \times \frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr
Hours Required	=	$\frac{384,044}{\text{Volume to be Ripped}} / \frac{4655}{\text{Ripping Production}} \times \frac{1.371}{\text{Work Schedule Factor}} \times \frac{0.50}{\text{Category II Adjustment}}$	=	57 hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-03
 Mine Area: N-2
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-2 Mine Area (Category II)

Revegetation Area
 Area (acre) 79

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
 (per acre)

Reseeding Cost \$812.00
 (per acre)

Percent Failure 50%

$$\text{Revegetation Costs} = \left(\frac{79.348 \text{ Acres}}{\text{Acres}} \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category II Adjustment}} = \$49,235$$

$$\text{Reseeding Costs} = \frac{79.348}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category II Adjustment}} = \$16,108$$

References: Tables 24-1-3 and 24-2-2



Table: 24-4-01
 Mine Area: N-7/8
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

18 acres

Hours Required	=	18	/	0.125	x	1.371	x	0.50	=	99 Hours
		Area to be Graded (acres)		Net Hourly Production (acres/hr)		Work Schedule Factor		Category II Adjustment		

Note: Production rate based on PWCC experience.

Reference: Table 24-2-2

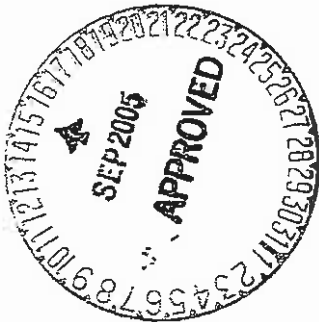


Table: 24-4-02
 Mine Area: N-7/8
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 18 acres
 87,120 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr		
Volume cut per pass	=	$\left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right)$	/	$\frac{27}{\text{cf/cy}}$	=	213 cy/pass		

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}} \times \frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr
Hours Required	=	$\frac{87,120}{\text{Volume to be Ripped}} / \frac{4655}{\text{Ripping Production}} \times \frac{1.371}{\text{Work Schedule Factor}} \times \frac{0.50}{\text{Category II Adjustment}}$	=	13 hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-03
 Mine Area: N-7/8
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-7/8 Mine Area (Category II)

Revegetation Area
 Area (acre) 18

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
 (per acre)

Reseeding Cost \$812.00
 (per acre)

Percent Failure 50%

$$\text{Revegetation Costs} = \left(\frac{18}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category II Adjustment}} = \$11,169$$

$$\text{Reseeding Costs} = \frac{18}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category II Adjustment}} = \$3,654$$

References: Tables 24-1-3 and 24-2-2



Table: 24-4-01
 Mine Area: N-9
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

223 acres

Hours Required	=	$\frac{223}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	1223 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-02
 Mine Area: N-9
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 223 acres
 1,079,320 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr		
Volume cut per pass	=	$\left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right)$	/	$\frac{27}{\text{cf/cy}}$	=	213 cy/pass		

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr				
Hours Required	=	$\frac{1,079,320}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	159 hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-03
 Mine Area: N-9
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-11 Mine Area (Category II)

Revegetation Area

Area (acre)	223	$\text{Revegetation Costs} = \left(\frac{223}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category II Adjustment}} = \$138,372$			
Seeding, fertilizing, mulching and fencing costs (per acre)	\$926.00				
Tree and Shrub Costs (per acre)	\$315.00	$\text{Reseeding Costs} = \frac{223}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category II Adjustment}} = \$45,269$			
Reseeding Cost (per acre)	\$812.00				
Percent Failure	50%				

References: Tables 24-1-3 and 24-2-2



Table: 24-4-01
 Mine Area: N-10
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

20 acres

Hours Required	=	$\frac{20}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">112 Hours</div>
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-02
 Mine Area: N-10
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 20 acres
 98,838 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr		
Volume cut per pass	=	$\left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right)$	/	$\frac{27}{\text{cf/cy}}$	=	213 cy/pass		

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}} \times \frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr				
Hours Required	=	$\frac{98,838}{\text{Volume to be Ripped}} / \frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	15 hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-03
 Mine Area: N-10
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-10 Mine Area (Category II)

Revegetation Area

Area (acre) 20
 Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00
 Tree and Shrub Costs (per acre) \$315.00
 Reseeding Cost (per acre) \$812.00
 Percent Failure 50%

$$\text{Revegetation Costs} = \left(\frac{20.421 \text{ Acres}}{\text{Acres}} * \left(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category II Adjustment}} = \$12,671$$

$$\text{Reseeding Costs} = \frac{20.421}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category II Adjustment}} = \$4,145$$

References: Tables 24-1-3 and 24-2-2



Table: 24-4-01
 Mine Area: N-11
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

93 acres

Hours Required	=	$\frac{93}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	511 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-02
 Mine Area: N-11
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 93 acres
 450,948 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr		
Volume cut per pass	=	$\left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right)$	/	$\frac{27}{\text{cf/cy}}$	=	213 cy/pass		

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr				
Hours Required	=	$\frac{450,948}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	66 hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-03
 Mine Area: N-11
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-11 Mine Area (Category II)

Revegetation Area

Area (acre) 93

$$\text{Revegetation Costs} = \left(\frac{93.171}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category II Adjustment}} = \$57,813$$

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

$$\text{Reseeding Costs} = \frac{93.171}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category II Adjustment}} = \$18,914$$

Percent Failure 50%

References: Tables 24-1-3 and 24-2-2



Table: 24-4-01
 Mine Area: N-14
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

280 acres

Hours Required	=	$\frac{280}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">1533 Hours</div>
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-02
 Mine Area: N-14
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 280 acres
 1,352,940 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr		
Volume cut per pass	=	$\left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right) / \frac{27}{\text{cf/cy}}$	=	213 cy/pass				

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}} \times \frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr
Hours Required	=	$\frac{1,352,940}{\text{Volume to be Ripped}} / \frac{4655}{\text{Ripping Production}} \times \frac{1.371}{\text{Work Schedule Factor}} \times \frac{0.50}{\text{Category II Adjustment}}$	=	199 hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-03
 Mine Area: N-14
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-14 Mine Area (Category II)

Revegetation Area

Area (acre)	280				
Seeding, fertilizing, mulching and fencing costs (per acre)	\$926.00	$\text{Revegetation Costs} = \left(\frac{279.533 \text{ Acres}}{\text{Acres}} \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category II Adjustment}} = \$173,450$			
Tree and Shrub Costs (per acre)	\$315.00				
Reseeding Cost (per acre)	\$812.00	$\text{Reseeding Costs} = \frac{279.533 \text{ Acres}}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category II Adjustment}} = \$56,745$			
Percent Failure	50%				

References: Tables 24-1-3 and 24-2-2



Table: 24-4-01
 Mine Area: N-14E
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

35 acres

Hours Required	=	$\frac{35}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">194 Hours</div>
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-02
 Mine Area: N-14E
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 35 acres
 171,409 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr		
Volume cut per pass	=	$\left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right) / \frac{27}{\text{cf/cy}}$	=	213 cy/pass				

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}} \times \frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr
Hours Required	=	$\frac{171,409}{\text{Volume to be Ripped}} / \frac{4655}{\text{Ripping Production}} \times \frac{1.371}{\text{Work Schedule Factor}} \times \frac{0.50}{\text{Category II Adjustment}}$	=	25 hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-03
 Mine Area: N-14E
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-14E Mine Area (Category II)

Revegetation Area

Area (acre)-	35				
Seeding, fertilizing, mulching and fencing costs (per acre)	\$926.00	$\text{Revegetation Costs} = \left(\frac{35.415 \text{ Acres}}{\text{Acres}} \times \left(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}} \right) \right) \times \frac{0.50}{\text{Category II Adjustment}} = \$21,975$			
Tree and Shrub Costs (per acre)	\$315.00				
Reseeding Cost (per acre)	\$812.00	$\text{Reseeding Costs} = \frac{35.415 \text{ Acres}}{\text{Acres}} \times \frac{0.5}{\text{Failure}} \times \frac{\$812.00}{\text{Reseeding Cost}} \times \frac{0.50}{\text{Category II Adjustment}} = \$7,189$			
Percent Failure	50%				

References: Tables 24-1-3 and 24-2-2



Table: 24-4-01
 Mine Area: Kayenta Facilities
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

35 acres

Hours Required	=	$\frac{35}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	194 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-02
 Mine Area: Kayenta Facilities
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 35 acres
 171,409 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr		
Volume ripped per pass	=	$\left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right) / \frac{27}{\text{cf/cy}}$	=	213 cy/pass				

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}} \times \frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr
Hours Required	=	$\frac{171,409}{\text{Volume to be Ripped}} / \frac{4655}{\text{Ripping Production}} \times \frac{1.371}{\text{Work Schedule Factor}} \times \frac{0.50}{\text{Category II Adjustment}}$	=	25 hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-03
 Mine Area: Kayenta Facilities
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 J-16 Mine Area (Category II)

Revegetation Area

Area (acre)	35	Revegetation = ($\frac{35.415}{\text{Acres}} * (\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}})) * \frac{0.50}{\text{Category II Adjustment}} = \$21,975$			
Seeding, fertilizing, mulching and fencing costs (per acre)	\$926.00	Costs			
Tree and Shrub Costs (per acre)	\$315.00				
Reseeding Cost (per acre)	\$812.00	Reseeding = $\frac{35.415}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category II Adjustment}} = \$7,189$			
Percent Failure	50%	Costs			

References: Tables 24-1-3 and 24-2-2

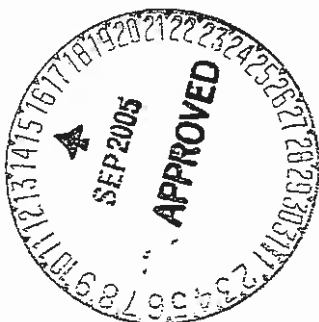


Table: 24-4-04
 Mine Area: Kayenta
 Project: Surface Stabilization at 50%
 Task: Grade Terraces
 Equipment: D7R Dozer

Earthmoving Activity
 Grade terraces

Characterization of Dozer Used (type, size, etc)
 D7R, U-blade

Production Rate (lineal ft/hr) 1,060

Terrace Requirement
 128,000 lineal feet

Hours Required	=	$\frac{128,000}{\text{Terrace Requirement (ft)}}$	/	$\frac{1,060}{\text{Production Rate (ft/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category II Adjustment}}$	=	83 Hours
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Note: Production rate based on average grading speed of 3 mph and 5 passes (PWCC experience).

Reference: Table 24-2-6



Table: 24-4-05
 Mine Area: J-16
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

103 acres

Hours Required	=	$\frac{103}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category IIA Adjustment}}$	=	568 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-06
 Mine Area: J-16
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 103 acres
 500,780 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume ripped per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Rip Spacing}}$	x	$\frac{300}{\text{Rip Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr				
Hours Required	=	$\frac{500,780}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category IIA Adjustment}}$	=	74 Hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-07
 Mine Area: J-16
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 J-16 Mine Area (Category IIAA)

Revegetation Area
 Area (acre) 103

$$\text{Revegetation Costs} = \left(\frac{103.467 \text{ Acres}}{\text{Acres}} \left(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category IIA Adjustment}} = \$64,201$$

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

$$\text{Reseeding Costs} = \frac{103.467 \text{ Acres}}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category IIA Adjustment}} = \$21,004$$

Reseeding Cost (per acre) \$812.00

Percent Failure 50%

References: Tables 24-1-3 and 24-2-2



Table: 24-4-05
 Mine Area: J-19
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

1,482 acres

Hours Required	=	$\frac{1,482}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category IIA Adjustment}}$	=	8127 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-06
 Mine Area: J-19
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 1,482 acres
 7,170,736 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume ripped per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Rip Spacing}}$	x	$\frac{300}{\text{Rip Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr				
Hours Required	=	$\frac{7,170,736}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category IIA Adjustment}}$	=	1056 Hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-07
 Mine Area: J-19
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 J-19 Mine Area (Category IIA)

Revegetation Area

Area (acre) 1,482

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

Percent Failure 50%

$$\text{Revegetation Costs} = \left(\frac{1481.56}{\text{Acres}} \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category IIA Adjustment}} = \$919,306$$

$$\text{Reseeding Costs} = \frac{1481.56}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category IIA Adjustment}} = \$300,756$$

References: Tables 24-1-3 and 24-2-2

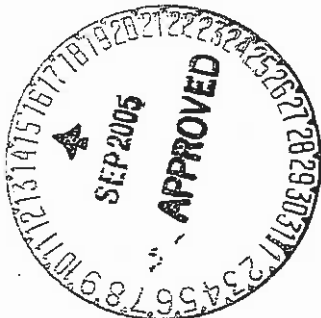


Table: 24-4-05
 Mine Area: J-21
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

2,699 acres

Hours Required	=	$\frac{2,699}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category IIA Adjustment}}$	=	14805 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-06
 Mine Area: J-21
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 2,699 acres
 13,062,652 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume ripped per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Rip Spacing}}$	x	$\frac{300}{\text{Rip Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr				
Hours Required	=	$\frac{13,062,652}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category IIA Adjustment}}$	=	1924 Hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-07
 Mine Area: J-21
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 J-21 Mine Area (Category IIA)

Revegetation Area

Area (acre) 2,699

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

Percent Failure 50%

Revegetation Costs	=	($\frac{2698.9}{\text{Acres}}$	*	($\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}}$	+	$\frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}}$)	*	$\frac{0.50}{\text{Category IIA Adjustment}}$	=	\$1,674,664
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Reseeding Costs	=	$\frac{2698.9}{\text{Acres}}$	*	$\frac{0.5}{\text{Failure}}$	*	$\frac{\$812.00}{\text{Reseeding Cost}}$	*	$\frac{0.50}{\text{Category IIA Adjustment}}$	=	\$547,876
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References: Tables 24-1-3 and 24-2-2



Table: 24-4-05
 Mine Area: N-1
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

188 acres

Hours Required	=	$\frac{188}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category IIA Adjustment}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">1034 Hours</div>
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-06
 Mine Area: N-1
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 188 acres
 912,117 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr		
Volume ripped per pass	=	$\left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right) / \frac{27}{\text{cf/cy}}$	=	213 cy/pass				

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}} \times \frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr
Hours Required	=	$\frac{912,117}{\text{Volume to be Ripped}} / \frac{4655}{\text{Ripping Production}} \times \frac{1.371}{\text{Work Schedule Factor}} \times \frac{0.50}{\text{Category IIA Adjustment}}$	=	134 Hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-07
 Mine Area: N-1
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-1 Mine Area (Category IIA)

Revegetation Area

Area (acre) 188

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

Percent Failure 50%

$$\text{Revegetation Costs} = \left(\frac{188.454 \text{ Acres}}{\text{Acres}} \left(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category IIA Adjustment}} = \$116,936$$

$$\text{Reseeding Costs} = \frac{188.454 \text{ Acres}}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category IIA Adjustment}} = \$38,256$$

References: Tables 24-1-3 and 24-2-2



Table: 24-4-05
 Mine Area: N-11
 Project: General Grading at 50%
 Task: General Grading
 Equipment: D11R Dozer

Earthmoving Activity

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading. Assume that the grading required is a mixture of rough grading and final grading.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

89 acres

Hours Required	=	$\frac{89}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category IIA Adjustment}}$	=	<div style="border: 1px solid black; padding: 2px; display: inline-block;">488 Hours</div>
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-2



Table: 24-4-06
 Mine Area: N-11
 Project: Surface Ripping at 50%
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 89 acres
 430,760 cy

Cycle Time	=	$\frac{300}{\text{Rip Distance}}$	/	$\frac{120}{\text{Speed Factor}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr		
Volume ripped per pass	=	$\left(\frac{3.00}{\text{Tool Penetration}} \times \frac{6.4}{\text{Rip Spacing}} \times \frac{300}{\text{Rip Length}} \right) /$	$\frac{27}{\text{cf/cy}}$	=	213 cy/pass			

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 cy/hr				
Hours Required	=	$\frac{430,760}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	x	$\frac{0.50}{\text{Category IIA Adjustment}}$	=	63 Hours

References: Cat Handbook, Ed. 28, Table 24-2-2.



Table: 24-4-07
 Mine Area: N-11
 Project: Revegetation at 50%
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 N-11 Mine Area (Category IIA)

Revegetation Area
 Area (acre) 89

$$\text{Revegetation Costs} = \left(\frac{89}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) \right) * \frac{0.50}{\text{Category IIA Adjustment}} = \$55,225$$

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

$$\text{Reseeding Costs} = \frac{89}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} * \frac{0.50}{\text{Category IIA Adjustment}} = \$18,067$$

Percent Failure 50%

References: Tables 24-1-3 and 24-2-2



ATTACHMENT 24-5

FACILITIES AREA (CATEGORY V) WORKSHEETS

Major Facilities (Separate Sets for Black Mesa and Kayenta)

- Demolish Facilities
- Concrete Removal/Disposal
- Surfacing Removal/Disposal
- Dozer Ripping
- Facilities Area Grading
- Haul and Place Topsoil
- Revegetation

Conveyors

- Demolish Conveyor

Powerlines

- Powerline Removal

Scoria Pits

- Dozer Ripping
- Scoria Pit Grading
- Haul and Place Topsoil
- Revegetation

Landfarm

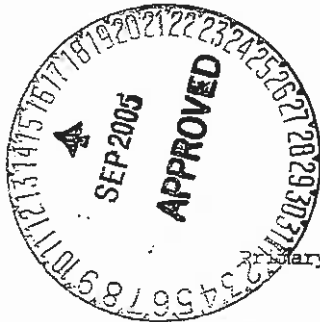
- Haul Landfarm Material
- Dozer Ripping
- Landfarm Grading
- Haul and Place Topsoil
- Revegetation

Airport (Black Mesa Only)

- Asphalt Removal/Disposal
- Dozer Ripping

Permanent Roads

- Doze Roads
- Dozer Ripping
- Grading
- Haul and Place Topsoil
- Revegetation



Temporary Roads

- Culvert Removal/Disposal
- Surfacing Removal/Disposal
- Dozer Ripping
- Grading

ATTACHMENT 24-5

FACILITIES AREA (CATEGORY V) WORKSHEETS

(Continued)

Primary Roads
(Continued)

- Haul and Place Topsoil
- Revegetation

Ancillary Roads

- Culvert Removal/Disposal
- Surfacing Removal/Disposal
- Dozer Ripping
- Grading
- Haul and Place Topsoil
- Revegetation

Water Storage and
Sedimentation Ponds

- Sediment Removal
- Grade Embankment into Basin
- Grading
- Haul and Place Topsoil
- Revegetation

Environmental Monitoring Sites

- Concrete Removal/Disposal
- Site Reclamation

Monitoring Wells

- Well Reclamation

N-11 Coal Handling Facility

- Cut/Fill Earthwork
- Grading

Draglines and Shovels

- Removal

Equipment Requirements and On-Site Mobilization

- Equipment Requirements
- On-Site Mobilization



Table: 24-5-01
 Mine Area: Black Mesa
 Project: Facilities Demolition
 Task: Demolish Facilities
 Equipment: Miscellaneous

<u>Description</u>	<u>Quantity</u> <u>(ft³ unless noted)</u>	<u>Unit Cost</u>	<u>Total</u>
Mine Conveyor Belts (ft)	5244	\$44.25	\$232,047
Sample Tower Building	122,400	\$0.27	\$33,048
Tire Shop	9,000	\$0.27	\$2,430
Bucket House	27,000	\$0.27	\$7,290
Tripple Control Building	18,304	\$0.27	\$4,942
Bath House	68,880	\$0.27	\$18,598
Shop/Warehouse	505,440	\$0.27	\$136,469
Old Electric Shop	86,020	\$0.27	\$23,225
Old Lab Building	11,808	\$0.27	\$3,188
Office	38,400	\$0.27	\$10,368
Welding Shop	166,400	\$0.27	\$44,928
Mine Sample Tower	20,000	\$0.27	\$5,400
Preparation Storage Bldg.	20,400	\$0.27	\$5,508
New Electric Shop	87,906	\$0.27	\$23,735
Canopy on Shops	8,640	\$0.27	\$2,333
Compressor Building	20,880	\$0.27	\$5,638
Truck Dump/Hopper	67,500	\$0.27	\$18,225
Live Storage	4,032,000	\$0.27	\$1,088,640
N-6 Explosive Storage	17,316	\$0.27	\$4,675
BM Water Tank	792,624	\$0.27	\$214,008
Eight (8) Pumphouses	12,288	\$0.27	\$3,318
Coal Lab Buildings	22,320	\$0.27	\$6,026
Warehouse Addition	37,800	\$0.27	\$10,206
Bathroom Water Tank	13,400	\$0.27	\$3,618
A.G. Lube and Fuel Tanks	11,400	\$0.27	\$3,078
(2) Tipple Ship Buildings	24,000	\$0.27	\$6,480
Breaker Building	66,000	\$0.27	\$17,820
Pumphouse	14,400	\$0.27	\$3,888
(3) Water Tanks	30,000	\$0.27	\$8,100
Shop Addition	204,750	\$0.27	\$55,283
PM Slab	6,825	\$0.27	\$1,843
Shop Approach's (4)	8,424	\$0.27	\$2,274
Tank Farm Slab	6,825	\$0.27	\$1,843
Landfill Design Fee	-	-	\$100,000
Total			\$2,108,472

Structure Material	Demolition Unit Cost
Steel (s)	0.27
Concrete(c)	0.36

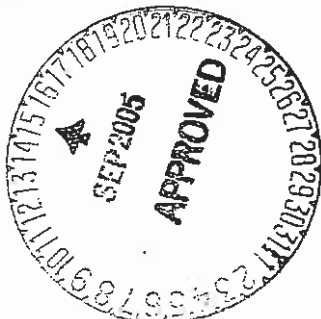


Table: 24-5-02
 Mine Area: Black Mesa
 Project: Concrete Removal
 Task: Concrete Removal/Disposal
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Remove 8" of concrete from facilities area.

Characterization of Dozer and Ripper Used:

D11R, single shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 0.7
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 5,152 cy

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	/	$\frac{120}{\text{Speed Factor}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{0.67}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	47 bank cy/pass

Ripping Production	=	$\frac{47}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	1,034 hours		
Hours Required	=	$\frac{5,152}{\text{Volume to be Ripped}}$	/	$\frac{1,034}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	6.8 hours

Concrete Disposal (at \$8.20/cy)= \$42,245.67

References: Cat Handbook, Ed. 28, Table 24-2-8.

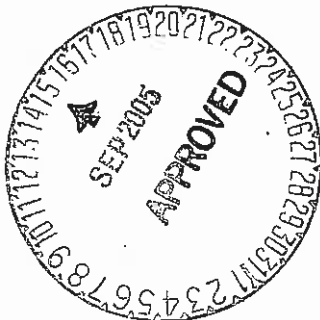


Table: 24-5-03
 Mine Area: Black Mesa
 Project: Surfacing Removal
 Task: Surfacing Removal/Disposal
 Equipment: D11R Dozer

Earthmoving Activity:

Push 1' of gravel or scoria off the side of the facilities parking area.
 Doze a trench 4' deep to accept surfacing material, then push the 4' of suitable material back over the top

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 200
 Hourly production (from chart) 1,500
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

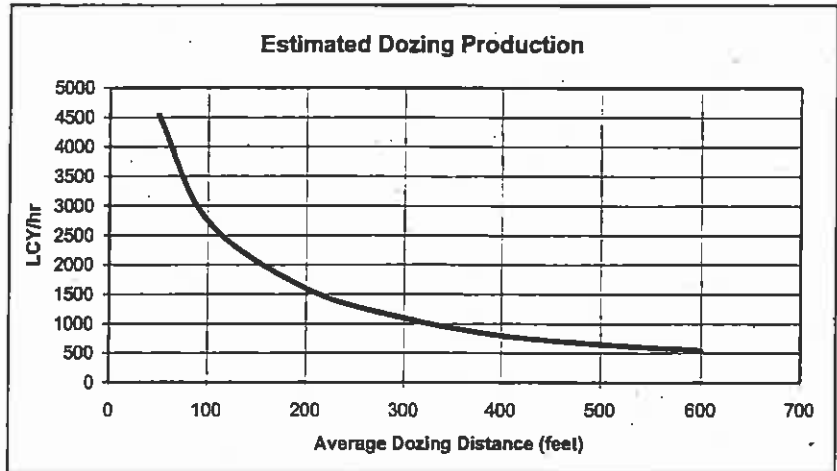
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

1,489,494 cy



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.62}
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{1,500}{\text{Normal Hourly Production}} \times \frac{0.62}{\text{Productivity Adjustment Factor}} = \boxed{923 \text{ cy/hr}}$$

$$\text{Hours Required} = \frac{1,489,494}{\text{Volume to be Moved}} \div \frac{923}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{2,214 \text{ Hours}}$$

References: Cat Handbook, Ed. 28, Table 24-2-8



Table: 24-5-04
 Mine Area: Black Mesa
 Project: Surface Ripping
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of subbase to aid in vegetation establishment.

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 1,140,304 cy

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4,655 hours		
Hours Required	=	$\frac{1,140,304}{\text{Volume to be Ripped}}$	/	$\frac{4,655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	336 hours

Reference: Cat Handbook, Ed. 28, Table 24-2-8.



Table: 24-5-05
 Mine Area: Black Mesa
 Project: Grade Facilities Areas
 Task: Facilities Area Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grading the cut and fills to blend into the surrounding topography to drain, burial of road surface material a minimum of three feet.

Characterization of Dozer Used (type, size, etc.):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 200
 Hourly production (from chart) 1,500
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

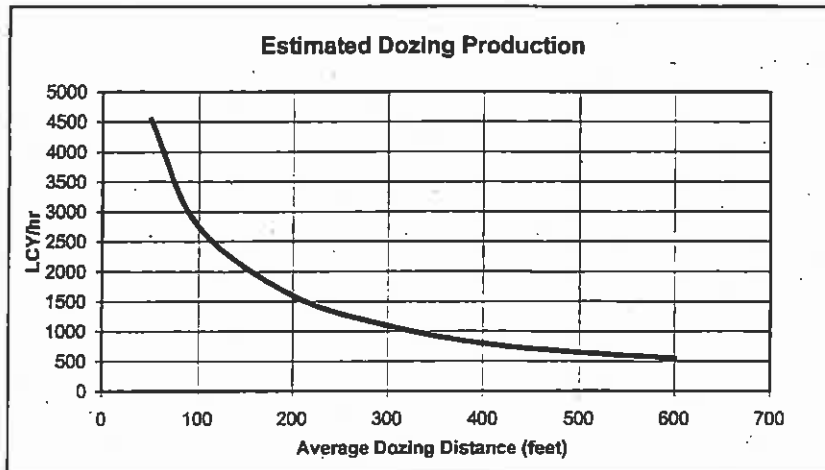
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

1,140,304 cy



$$\begin{aligned}
 \text{Productivity Adjustment} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.62}
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{1,500}{\text{Normal Hourly Production}} \times \frac{0.62}{\text{Productivity Adjustment Factor}} = \boxed{923 \text{ cy/hr}}$$

$$\text{Hours Required} = \frac{1,140,304}{\text{Volume to be Moved}} \div \frac{923}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{1,695 \text{ Hours}}$$

References: Cat Handbook, Ed. 28, Table 24-2-8

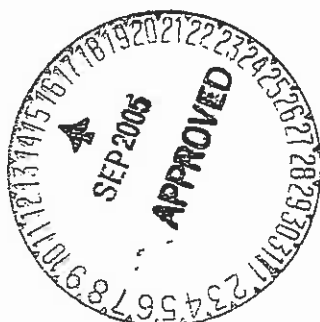


Table: 24-5-06
 Mine Area: Black Mesa
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul 4' of material to cover concrete pads and 1.25' of material to cover remaining parking/storage areas.

Characterization of Scraper Used (type, capacity, etc.)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 500
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 3

Empty Distance (ft) 500
 Empty Grade (%) 0
 Empty Effective Grade (%) 3

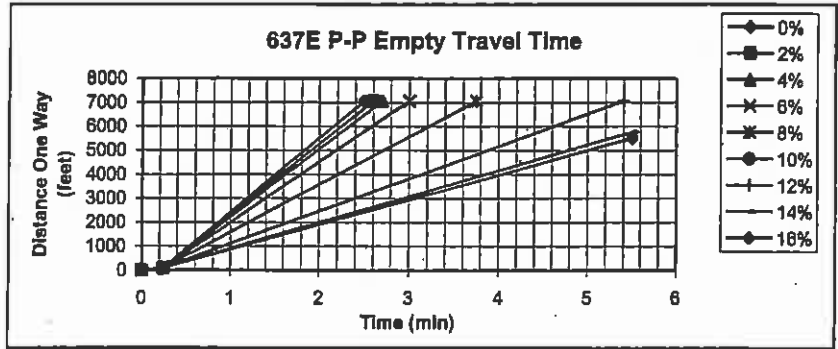
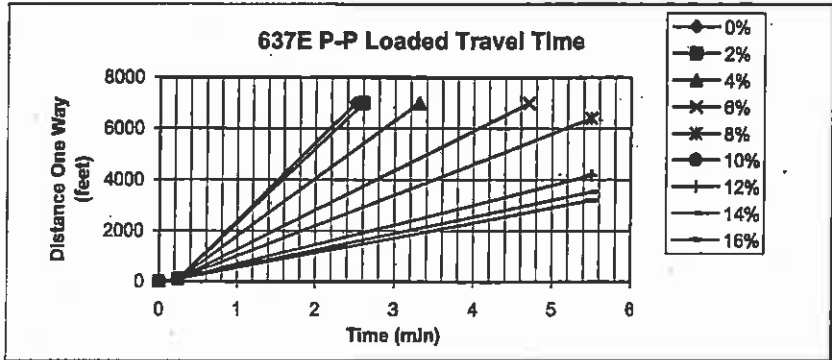
Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.4

Quantity of Material to be Moved

496,377 cy



Cycle Time = $\frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.4}{\text{Empty Trip Time}} = 2.4 \text{ min}$

Cycles/Hour = $\frac{60 \text{ min/hr}}{2.4 \text{ Cycle Time}} = 25 \text{ cycles/hr}$

Hourly Production = $\frac{31 \text{ Adjusted Load (cy)}}{1} \times \frac{25.00 \text{ Cycles/Hour}}{1} = 775 \text{ cy/hr}$

Hours Required = $\frac{496,377 \text{ Volume}}{775 \text{ Hourly Production}} \times \frac{1.371 \text{ Work Schedule Factor}}{1} = 878 \text{ hrs}$



Table: 24-5-07
 Mine Area: Black Mesa
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 Black Mesa Mine major facilities

Revegetation Area
 Area (acre) 396

Revegetation =	$\frac{396}{\text{Acres}}$	*	$(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}})$	=	\$491,262
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Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding =	$\frac{396}{\text{Acres}}$	*	$\frac{0.5}{\text{Failure}}$	*	$\frac{\$812.00}{\text{Reseeding Cost}}$	=	\$160,719
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Reseeding Cost (per acre) \$812.00

Percent Failure 50%

References: Table 24-1-3 and Table 24-2-8

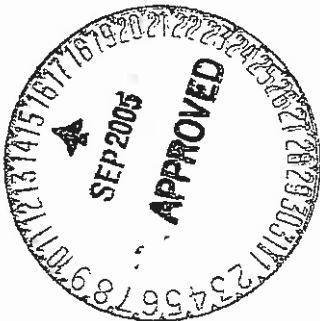
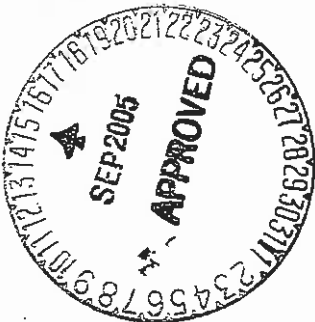


Table: 24-5-08
Mine Area: Black Mesa Conveyors
Project: Conveyor Demolition
Task: Demolish Conveyor
Equipment: Miscellaneous

<u>Description</u>	<u>Quantity (ft)</u>	<u>Crew</u>	<u>Unit Cost</u>	<u>Demolition Cost</u>
Conveyor System (steel)	5,244	B-8	\$46.12	\$241,826

Notes:

1. The conveyor system includes the belt, pans, idlers, and supports.
2. The unit cost includes concrete footing removal and disposal.
3. Means B-8 crew removes 90.5 feet of conveyor per day
4. Daily Rate for means B-8 Crew is \$4173.60 from RSMeans Site Work & Landscape Cost Data 2004.



Black Mesa Conveyors 24-5-08

Table: 24-5-09
Mine Area: Black Mesa Powerlines
Project: Facilities-Powerlines
Task: Remove Powerlines
Equipment: Miscellaneous

<u>Description</u>	<u>Quantity</u>	<u>Unit Cost</u>	<u>Demolition Cost</u>
Powerline Removal (ft)	123,901	\$1.14	\$140,762

Assumptions:

1. Means crew R-6 removes 1 mile of powerline per day.
2. Daily rate for crew R-6 is \$5998.55 from RSMMeans Site Work & Landscape Cost Data 2004.



Black Mesa Powerlines 24-5-09

Table: 24-5-10
 Mine Area: Black Mesa Scoria Pits
 Project: Surface Ripping
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of scoria pit prior to grading

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 355,014 cy

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	+	$\frac{0.25}{\text{Speed Factor (fpm)}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$
					/	$\frac{27}{\text{cf/cy}}$
					=	213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 hours
Hours Required	=	$\frac{355,014}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$
					=	105 hours

Reference: Cat Handbook, Ed. 28, Table 24-2-9.



Table: 24-5-11
 Mine Area: Black Mesa Scoria Pits
 Project: Grade Scoria Pit Area
 Task: Scoria Pit Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grade scoria pit to blend into surrounding area.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade

Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 200
 Hourly production (from chart) 1500
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

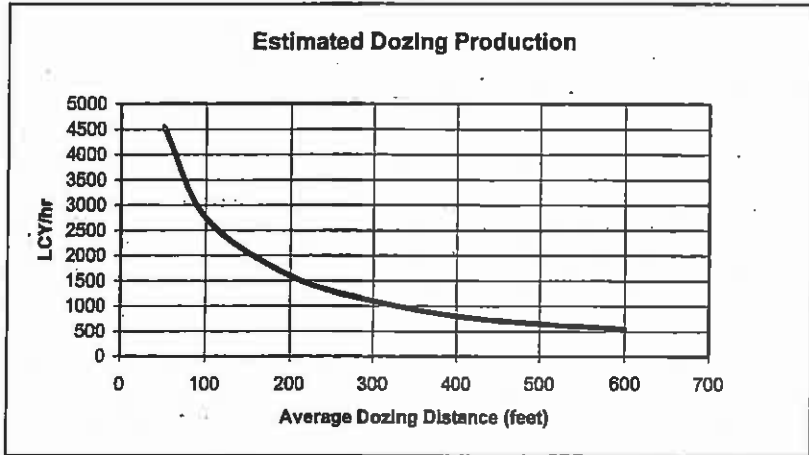
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

355,014 cy



Productivity Adjustment = $\frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$

$\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.62$

Net Hourly Production = $\frac{1,500}{\text{Normal Hourly Production}} \times \frac{0.62}{\text{Productivity Adjustment Factor}} = 922.5 \text{ cy/hr}$

(see graph above)

Hours Required = $\frac{355,014}{\text{Volume to be Moved}} \div \frac{922.5}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 528 \text{ Hours}$

References: Cat Handbook, Ed. 28, Table 24-2-9



Table: 24-5-12
 Mine Area: Black Mesa Scoria Pits
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Topsoil disturbance area around scoria pits

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 1500
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 5

Empty Distance (ft) 1500
 Empty Grade (%) 0
 Empty Effective Grade (%) 5

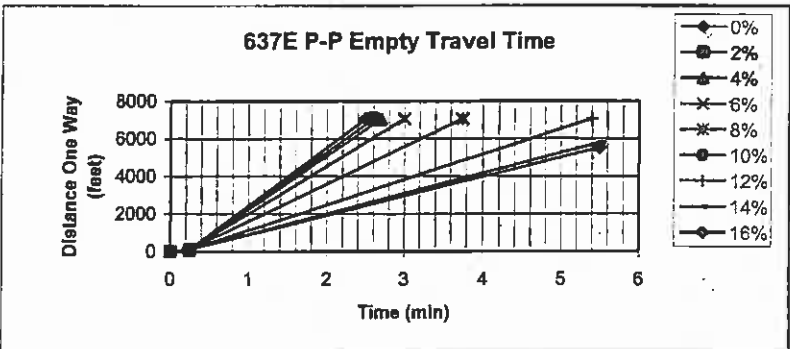
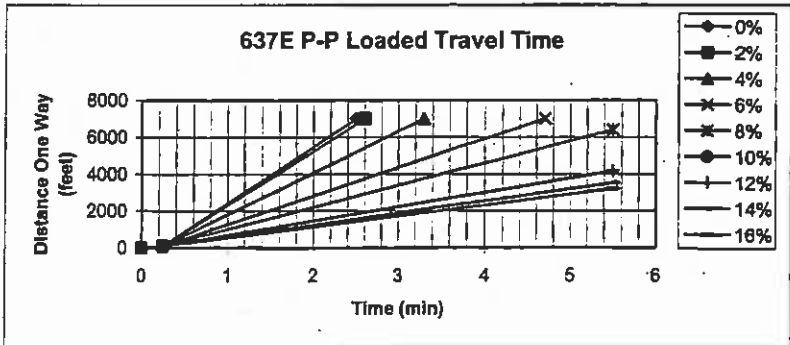
Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 1.0
 Empty Travel Time (from chart) 0.8

Quantity of Material to be Moved

189,341 cy



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{1.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.8}{\text{Empty Trip Time}} = 3.4 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{3.4}{\text{Cycle Time}} = 18 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{17.65}{\text{Cycles/Hour}} = 547 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{189,341}{\text{Volume}} \div \frac{547}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 475 \text{ hrs}$$



Reference: Table 24-2-9, Cat Handbook, Ed. 28

Table: 24-5-13
 Mine Area: Black Mesa Scoria Pits
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 Black Mesa Mine regraded scoria pits

Revegetation Area

Area (acre)	73	Revegetation = $\frac{73}{\text{Acres}} * (\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}}) = \$91,027$	
Seeding, fertilizing, mulching and fencing costs (per acre)	\$926.00		
Tree and Shrub Costs (per acre)	\$315.00		
Reseeding Cost (per acre)	\$812.00	Reseeding = $\frac{73}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$29,780$	
Percent Failure	50%		

References: Table 24-1-3 and Table 24-2-9



Table: 24-5-19
 Mine Area: J-3 Airport
 Project: Asphalt Removal
 Task: Asphalt Removal/Disposal
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 4" asphalt material prior to dozing into trench.

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 0.3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 9,066 cy

$$\text{Cycle Time} = \frac{300}{\text{Cut Length}} / \frac{120}{\text{Speed Factor (fpm)}} + \frac{0.25}{\text{Turn Time}} = \boxed{2.8 \text{ min/pass}}$$

$$\text{Passes per hour} = \frac{60}{\text{min/hr}} / \frac{2.8}{\text{Cycle Time}} = \boxed{21.8 \text{ pass/hr}}$$

$$\text{Volume cut per pass} = \frac{0}{\text{Tool Penetration}} \times \frac{6.4}{\text{Cut Spacing}} \times \frac{300}{\text{Cut Length}} / \frac{27}{\text{cf/cy}} = \boxed{21 \text{ bank cy/pass}}$$

$$\text{Ripping Production} = \frac{21}{\text{Volume cut per pass}} \times \frac{21.8}{\text{Passes per hour}} = \boxed{465 \text{ hours}}$$

$$\text{Hours Required} = \frac{9,066}{\text{Volume to be Ripped}} / \frac{465}{\text{Ripping Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{27 \text{ hours}}$$

Reference: Cat Handbook, Ed. 28, Table 24-2-8.

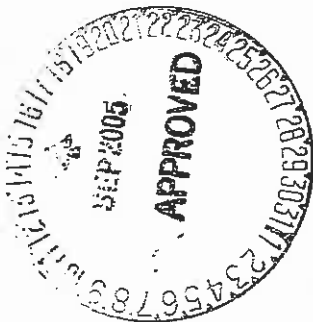


Table: 24-5-20
 Mine Area: J-3 Airport
 Project: Surface Ripping
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of airport area prior to grading

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 90,656 cy

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 hours		
Hours Required	=	$\frac{90,656}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	27 hours

Reference: Cat Handbook, Ed. 28, Table 24-2-9.



Table: 24-5-21
 Mine Area: Black Mesa Permanent Roads
 Project: Dozing to Narrow Road
 Task: Doze Roads
 Equipment: D11R Dozer

Earthmoving Activity:

Push 50' of gravel/scoria off the side of the road for burial.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 50
 Hourly production (from chart) 4,550
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) yes
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

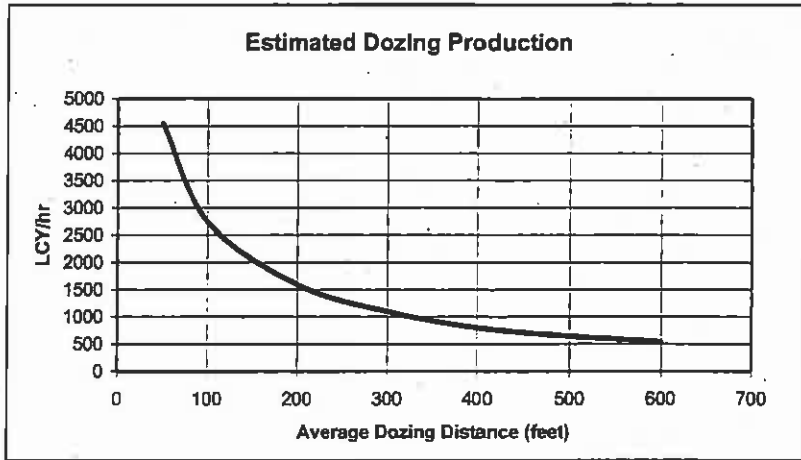
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

Length (ft) 41,344
 Width (ft) 50
 Total (cy) 76,562



$$\begin{aligned}
 \text{Productivity} &= \frac{0.75}{\text{Operator Factor}} \times \frac{0.80}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.0}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.49}
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{4,550}{\text{Normal Hourly Production}} \times \frac{0.49}{\text{Production Adjustment Factor}} = \boxed{2243 \text{ cy/hr}}$$

(see graph above)

$$\text{Hours Required} = \frac{76562}{\text{Volume to be Moved}} \div \frac{2243}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{47 \text{ hrs}}$$

Reference: Cost Handbook, Ed.



Table: 24-5-22
 Mine Area: Black Mesa Permanent Roads
 Project: Surface Ripping to Narrow Road
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of subbase to aid in vegetation establishment.

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u.blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped

Length (ft) 41,344
 Width (ft) 50
 Total (cy) 229,686

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	+	$\frac{0.25}{\text{Speed Factor (fpm)}}$	=	2.8 min/pass				
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{ci/cy}}$	=	213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 hours		
Hours Required	=	$\frac{229,686}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	68 hours

Reference: Cat Handbook, Ed. 28, Table 24-2-9.



Table: 24-5-23
 Mine Area: Black Mesa Permanent Roads
 Project: Grade Ripped Areas
 Task: Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grade the cut and fills to blend into surrounding topography and to drain and bury road surface material a minimum of 3'.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

Length (ft) 41,344
 Width (ft) 100
 Total (acres) 95

Hours Required	=	$\frac{95}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	1041 Hours
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Note: Production rate based on PWCC experience.



Table: 24-5-24
 Mine Area: Black Mesa Permanent Roads
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place 1.6' topsoil to cover graded area.

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 3000
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 5

Empty Distance (ft) 3000
 Empty Grade (%) 0
 Empty Effective Grade (%) 5

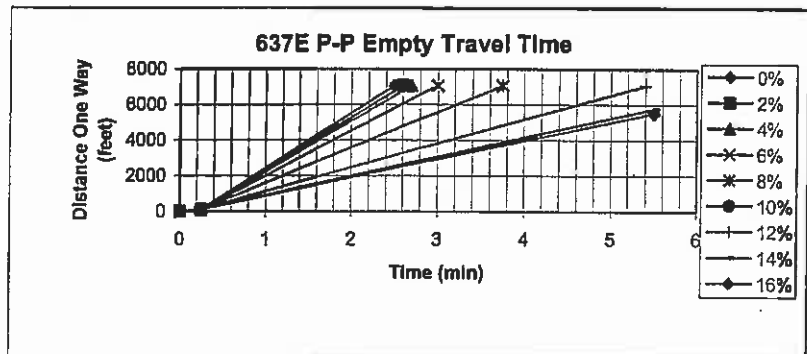
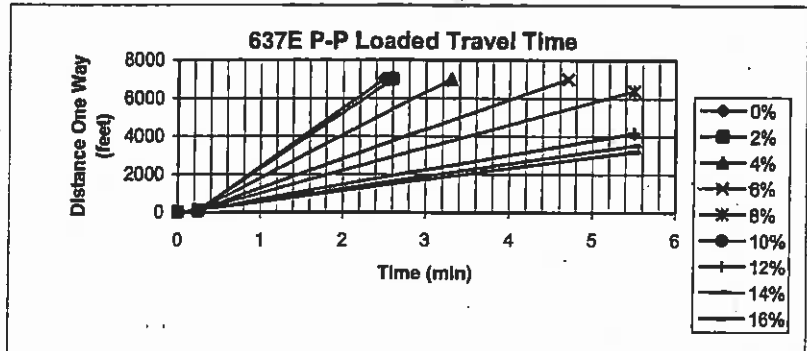
Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 2.0
 Empty Travel Time (from chart) 1.6

Quantity of Material to be Moved

Length (ft) 41,344
 Width (ft) 100
 Total (cy) 244,999



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{2.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.6}{\text{Empty Trip Time}} = 5.2 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{5.2}{\text{Cycle Time}} = 12 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{11.54}{\text{Cycles/Hour}} = 358 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{244,999}{\text{Volume}} \div \frac{358}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 939 \text{ hrs}$$



Reference: Cat Handbook, Ed. 28

Table: 24-5-25
 Mine Area: Black Mesa Permanent Roads
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 Black Mesa Mine permanent roads

Revegetation Area
 Area (acre) 95

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs
 (per acre) \$315.00

Reseeding Cost
 (per acre) \$812.00

Percent Failure 50%

$$\text{Revegetation Costs} = \frac{95}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$117,785$$

$$\text{Reseeding Costs} = \frac{95}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$38,534$$

References: Table 24-1-3



Table: 24-5-26
 Mine Area: Black Mesa Primary Roads
 Project: Culvert Removal
 Task: Culvert Removal/Disposal
 Equipment: D11R Dozer

Earthmoving Activity:

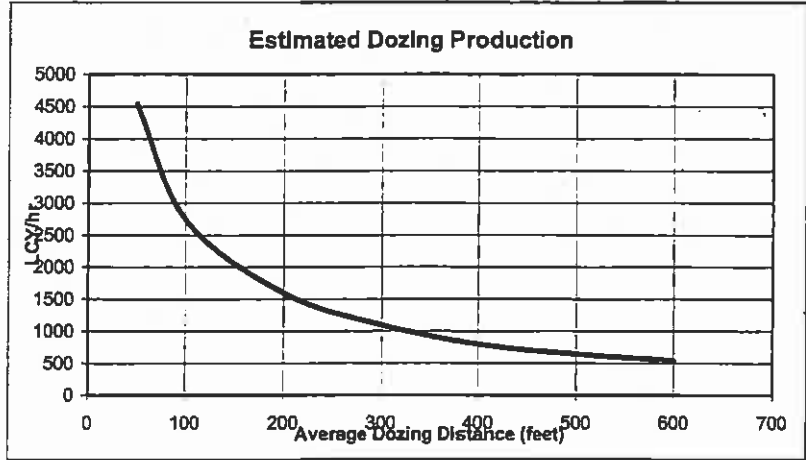
Remove and dispose of culvert embankment material and culverts.

Characterization of Dozer Used (type, size, etc.):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 300
 Hourly production (from chart) 1100
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 &\text{Productivity Adjustment Factor} = \frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.62}
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,100}{\text{Normal Hourly Production}} \times \frac{0.62}{\text{Productivity Adjustment Factor}} = \boxed{676.5 \text{ cy/hr}}$$

(see graph above)

Poor Visibility

(I.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{213,080}{\text{Total (cy) Volume to be Moved}} \div \frac{676.5}{\text{Net Hourly Work Schedule Production}} \times 1.371 = \boxed{432 \text{ Hours}}$$

Quantity of Material to be Moved
 Total (cy) 213,080

Culvert (ft) 5040
 Culvert Disposal Cost (at \$0.23/cf) \$14,014

Note: Quantity of material and culvert are 40% of total for Black Mesa portion of the cost.

References: Cat Handbook, Ed. 28



Table: 24-5-27
 Mine Area: Black Mesa Primary Roads
 Project: Surfacing Removal
 Task: Surfacing Removal/Disposal
 Equipment: D11R Dozer

Earthmoving Activity:

Push one foot of gravel/scoria off the side of the road for burial

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 80
 Hourly production (from chart) 3500
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) yes
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

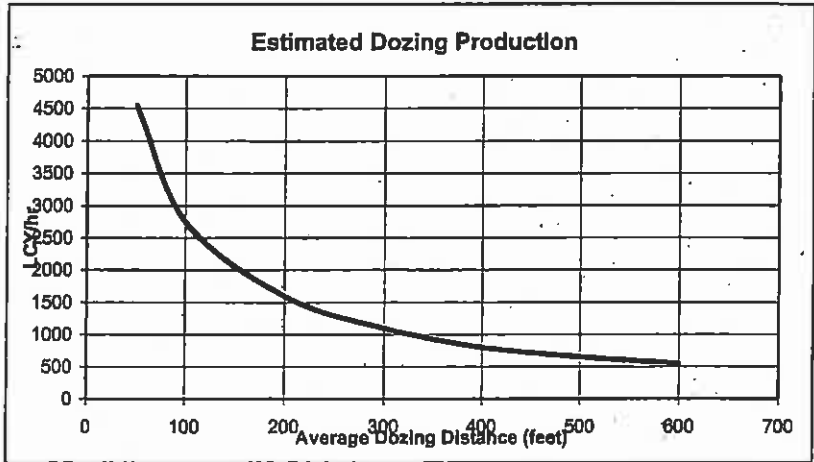
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

Length (ft) 86,643
 Width (ft) 80
 Total (cy) 256,719



$$\text{Productivity Adjustment Factor} = \frac{0.75}{\text{Operating Factor}} \times \frac{0.8}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.49$$

$$\text{Net Hourly Production} = \frac{3,500}{\text{Normal Hourly Production}} \times \frac{0.49}{\text{Productivity Adjustment Factor}} = 1722 \text{ cy/hr}$$

(see graph above)

$$\text{Hours Required} = \frac{256,719}{\text{Total (cy) Volume to be Moved}} \div \frac{1722}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 204 \text{ Hours}$$

References: Cat Handbook, Ed. 28



Table: 24-5-28
 Mine Area: Black Mesa Primary Roads
 Project: Surface Ripping
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of subbase to aid in vegetation establishment.

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped

Length (ft) 86,643
 Width (ft) 80
 Total (cy) 770,157

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 hours		
Hours Required	=	$\frac{770,157}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	227 hours

Reference: Cat Handbook, Ed. 28, Table 24-2-9.



Table: 24-5-29
 Mine Area: Black Mesa Primary Roads
 Project: Grade Ripped Areas
 Task: Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grade the cut and fills to blend into surrounding topography and to drain and bury road surface material a minimum of 3'.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

Length (ft) 86,643
 Width (ft) 200
 Total (acres) 398

Hours Required	=	$\frac{398}{\text{Area to be Graded (acres)}}$	\times	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	\times	$\frac{1.371}{\text{Work Schedule Factor}}$	=	4365 Hours
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Note: Production rate based on PWCC experience.



Table: 24-5-30
 Mine Area: Black Mesa Primary Roads
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place 1.6' topsoil to cover graded area.

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 3000
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 5

Empty Distance (ft) 3000
 Empty Grade (%) 0
 Empty Effective Grade (%) 5

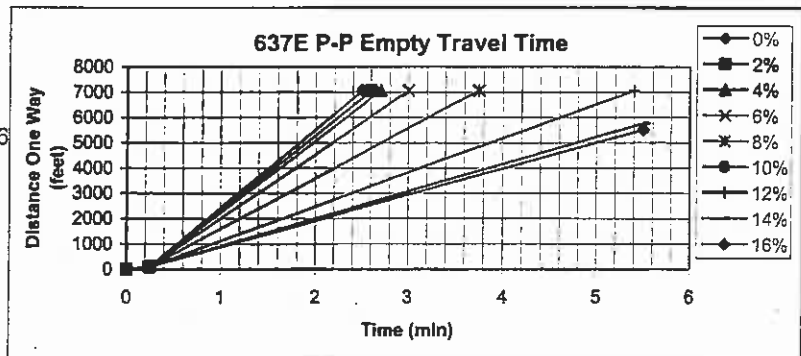
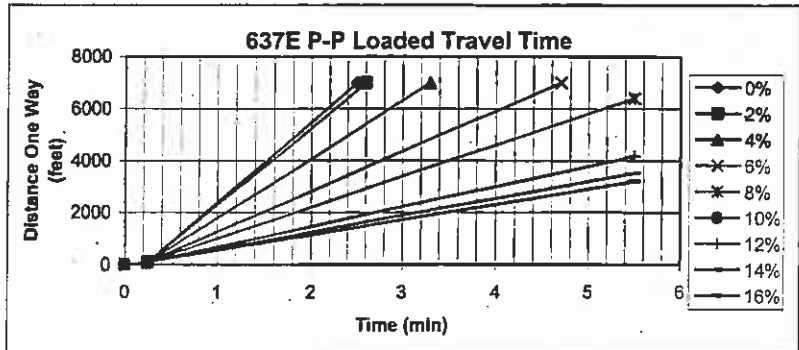
Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 2.0
 Empty Travel Time (from chart) 1.5

Quantity of Material to be Moved

Length (ft) 86,643
 Width (ft) 200
 Total (cy) 1,026,876



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{2.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.5}{\text{Empty Trip Time}} = 5.1 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{5.1}{\text{Cycle Time}} = 12 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{11.76}{\text{Cycles/Hour}} = 365 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{1,026,876}{\text{Volume}} \div \frac{365}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 3861 \text{ hrs}$$



Reference: Cat Handbook, Ed. 28

Table: 24-5-31
 Mine Area: Black Mesa Primary Roads
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 Black Mesa Mine primary roads

Revegetation Area
 Area (acre) 398

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Revegetation =	$\frac{398}{\text{Acres}}$	*	$(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}})$	=	\$493,680
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Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

Reseeding =	$\frac{398}{\text{Acres}}$	*	$\frac{0.5}{\text{Failure}}$	*	$\frac{\$812.00}{\text{Reseeding Cost}}$	=	\$161,510
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Percent Failure 50%

References: Table 24-1-3



Table: 24-5-32
 Mine Area: Black Mesa Ancillary Roads
 Project: Culvert Removal
 Task: Culvert Removal/Disposal
 Equipment: D11R Dozer

Earthmoving Activity:
 Remove and dispose of culvert embankment material and culverts.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 300
 Hourly production (from chart) 1100
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

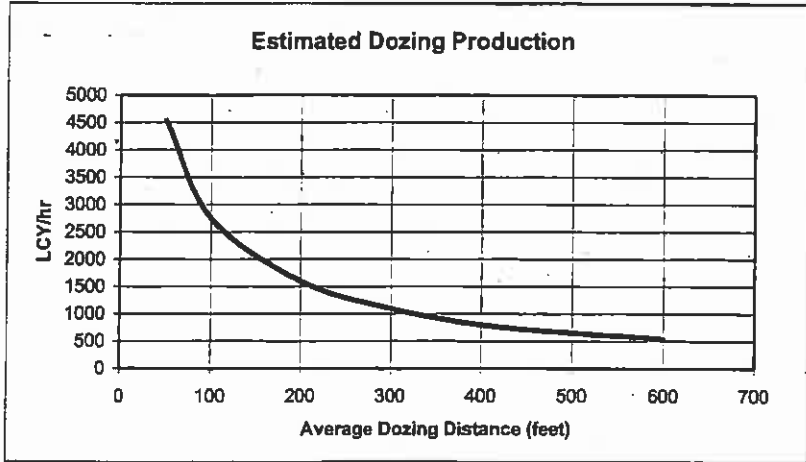
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

182,647 cy



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \mathbf{0.62}
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{1,100}{\text{Normal Hourly Production}} \times \frac{0.62}{\text{Productivity Adjustment Factor}} = \mathbf{676.5 \text{ cy/hr}}$$

(see graph above)

$$\text{Hours Required} = \frac{182,647}{\text{Total Volume to be Moved}} \div \frac{676.5}{\text{Net Hourly Work Schedule Production}} \times \frac{1.371}{\text{Factor}} = \mathbf{370 \text{ Hours}}$$

Culvert (ft) 4640
 Culvert Disposal Cost (at \$0.23/cf) \$13,814

Note: Quantity of material and culvert are 40% of total for Black Mesa portion of the cost.

References: Cat Handbook, Ed. 28



Table: 24-5-33
 Mine Area: Black Mesa Ancillary Roads
 Project: Surfacing Removal
 Task: Surfacing Removal/Disposal
 Equipment: D11R Dozer

Earthmoving Activity:

Push one foot of gravel/scoria off the side of the road for burial

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 25
 Hourly production (from chart) 5000
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/lcy) 2800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) yes
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

(I.e., dust, rain, snow, fog,
 or darkness) (0.8) no

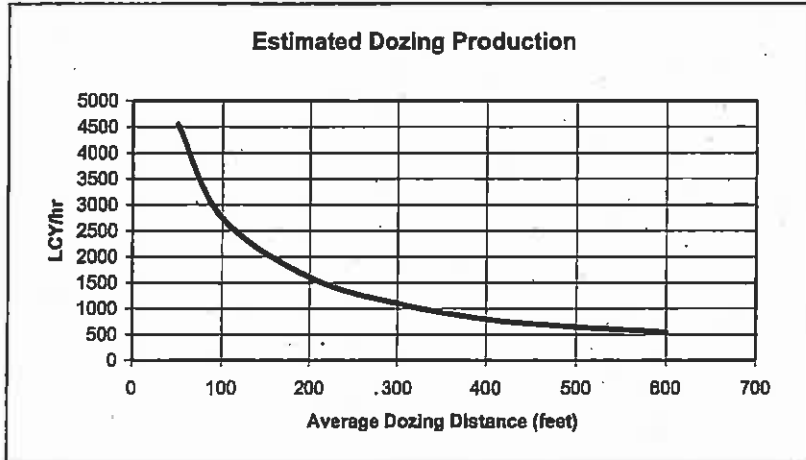
Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

Length (ft) 197259
 Width (ft) 2725
 Total (cy) 182,647

References: Cat Handbook Ed. 2



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{0.8}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.49}
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{5,000}{\text{Normal Hourly Production}} \times \frac{0.49}{\text{Productivity Adjustment Factor}} = \boxed{2460 \text{ cy/hr}}$$

(see graph above)

$$\text{Hours Required} = \frac{182,647}{\text{Total (cy) to be Moved}} \div \frac{2460}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{102 \text{ Hours}}$$

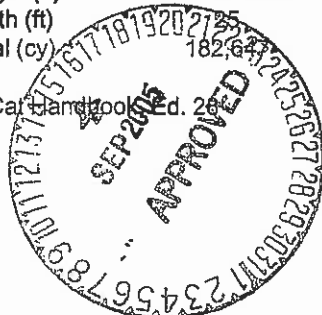


Table: 24-5-34
 Mine Area: Black Mesa Ancillary Roads
 Project: Surface Ripping
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of subbase to aid in vegetation establishment.

Characterization of Dozer and Ripper Used:
 D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped

Length (ft) 197,259
 Width (ft) 25
 Total (cy) 547942

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 hours		
Hours Required	=	$\frac{547,942}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	161 hours

Reference: Cat Handbook, Ed. 28



Table: 24-5-35
 Mine Area: Black Mesa Ancillary Roads
 Project: Grade Ripped Areas
 Task: Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grade the cut and fills to blend into surrounding topography and to drain and bury road surface material a minimum of 3'.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

Length (ft) 197,259
 Width (ft) 80'
 Total (acres) 362

Hours Required	=	$\frac{362}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	3975 Hours
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Note: Production rate based on PWCC experience.



Table: 24-5-36
 Mine Area: Black Mesa Ancillary Roads
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place 1.6' topsoil to cover graded area.

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 3000
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 5

Empty Distance (ft) 3000
 Empty Grade (%) 0
 Empty Effective Grade (%) 5

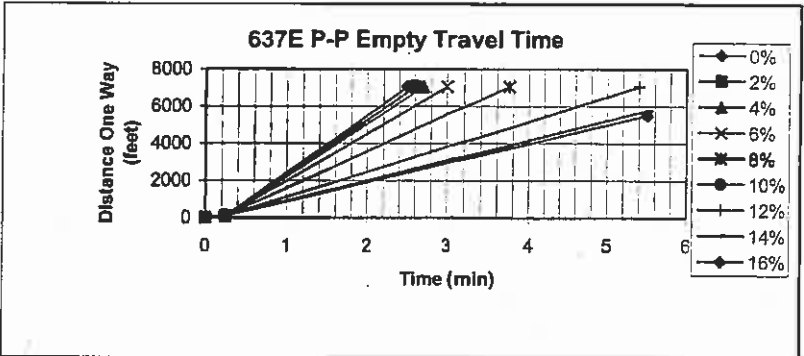
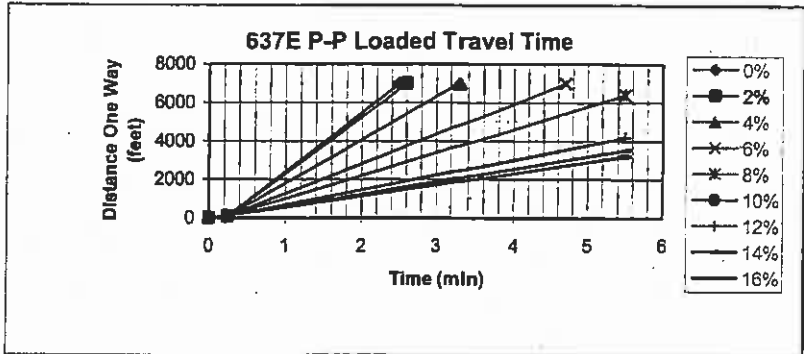
Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 2.0
 Empty Travel Time (from chart) 1.2

Quantity of Material to be Moved

Length (ft) 197,259
 Width (ft) 80
 Total (cy) 935,154



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{2.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.2}{\text{Empty Trip Time}} = 4.8 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{4.8}{\text{Cycle Time}} = 13 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{12.50}{\text{Cycles/Hour}} = 388 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{935,154}{\text{Volume}} \div \frac{388}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 3310 \text{ hrs}$$



Reference: Cat Handbook, Ed. 28

Table: 24-5-37
 Mine Area: Black Mesa Ancillary Roads
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 Black Mesa Mine ancillary roads

Revegetation Area

Area (acre) 362
 Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00
 Tree and Shrub Costs (per acre) \$315.00
 Reseeding Cost (per acre) \$812.00
 Percent Failure 50%

$$\text{Revegetation Costs} = \frac{362}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$449,584$$

$$\text{Reseeding Costs} = \frac{362}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$147,084$$

References: Table 24-1-3



Table: 24-5-38 Page 1
 Mine Area: Black Mesa Water Storage and Sedimentation Ponds
 Project: Clean Out Sediment
 Task: Sediment Removal
 Equipment: D11R Dozer

Earthmoving Activity:
 Sediment removal/disposal (65%) from pond areas.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1:0) yes

Description of Dozer Use

Average dozing distance (feet) 200
 Hourly production (from chart) 1600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

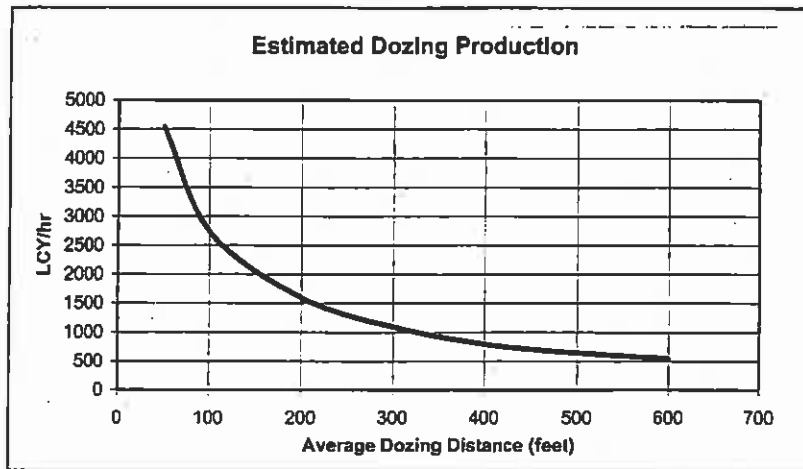
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

256,052 cy



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.62}
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.62}{\text{Productivity Adjustment Factor}} = \boxed{984 \text{ cy/hr}}$$

$$\text{Hours Required} = \frac{256,052}{\text{Volume to be Moved}} \div \frac{984}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{357 \text{ Hours}}$$

Notes:

- Quantity of material to be moved based on 65% of total sediment, 25% is assumed in the incised portion of the pond, not requiring removal and 10% is cleaned out with a dragline.
- Quantity of material is based on 40% (Black Mesa portion of cost) of water storage and sedimentation ponds.

References: Table 24-2-10 and Cat Handbook, Ed. 28

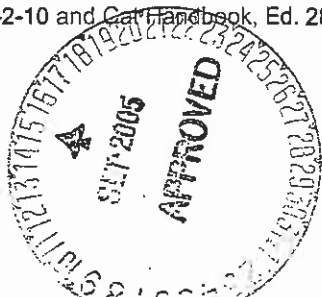


Table: 24-5-38 (cont.) Page 2
 Mine Area: Black Mesa Water Storage and Sedimentation Ponds
 Project: Clean Out Sediment
 Task: Sediment Removal
 Equipment: LS-208H Linkbelt

Earthmoving Activity:

Sediment removal/disposal (10%) from pond areas with a dragline.

Characterization of Dragline Used (type, size, etc):

LS-208H Linkbelt with dragline, bucket capacity (yd) = 2

Swing depth and angle correction³ 0.9

$$\text{Productivity Adjustment Factor} = \frac{0.75}{\text{Operating Factor}} \times \frac{0.9}{\text{Swing Factor}} = \boxed{0.68}$$

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

$$\text{Net Hourly Production} = \frac{145}{\text{Normal Hourly Production}} \times \frac{0.68}{\text{Productivity Adjustment Factor}} = \boxed{98 \text{ cy/hr}}$$

Quantity of Material to be Moved
 39,393 cy

$$\text{Hours Required} = \frac{39,393}{\text{Volume to be Moved}} \div \frac{98}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{552 \text{ Hours}}$$

- Notes: 1. Quantity of material to be moved based on 65% of total sediment, 25% is assumed in the incised portion of the pond, not requiring removal and 10% is cleaned out with a dragline.
 2. Quantity of material is based on 40% (Black Mesa portion of cost) of water storage and sedimentation ponds.
 3. Production rate based on Peabody experience.
 4. Optimum depth of cut is 11.8 feet.

Reference: Table 24-2-10



Table: 24-5-39
 Mine Area: Black Mesa Water Storage and Sedimentation Ponds
 Project: Embankment Removal
 Task: Grade Embankment into Basin
 Equipment: D11R Dozer

Earthmoving Activity:

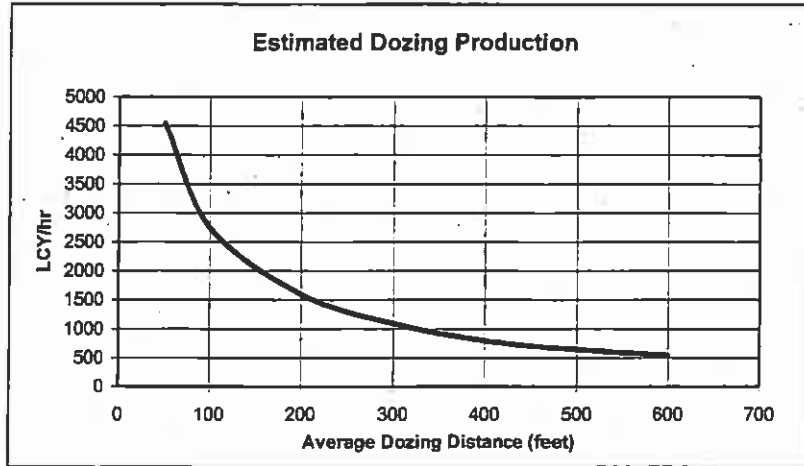
Blade embankment material into surrounding drainage, pond area or sides of drainage.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 200
 Hourly production (from chart) 1600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

$$\begin{aligned}
 \text{Productivity Adjustment} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.62}
 \end{aligned}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.62}{\text{Productivity Adjustment Factor}} = \boxed{984 \text{ cy/hr}}$$

(see graph above)

Poor Visibility

(I.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{587,408}{\text{Total Volume to be Moved}} \div \frac{984}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{819 \text{ Hours}}$$

Quantity of Material to be Moved
 587,408 cy

References: Table 24-2-10 and Cat Handbook, Ed. 28



Table: 24-5-40
 Mine Area: Black Mesa Water Storage and Sedimentation Ponds
 Project: Grade Pond Areas
 Task: Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grade the cut and fills to blend into surrounding topography and to drain and bury road surface material a minimum of 3'.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

222 acres

Hours Required	=	$\frac{222}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	2430 Hours
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Note: Production rate based on PWCC experience.

Reference: Table 24-2-10



Table: 24-5-41
 Mine Area: Black Mesa Water Storage and Sedimentation Ponds
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place 1.6' topsoil to disturbed pond areas.

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 3000
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 5

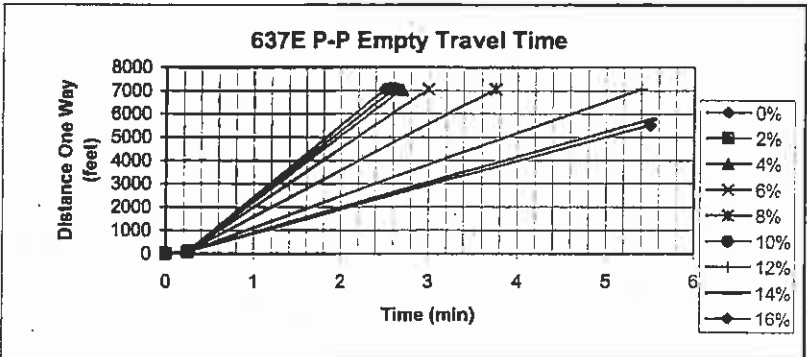
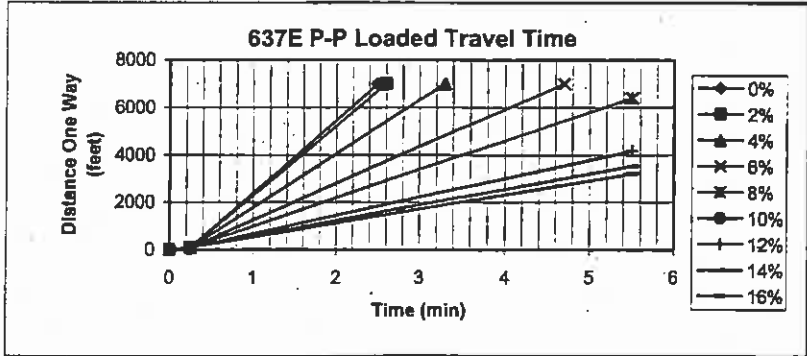
Empty Distance (ft) 3000
 Empty Grade (%) 0
 Empty Effective Grade (%) 5

Production Times

Typical Load Time for 657E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 2.0
 Empty Travel Time (from chart) 1.5

Quantity of Material to be Moved
 571,817 cy



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{2.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.5}{\text{Empty Trip Time}} = 5.1 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{5.1}{\text{Cycle Time}} = 12 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{11.76}{\text{Cycles/Hour}} = 365 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{571,817}{\text{Volume}} \div \frac{365}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 2150 \text{ hrs}$$



References: Table 24-2-10 and Cat Handbook, Ed. 28

Table: 24-5-42
 Mine Area: Black Mesa Water Storage and Sedimentation Ponds
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description

Black Mesa Mine regraded sedimentation and water storage ponds.

Revegetation Area

Area (acre) 222
 Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00
 Tree and Shrub Costs (per acre) \$315.00
 Reseeding Cost (per acre) \$812.00
 Percent Failure 50%

$\text{Revegetation Costs} = \frac{222}{\text{Acres}} * \left(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}} \right) = \$274,906$
--

$\text{Reseeding Costs} = \frac{222}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$89,937$
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References: Table 24-1-3



Table: 24-5-43 Page 1
 Mine Area: Black Mesa Environmental Monitoring Sites
 Project: Off Permit Environmental Monitoring Sites
 Task: Concrete Removal/Disposal

Environmental Monitoring Sites

Approximately 16 off-permit environmental monitoring sites will exist in 2001. The sites vary in size and disturbance area. Ten of these sites are minor sites consisting only of a single riser (e.g., alluvial monitoring well, precipitation gage, or crest gage). The remaining six sites are slightly larger and may include concrete flumes, steel sediment sample structures, or overhead steel catwalk structures, etc. for stormwater sampling. In order to be conservative, Peabody included enough reclamation liability costs to remove the monitoring structures, grade and blend the site, assuming the entire bonding area is disturbed, and reclaim and revegetate the site. Following is a list of monitoring sites and estimated bonding area:

<u>Site ID</u>	<u>Bond Area</u> <u>(acres)</u>	<u>Site ID</u>	<u>Bond Area</u> <u>(acres)</u>
ALUV76R	1	CG25	1
ALUV77	1	CG34	1
ALUV94	1	SW16	3
ALUV95	1	SW18	3
ALUV102	1	SW25	3
ARG152	1	SW26	3
ARG153	1	SW34	3
ARG154	1	SW155	3
	8		20
	acres		acres

Total Reclamation Area = 28 acres

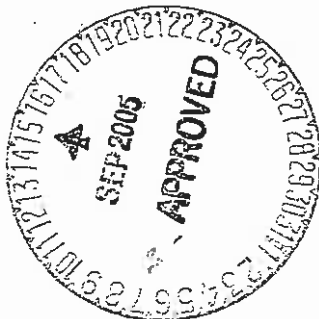


Table: 24-5-43 (cont.) Page 2
 Mine Area: Black Mesa Environmental Monitoring Sites
 Project: Off Permit Environmental Monitoring Sites
 Task: Site Reclamation
 Equipment Concrete Removal/Disposal

<u>Description</u>	<u>Quantity (ft³)</u>	<u>Unit Cost</u>	<u>No. of Sites</u>	<u>Total</u>
Demolish steel and concrete at six SW sites	18000	0.17	6	\$18,360
Concrete/materials to grout alluvial wells (minor sites)	1	50	10	\$500
Laborer (minor sites)	2	52.56	10	\$1,051
Pickup Truck (minor sites)	1	32.11	10	\$321
			Total Cost =	\$20,232
			40% of Total Cost =	\$ 8,093

Estimator Notes

1. Volume dimensions are 300' x 10' x 6'.
2. Assume 4 hours at each site.
3. Assume pickup truck is \$7.23 per hour.
4. Assume 60% of total cost for Kayenta Mine portion of cost.



Table: 24-5-44 Page 1
 Mine Area: Black Mesa Environmental Monitoring Sites
 Project: Grade Reclaimed Area
 Task: Site Reclamation
 Equipment: D11R Dozer

Earthmoving Activity

Grade the cut and fills to blend into surrounding topography and to drain (SW sites).

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

Total (acres) 7

Hours Required	=	$\frac{7}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	79	Hours
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Notes: Production rate based on PWCC experience.
 Acres based on 40% of total acres for Black Mesa portion of the cost.

References: Cat Handbook, Ed. 28



Table: 24-5-44 (cont.) Page 2
 Mine Area: Black Mesa Environmental Monitoring Sites
 Project: Revegetation
 Task: Site Reclamation
 Equipment: Miscellaneous

Revegetation Area Description

Black Mesa Mine percentage of revegetating the six "SW" sites

Revegetation Area

Area (acre) 11

Seeding, fertilizing,
mulching and fencing
costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
(per acre)

Reseeding Cost \$812.00
(per acre)

Percent Failure 50%

Revegetation Costs	=	$\frac{11}{\text{Acres}}$	*	$(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}})$	=	\$13,899
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Reseeding Costs	=	$\frac{11}{\text{Acres}}$	*	$\frac{0.5}{\text{Failure}}$	*	$\frac{\$812.00}{\text{Reseeding Cost}}$	=	\$4,547
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Note: Revegetation area based on 40% of total area for Black Mesa portion of cost.

References: Table 24-1-3



Table: 24-5-45
 Mine Area: Black Mesa Monitoring Wells
 Project: Reclaim Monitoring Wells
 Task: Well/Site Reclamation
 Equipment: Miscellaneous

Environmental Monitoring Water Wells

Approximately 95 monitoring water wells will exist in 2001. Well abandonment procedures to be used include:

- 1) Cutting the casing off a foot below ground level or even with the ground surface;
- 2) Filling the well bore from the bottom to within 20 feet of the surface with cement;
- 3) Grouting the top 20 feet of the well bore with cement;
- 4) Removing all locking well covers and protective fences;
- 5) Scarifying and seeding the ground surface in the immediate vicinity of the well.

Abandonment cost per well = \$1,000 per well

Reclamation Cost	=	$\frac{95}{\text{Number of Wells}}$	x	$\frac{\$1,000}{\text{Cost per Well}}$	x	$\frac{0.4}{40\% \text{ of Total}}$	=	\$38,000
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Note: Reclamation Cost based on 40% of total for Black Mesa portion of the cost.



Table: 24-5-50
Mine Area: Black Mesa Draglines
Project: Dragline Removal
Task: Disassemble and Remove Draglines
Equipment: Miscellaneous

<u>Description</u>	<u>Quantity (units)</u>	<u>Unit Cost</u>	<u>Removal Cost</u>
7800 Dragline	1	\$100,000.00	\$100,000
8750 Dragline	1	\$200,000.00	\$200,000
		Total	\$300,000

Note: Cost based on PWCC experience.



Black Mesa Draglines 24-5-50

Table: 24-5-01 Page 1
 Mine Area: Kayenta
 Project: Facilities Demolition
 Task: Demolish Facilities
 Equipment: Miscellaneous

KAYENTA MINE FACILITIES DEMOLITION ESTIMATE 7/31/04					Structure Material Steel (s) Concrete(c)	Demolition Unit Cost 0.27 0.36	
Facilities Name	Structure Material	Facility Length (ft)	Width (ft)	Height (ft)	Volume (cu ft)	Unit Cost (\$)	Total Cost (\$)
N-8 Facilities:							
Coal Lab.	s	45	30	14	18,900	0.27	\$ 5,103
Pumphouse	s	30	20	11	6,600	0.27	\$ 1,782
Pumphouse	s	25	20	12	6,000	0.27	\$ 1,620
Shop	s	224	90	26	524,160	0.27	\$ 141,523
Shop Addition	s	52	24	11	13,728	0.27	\$ 3,707
Shop Addition/ O	s	52	24	13	16,224	0.27	\$ 4,380
Tire Repair Shed	s	50	30	18	27,000	0.27	\$ 7,290
Water Tank (Dia	s	92	-	40	265,904	0.27	\$ 71,794
N-14 Facilities:							
CDK Contractor B	s	60	35	16	33,600	0.27	\$ 9,072
Explosives Build	c	50	35	11	19,250	0.27	\$ 5,198
Laboratory	s	60	28	10	16,800	0.27	\$ 4,536
MC Building	s	20	10	10	2,000	0.27	\$ 540
Pumphouse	s	12	12	9	1,296	0.27	\$ 350
Water Tank (Dia	s	40	-	32	40,212	0.27	\$ 10,857
J-28 Facilities:							
Bathhouse	s	100	80	16	128,000	0.27	\$ 34,560
Bucket Shed	s	126	100	37	466,200	0.27	\$ 125,874
Electric Shop	s	69	49	26	87,906	0.27	\$ 23,735
Explosive Storage	c	33	16	37	19,536	0.27	\$ 5,275
Mine Office	s	80	30	10	24,000	0.27	\$ 6,480
Pickup Wash Pul	s	21	18	14	5,292	0.27	\$ 1,429
Tire Repair Shop	s	90	20	12	21,600	0.27	\$ 5,832
Tire Repair Shop	s	40	35	18	25,200	0.27	\$ 6,804
Truck Shop	s	240	100	32	768,000	0.27	\$ 207,360
Truck Shop Addi	s	40	35	32	44,800	0.27	\$ 12,096
Truck Shop Addi	s	30	16	16	7,680	0.27	\$ 2,074
Truck Shop Addi	s	25	20	16	8,000	0.27	\$ 2,160
Truck Wash Pum	s	20	20	8	3,200	0.27	\$ 864
Water Tank (Dia	s	145	-	40	660,520	0.27	\$ 178,340
Welding Shop	s	100	100	30	300,000	0.27	\$ 81,000
Coal Handling Facilities:							
Loadout & Silos:							
4-Silos (Diamete	c	46	-	200	1,329,525	0.36	\$ 478,629
Large Building or	s	50	50	40	100,000	0.27	\$ 27,000
MCC Building	c	24	16	10	3,840	0.35	\$ 1,382
MCC Building on	c	16	9	10	1,440	0.36	\$ 518

Kayenta 24-5-01



Table: 24-5-01 (cont.) Page 2
 Mine Area: Kayenta
 Project: Facilities Demolition
 Task: Demolish Facilities
 Equipment: Miscellaneous

Facilities Name	Structure Material	Facility Length (ft)	Width (ft)	Height (ft)	Volume (cu ft)	Unit Cost (\$)	Total Cost (\$)
N-8 Facilities:							
Analyzer Building	s	21	12	29	7,308	0.27	\$ 1,973
Conveyor Control Building	s	30	18	10	5,400	0.27	\$ 1,458
5-MCC Buildings	c	20	20	10	20,000	0.36	\$ 7,200
Reclaim Hopper No. 1	s	220	20	25	110,000	0.27	\$ 29,700
Reclaim Hopper No. 2	s	40	20	25	20,000	0.27	\$ 5,400
Reclaim Hopper No. 3	s	20	20	20	8,000	0.27	\$ 2,160
7-Scales	s	10	10	10	7,000	0.27	\$ 1,890
Screening Control Building	s	50	24	12	14,400	0.27	\$ 3,888
Screening Tower	s	38	38	82	118,408	0.27	\$ 31,970
Truck Dump	s	60	60	42	151,200	0.27	\$ 40,824
Welgh Bln	s	22	20	46	20,240	0.27	\$ 5,465
J-26 Facilities:							
Analyzer Building	s	30	16	40	19,200	0.27	\$ 5,184
Belt Take Up	s	29	21	33	20,097	0.27	\$ 5,426
Crusher Tower	s	100	30	50	150,000	0.27	\$ 40,500
Dust Control Building #1 & #2	s	30	20	13	15,600	0.27	\$ 4,212
Dust Control Building #3	s	20	12	9	2,160	0.27	\$ 583
Dust Control Building #4	s	16	12	9	1,728	0.27	\$ 467
Filter House	s	40	30	15	18,000	0.27	\$ 4,860
Laboratory	s	60	30	12	21,600	0.27	\$ 5,832
Live Storage Dome (Diameter)	s	180	-	-	292,573	0.27	\$ 78,995
4-MCC Buildings	c	30	20	10	24,000	0.36	\$ 8,640
Reclaim Hopper	s	30	26	37	28,860	0.27	\$ 7,792
Sample Tower	s	30	20	40	24,000	0.27	\$ 6,480
4-Scales	s	10	10	10	4,000	0.27	\$ 1,080
Truck Dump	s	70	63	100	441,000	0.27	\$ 119,070
Conveyor 1N and 1S		-	-	-	-		
Transfer Stations:							
J-28 Transfer	s	36	27	68	66,096	0.27	\$ 17,846
Transfer A	s	43	37	20	31,820	0.27	\$ 8,591
Transfer A	s	17	16	20	5,440	0.27	\$ 1,469
Transfer B	s	28	16	12	5,376	0.27	\$ 1,452
Transfer C	s	50	40	38	76,000	0.27	\$ 20,520
Transfer F	s	45	16	35	25,200	0.27	\$ 6,804
Transfer 24/25	s	45	16	35	25,200	0.27	\$ 6,804
Transfer 24/25	s	10	10	10	1,000	0.27	\$ 270
Transfer 23/24	s	20	20	20	8,000	0.27	\$ 2,160
Transfer 22/23	s	30	20	11	6,600	0.27	\$ 1,782
Transfer 21/22	s	20	20	11	4,400	0.27	\$ 1,188
Transfer 20/21	s	24	20	12	5,760	0.27	\$ 1,555
Transfer 20	s	20	20	12	4,800	0.27	\$ 1,296
Other Facilities:							
J-19 Dragline Repair Building	s	126	100	37	466,200	0.27	\$ 125,874

Total for this worksheet left in place from 2004 version in order to preserve links
 Total \$1,469,164

Kayenta 24-5-01 (cont.)



Table: 24-5-02
 Mine Area: Kayenta
 Project: Concrete Removal
 Task: Concrete Removal/Disposal
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Remove 8" of concrete from facilities area.

Characterization of Dozer and Ripper Used:

D11R, single shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 0.7
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 9,777 cy

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr
Volume cut per pass	=	$\frac{0.67}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$ / $\frac{27}{\text{cf/cy}}$ = 47 bank cy/pass

Ripping Production	=	$\frac{47}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	1,034 hours
Hours Required	=	$\frac{9,777}{\text{Volume to be Ripped}}$	/	$\frac{1,034}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$ = 13.0 hours

Concrete Disposal (at \$8.20/cy)= \$80,169.76

References: Cat Handbook, Ed. 28, Table 24-2-8.

Kayenta 24-5-02



Table: 24-5-03
 Mine Area: Kayenta
 Project: Surfacing Removal
 Task: Surfacing Removal/Disposal
 Equipment: D11R Dozer

Earthmoving Activity:

Push 1' of gravel or scoria off the side of the facilities parking area.
 Doze a trench 4' deep to accept surfacing material, then push the 4' of suitable material back over the top

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade

Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 200
 Hourly production (from chart) 1,500
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/lcy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

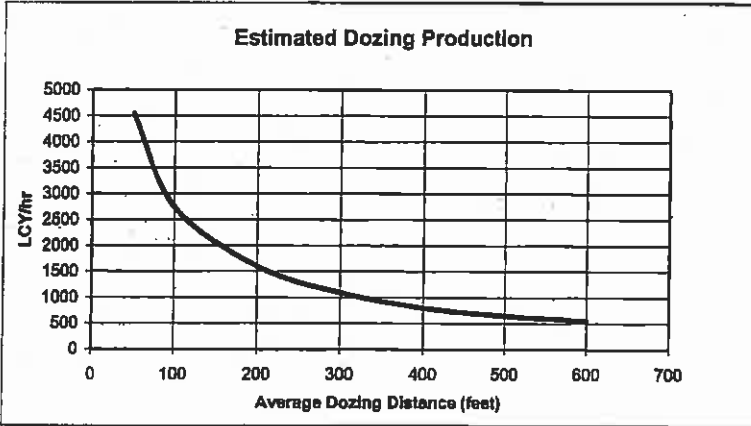
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

3,647,398 cy



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.62
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{1,500}{\text{Normal Hourly Production (see graph above)}} \times \frac{0.62}{\text{Productivity Adjustment Factor}} = 923 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{3,647,398}{\text{Volume to be Moved}} \div \frac{923}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 5,422 \text{ Hours}$$

References: Cat Handbook, Ed. 28, Table 24-2-8



Kayenta 24-5-03

Table: 24-5-04
 Mine Area: Kayenta
 Project: Surface Ripping
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of subbase to aid in vegetation establishment.

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 2,779,544 cy

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4,655 hours		
Hours Required	=	$\frac{2,779,544}{\text{Volume to be Ripped}}$	/	$\frac{4,655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	819 hours

Reference: Cat Handbook, Ed. 28, Table 24-2-8.

Kayenta 24-5-04

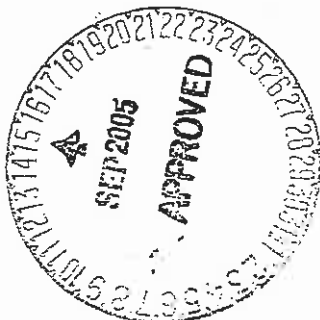


Table: 24-5-05
 Mine Area: Kayenta
 Project: Grade Facilities Areas
 Task: Facilities Area Grading
 Equipment: D11R Dozer

Earthmoving Activity

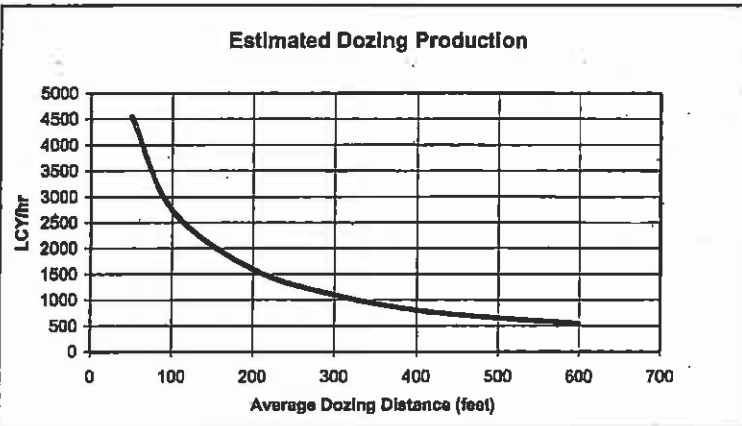
Grading the cut and fills to blend into the surrounding topography to drain, burial of road surface material a minimum of three feet.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 200
 Hourly production (from chart) 1,500
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/icy) 2,800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Productivity Adjustment Factor	=	$\frac{0.75}{\text{Operating Factor}}$	x	$\frac{1.0}{\text{Material Factor}}$	x	$\frac{1.0}{\text{Grade Factor}}$	x	$\frac{0.82}{\text{Density Correction}}$	=	0.62
		$\frac{1.00}{\text{Production Method}}$	x	$\frac{1.00}{\text{Visibility}}$	x	$\frac{1.00}{\text{Elevation}}$	x	$\frac{1.00}{\text{Direct Drive Trans}}$		

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Net Hourly Production	=	$\frac{1,500}{\text{Normal Hourly Production}}$	x	$\frac{0.62}{\text{Productivity Adjustment Factor}}$	=	923 cy/hr
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Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Hours Required	=	$\frac{2,779,544}{\text{Volume to be Moved}}$	/	$\frac{923}{\text{Net Hourly Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	4,132 Hours
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Quantity of Material to be Moved

2,779,544 cy

References: Cat Handbook, Ed. 28, Table 24-2-8

Kayenta 24-5-05



Table: 24-5-06
 Mine Area: Kayenta
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul 4' of material to cover concrete pads and 1.25' of material to cover remaining parking/storage areas.

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 500
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 3

Empty Distance (ft) 500
 Empty Grade (%) 0
 Empty Effective Grade (%) 3

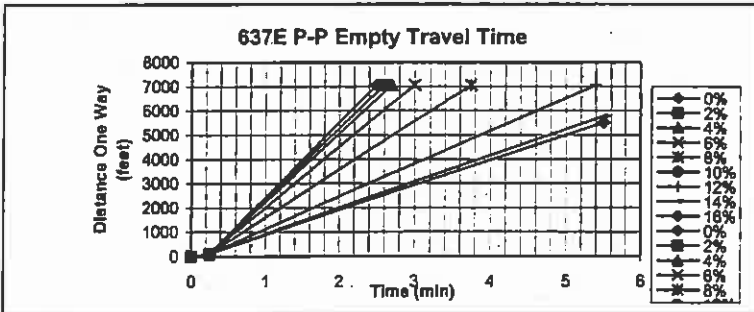
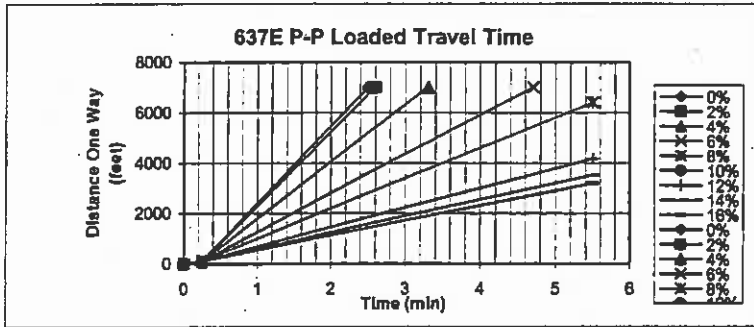
Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.4

Quantity of Material to be Moved

1,198,472 cy



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.4}{\text{Empty Trip Time}} = 2.4 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.4}{\text{Cycle Time}} = 25 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{25.00}{\text{Cycles/Hour}} = 775 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{1,198,472}{\text{Volume}} \div \frac{775}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 2,121 \text{ hrs}$$

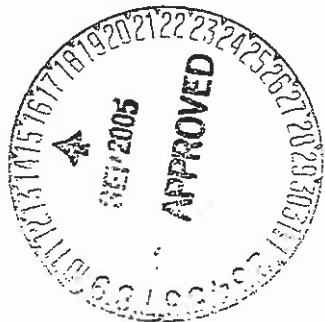


Table: 24-5-07
 Mine Area: Kayenta
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 Kayenta Mine major facilities

Revegetation Area

Area (acre) 963

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

Percent Failure 50%

Revegetation Costs	=	$\frac{963}{\text{Acres}}$	*	$(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}})$	=	\$1,195,335
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Reseeding Costs	=	$\frac{963}{\text{Acres}}$	*	$\frac{0.5}{\text{Failure}}$	*	$\frac{\$812.00}{\text{Reseeding Cost}}$	=	\$391,060
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References: Table 24-1-3 and Table 24-2-8



Table: 24-5-08
Mine Area: Kayenta Conveyors
Project: Conveyor Demolition
Task: Demolish Conveyor
Equipment: Miscellaneous

<u>Description</u>	<u>Quantity (ft)</u>	<u>Crew</u>	<u>Unit Cost</u>	<u>Demolition Cost</u>
Conveyor System (steel)	88,166	B-8	\$46.12	\$4,065,969

Notes:

1. The conveyor system includes the belt, pans, idlers, and supports.
2. The unit cost includes concrete footing removal and disposal.
3. Means B-8 crew removes 90.5 feet of conveyor per day
4. Daily Rate for means B-8 Crew is \$4173.60 from RSMeans Site Work & Landscape Cost Data 2004.

Kayenta Conveyors 24-5-08

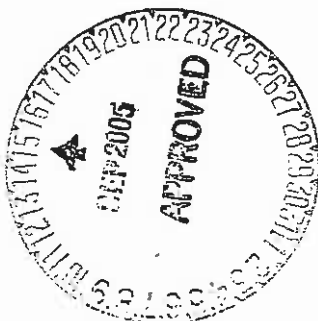
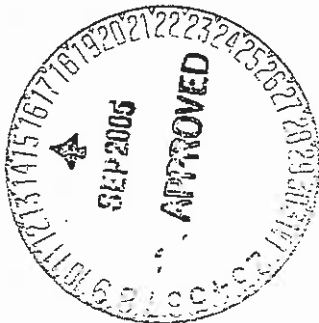


Table: 24-5-09
Mine Area: Kayenta Powerlines
Project: Facilities-Powerlines
Task: Remove Powerlines
Equipment: Miscellaneous

<u>Description</u>	<u>Quantity (ft)</u>	<u>Unit Cost</u>	<u>Demolition Cost</u>
Powerline Removal (ft)	201,287	\$1.14	\$228,680

Assumptions:

1. Means crew R-6 removes 1 mile of powerline per day.
2. Daily rate for crew R-6 is \$5998.55 from RSMeans Site Work & Landscape Cost Data 2004.



Kayenta Powerlines 24-5-09

Table: 24-5-10
 Mine Area: Kayenta Scoria Pits
 Project: Surface Ripping
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of scoria pit prior to grading

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 15,972 cy

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 hours		
Hours Required	=	$\frac{15,972}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	5 hours

Reference: Cat Handbook, Ed. 28, Table 24-2-9.



Table: 24-5-11
 Mine Area: Kayenta Scoria Pits
 Project: Grade Scoria Pit Area
 Task: Scoria Pit Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grade scoria pit to blend into surrounding area.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade

Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 200
 Hourly production (from chart) 1500
 Grade (in percent) -10
 Grade Correction 1.2
 Material Unit Weight (lb/lcy) 2800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

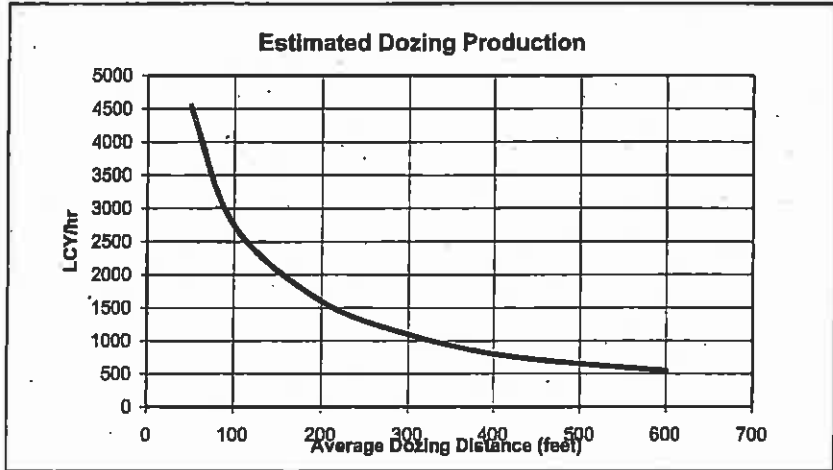
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

15,972 cy



Productivity Adjustment = $\frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.2}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$

$\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.74}$

Net Hourly Production = $\frac{1,500}{\text{Normal Hourly Production (see graph above)}} \times \frac{0.74}{\text{Productivity Adjustment Factor}} = \boxed{1107 \text{ cy/hr}}$

Hours Required = $\frac{15,972}{\text{Volume to be Moved}} \div \frac{1107}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{20 \text{ Hours}}$

References: Cat Handbook, Ed. 28, Table 24-2-9



Table: 24-5-12
 Mine Area: Kayenta Scoria Pits
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Topsoil disturbance area around scoria pits

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

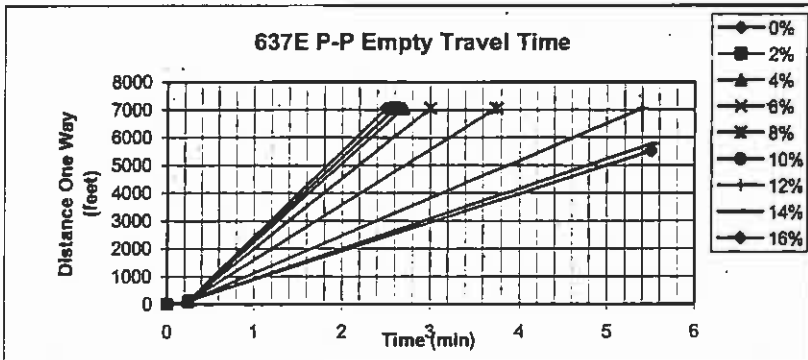
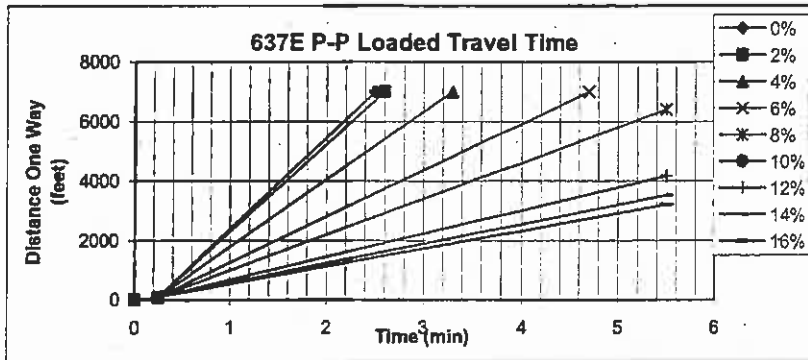
Loaded Distance (ft) 1500
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 5
 Empty Distance (ft) 1500
 Empty Grade (%) 0
 Empty Effective Grade (%) 5

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 1.0
 Empty Travel Time (from chart) 0.8

Quantity of Material to be Moved

8,518 cy



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{1.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.8}{\text{Empty Trip Time}} = 3.4 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{3.4}{\text{Cycle Time}} = 18 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{17.65}{\text{Cycles/Hour}} = 547 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{8,518}{\text{Volume}} \div \frac{547}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 21 \text{ hrs}$$



Reference: Table 24-2-9, Cat Handbook, Ed. 28

Table: 24-5-13
 Mine Area: Kayenta Scoria Pits
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 Kayenta Mine regraded scoria pits

Revegetation Area

Area (acre)	3				
Seeding, fertilizing, mulching and fencing costs (per acre)	\$926.00	Revegetation = $\frac{3.3}{\text{Acres}} * (\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}}) = \$4,095$			
Tree and Shrub Costs (per acre)	\$315.00				
Reseeding Cost (per acre)	\$812.00	Reseeding = $\frac{3.3}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$1,340$			
Percent Failure	50%				

References: Table 24-1-3 and Table 24-2-9

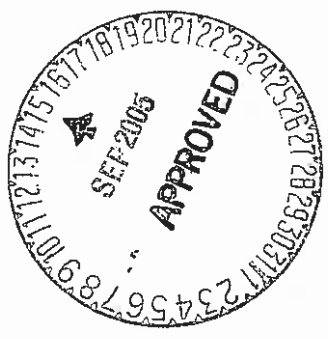


Table: 24-5-14
 Mine Area: Kayenta Landfarm Areas
 Project: Landfarm Removal
 Task: Haul Landfarm Material
 Equipment: 637E P-P Scraper

Earthmoving Activity
 Haul away landfarm material

Characterization of Scraper Used (type, capacity, etc.)
 637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 3500
 Loaded Grade (%) 4
 Loaded Effective Grade (%) 9

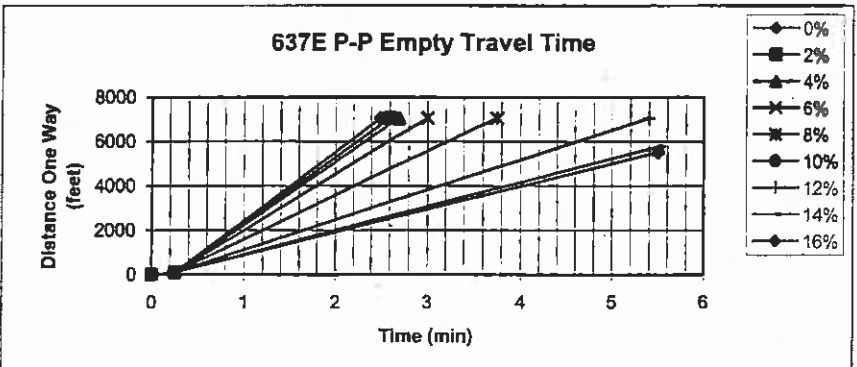
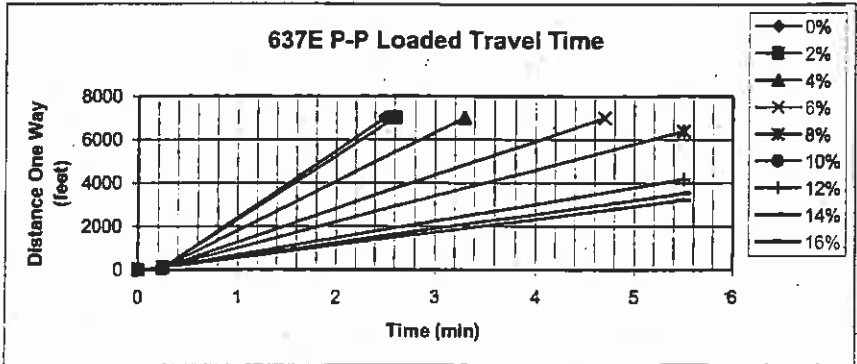
Empty Distance (ft) 3500
 Empty Grade (%) -4
 Empty Effective Grade (%) 1

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 4.0
 Empty Travel Time (from chart) 1.7

Quantity of Material to be Moved
 3,000 cy



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{4.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.7}{\text{Empty Trip Time}} = 7.3 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{7.3}{\text{Cycle Time}} = 8 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{8.22}{\text{Cycles/Hour}} = 255 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{3,000}{\text{Volume}} \div \frac{255}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 16 \text{ hrs}$$



Note: Quantity of material based on 60% (Kayenta portion of cost) of 5,000 cy.

Reference: Cat Handbook, Ed. 28

Table: 24-5-15
 Mine Area: Kayenta Landfarm Areas
 Project: Surface Ripping
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of landfarm area prior to grading

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 12,100 cy

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 hours		
Hours Required	=	$\frac{12,100}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	4 hours

Note: Quantity of material based on 60% (Kayenta portion of cost) of 1 acre.

Reference: Cat Handbook, Ed. 28, Table 24-2-9.

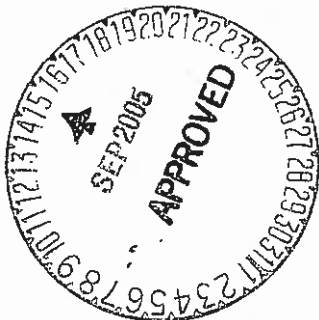


Table: 24-5-16
 Mine Area: Kayenta Landfarm Areas
 Project: Grade Landfarm Area
 Task: Landfarm Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grade landfarm area to blend into surrounding area.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 3500
 Hourly production (from chart) 1500
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) yes
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

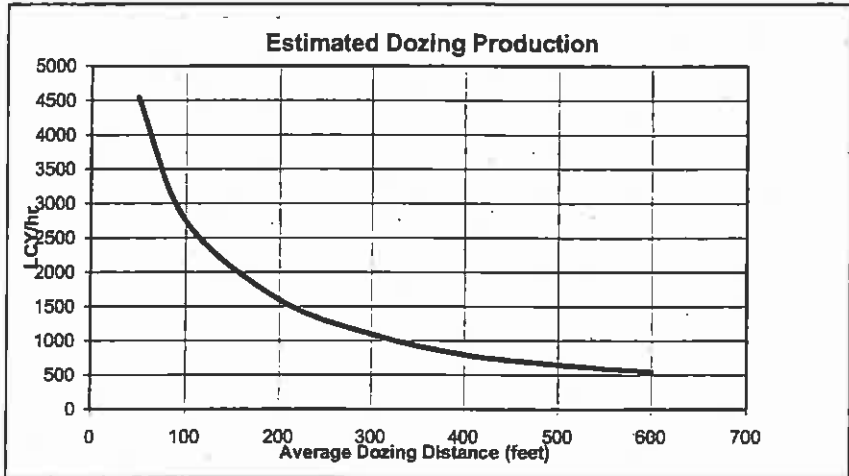
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

4,033 cy



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.2}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.74}
 \end{aligned}$$

$$\begin{aligned}
 \text{Net Hourly Production} &= \frac{80}{\text{Normal Hourly Production}} \times \frac{0.74}{\text{Productivity Adjustment Factor}} = \boxed{59.04 \text{ cy/hr}}
 \end{aligned}$$

(see graph above)

$$\begin{aligned}
 \text{Hours Required} &= \frac{4,033}{\text{Volume to be Moved}} \div \frac{59.04}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{94 \text{ Hours}}
 \end{aligned}$$

References: Cat Handbook, Ed. 28, Table 24-2-9

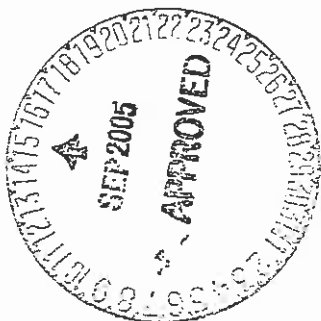


Table: 24-5-17
 Mine Area: Kayenta Landfarm Areas
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Topsoil disturbance area around landfarm area

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

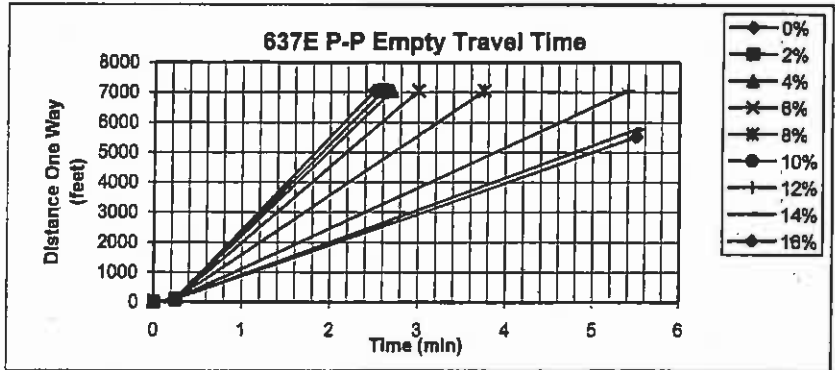
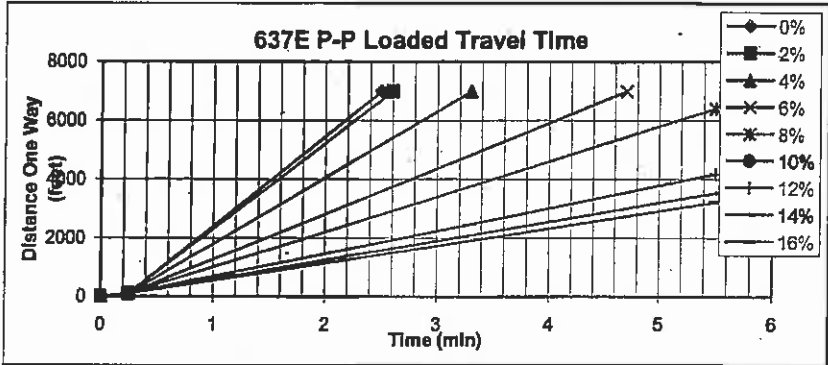
Loaded Distance (ft) 1500
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 5
 Empty Distance (ft) 1500
 Empty Grade (%) 0
 Empty Effective Grade (%) 5

Production Times

Typical Load Time for 657E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 0.6
 Empty Travel Time (from chart) 0.4

Quantity of Material to be Moved

6,050 cy



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.6}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.4}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} / \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23.08}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{6,050}{\text{Volume}} / \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 12 \text{ hrs}$$

Reference: Table 24-2-9, Cat Handbook, Ed. 28

Table: 24-5-18
 Mine Area: Kayenta Landfarm Areas
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 Kayenta Mine landfarm areas

Revegetation Area

Area (acre) 2.5

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

Percent Failure 50%

Revegetation =	$\frac{2.5}{\text{Acres}}$	*	$(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}})$	=	\$3,103
Costs					

Reseeding =	$\frac{2.5}{\text{Acres}}$	*	$\frac{0.5}{\text{Failure}}$	*	$\frac{\$812.00}{\text{Reseeding Cost}}$	=	\$1,015
Costs							

References: Table 24-1-3 and Table 24-2-9



Table: 24-5-21
 Mine Area: Kayenta Permanent Roads
 Project: Dozing to Narrow Road
 Task: Doze Roads
 Equipment: D11R Dozer

Earthmoving Activity:
 Push 50' of gravel/scoria off the side of the road for burial.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use:

Average dozing distance (feet) 50
 Hourly production (from chart) 4,550
 Grade (in percent) 0
 Grade Correction 1.4
 Material Unit Weight (lb/lcy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) yes
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

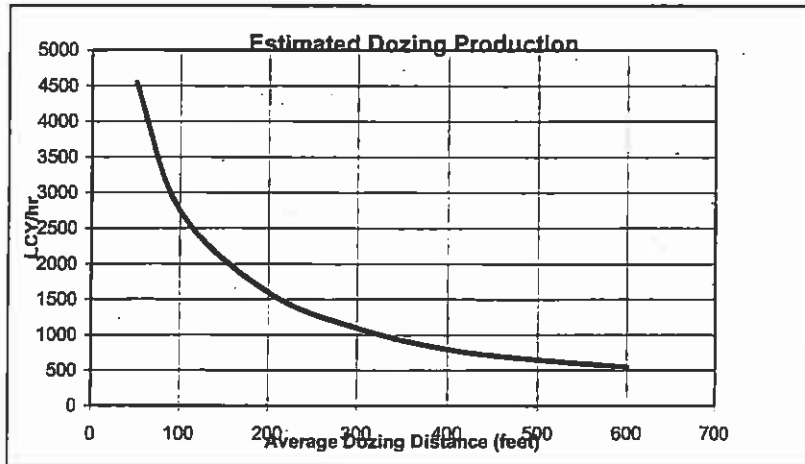
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

Length (ft) 99,741
 Width (ft) 50
 Total (cy) 184,705



$$\begin{aligned}
 \text{Productivity} &= \frac{0.75}{\text{Operator Factor}} \times \frac{0.80}{\text{Material Factor}} \times \frac{1.4}{\text{Grade Correction}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.0}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.69}
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{4,550}{\text{Normal Hourly Production}} \times \frac{0.69}{\text{Production Adjustment Factor}} = \boxed{3140 \text{ cy/hr}}$$

(see graph above)

$$\text{Hours Required} = \frac{184705}{\text{Volume to be Moved}} \div \frac{3140}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{81 \text{ Hours}}$$

Reference: Cat Handbook, Ed. 28



Table: 24-5-22
 Mine Area: Kayenta Permanent Roads
 Project: Surface Ripping to Narrow Road
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of subbase to aid in vegetation establishment.

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped

Length (ft) 99,741
 Width (ft) 50
 Total (cy) 554,116

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 hours		
Hours Required	=	$\frac{554,116}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	163 hours

Reference: Cat Handbook, Ed. 28, Table 24-2-9.

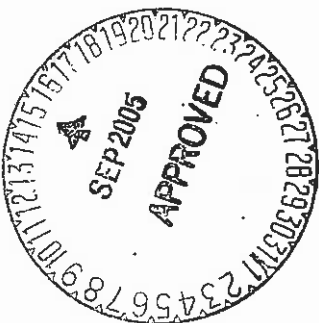


Table: 24-5-23
 Mine Area: Kayenta Permanent Roads
 Project: Grade Ripped Areas
 Task: Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grade the cut and fills to blend into surrounding topography and to drain and bury road surface material a minimum of 3'.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

Length (ft) 99,741
 Width (ft) 100
 Total (acres) 229

Hours Required	=	$\frac{229}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	2512	Hours
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Note: Production rate based on PWCC experience.



Table: 24-5-24
 Mine Area: Kayenta Permanent Roads
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place 1.6' topsoil to cover graded area.

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 3000
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 5

Empty Distance (ft) 3000
 Empty Grade (%) 0
 Empty Effective Grade (%) 5

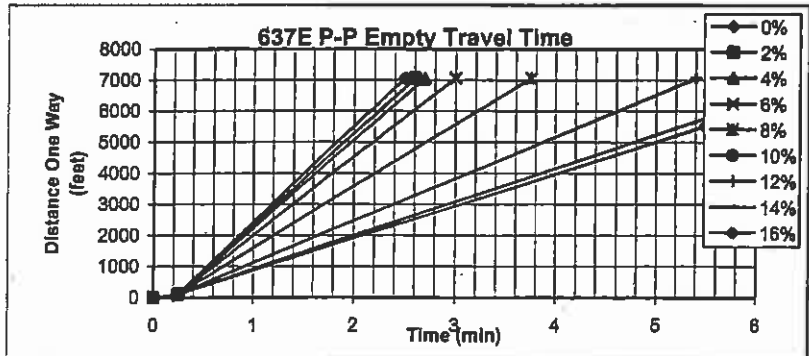
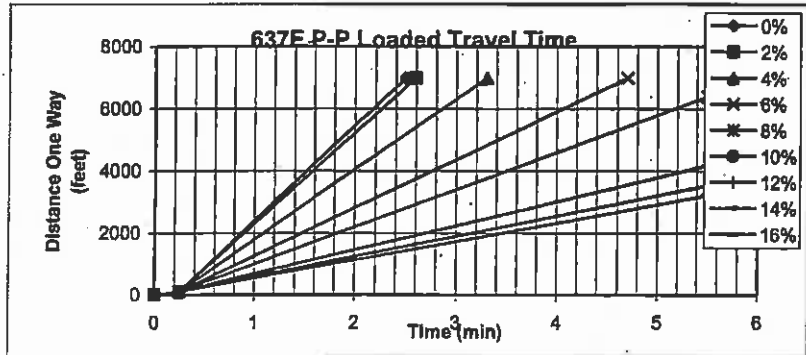
Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 2.0
 Empty Travel Time (from chart) 1.6

Quantity of Material to be Moved

Length (ft) 99,741
 Width (ft) 100
 Total (cy) 591,057



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{2.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.6}{\text{Empty Trip Time}} = 5.2 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{5.2}{\text{Cycle Time}} = 12 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{11.54}{\text{Cycles/Hour}} = 358 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{591,057}{\text{Volume}} \div \frac{358}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 2,266 \text{ hrs}$$



Reference: Cat Handbook, Ed. 28

Table: 24-5-25
 Mine Area: Kayenta Permanent Roads
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 Kayenta Mine permanent roads

Revegetation Area

Area (acre) 229

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

Percent Failure 50%

$$\text{Revegetation Costs} = \frac{229}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$284,156$$

$$\text{Reseeding Costs} = \frac{229}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$92,963$$

References: Table 24-1-3



Table: 24-5-26
 Mine Area: Kayenta Primary Roads
 Project: Culvert Removal
 Task: Culvert Removal/Disposal
 Equipment: D11R Dozer

Earthmoving Activity:
 Remove and dispose of culvert embankment material and culverts.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 300
 Hourly production (from chart) 1100
 Grade (In percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

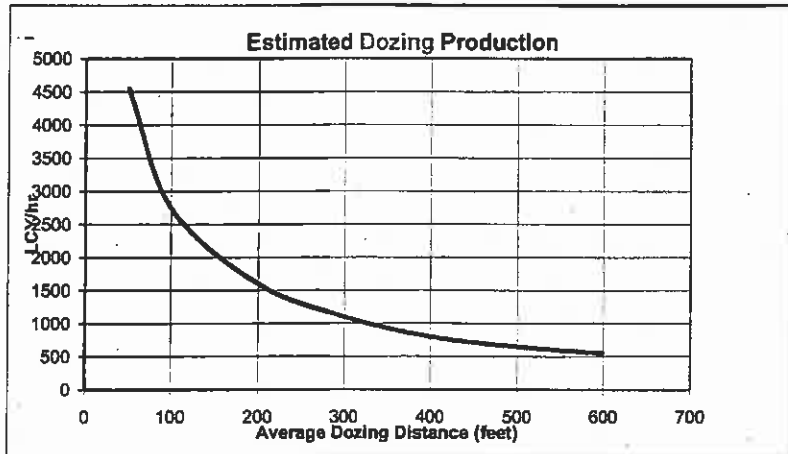
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

Total (cy) 817,639



$$\text{Productivity Adjustment} = \frac{0.75}{\text{Operator Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.62$$

$$\text{Net Hourly Production} = \frac{1,100}{\text{Normal Hourly Production}} \times \frac{0.62}{\text{Productivity Adjustment Factor}} = 676.5 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{817,639}{\text{Total (cy) Volume to be Moved}} / \frac{676.5}{\text{Net Hourly Work Schedule Production}} \times \frac{1.371}{\text{Factor}} = 1,658 \text{ Hours}$$

Culvert (ft) 11170
 Culvert Disposal Cost (at \$0.23/cf) \$21,020

Note: Quantity of material and culvert are 60% of total for Kayenta portion of the cost.

References: Cat Handbook, Ed. 28



Table: 24-5-27
 Mine Area: Kayenta Primary Roads
 Project: Surfacing Removal
 Task: Surfacing Removal/Disposal
 Equipment: D11R Dozer

Earthmoving Activity:

Push one foot of gravel/scoria off the side of the road for burlal

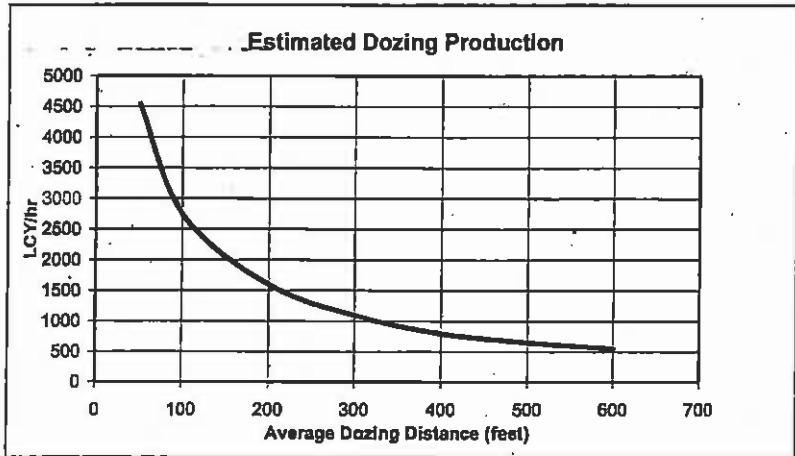
Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade

Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 100
 Hourly production (from chart) 2750
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/lcy) 2800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) yes
 Rock, ripped or blasted (.75) no

$$\text{Productivity Adjustment Factor} = \frac{0.75}{\text{Operating Factor}} \times \frac{0.8}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$$

$$\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.49}$$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

$$\text{Net Hourly Production} = \frac{2,750}{\text{Normal Hourly Production}} \times \frac{0.49}{\text{Productivity Adjustment Factor}} = \boxed{1353 \text{ cy/hr}}$$

(see graph above)

Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

$$\text{Hours Required} = \frac{817,639}{\text{Total (cy) Volume to be Moved}} \div \frac{1353}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{829 \text{ Hours}}$$

Quantity of Material to be Moved

Length (ft) 275953
 Width (ft) 80
 Total (cy) 817,639

References: Cat Handbook, Ed. 28



Table: 24-5-28
 Mine Area: Kayenta Primary Roads
 Project: Surface Ripping
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of subbase to aid in vegetation establishment.

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 Length (ft) 275,953
 Width (ft) 80
 Total (cy) 2,452,916

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 hours		
Hours Required	=	$\frac{2,452,916}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	723 hours

Reference: Cat Handbook, Ed. 28, Table 24-2-9.



Table: 24-5-29
 Mine Area: Kayenta Primary Roads
 Project: Grade Ripped Areas
 Task: Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grade the cut and fills to blend into surrounding topography and to drain and bury road surface material a minimum of 3'.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

Length (ft) 275,953
 Width (ft) 200
 Total (acres) 1267

Hours Required	=	$\frac{1,267}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	13901 Hours
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Note: Production rate based on PWCC experience.

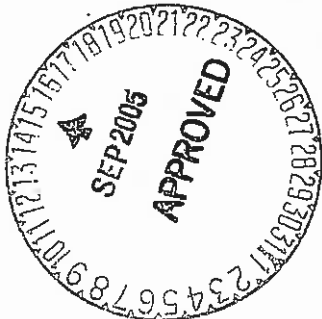


Table: 24-5-30
 Mine Area: Kayenta Primary Roads
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place 1.6' topsoil to cover graded area.

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 3000
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 5

Empty Distance (ft) 3000
 Empty Grade (%) 0
 Empty Effective Grade (%) 5

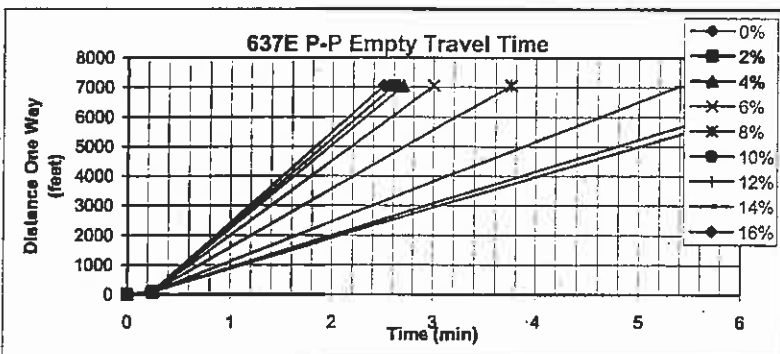
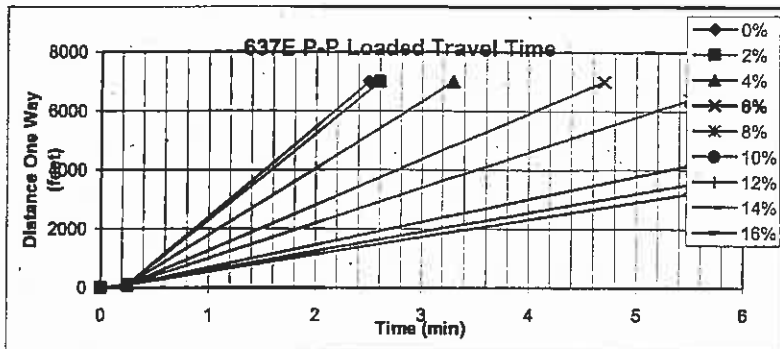
Production Times

Typical Load Time for 657E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 2.0
 Empty Travel Time (from chart) 1.5

Quantity of Material to be Moved

Length (ft) 275,953
 Width (ft) 200
 Total (cy) 3,270,554



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{2.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.5}{\text{Empty Trip Time}} = 5.1 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{5.1}{\text{Cycle Time}} = 12 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{11.76}{\text{Cycles/Hour}} = 365 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{3,270,554}{\text{Volume}} \div \frac{365}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 12298 \text{ hrs}$$



Reference: Cat Handbook, Ed. 28

Table: 24-5-31
 Mine Area: Kayenta Primary Roads
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 Kayenta Mine primary roads

Revegetation Area

Area (acre) 1,267

Seeding, fertilizing,
 mulching and fencing
 costs (per acre) \$926.00

Tree and Shrub Costs
 (per acre) \$315.00

Reseeding Cost
 (per acre) \$812.00

Percent Fallure 50%

Revegetation =	$\frac{1267}{\text{Acres}}$	*	$(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}})$	=	\$1,572,349
Costs					

Reseeding =	$\frac{1267}{\text{Acres}}$	*	$\frac{0.5}{\text{Fallure}}$	*	$\frac{\$812.00}{\text{Reseeding Cost}}$	=	\$514,403
Costs							

References: Table 24-1-3



Table: 24-5-32
 Mine Area: Kayenta Ancillary Roads
 Project: Culvert Removal
 Task: Culvert Removal/Disposal
 Equipment: D11R Dozer

Earthmoving Activity:
 Remove and dispose of culvert embankment material and culverts.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 300
 Hourly production (from chart) 1100
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/lcy) 2800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor
 Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

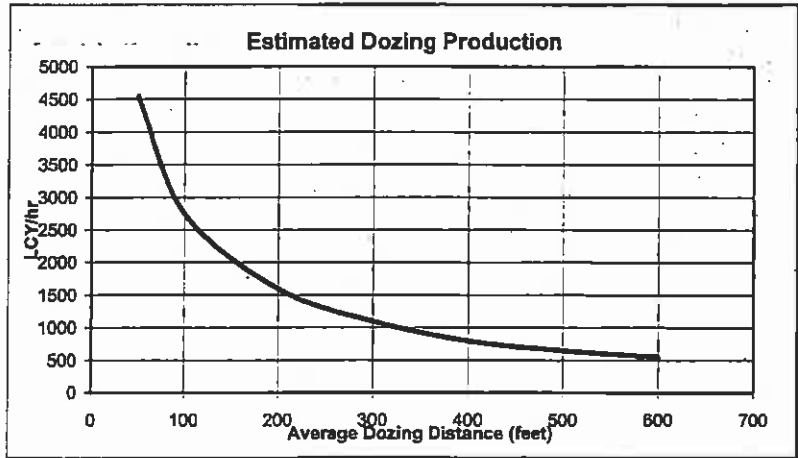
(I.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

Total (cy) 325,191



Productivity Adjustment = $\frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$

$\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \mathbf{0.62}$

Net Hourly Production = $\frac{1,100}{\text{Normal Hourly Production}} \times \frac{0.62}{\text{Productivity Adjustment}} = \mathbf{676.5 \text{ cy/hr}}$

(see graph above) Factor

Hours Required = $\frac{325,191}{\text{Total (cy) Volume to be Moved}} \div \frac{676.5}{\text{Net Hourly Work Schedule Production}} \times \frac{1.371}{\text{Factor}} = \mathbf{659 \text{ Hours}}$

Culvert (ft) 6960
 Culvert Disposal Cost (at \$0.23/cf) \$20,721

Note: Quantity of material and culvert are 60% of total for Kayenta portion of the cost.

References: Cat Handbook, Ed. 28



Table: 24-5-33
 Mine Area: Kayenta Ancillary Roads
 Project: Surfacing Removal
 Task: Surfacing Removal/Disposal
 Equipment: D11R Dozer

Earthmoving Activity:
 Push one foot of gravel/scoria off the side of the road for burial

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 50
 Hourly production (from chart) 4550
 Grade (In percent) 0
 Grade Correction 1
 Material Unit Weight (lb/lcy) 2800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) no
 Hard to drift; (.8) yes
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

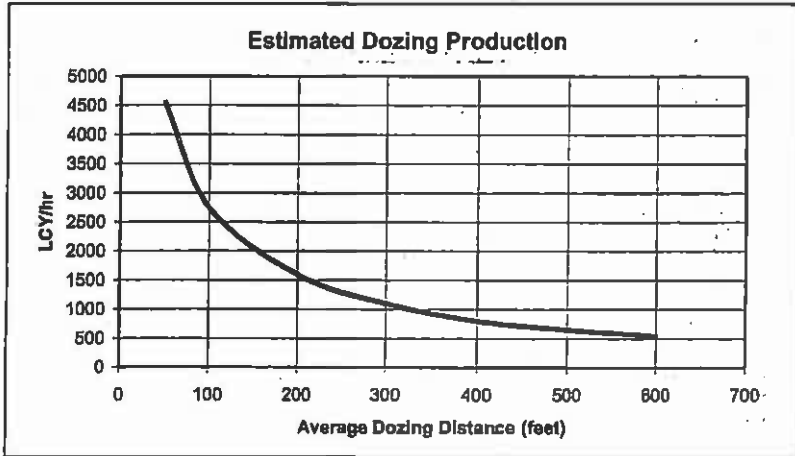
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

Length (ft) 351,207
 Width (ft) 25
 Total (cy) 325,191



Productivity Adjustment = $\frac{0.75}{\text{Operating Factor}} \times \frac{0.8}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$

$\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.49$

Net Hourly Production = $\frac{4,550}{\text{Normal Hourly Production}} \times \frac{0.49}{\text{Productivity Adjustment Factor}} = 2238.6 \text{ cy/hr}$

(see graph above)

Hours Required = $\frac{325,191}{\text{Total (cy) Volume to be Moved}} \div \frac{2238.6}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 199 \text{ Hours}$

References: Cat Handbook, Ed. 28



Table: 24-5-34
 Mine Area: Kayenta Ancillary Roads
 Project: Surface Ripping
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of subbase to aid in vegetation establishment.

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped

Length (ft) 351,207
 Width (ft) 25
 Total (cy) 975574

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	+	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass	
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr			
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	= 213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4655 hours		
Hours Required	=	$\frac{975,574}{\text{Volume to be Ripped}}$	/	$\frac{4655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	287 hours

Reference: Cat Handbook, Ed. 28



Table: 24-5-35
 Mine Area: Kayenta Ancillary Roads
 Project: Grade Ripped Areas
 Task: Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grade the cut and fills to blend into surrounding topography and to drain and bury road surface material a minimum of 3'.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

Length (ft) 351,207
 Width (ft) 80
 Total (acres) 645

Hours Required	=	$\frac{645}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	7077	Hours
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Note: Production rate based on PWCC experience.



Table: 24-5-36
 Mine Area: Kayenta Ancillary Roads
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place 1.6' topsoil to cover graded area.

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 3000
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 5

Empty Distance (ft) 3000
 Empty Grade (%) 0
 Empty Effective Grade (%) 5

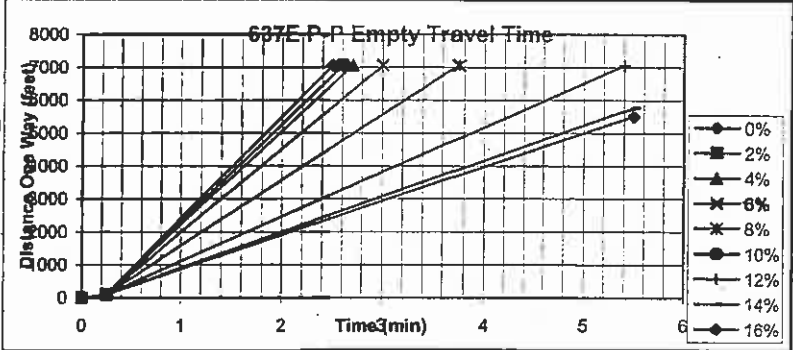
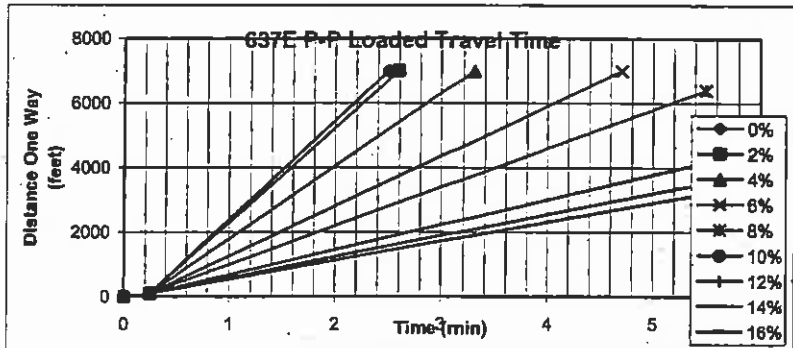
Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 2.0
 Empty Travel Time (from chart) 1.5

Quantity of Material to be Moved

Length (ft) 351,207
 Width (ft) 80
 Total (cy) 1,664,979



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{2.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.5}{\text{Empty Trip Time}} = 5.1 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{5.1}{\text{Cycle Time}} = 12 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{11.76}{\text{Cycles/Hour}} = 365 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{1,664,979}{\text{Volume}} \div \frac{365}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 6261 \text{ hrs}$$



Reference: Cat Handbook, Ed. 28

Table: 24-5-37
 Mine Area: Kayenta Ancillary Roads
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 Kayenta Mine ancillary roads

Revegetation Area

Area (acre)	645	$\text{Revegetation Costs} = \frac{645}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$800,454$			
Seeding, fertilizing, mulching and fencing costs (per acre)	\$926.00				
Tree and Shrub Costs (per acre)	\$315.00	$\text{Reseeding Costs} = \frac{645}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$261,873$			
Reseeding Cost (per acre)	\$812.00				
Percent Failure	50%				

References: Table 24-1-3



Table: 24-5-38 Page 1
 Mine Area: Kayenta Water Storage and Sedimentation Ponds
 Project: Clean Out Sediment
 Task: Sediment Removal
 Equipment: D11R Dozer

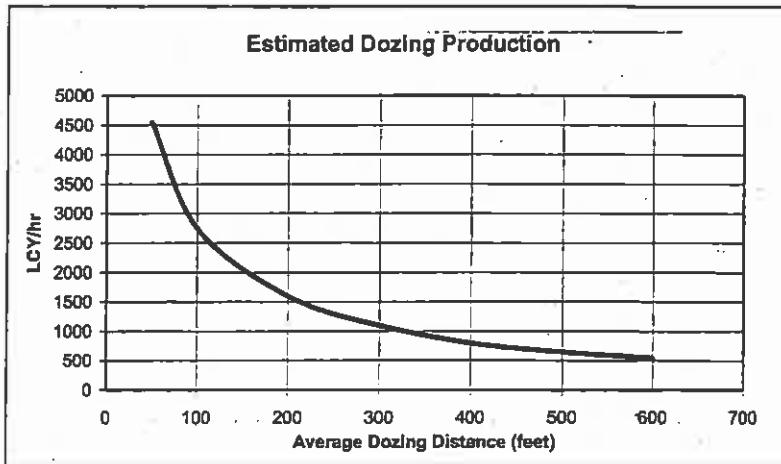
Earthmoving Activity:
 Sediment removal/disposal (65%) from pond areas.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 200
 Hourly production (from chart) 1600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/lcy) 2800
 Density Correction 0.82



Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Productivity Adjustment =	$\frac{0.75}{\text{Operating Factor}}$	\times	$\frac{1.0}{\text{Material Factor}}$	\times	$\frac{1.0}{\text{Grade Factor}}$	\times	$\frac{0.82}{\text{Density Correction}}$	=	0.62
		\times	$\frac{1.00}{\text{Production Method}}$	\times	$\frac{1.00}{\text{Visibility}}$	\times	$\frac{1.00}{\text{Elevation}}$	\times	$\frac{1.00}{\text{Direct Drive Trans}}$

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Net Hourly Production	=	$\frac{1,600}{\text{Normal Hourly Production}}$	\times	$\frac{0.62}{\text{Productivity Adjustment Factor}}$	=	984 cy/hr
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Poor Visibility

(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Hours Required	=	$\frac{384,078}{\text{Volume to be Moved}}$	$/$	$\frac{984}{\text{Net Hourly Production}}$	\times	$\frac{1.371}{\text{Work Schedule Factor}}$	=	535 Hours
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Quantity of Material to be Moved

384,078 cy

Notes:

- Quantity of material to be moved based on 65% of total sediment, 25% is assumed in the incised portion of the pond, not requiring removal and 10% is cleaned out with a dragline.
- Quantity of material is based on 60% (Kayenta portion of cost) of water storage and sedimentation ponds.

References: Table 24-2-10 and Cat Handbook, Ed. 28



Table: 24-5-38 (cont.) Page 2
 Mine Area: Kayenta Water Storage and Sedimentation Ponds
 Project: Clean Out Sediment
 Task: Sediment Removal
 Equipment: LS-208H Linkbelt

Earthmoving Activity:

Sediment removal/disposal (10%) from pond areas with a dragline.

Characterization of Dragline Used (type, size, etc):

LS-208H Linkbelt with dragline, bucket capacity (yd) = 2

Swing depth and angle correction³ 0.9

$$\text{Productivity Adjustment Factor} = \frac{0.75}{\text{Operating Factor}} \times \frac{0.9}{\text{Swing Factor}} = \boxed{0.68}$$

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

$$\text{Net Hourly Production} = \frac{145}{\text{Normal Hourly Production}^2} \times \frac{0.68}{\text{Productivity Adjustment Factor}} = \boxed{97.875 \text{ cy/hr}}$$

Quantity of Material to be Moved

59,089 cy

$$\text{Hours Required} = \frac{59,089}{\text{Volume to be Moved}} \div \frac{97.875}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{828 \text{ Hours}}$$

- Notes: 1. Quantity of material to be moved based on 65% of total sediment, 25% is assumed in the incised portion of the pond, not requiring removal and 10% is cleaned out with a dragline.
 2. Quantity of material is based on 60% (Kayenta portion of cost) of water storage and sedimentation ponds.
 3. Production rate based on Peabody experience.
 4. Optimum depth of cut is 11.8 feet.

Reference: Table 24-2-10



Table: 24-5-39
 Mine Area: Kayenta Water Storage and Sedimentation Ponds
 Project: Embankment Removal
 Task: Grade Embankment into Basin
 Equipment: D11R Dozer

Earthmoving Activity:

Blade embankment material into surrounding drainage, pond area or sides of drainage.

Characterization of Dozer Used (type, size, etc.):

D11R, three-shank ripper, U-blade

Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 200
 Hourly production (from chart) 1600
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/lcy) 2800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

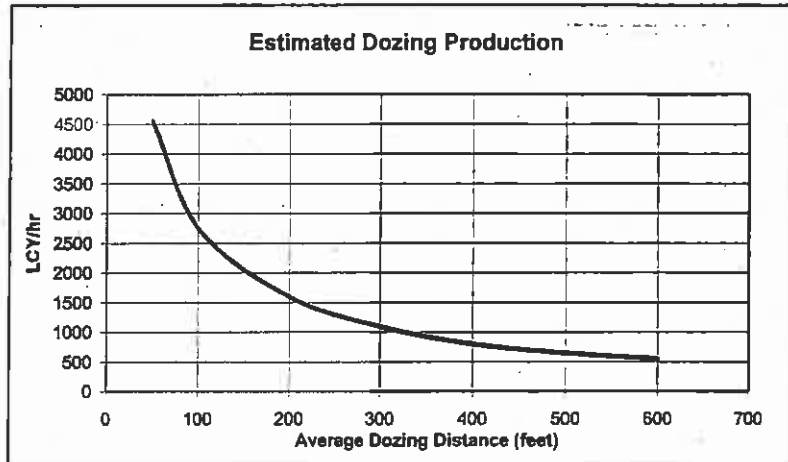
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

881,112 cy



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.62}
 \end{aligned}$$

$$\text{Net Hourly Production} = \frac{1,600}{\text{Normal Hourly Production}} \times \frac{0.62}{\text{Productivity Adjustment Factor}} = \boxed{984 \text{ cy/hr}}$$

$$\text{Hours Required} = \frac{881,112}{\text{Total Volume to be Moved}} \div \frac{984}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{1,228 \text{ Hours}}$$

References: Table 24-2-10 and Cat Handbook, Ed. 28



Table: 24-5-40
 Mine Area: Kayenta Water Storage and Sedimentation Ponds
 Project: Grade Pond Areas
 Task: Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grade the cut and fills to blend into surrounding topography and to drain and bury road surface material a minimum of 3'.

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

332 acres

Hours Required	=	$\frac{332}{0.125}$	/	$\frac{0.125}{1.371}$	x	$\frac{1.371}{1.0}$	=	3646 Hours
		Area to be Graded (acres)		Net Hourly Production (acres/hr)		Work Schedule Factor		

Note: Production rate based on PWCC experience.

Reference: Table 24-2-10



Table: 24-5-41
 Mine Area: Kayenta Water Storage and Sedimentation Ponds
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul and place 1.6' topsoil to disturbed pond areas.

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

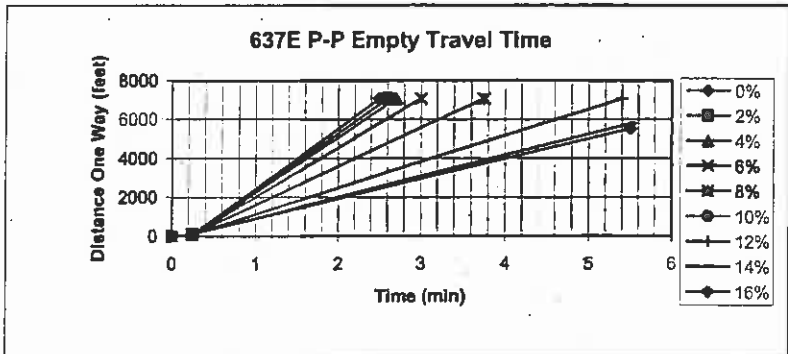
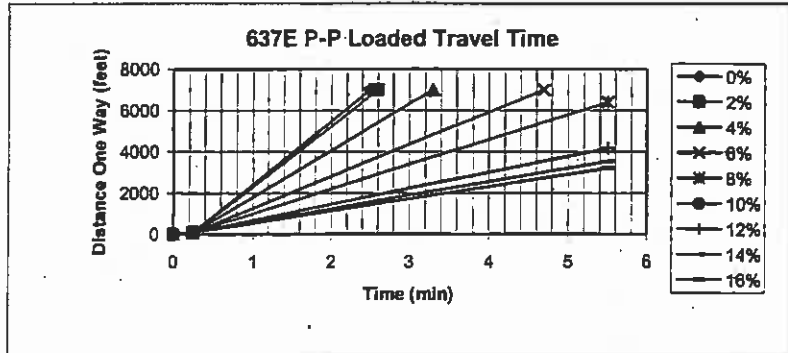
Loaded Distance (ft) 3000
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 5
 Empty Distance (ft) 3000
 Empty Grade (%) 0
 Empty Effective Grade (%) 5

Production Times

Typical Load Time for 657E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 2.0
 Empty Travel Time (from chart) 1.5

Quantity of Material to be Moved

857,725 cy



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{2.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.5}{\text{Empty Trip Time}} = 5.1 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{5.1}{\text{Cycle Time}} = 12 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{11.76}{\text{Cycles/Hour}} = 365 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{857,725}{\text{Volume}} \div \frac{365}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 3225 \text{ hrs}$$



References: Table 24-2-10 and Cat Handbook, Ed. 28

Table: 24-5-42
 Mine Area: Kayenta Water Storage and Sedimentation Ponds
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description

Kayenta Mine regraded sedimentation and water storage ponds.

Revegetation Area

Area (acre) 332
 Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00
 Tree and Shrub Costs (per acre) \$315.00
 Reseeding Cost (per acre) \$812.00
 Percent Failure 50%

$$\text{Revegetation Costs} = \frac{332}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$412,359$$

$$\text{Reseeding Costs} = \frac{332}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$134,906$$

References: Table 24-1-3



Table: 24-5-43 Page 1
 Mine Area: Kayenta Environmental Monitoring Sites
 Project: Off Permit Environmental Monitoring Sites
 Task: Concrete Removal/Disposal

Environmental Monitoring Sites

Approximately 16 off-permit environmental monitoring sites will exist in 2001. The sites vary in size and disturbance area. Ten of these sites are minor sites consisting only of a single riser (e.g., alluvial monitoring well, precipitation gage, or crest gage). The remaining six sites are slightly larger and may include concrete flumes, steel sediment sample structures, or overhead steel catwalk structures, etc. for stormwater sampling. In order to be conservative, Peabody included enough reclamation liability costs to remove the monitoring structures, grade and blend the site, assuming the entire bonding area is disturbed, and reclaim and revegetate the site. Following is a list of monitoring sites and estimated bonding area:

<u>Site ID</u>	<u>Bond Area</u> <u>(acres)</u>	<u>Site ID</u>	<u>Bond Area</u> <u>(acres)</u>
ALUV76R	1	CG25	1
ALUV77	1	CG34	1
ALUV94	1	SW16	3
ALUV95	1	SW18	3
ALUV102	1	SW25	3
ARG152	1	SW26	3
ARG153	1	SW34	3
ARG154	1	SW155	3
	8 acres		20 acres

Total Reclamation Area = 28 acres



Table: 24-5-43 (cont.) Page 2
 Mine Area: Kayenta Environmental Monitoring Sites
 Project: Off Permit Environmental Monitoring Sites
 Task: Concrete Removal/Disposal
 Equipment Miscellaneous

Description	Quantity (ft ³)	Unit Cost	No. of Sites	Total
Demolish steel and concrete at six SW sites	18000	0.17	6	\$18,360
Concrete/materials to grout alluvial wells (minor sites)	1	50	10	\$500
Laborer (minor sites)	2	52.56	10	\$1,051
Pickup Truck (minor sites)	1	32.11	10	\$321
		Total Cost =		\$20,232
		60% of Total Cost =		\$ 12,139

Estimator Notes

1. Volume dimensions are 300' x 10' x 6'.
2. Assume 4 hours at each site.
3. Assume pickup truck is \$7.23 per hour.
4. Assume 60% of total cost for Kayenta Mine portion of cost.



Table: 24-5-44 Page 1
 Mine Area: Kayenta Environmental Monitoring Sites
 Project: Grade Reclaimed Area
 Task: Site Reclamation
 Equipment: D11R Dozer

Earthmoving Activity

Grade the cut and fills to blend into surrounding topography and to drain (SW sites).

Characterization of Dozer Used (type, size, etc)

D11R, three shank ripper, U-blade

Production Rate (acres/shift) 1.0

Acres to be Graded

Total (acres) 11

Hours Required	=	$\frac{11}{\text{Area to be Graded (acres)}}$	/	$\frac{0.125}{\text{Net Hourly Production (acres/hr)}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	118 Hours
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Notes: Production rate based on PWCC experience.
 Acres based on 60% of total acres for Kayenta portion of the cost.

References: Cat Handbook, Ed. 28

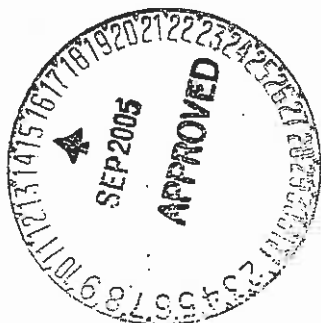


Table: 24-5-44 (cont.) Page 2
 Mine Area: Kayenta Environmental Monitoring Sites
 Project: Revegetation
 Task: Site Reclamation
 Equipment: Miscellaneous

Revegetation Area Description

Kayenta Mine percentage of revegetating the six "SW" sites

Revegetation Area

Area (acre) 17

Seeding, fertilizing,
mulching and fencing
costs (per acre) \$926.00

Tree and Shrub Costs \$315.00
(per acre)

Reseeding Cost \$812.00
(per acre)

Percent Failure 50%

Revegetation Costs	=	$\frac{17}{\text{Acres}}$	*	$(\frac{\$926.00}{\text{\$/Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\text{\$/Acre for planting trees and shrubs}})$	=	\$20,849
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Reseeding Costs	=	$\frac{17}{\text{Acres}}$	*	$\frac{0.5}{\text{Failure}}$	*	$\frac{\$812.00}{\text{Reseeding Cost}}$	=	\$6,821
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Note: Revegetation area based on 60% of total area for Kayenta portion of cost.

References: Table 24-1-3



Table: 24-5-45
 Mine Area: Kayenta Monitoring Wells
 Project: Reclaim Monitoring Wells
 Task: Well/Site Reclamation
 Equipment: Miscellaneous

Environmental Monitoring Water Wells

Approximately 95 monitoring water wells will exist in 2001. Well abandonment procedures to be used include:

- 1) Cutting the casing off a foot below ground level or even with the ground surface;
- 2) Filling the well bore from the bottom to within 20 feet of the surface with cement;
- 3) Grouting the top 20 feet of the well bore with cement;
- 4) Removing all locking well covers and protective fences;
- 5) Scarifying and seeding the ground surface in the immediate vicinity of the well.

Abandonment cost per well = \$1,000 per well

Reclamation Cost	=	$\frac{95}{\text{Number of Wells}}$	x	$\frac{\$1,000}{\text{Cost per Well}}$	x	$\frac{0.6}{60\% \text{ of Total}}$	=	\$57,000
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Note: Reclamation Cost based on 60% of total for Kayenta portion of the cost.

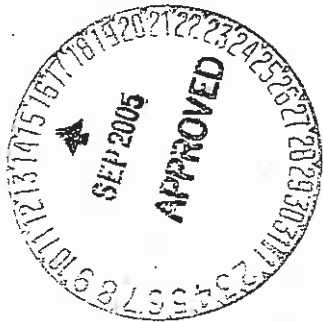


Table: 24-5-46
 Mine Area: Kayenta N-11 Coal Handling Facility
 Project: Cut/Fill Earthwork
 Task: Cut/Fill Earthwork
 Equipment: 637E P-P Scraper

Earthmoving Activity
 Fill earthwork.

Characterization of Scraper Used (type, capacity, etc)
 637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

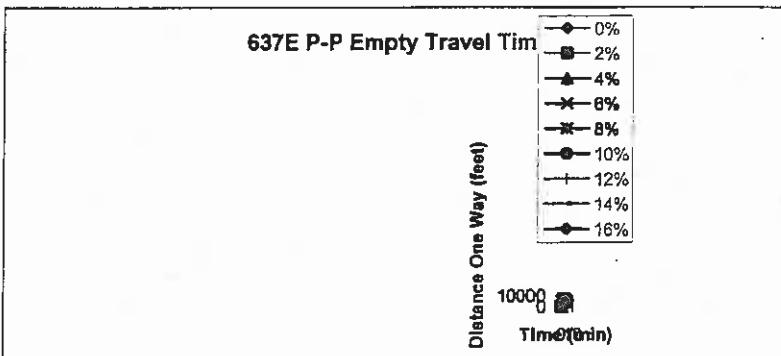
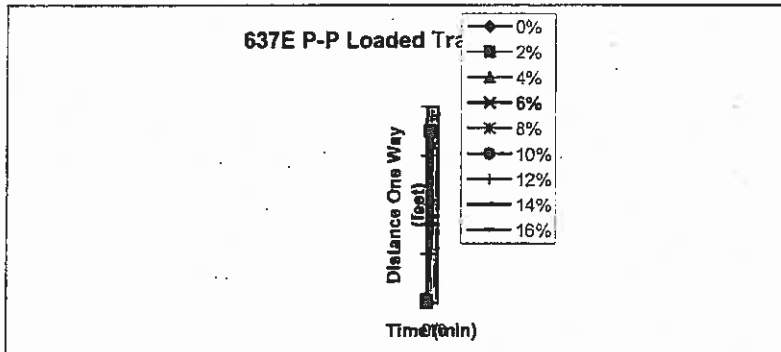
Loaded Distance (ft) 3000
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 5
 Empty Distance (ft) 3000
 Empty Grade (%) 0
 Empty Effective Grade (%) 5

Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6
 Loaded Travel Time (from chart) 2.0
 Empty Travel Time (from chart) 1.5

Quantity of Material to be Moved

Total (cy) 659,063



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{2.0}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{1.5}{\text{Empty Trip Time}} = 5.1 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{5.1}{\text{Cycle Time}} = 12 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{11.76}{\text{Cycles/Hour}} = 365 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{659,063}{\text{Volume}} \div \frac{365}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 2478 \text{ hrs}$$



Table: 24-5-47
 Mine Area: Kayenta N-11 Coal Handling Facility
 Project: Grade Facilities Areas
 Task: Facilities Area Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grading the cut and fills to blend into the surrounding topography to drain, burial of road surface material a minimum of three feet.

Characterization of Dozer Used (type, size, etc):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0): yes

Description of Dozer Use

Average dozing distance (feet) 400
 Hourly production (from chart) 800
 Grade (In percent) -10
 Grade Correction 1.2
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

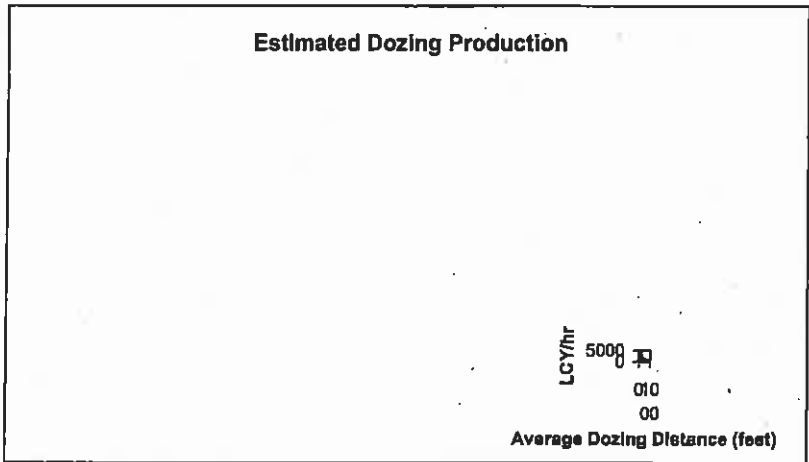
(i.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

422,795 cy



$$\text{Productivity Adjustment Factor} = \frac{0.75}{\text{Operator Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.2}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.74$$

$$\text{Net Hourly Production} = \frac{800}{\text{Normal Hourly Production}} \times \frac{0.74}{\text{Productivity Adjustment Factor}} = 590 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{422,795}{\text{Volume to be Moved}} \div \frac{590}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 982 \text{ Hours}$$

References: Cat Handbook, Ed. 28, Table 24-2-8



Table: 24-5-50
Mine Area: Kayenta Draglines and Shovels
Project: Dragline and Shovel Removal
Task: Disassemble and Remove Draglines and Shovels
Equipment: Miscellaneous

<u>Description</u>	<u>Quantity (units)</u>	<u>Unit Cost</u>	<u>Removal Cost</u>
2570 Dragline	1	\$200,000.00	\$200,000
8750 Dragline	1	\$200,000.00	\$200,000
8200 Dragline	1	\$200,000.00	\$200,000
1260 Dragline	1	\$100,000.00	\$100,000
295 Shovel	2	\$50,000.00	\$100,000
		Total	\$800,000

Note: Cost based on PWCC experience.

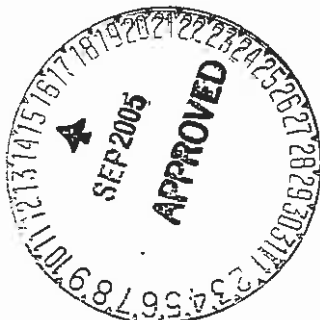


Kayenta Draglines and Shovels 24-5-50

Table: 24-5-01
 Mine Area: Joint
 Project: Facilities Demolition
 Task: Demolish Facilities
 Equipment:

Structure Material Demolition Unit Cost
 Steel (s) 0.27
 Concrete(c) 0.36

<u>Description</u>	<u>Quantity</u> <u>(ft³ unless noted)</u>	<u>Unit Cost</u>	<u>Total</u>
Warehouse	300,000	\$0.27	\$81,000
Operations and Warehouse	43,200	\$0.27	\$11,664
Engineering Building	128,000	\$0.27	\$34,560
Operations Office	43,200	\$0.27	\$11,664
Human Resources Bldg.	84,000	\$0.27	\$22,680
Reclamation Barn	45,360	\$0.27	\$12,247
Addition/Warehouse	214,500	\$0.27	\$57,915
Addition of Operations	4,560	\$0.27	\$1,231
Reclamation Shop	50,102	\$0.27	\$13,528
Reclamation Office	20,020	\$0.27	\$5,405
J3 Airport Building	21,600	\$0.27	\$5,832
Const. Tr. Ct. Pumphouse	1,920	\$0.27	\$518
Const. Tr. Ct. Watertank	13,400	\$0.27	\$3,618
Ambulance Garage	17,550	\$0.27	\$4,739
Oil Lab	11,520	\$0.27	\$3,110
MCW Water Tank	13,400	\$0.27	\$3,618
Public Coal Facility	61,500	\$0.27	\$16,605
Public Coal Conveyor Length (ft)	600	\$0.27	\$162
MCW Fuel Farm	30,100	\$0.27	\$8,127
Water Well Trailer	7,840	\$0.27	\$2,117
Old E.Q. Trailer	15,960	\$0.27	\$4,309
Waste Handling Facility	2,468	\$0.27	\$666
Additional/Warehouse	49,780	\$0.27	\$13,441
Reclamation Barn/Addition	36,288	\$0.27	<u>\$9,798</u>
Total			\$328,554



Joint 24-5-01

Table: 24-5-02
 Mine Area: Joint
 Project: Concrete Removal
 Task: Concrete Removal/Disposal
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Remove 8" of concrete from facilities area.

Characterization of Dozer and Ripper Used:

D11R, single shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 0.7
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 1,925 cy

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass				
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{0.67}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	47 bank cy/pass

Ripping Production	=	$\frac{47}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	1,034 hours		
Hours Required	=	$\frac{1,925}{\text{Volume to be Ripped}}$	/	$\frac{1,034}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	2.6 hours

Concrete Disposal (at \$8.20/cy)= \$15,787.00

References: Cat Handbook, Ed. 28, Table 24-2-8.



Table: 24-5-03
 Mine Area: Joint
 Project: Surfacing Removal
 Task: Surfacing Removal/Disposal
 Equipment: D11R Dozer

Earthmoving Activity:

Push 1' of gravel or scoria off the side of the facilities parking area.
 Doze a trench 4' deep to accept surfacing material, then push the 4' of suitable material back over the top

Characterization of Dozer Used (type, size, etc.):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 200
 Hourly production (from chart) 1,500
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

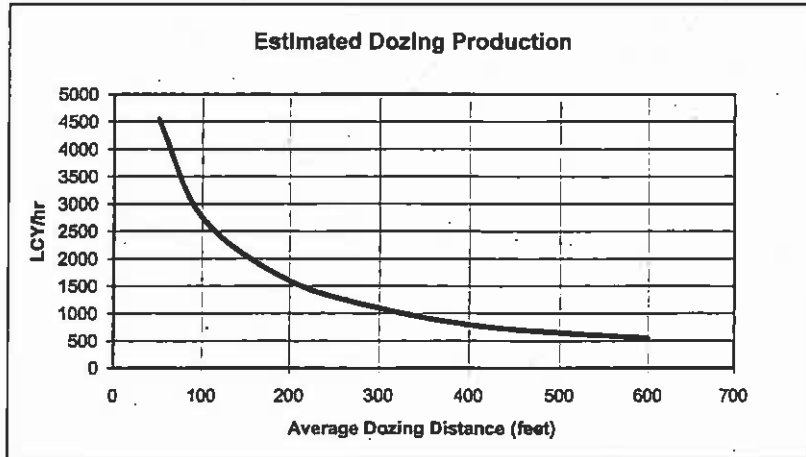
(I.e., dust, rain, snow, fog,
 or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

1,252,295 cy



Productivity Adjustment = $\frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}}$
 $\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = 0.62$

Net Hourly Production = $\frac{1,500}{\text{Normal Hourly Production}} \times \frac{0.62}{\text{Productivity Adjustment Factor}} = 923 \text{ cy/hr}$
 (see graph above)

Hours Required = $\frac{1,252,295}{\text{Volume to be Moved}} \div \frac{923}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 1,862 \text{ Hours}$

References: Cat Handbook, Ed. 28, Table 24-2-8



Joint 24-5-03

Table: 24-5-04
 Mine Area: Joint
 Project: Surface Ripping
 Task: Dozer Ripping
 Equipment: D11R Dozer - Ripper Equipped

Earthmoving Activity

Rip 3' of subbase to aid in vegetation establishment.

Characterization of Dozer and Ripper Used:

D11R, three shank ripper, semi-u blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

Rip depth (ft) 3
 Cut spacing (ft/pass) 6.4
 Cut length (ft) 300
 Speed (ft/min) 120

Quantity of Material to be Ripped
 947,885 cy

Cycle Time	=	$\frac{300}{\text{Cut Length}}$	/	$\frac{120}{\text{Speed Factor (fpm)}}$	+	$\frac{0.25}{\text{Turn Time}}$	=	2.8 min/pass		
Passes per hour	=	$\frac{60}{\text{min/hr}}$	/	$\frac{2.8}{\text{Cycle Time}}$	=	21.8 pass/hr				
Volume cut per pass	=	$\frac{3.00}{\text{Tool Penetration}}$	x	$\frac{6.4}{\text{Cut Spacing}}$	x	$\frac{300}{\text{Cut Length}}$	/	$\frac{27}{\text{cf/cy}}$	=	213 bank cy/pass

Ripping Production	=	$\frac{213}{\text{Volume cut per pass}}$	x	$\frac{21.8}{\text{Passes per hour}}$	=	4,655 hours		
Hours Required	=	$\frac{947,885}{\text{Volume to be Ripped}}$	/	$\frac{4,655}{\text{Ripping Production}}$	x	$\frac{1.371}{\text{Work Schedule Factor}}$	=	279 hours

Reference: Cat Handbook, Ed. 28, Table 24-2-8.



Table: 24-5-05
 Mine Area: Joint
 Project: Grade Facilities Areas
 Task: Facilities Area Grading
 Equipment: D11R Dozer

Earthmoving Activity

Grading the cut and fills to blend into the surrounding topography to drain, burial of road surface material a minimum of three feet.

Characterization of Dozer Used (type, size, etc.):

D11R, three-shank ripper, U-blade
 Power shift transmission (1.0) yes

Description of Dozer Use

Average dozing distance (feet) 200
 Hourly production (from chart) 1,500
 Grade (in percent) 0
 Grade Correction 1
 Material Unit Weight (lb/cy) 2,800
 Density Correction 0.82

Productivity Adjustment Factors

Operator Factor

Is operator excellent (1) no
 Is operator average (.75) yes
 Is operator poor (.6) no

Material Factor

Loose stockpile (1.2) no
 Hard to cut; frozen -
 with tilt cylinder (.8) no
 without tilt cylinder (.7) no
 Normal material (1) yes
 Hard to drift; (.8) no
 Rock, ripped or blasted (.75) no

Production Method/Blade Factor

Slot dozing (1.2) no
 Side by side dozing (1.2) no
 Normal dozing (1.0) yes

Poor Visibility

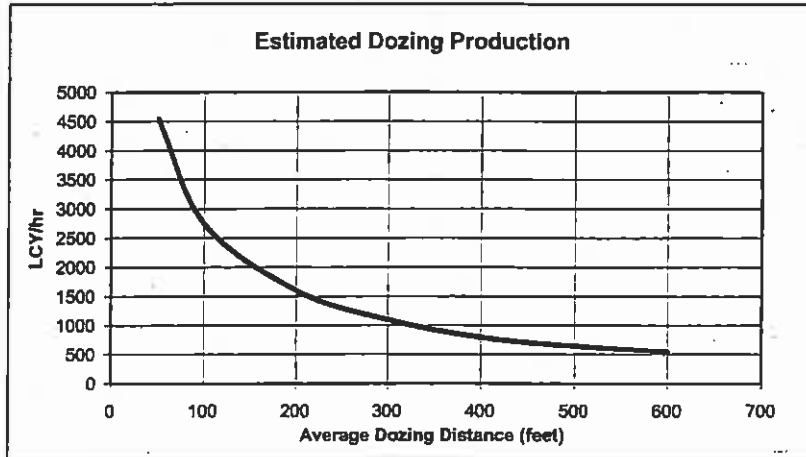
(i.e., dust, rain, snow, fog, or darkness) (0.8) no

Elevation Factor

<7,500 feet (1.0) yes

Quantity of Material to be Moved

947,885 cy



$$\begin{aligned}
 \text{Productivity Adjustment Factor} &= \frac{0.75}{\text{Operating Factor}} \times \frac{1.0}{\text{Material Factor}} \times \frac{1.0}{\text{Grade Factor}} \times \frac{0.82}{\text{Density Correction}} \\
 &\times \frac{1.00}{\text{Production Method}} \times \frac{1.00}{\text{Visibility}} \times \frac{1.00}{\text{Elevation}} \times \frac{1.00}{\text{Direct Drive Trans}} = \boxed{0.62}
 \end{aligned}$$

$$\begin{aligned}
 \text{Net Hourly Production} &= \frac{1,500}{\text{Normal Hourly Production (see graph above)}} \times \frac{0.62}{\text{Productivity Adjustment Factor}} = \boxed{923 \text{ cy/hr}}
 \end{aligned}$$

$$\begin{aligned}
 \text{Hours Required} &= \frac{947,885}{\text{Volume to be Moved}} \div \frac{923}{\text{Net Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = \boxed{1,409 \text{ Hours}}
 \end{aligned}$$

References: Cat Handbook, Ed. 28, Table 24-2-8

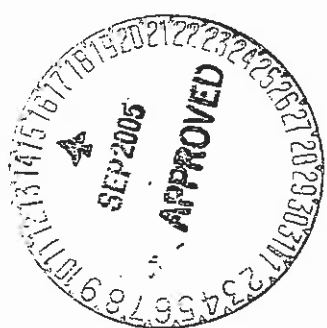


Table: 24-5-06
 Mine Area: Joint
 Project: Topsoil Replacement
 Task: Haul and Place Topsoil
 Equipment: 637E P-P Scraper

Earthmoving Activity

Haul 4' of material to cover concrete pads and 1.25' of material to cover remaining parking/storage areas.

Characterization of Scraper Used (type, capacity, etc)

637E P-P Scraper - capacity = 31 cy

Description of Scraper Route (haul distance, % grade, average rolling resistance for each segment, etc.)

Loaded Distance (ft) 500
 Loaded Grade (%) 0
 Loaded Effective Grade (%) 3

Empty Distance (ft) 500
 Empty Grade (%) 0
 Empty Effective Grade (%) 3

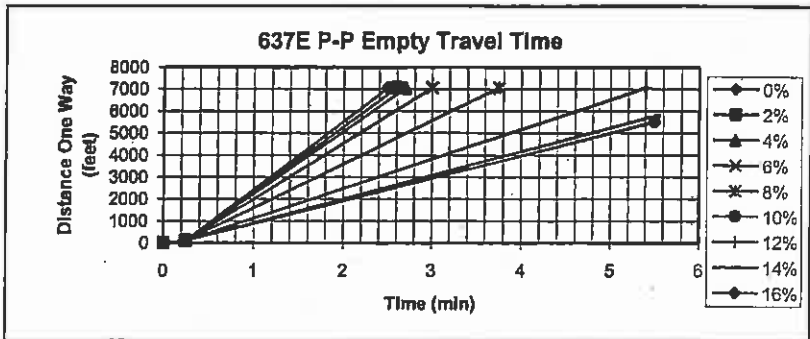
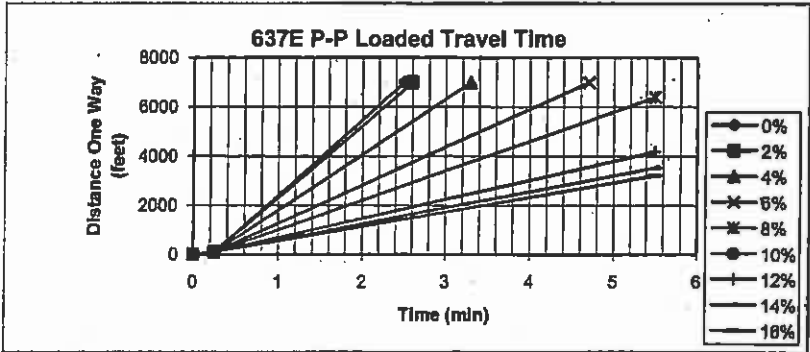
Production Times

Typical Load Time for 637E P-P 1.0
 Maneuver and spread or dump 0.6

Loaded Travel Time (from chart) 0.4
 Empty Travel Time (from chart) 0.6

Quantity of Material to be Moved

402,892 cy



$$\text{Cycle Time} = \frac{1.0}{\text{Load Time}} + \frac{0.4}{\text{Loaded Trip Time}} + \frac{0.6}{\text{Maneuver and Spread Time}} + \frac{0.6}{\text{Empty Trip Time}} = 2.6 \text{ min}$$

$$\text{Cycles/Hour} = \frac{60}{\text{min/hr}} \div \frac{2.6}{\text{Cycle Time}} = 23 \text{ cycles/hr}$$

$$\text{Hourly Production} = \frac{31}{\text{Adjusted Load (cy)}} \times \frac{23}{\text{Cycles/Hour}} = 715 \text{ cy/hr}$$

$$\text{Hours Required} = \frac{402,892}{\text{Volume}} \div \frac{715}{\text{Hourly Production}} \times \frac{1.371}{\text{Work Schedule Factor}} = 772 \text{ hrs}$$



Table: 24-5-07
 Mine Area: Joint
 Project: Revegetation
 Task: Revegetation
 Equipment: Miscellaneous

Revegetation Area Description
 All major facilities

Revegetation Area
 Area (acre) 328

Seeding, fertilizing, mulching and fencing costs (per acre) \$926.00

Tree and Shrub Costs (per acre) \$315.00

Reseeding Cost (per acre) \$812.00

Percent Failure 50%

$$\text{Revegetation Costs} = \frac{328}{\text{Acres}} * \left(\frac{\$926.00}{\$/\text{Acre for seeding, fertilizing, mulching and fencing}} + \frac{\$315.00}{\$/\text{Acre for planting trees and shrubs}} \right) = \$406,551$$

$$\text{Reseeding Costs} = \frac{328}{\text{Acres}} * \frac{0.5}{\text{Failure}} * \frac{\$812.00}{\text{Reseeding Cost}} = \$133,005$$

References: Table 24-1-3 and Table 24-2-8

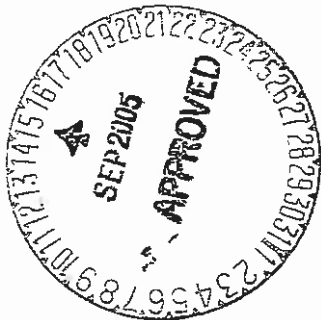


Table: 24-5-48
 Mine Area: Joint
 Project: Equipment Scheduling
 Task: Equipment Requirements
 Equipment: All

Equipment Type	Required Hours	No. of Units	Hours per Unit	Required Months
MAJOR EQUIPMENT				
637E P-P Scraper	126,454	11	11,496	34.5
D11R Dozer - Ripper	7,936	1	7,936	23.8
D11R Dozer	224,724	19	11,828	35.5
D7R Dozer	1,585	1	1,585	4.8
988F Loader Series II	2,181	1	2,181	6.5
Driltech D55SP	12,228	2	6,114	18.3
769D Rear Dump Truck	1,943	3	648	1.9
LS-208H Linkbelt	1,722	1	1,722	5.2
		39		
SUPPORT EQUIPMENT				
16H Grader	24,000	2	12,000	36
Truck Tractor	12,000	1	12,000	36
Water Truck	22,000	2	11,000	33
Service Truck	12,000	1	12,000	36
Flatbed Truck	12,000	1	12,000	36
Light Duty Diesel Crew	70,000	7	10,000	30
Welding/Supply Truck	12,000	1	12,000	36
Equipment Trailer	12,000	1	12,000	36
Parts Trailer	8,000	2	4,000	12
Office Trailer	8,000	2	4,000	12
Diesel Floodlighting	108,000	9	12,000	36

29

Note: Required months based on 4,000 hours per year or 333 hours per month.

Reference: Table 24-1-5



- Table: 24-5-49
 Mine Area: Joint
 Project: On-Site Mobilization
 Task: Interior Mobilization Hours
 Equipment: All

Mine Area	637E P-P Scraper	D11R Dozer	D7R Dozer	16H Grader	988F Series II Loader	DriTech D55SP	769D Dump Truck	LS-208H Linkbelt
J-7	16	32	8	4	8	4	12	
N-6	16	20	8	4	8	4	12	
BM Facilities	16	8						
J-16	16	24	8	4	8	4	12	
J-19	16	16	8	4	8		12	
J-21	16	32	8	4	8	4	12	
N-9	16	24	8	4	8	4	12	
N-11	16	4	8	4	8	4	12	
N-14	8	16	8	4	8		12	
N-14E	8	8						
Kayenta Facilities	16	16						
Joint Facilities	16	16						
All Areas	227	382						342
Total	403	598	64	32	64	24	96	342



ATTACHMENT 24-6

EXPLORATION BONDS



ATTACHMENT 24-6
N-9 POWERLINE ADDITION -
BOND CALCULATION

Table: 24-6-01

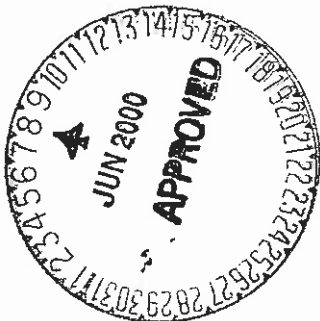
Mine Area: 2010 N-9 New Powerline Addition
Project: Facilities-Powerlines
Task: Remove Powerlines
Equipment: Miscellaneous

	<u>Description</u>	<u>Quantity (ft)</u>	<u>Days</u>	<u>Unit Cost</u>	<u>Demolition Cost</u>
Direct Cost:	Powerline Removal (ft)	5,600	1	\$7,000.46	\$7,425
Indirect Cost:	@ 28.2% with Tax & 2010 Inflation				\$2,094
Bond Required:					9,519
					Use \$10,000

Assumptions:

1. Means crew R-6 removes 1 mile of powerline per day.
2. Daily rate for crew R-6 is \$7,000.46/day from RSMeans Site Work & Landscape Cost Data 2010.
3. See Drawing 85360 and 89800, Sheet NW, all other disturbance is included within N-9 Mining Area.

ATTACHMENT 24-6
EXPLORATION BONDS



CHAPTER 24
TABLE 24-6-01

RECLAMATION COST ESTIMATE

The following summarizes estimated reclamation costs associated with the proposed two-year Phase I PWCC exploration program for the J-21 Mining Area:

Plugging drillholes (within 5-yr area) - 121 (5" x 500') @ \$50/hole	\$6,100
Sealing drillholes (outside 5-yr area) - 295 (5" x 500') @ \$350/hole	\$103,300
Backfilling mud pits - 310 @ 25cy @ \$0.60/yd	\$4,700
Regrading drill pads (outside 5-yr area) - 210 @ 0.17 acre @ \$2,000/acre	\$71,400
Regrading roads (outside 5-yr area) - 46,533 feet @ \$100 per 100 ft	\$46,600
Soil replacement - [(35.7 acres-drill pads) + (16 acres-road) x 43,560 ft ² x 0.5 ft/27 @ %0.50/yd	\$20,900
Revegetation - (51.7 acres) @ \$600/acre	<u>\$31,100</u>
Total Direct Costs	\$284,100



ATTACHMENT 24-6

BOND SUMMARY

NAVAJO	400FH4568	St. Paul Fire & Marine Ins. Co.	\$15,000
	400FH4571	St. Paul Fire & Marine Ins. Co.	15,000
	400FH4573	St. Paul Fire & Marine Ins. Co.	15,000
NAVAJO/HOPI	400FN6323	St. Paul Fire & Marine Ins. Co.	15,000
	400FN6324	St. Paul Fire & Marine Ins. Co.	15,000
	400FN6325	St. Paul Fire & Marine Ins. Co.	15,000
	400FN6349	St. Paul Fire & Marine Ins. Co.	15,000

**Alexander
& Alexander**

ALEXANDER & ALEXANDER, INC.
P.O. BOX 412152
KANSAS CITY MO 64141
TELEPHONE: 816-391-1000

TO | PEABODY HOLDING COMPANY INC
JAMES J BRITTAIN
P O BOX 373
ST LOUIS MO 63166

ACCOUNT NUMBER
9K 140755
INVOICE NUMBER
693921
INVOICE DATE
1 5 89

TERMS: PAYMENT IS DUE UPON EFFECTIVE DATE OF COVERAGE

01 400FH4571	ST PAUL FIRE & MARINE INS CO	188.00
#8580	PEABODY COAL COMPANY	
	LICENSE PERMIT RENEWAL POLICY	
	EFFECTIVE 01-20-89 EXPIRES 01-20-92	
	USDI COLLECTIVE BOND	
	\$15,000-NAVAJO RESERVATION	
	AZ	
	TOTAL	188.00

RECEIVED
JAN 16 1989
RISK MANAGEMENT DEPARTMENT

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF INDIAN AFFAIRS

COLLECTIVE BOND

400FH 4571

*Copy
Peabody Coal
SI 1-3-79*

KNOW ALL MEN BY THESE PRESENTS, That we, Peabody Coal Company

of St. Louis, Missouri

, as principal...

and St. Paul Fire and Marine Insurance Company

of St. Paul, Minnesota

..., as surety..., are held and firmly bound unto the United States of America in the sum of fifteen thousand dollars (\$15,000), lawful money of the United States, for the payment of which, well and truly to be made, we bind ourselves and each of us, our and each of our heirs, successors, executors, administrators, and assigns, jointly and severally, firmly by these presents.

Sealed with our seals and dated this 20th day of January, 1979

The condition of this obligation is such that whereas the said principal..., as lessee..., has heretofore or may hereafter enter into or otherwise acquire an interest in Coal mining leases and prospecting permits on the

Navajo Reservation in the State of Arizona of various dates and periods of duration, covering lands or interests in lands held by the United States in trust for individual Indians, or bands or tribes of Indians, or subject to restrictions against alienation without the consent of the Secretary of the Interior, or his authorized representative, which leases and permits have been or may hereafter be granted or approved by the Secretary of the Interior, or his authorized representative, and the identification of which herein is expressly waived by both principal... and surety... hereto.

WHEREAS the principal... and surety... agree that the coverage of this bond shall extend to and include all extensions and renewals of the leases and permits covered by this bond, such coverage to continue without any interruption due to the expiration of the term set forth therein.

WHEREAS the surety... hereby waives any right to notice of any modification of any such lease or permit, or obligation thereunder whether effected by extension of time for performance, by commitment of such lease to unit, cooperative, or communitization agreement, by waiver, suspension, or change in rental, except an increase thereof, by minimum royalty payment, except an increase thereof, by compensatory royalty payment, or otherwise, this bond to remain in full force and effect notwithstanding.

WHEREAS the principal... and surety... agree that the neglect or forbearance of any obligee under this bond in enforcing the payment of any rental or royalty or the performance of any other covenant, condition, or agreement of any such lease or permit shall not in any way release the principal... and surety..., or either of them, from any liability under this bond; and

WHEREAS the principal... and surety... agree that in the event of any default under any such lease or permit, the obligee may prosecute any claim, suit, action, or other proceeding against the principal... and surety..., or either of them, without the necessity of joining the other.



ACKNOWLEDGMENT OF CORPORATION

STATE OF Delaware }
COUNTY OF New Castle } ss:

Before me, a notary public, in and for said county and State on this FEB 8 1968, 19...
personally appeared R. P. Conerly
to me known to be the identical person who subscribed the name of the maker thereof to the foregoing instrument as its
Vice, President and acknowledged to me that
he executed the same as his free and voluntary act and deed, and as the free and voluntary act and deed of such corpora-
tion, for the uses and purposes therein set forth.

MY COMMISSION EXPIRES JUNE 6, 1969
My commission expires 19... Notary Public.

ACKNOWLEDGMENT OF INDIVIDUAL

STATE OF
COUNTY OF } ss:

Before me, a notary public, in and for said county and State, on this day of 19...
personally appeared
to me known to be the identical person... who executed the
within and foregoing instrument, and acknowledged to me that executed the same as free
and voluntary act and deed for the uses and purposes therein set forth.

My commission expires 19... Notary Public.

ACCEPTANCE BY ASSIGNEE

The assignee in the above and foregoing assignment, made subject to the approval of the Secretary of the Interior,
hereby accepts such assignment and agrees to fulfill all the obligations, conditions, and stipulations in said described inden-
ture of lease, when assigned, and the rules and regulations of the Secretary of the Interior applicable thereto, and to fur-
nish proper bond guaranteeing a faithful compliance with said lease and this agreement.

IN WITNESS WHEREOF, the said assignee has hereunto set its hand and seal this FEB 8 1968
day of Peabody Coal Company,
19... a Delaware corporation

ATTEST:
By W. R. Kimsey, Asst. Secretary Secretary F. B. McKown, Vice President President
(Corporate Seal)

CONSENT OF SURETY

The COMMERCIAL UNION INSURANCE COMPANY OF NEW YORK, of
surety for
on the bond accompanying the lease above described, hereby
consents to the assignment and transfer of said lease as above made and agrees that said bond shall remain in force and
effect covering obligations of assignee.

Dated at this day of FEB 8 1968, 19...

COMMERCIAL UNION INSURANCE COMPANY OF NEW YORK
By Attorney-in-fact

DEPARTMENT OF THE INTERIOR
BUREAU OF INDIAN AFFAIRS

APPROVED:

Area Director.



Alexander & Alexander

ALEXANDER & ALEXANDER, INC.
P.O. BOX 412182
KANSAS CITY MO 64141
TELEPHONE: 816-391-1000

TO | PEARODY HOLDING COMPANY INC
JAMES J BRITTAIN
P O BOX 373
ST LOUIS MO 63166

ACCOUNT NUMBER
9K 140755
INVOICE NUMBER
693923
INVOICE DATE
1 5 89

TERMS: PAYMENT IS DUE UPON EFFECTIVE DATE OF COVERAGE

01	400FH4573	ST PAUL FIRE & MARINE INS CO PEABODY COAL COMPANY LICENSE PERMIT RENEWAL POLICY EFFECTIVE 01-20-89 EXPIRES 01-20-92 USDI COLLECTIVE BOND \$15,000 NAVAJO RESERVATION, AZ	188.00
	# 8580		
		TOTAL	188.00

RECEIVED
JAN 16 1989
RISK MANAGEMENT DEPARTMENT

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF INDIAN AFFAIRS

Copy -
Non negotiable
SL 1-8-79

COLLECTIVE BOND 400FH 4573

KNOW ALL MEN BY THESE PRESENTS, That we, Peabody Coal Company
of St. Louis, Missouri, as principal....

and St. Paul Fire and Marine Insurance Company
of St. Paul, Minnesota

....., as suret Y....., are held and firmly bound unto the United States of America in the sum of fifteen thousand dollars (\$15,000), lawful money of the United States, for the payment of which, well and truly to be made, we bind ourselves and each of us, our and each of our heirs, successors, executors, administrators, and assigns, jointly and severally, firmly by these presents.

Sealed with our seals and dated this 20th day of January, 1979

The condition of this obligation is such that whereas the said principal...., as lessee...., ha.s....

heretofore or may hereafter enter into or otherwise acquire an interest in COAL
mining leases and prospecting permits on the

Navajo Reservation in the State of Arizona
of various dates and periods of duration, covering lands or interests in lands held by the United States in trust for individual Indians, or bands or tribes of Indians, or subject to restrictions against alienation without the consent of the Secretary of the Interior, or his authorized representative, which leases and permits have been or may hereafter be granted or approved by the Secretary of the Interior, or his authorized representative, and the identification of which herein is expressly waived by both principal... and suret.Y..... hereto.

WHEREAS the principal.... and suret.Y..... agree that the coverage of this bond shall extend to and include all extensions and renewals of the leases and permits covered by this bond, such coverage to continue without any interruption due to the expiration of the term set forth therein.

WHEREAS the suret.Y..... hereby waives.. any right to notice of any modification of any such lease or permit, or obligation thereunder whether effected by extension of time for performance, by commitment of such lease to unit, cooperative, or communitization agreement, by waiver, suspension, or change in rental, except an increase thereof, by minimum royalty payment, except an increase thereof, by compensatory royalty payment, or otherwise, this bond to remain in full force and effect notwithstanding.

WHEREAS the principal.... and suret.Y..... agree that the neglect or forbearance of any obligee under this bond in enforcing the payment of any rental or royalty or the performance of any other covenant, condition, or agreement of any such lease or permit shall not in any way release the principal.... and suret.Y....., or either of them, from any liability under this bond; and

WHEREAS the principal.... and suret.Y..... agree that in the event of any default under any such lease or permit, the obligee may prosecute any claim, suit, action, or other proceeding against the principal.... and suret.Y....., or either of them, without the necessity of joining the other.

Now, if the said principal herein shall faithfully carry out and observe all the obligations assumed

in such leases and permits to which PEABODY COAL COMPANY is now or may hereafter become a party, and shall observe all the laws of the United States and regulations made, or which shall be made thereunder, for the government of trade and intercourse with Indian tribes, and all rules and regulations that have been or shall hereafter be lawfully prescribed by the Secretary of the Interior relative to such mining leases and permits, and shall in all particulars comply with the provisions of such leases, permits, rules, and regulations, then this obligation shall be null and void; otherwise, to remain in full force and effect.

The rate of premium charged on this bond is \$.....; the total premium paid is \$.....

Signed and sealed in the presence of—

WITNESSES:*

Suzanne Dupke
.....

P.O. Box 235, St. Louis, Mo. 63166

Henry Schwartz
.....

P.O. Box 235, St. Louis, Mo. 63166

.....
P.O.

.....
P.O.

.....
P.O.

.....
P.O.

Jean Duri
.....

P.O. Box 13647, K.C., MO. 64199

Joni D. July
.....

P.O. Box 13647, K.C., Mo. 64199

as to PEABODY COAL COMPANY [SEAL]

BY *Oliver Salt*
Senior Vice Pres., Operations
ATTEST:

as to *J. M. Tourhill* [SEAL]
Asst. Secretary

as to [SEAL]

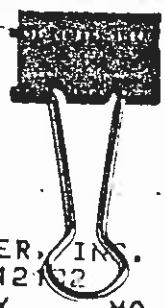
St. Paul Fire and Marine
Insurance Company
as to [SEAL]

By: *Sue Camarillo*
Sue Camarillo, Attorney-in-fact

*Two witnesses to all signatures.

**Alexander
& Alexander**

ALEXANDER & ALEXANDER, INS.
P.O. BOX 412132
KANSAS CITY MO 64141
TELEPHONE: 816-391-1000



TO | PEABODY HOLDING COMPANY INC
JAMES J BRITTAIN
P O BOX 373
ST LOUIS MO 63166

ACCOUNT NUMBER
9K 140755
INVOICE NUMBER
693919
INVOICE DATE
1 5 89

TERMS: PAYMENT IS DUE UPON EFFECTIVE DATE OF COVERAGE

01	400FH4568	ST PAUL FIRE & MARINE INS CO PEABODY COAL COMPANY LICENSE PERMIT EFFECTIVE 01-20-89 USDI COLLECTIVE BOND \$15,000 NAVAJO RESERVATION-AZ	300.00
	#8520	RENEWAL POLICY EXPIRES 01-20-94	
		TOTAL	300.00

RECEIVED
JAN 16 1989
RISK MANAGEMENT DEPARTMENT

October 1956

Bond No: 61 96

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF INDIAN AFFAIRS

copy -
Non Negotiable

SL-8-78

COLLECTIVE BOND Bond No: 400FH 4568

KNOW ALL MEN BY THESE PRESENTS, That we, Peabody Coal Company

of St. Louis, Missouri, as principal,

and St. Paul Fire and Marine Insurance Company

of St. Paul, Minnesota, as surety, are held and firmly bound unto the United States of America in the sum of fifteen thousand dollars (\$15,000), lawful money of the United States, for the payment of which, well and truly to be made, we bind ourselves and each of us, our and each of our heirs, successors, executors, administrators, and assigns, jointly and severally, firmly by these presents.

Sealed with our seals and dated this 20th day of January, 1979

The condition of this obligation is such that whereas the said principal, as lessee, has heretofore or may hereafter enter into or otherwise acquire an interest in coal mining leases and prospecting permits on the

Navajo Reservation in the State of Arizona of various dates and periods of duration, covering lands or interests in lands held by the United States in trust for individual Indians, or bands or tribes of Indians, or subject to restrictions against alienation without the consent of the Secretary of the Interior, or his authorized representative, which leases and permits have been or may hereafter be granted or approved by the Secretary of the Interior, or his authorized representative, and the identification of which herein is expressly waived by both principal and surety hereto.

WHEREAS the principal and surety agree that the coverage of this bond shall extend to and include all extensions and renewals of the leases and permits covered by this bond, such coverage to continue without any interruption due to the expiration of the term set forth therein.

WHEREAS the surety hereby waives any right to notice of any modification of any such lease or permit, or obligation thereunder whether effected by extension of time for performance, by commitment of such lease to unit, cooperative, or communitization agreement, by waiver, suspension, or change in rental, except an increase thereof, by minimum royalty payment, except an increase thereof, by compensatory royalty payment, or otherwise, this bond to remain in full force and effect notwithstanding.

WHEREAS the principal and surety agree that the neglect or forbearance of any obligee under this bond in enforcing the payment of any rental or royalty or the performance of any other covenant, condition, or agreement of any such lease or permit shall not in any way release the principal and surety, or either of them, from any liability under this bond; and

WHEREAS the principal and surety agree that in the event of any default under any such lease or permit, the obligee may prosecute any claim, suit, action, or other proceeding against the principal and surety, or either of them, without the necessity of joining the other.

Now, if the said principal... herein shall faithfully carry out and observe all the obligations assumed

in such leases and permits to which Peabody Coal Company is now or may hereafter become a party, and shall observe all the laws of the United States and regulations made, or which shall be made thereunder, for the government of trade and intercourse with Indian tribes, and all rules and regulations that have been or shall hereafter be lawfully prescribed by the Secretary of the Interior relative to such mining leases and permits, and shall in all particulars comply with the provisions of such leases, permits, rules, and regulations, then this obligation shall be null and void; otherwise, to remain in full force and effect.

The rate of premium charged on this bond is \$.....; the total premium paid is \$.....

Signed and sealed in the presence of—

WITNESSES:*

.....
Suzanne Lupton

P. O. Box 235, St. Louis, Mo. 63166

.....
Archie M. Agnew

P. O. Box 235, St. Louis, Mo. 63166

.....
.....

P. O. 13647, Kansas City, Mo. 64199

.....
Harry M. Blank

P. O. 13647, Kansas City, Mo. 64199

P. O.

P. O.

P. O.

as to PEABODY COAL COMPANY [SEAL]

By: James F. Holts ✓
Vice President, Resource Development

Attest:

.....
Marvin D. Young [SEAL]
Secretary

St. Paul Fire and Marine Insurance Company

.....
Sue Camarillo [SEAL]
Sue Camarillo, Attorney-in-fact

as to [SEAL]

*Two witnesses to all signatures.

Alexander

P.O. Box 19182
 Kansas City, Missouri 64141
 Telephone 816 391-1000

To

PEABODY HOLDING COMPANY INC
 JAMES J BRITTAIN
 P O BOX 373
 ST LOUIS MO 63166

Terms: Payment is due as of effective date of insurance coverage

Insured			Invoice Date		
SAME AS ABOVE			05 02 86		
Effective	Expiration	Account No.	Invoice No.		
05 13 86	05 13 92	6599262	233320		
Insurance					
LICENSE PERMIT BOND COLLECTIVE BOND - USA INDIAN-HOPI INDIANS - ARIZONA				R LANGE	
Policy Number	Insuring Company		Premium		
400FN6324 #5743	ST PAUL		100.00		

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF INDIAN AFFAIRS

Copy from Register

COLLECTIVE BOND

Bond No. 57 07 00

KNOW ALL MEN BY THESE PRESENTS, That we, Sentry Royalty Company,

a Nevada corporation of St. Louis, Missouri, as principal,

and COMMERCIAL UNION INSURANCE COMPANY OF NEW YORK

of New York

as suret...y..., are held and firmly bound unto the United States of America in the sum of fifteen thousand dollars (\$15,000), lawful money of the United States, for the payment of which, well and truly to be made, we bind ourselves and each of us, our and each of our heirs, successors, executors, administrators, and assigns, jointly and severally, firmly by these presents.

Scaled with our seals and dated this 13th day of May, 1966.

The condition of this obligation is such that whereas the said principal..., as lessee..., has...

heretofore or may hereafter enter into or otherwise acquire an interest in coal

mining leases and prospecting permits on the

Navajo-Hopi Reservation in the State of Arizona

of various dates and periods of duration, covering lands or interests in lands held by the United States in trust for individual Indians, or bands or tribes of Indians, or subject to restrictions against alienation without the consent of the Secretary of the Interior, or his authorized representative, which leases and permits have been or may hereafter be granted or approved by the Secretary of the Interior, or his authorized representative, and the identification of which herein is expressly waived by both principal... and suret...Y... hereto.

WHEREAS the principal... and suret...y... agree that the coverage of this bond shall extend to and include all extensions and renewals of the leases and permits covered by this bond, such coverage to continue without any interruption due to the expiration of the term set forth therein.

WHEREAS the suret...Y... hereby waive... any right to notice of any modification of any such lease or permit, or obligation thereunder whether effected by extension of time for performance, by commitment of such lease to unit, cooperative, or communitization agreement, by waiver, suspension, or change in rental, except an increase thereof, by minimum royalty payment, except an increase thereof, by compensatory royalty payment, or otherwise, this bond to remain in full force and effect notwithstanding.

WHEREAS the principal... and suret...Y... agree that the neglect or forbearance of any obligee under this bond in enforcing the payment of any rental or royalty or the performance of any other covenant, condition, or agreement of any such lease or permit shall not in any way release the principal... and suret...Y..., or either of them, from any liability under this bond; and

WHEREAS the principal... and suret...y... agree that in the event of any default under any such lease or permit, the obligee may prosecute any claim, suit, action, or other proceeding against the principal... and suret...Y..., or either of them, without the necessity of joining the other.

Now, if the said principal... her... shall faithfully carry out and observe... the obligations assumed

in such leases and permits to which Sentry Royalty Company is now or may hereafter be a party, and shall observe all the laws of the United States and regulations made, or which shall be made thereunder, for the government of trade and intercourse with Indian tribes, and all rules and regulations that have been or shall hereafter be lawfully prescribed by the Secretary of the Interior relative to such mining leases and permits, and shall in all particulars comply with the provisions of such leases, permits, rules, and regulations, then this obligation shall be null and void; otherwise, to remain in full force and effect.

The rate of premium charged on this bond is \$ 2.50 per Thousand; the total premium paid is \$ 38.00

Signed and sealed in the presence of—

WITNESSES:

301 N. Memorial Drive
St. Louis, Mo.

James D. Orben
301 N. Memorial Drive
St. Louis, Mo.

301 N. Memorial Drive
St. Louis, Mo.

James D. Orben
301 N. Memorial Drive
St. Louis, Mo.

P. O.

P. O.

WITNESS:
By: [Signature]
301 W. 11th St., Kansas City, Mo.

By: [Signature]
301 W. 11th St., Kansas City, Mo.

as to Sentry Royalty Company [SEAL]

By [Signature] President

ATTEST:

[Signature] Secretary [SEAL]

as to [SEAL]

COMMERCIAL UNION INSURANCE COMPANY OF NEW YORK Surety

By: [Signature] [SEAL]
Robert A. Soderland, Attorney-in-fact

to witnesses to all signatures.



Alexander & Alexander Inc.
P. O. Box 19182
Kansas City, Missouri 64141
Telephone 816 391-1000

To

PEABODY HOLDING COMPANY INC
JAMES J BRITTAIN
P O BOX 373
ST LOUIS MO 63166

Terms: Payment is due as of effective date of insurance coverage

Insured			Invoice Date	
PEABODY COAL COMPANY			05 02 86	
Effective	Expiration	Account No.	Invoice No.	
05 13 86	05 13 92	6599262	233322	
Insurance				
LICENSE PERMIT BOND COLLECTIVE BOND - USA INDIAN-HOPI INDIANS - ARIZONA			R LANGE	
Policy Number	Insuring Company		Premium	
400FN6323 # 5743	ST PAUL		100.00	

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF INDIAN AFFAIRS

Bond No. 57 06 97

COLLECTIVE BOND

KNOW ALL MEN BY THESE PRESENTS, That we, Sentry Royalty Company

a Nevada corporation of St. Louis, Missouri, as principal,

and COMMERCIAL UNION INSURANCE COMPANY OF NEW YORK

of New York, as surety, are held and firmly bound unto the United States of America in the sum of fifteen thousand dollars (\$15,000), lawful money of the United States, for the payment of which, well and truly to be made, we bind ourselves and each of us, our and each of our heirs, successors, executors, administrators, and assigns, jointly and severally, firmly by these presents.

Sealed with our seals and dated this 13th day of May, 1966

The condition of this obligation is such that whereas the said principal, as lessee, has

heretofore or may hereafter enter into or otherwise acquire an interest in coal

mining leases and prospecting permits on the

Navajo-Hopi Reservation in the State of Arizona

of various dates and periods of duration, covering lands or interests in lands held by the United States in trust for individual Indians, or bands or tribes of Indians, or subject to restrictions against alienation without the consent of the Secretary of the Interior, or his authorized representative, which leases and permits have been or may hereafter be granted or approved by the Secretary of the Interior, or his authorized representative, and the identification of which herein is expressly waived by both principal and

surety hereto.

WHEREAS the principal and surety agree that the coverage of this bond shall extend to and include all extensions and renewals of the leases and permits covered by this bond, such coverage to continue without any interruption due to the expiration of the term set forth therein.

WHEREAS the surety hereby waives any right to notice of any modification of any such lease or permit, or obligation thereunder whether effected by extension of time for performance, by commitment of such lease to unit, cooperative, or communitization agreement, by waiver, suspension, or change in rental, except an increase thereof, by minimum royalty payment, except an increase thereof, by compensatory royalty payment, or otherwise, this bond to remain in full force and effect notwithstanding.

WHEREAS the principal and surety agree that the neglect or forbearance of any obligee under this bond in enforcing the payment of any rental or royalty or the performance of any other covenant, condition, or agreement of any such lease or permit shall not in any way release the principal and surety, or either of them, from any liability under this bond; and

WHEREAS the principal and surety agree that in the event of any default under any such lease or permit, the obligee may prosecute any claim, suit, action, or other proceeding against the principal and surety, or either of them, without the necessity of joining the other.

Now, if the said principal... herein shall faithfully carry out and observe all the obligations assumed such leases and permits to which Sentry Royalty Company is now or may hereafter become a party, and shall observe all the laws of the United States and regulations made, or which shall be made thereunder, for the government of trade and intercourse with Indian tribes, and all rules and regulations that have been or shall hereafter be lawfully prescribed by the Secretary of the Interior relative to such mining leases and permits, and shall in all particulars comply with the provisions of such leases, permits, rules, and regulations, then this obligation shall be null and void; otherwise, to remain in full force and effect.

The rate of premium charged on this bond is \$ 2.50 per Thousand; the total premium paid is \$ 38.00

Signed and sealed in the presence of—

WITNESSES:*

[Signature]
301 N. Memorial Drive
St. Louis, Mo.

[Signature]
301 N. Memorial Dr.
St. Louis, Mo.

[Signature]
301 N. Memorial Drive
St. Louis, Mo.

[Signature]
301 N. Memorial Dr.
St. Louis, Mo.

P. O. _____

WITNESS:
[Signature]
301 West 11th St., Kansas City, Mo.

[Signature]
301 West 11th St., Kansas City, Mo.

Witnesses to all signatures.

as to Sentry Royalty Company [SEAL]

By *[Signature]*
President

ATTEST:

[Signature]
Secretary [SEAL]

as to _____ [SEAL]

COMMERCIAL UNION INSURANCE COMPANY OF NEW YORK
Surety
as to BY: *[Signature]*
Robert A. Soderland, Attorney-in-fact [SEAL]

COMMERCIAL UNION

Alex
& Alexander

Kansas City, Missouri 64141
Telephone 816 391-1000

To

PEABODY HOLDING COMPANY INC
JAMES J BRITTAIN
P O BOX 373
ST LOUIS MO 63166.

Terms: Payment is due as of effective date of insurance coverage

Insured		Invoice Date	
SAME AS ABOVE		05 02 86	
Effective	Expiration	Account No.	Invoice No.
05 13 86	05 13 92	6599262	233316
Insurance			
LICENSE PERMIT BOND COLLECTIVE BOND - USA INDIAN-HOPI INDIANS - ARIZONA - 15.000			R LANGE
Policy Number	Insuring Company	Premium	
400FN6325 #5743	ST PAUL	100.00	

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF INDIAN AFFAIRS

Bond No: 400FN 6325

COLLECTIVE BOND

KNOW ALL MEN BY THESE PRESENTS, That we, Peabody Coal Company
of St. Louis, Missouri, as principal,
and St. Paul Fire and Marine Insurance Company
of St. Paul, Minnesota, as surety, are held and firmly bound unto the United

States of America in the sum of fifteen thousand dollars (\$15,000), lawful money of the United States, for the payment of which, well and truly to be made, we bind ourselves and each of us, our and each of our heirs, successors, executors, administrators, and assigns, jointly and severally, firmly by these presents.

Sealed with our seals and dated this 13th day of May, 1980

The condition of this obligation is such that whereas the said principal, as lessee, has heretofore or may hereafter enter into or otherwise acquire an interest in coal mining leases and prospecting permits on the

Navajo-Hopi Reservation in the State of Arizona of various dates and periods of duration, covering lands or interests in lands held by the United States in trust for individual Indians, or bands or tribes of Indians, or subject to restrictions against alienation without the consent of the Secretary of the Interior, or his authorized representative, which leases and permits have been or may hereafter be granted or approved by the Secretary of the Interior, or his authorized representative, and the identification of which herein is expressly waived by both principal and surety hereto.

WHEREAS the principal and surety agree that the coverage of this bond shall extend to and include all extensions and renewals of the leases and permits covered by this bond, such coverage to continue without any interruption due to the expiration of the term set forth therein.

WHEREAS the surety hereby waive any right to notice of any modification of any such lease or permit, or obligation thereunder whether effected by extension of time for performance, by commitment of such lease to unit, cooperative, or communitization agreement, by waiver, suspension, or change in rental, except an increase thereof, by minimum royalty payment, except an increase thereof, by compensatory royalty payment, or otherwise, this bond to remain in full force and effect notwithstanding.

WHEREAS the principal and surety agree that the neglect or forbearance of any obligee under this bond in enforcing the payment of any rental or royalty or the performance of any other covenant, condition, or agreement of any such lease or permit shall not in any way release the principal and surety, or either of them, from any liability under this bond; and

WHEREAS the principal and surety agree that in the event of any default under any such lease or permit, the obligee may prosecute any claim, suit, action, or other proceeding against the principal and surety, or either of them, without the necessity of joining the other.

Now, if the said principal... herein shall faithfully carry out and observe all the obligations assumed in such leases and permits to which Peabody Coal Company is now or may hereafter become a party, and shall observe all the laws of the United States and regulations made, or which shall be made thereunder, for the government of trade and intercourse with Indian tribes, and all rules and regulations that have been or shall hereafter be lawfully prescribed by the Secretary of the Interior relative to such mining leases and permits, and shall in all particulars comply with the provisions of such leases, permits, rules, and regulations, then this obligation shall be null and void; otherwise, to remain in full force and effect.

The rate of premium charged on this bond is \$.....; the total premium paid is \$ Neg.

Signed and sealed in the presence of—

WITNESSES:*

(1)	} as to <u>PEABODY COAL COMPANY</u> [SEAL]
	P. O.	
(1)	} as to <u>J. F. Hobbs</u> [SEAL] Vice President, Resource Management
	P. O.	
	} <u>ST. PAUL FIRE AND MARINE INSURANCE COMPANY</u>
	P. O.	
(1)	} <u>WITNESS:</u> [SEAL] Sue Camarillo, Attorney-in-fact
	P. O. 13647, K. C., Missouri 64199	
(2)	} as to [SEAL]
	P. O.	
	} as to [SEAL]
	P. O.	

*Two witnesses to all signatures.

**Ate
& Alexander**



P. O. Box 19102
Kansas City, Missouri 64141
Telephone 816 391-1000

To:

PEABODY HOLDING COMPANY INC
JAMES J BRITTAIN
P O BOX 373
ST LOUIS MO 63166

Terms: Payment is due as of effective date of insurance coverage

Insured			Invoice Date	
PEABODY COAL COMPANY			05	03 86
Effective	Expiration	Account No.	Invoice No.	
05 13 86	05 13 92	6599262	233318	
Insurance				
LICENSE PERMIT BOND COLLECTIVE BOND - USA 15,000 INDIAN-HOPI INDIANS - ARIZONA			R LANGE	
Policy Number	Insuring Company		Premium	
400FN6349 #9910	ST PAUL		100.00	

UNITED STATES
DEPARTMENT OF THE INTERIOR
BUREAU OF INDIAN AFFAIRS

*Copy
Manning
52*

COLLECTIVE BOND

Bond No. 57 06 99

KNOW ALL MEN BY THESE PRESENTS, That we, Sentry Royalty Company, a
Nevada corporation of St. Louis, Missouri, as principal...,
and COMMERCIAL UNION INSURANCE COMPANY OF NEW YORK

of New York, as suret...Y, are held and firmly bound unto the United States of America in the sum of fifteen thousand dollars (\$15,000), lawful money of the United States, for the payment of which, well and truly to be made, we bind ourselves and each of us, our and each of our heirs, successors, executors, administrators, and assigns, jointly and severally, firmly by these presents.

Sealed with our seals and dated this 13th day of May, 1966

The condition of this obligation is such that whereas the said principal..., as lessee..., has heretofore or may hereafter enter into or otherwise acquire an interest in coal mining leases and prospecting permits on the

Navajo-Hopi Reservation in the State of Arizona various dates and periods of duration, covering lands or interests in lands held by the United States in trust for individual Indians, or bands or tribes of Indians, or subject to restrictions against alienation without the consent of the Secretary of the Interior, or his authorized representative, which leases and permits have been or may hereafter be granted or approved by the Secretary of the Interior, or his authorized representative, and the identification of which herein is expressly waived by both principal... and suret...Y. hereto.

WHEREAS the principal... and suret...Y... agree that the coverage of this bond shall extend to and include all extensions and renewals of the leases and permits covered by this bond, such coverage to continue without any interruption due to the expiration of the term set forth therein.

WHEREAS the suret...Y... hereby waive... any right to notice of any modification of any such lease or permit, or obligation thereunder whether effected by extension of time for performance, by commitment of such lease to unit, cooperative, or communitization agreement, by waiver, suspension, or change in rental, except an increase thereof, by minimum royalty payment, except an increase thereof, by compensatory royalty payment, or otherwise, this bond to remain in full force and effect notwithstanding.

WHEREAS the principal... and suret...Y... agree that the neglect or forbearance of any obligee under this bond in enforcing the payment of any rental or royalty or the performance of any other covenant, condition, or agreement of any such lease or permit shall not in any way release the principal... and suret...Y..., or either of them, from any liability under this bond; and

WHEREAS the principal... and suret...Y... agree that in the event of any default under any such lease or permit, the obligee may prosecute any claim, suit, action, or other proceeding against the principal... and suret...Y..., or either of them, without the necessity of joining the other.

Now, if the said principal.... herein shall faithfully carry out and observe all the obligations assumed such leases and permits to which Sentry Royalty Company..... is now or may hereafter become a party, and shall observe all the laws of the United States and regulations made, or which shall be made thereunder, for the government of trade and intercourse with Indian tribes, and all rules and regulations that have been or shall hereafter be lawfully prescribed by the Secretary of the Interior relative to such mining leases and permits, and shall in all particulars comply with the provisions of such leases, permits, rules, and regulations, then this obligation shall be null and void; otherwise, to remain in full force and effect.

The rate of premium charged on this bond is \$ 2.50 per Thousand ; the total premium paid is \$ 38.00

Signed and sealed in the presence of—

WITNESSES:

J. P. White
301 N. Memorial Drive
St. Louis, Mo.

as to Sentry Royalty Company [SEAL]

James D. Orkney
301 N. Memorial Drive
St. Louis, Mo.

By Robert A. Soderland
President

J. P. White
301 N. Memorial Drive
St. Louis, Mo.

ATTEST:
Robert A. Soderland [SEAL]
Secretary

James D. Orkney
301 N. Memorial Drive
St. Louis, Mo.

P.O. _____
WITNESS:
By: _____
301 W. 11th St., Kansas City, Mo.

as to _____ [SEAL]

COMMERCIAL UNION INSURANCE COMPANY OF NEW YORK
Surety

By: Suzette Harris
301 W. 11th St., Kansas City, Mo.

as to BY: Robert A. Soderland [SEAL]
Robert A. Soderland, Attorney-in-fact

Two witnesses to all signatures.

ORIGINAL SIGNED

ATTACHMENT NO. 24-7

OSMRE 3/12/92 Bond Adjustment

Revised 05/09/92

OSMRE 3/12/90

Bond Adjustment Summary

Reason for Adjustment: To include additional topsoil replacement cost within the 500-foot highwall advance area. Peabody's (1/16/90) request was submitted to OSMRE and on 3/12/90, OSMRE telecopied the revised bond estimate summary.

<u>DIRECT COSTS</u>	<u>PCC (1/16/90)</u>	<u>OSMRE (3/12/90)</u>
1. Total Facilities and Structure Removal Cost	\$14,327,389	\$14,327,389
2. Total Earthmoving Cost for Final Pit and Ramp Area	9,767,381	9,767,381
3. Topsoil Replacement	4,075,869	7,202,832
4. Total Revegetation Cost	3,343,506	3,343,506
5. Total Other Reclamation	<u>5,373,038</u>	<u>5,373,038</u>
TOTAL DIRECT COSTS	\$36,887,183	\$40,014,146
INDIRECT COSTS		
6. Mobilization and Demobilization (1% of Direct Costs)	\$ 368,872	\$ 400,141
7. Contingencies (5% of Direct Cost)	1,844,359	2,000,707
8. Engineering Redesign (2.8% of Direct Cost)	1,032,841	1,120,396
9. Contractor Profit and Overhead (4.4/4.2% of Direct Cost)	1,623,036	1,680,594
10. Reclamation Management Fee	<u>922,180</u>	<u>960,340</u>
TOTAL INDIRECT COSTS	\$ 5,791,288	\$ 6,162,178
TOTAL RECLAMATION COST	<u>\$42,678,471</u>	<u>\$46,176,324</u>

Revised 05/21/92

ATTACHMENT NO. 24-8

OSMRE 4/9/92 Bond Adjustment

Revised 05/29/92

OSMRE 4/9/92

Bond Adjustment Summary

Reason for Adjustment: To include the topsoil replacement and revegetation cost for the 500-foot to 1500-foot highwall advance area in all active mine areas.

<u>DIRECT COSTS</u>	<u>OSMRE (4/9/92)</u>
1. Total Facilities and Structure Removal Cost	\$14,327,389
2. Total Earthmoving Cost for Final Pit and Ramp Area	9,767,381
3. Topsoil Replacement	9,123,076
4. Total Revegetation Cost	4,390,871
5. Total Other Reclamation	<u>5,373,038</u>
TOTAL DIRECT COSTS	\$42,981,755

INDIRECT COSTS

6. Mobilization and Demobilization (1% of Direct Cost)	\$ 429,818
7. Contingencies (4% of Direct Cost)	1,719,270
8. Engineering Redesign (2.6% of Direct Cost)	1,117,526
9. Contractor Profit and Overhead (3.8% of Direct Cost)	1,633,307
10. Reclamation Management Fee (2.2% of Direct Cost)	<u>945,599</u>
TOTAL INDIRECT COSTS	\$ 5,845,520
 TOTAL RECLAMATION COSTS	 \$48,827,275

Revised 05/29/92

Mine Area J-7

Project Topsoil Replacement

Task Topsoil Graded Spoil in
the 500' to 1500'
Highwall Advance Area

WORKSHEET NO. J-7-11a

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Haul topsoil from stockpiles to regraded spoil

Characterization of Scraper Used (type, capacity, etc.): Cat 657E P-P

Description of Scraper Route (haul distance, % grade, etc.):

See VEHSIM tables

$$\text{Cycle time} = \frac{1.0 \text{ min}}{\text{load time}} + \frac{0.72 \text{ min}}{\text{loaded trip time}} + \frac{1.0 \text{ min}}{\text{maneuver and spread time}} + \frac{0.92 \text{ min}}{\text{return trip time}} = 3.64 \text{ min}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} - \text{min/cycle} = \text{cycles/hr}$$

(See VEHSIM Tables)

$$\text{Hourly Production} = \frac{\text{adjusted load}}{\text{load}} \times \text{cycles/hr} = \text{yd/hr}$$

(See VEHSIM Tables)

$$\text{Volume to be Handled} = (5250 \text{ ft.} \times 1000 \text{ ft.} \times 1.25 \text{ ft}) / 27 \text{ ft}^3/\text{yd}^3 = 243,056 \text{ yd}^3$$

$$\text{Additional Hours Required} = \left(\frac{243,056 \text{ yd}^3}{\text{volume to be handled}} / \frac{330.2 \text{ yd}^3/\text{hr}}{\text{net hourly production}} \right) \times 1.143 = 841 \text{ hrs}$$

$$\text{Additional Revegetation Area} = (5250 \text{ ft.} \times 1000 \text{ ft}) / 43560 \text{ ft}^2/\text{ac} = 121 \text{ ac.}$$

References: Cat VEHSIM
See Attachment 24-5

Revised 05/29/92

Mine Area J-16

Project Topsoil Replacement

Task Topsoil Graded Spoil in
the 500' to 1500'
Highwall Advance Area

WORKSHEET NO. J-16-11a

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Haul topsoil from stockpiles to regraded spoil

Characterization of Scraper Used (type, capacity, etc.): Cat 657E P-P

Description of Scraper Route (haul distance, % grade, etc.):

See VEHSIM tables

$$\text{Cycle time} = \frac{1.0 \text{ min}}{\text{load time}} + \frac{0.72 \text{ min}}{\text{loaded trip time}} + \frac{1.0 \text{ min}}{\text{maneuver and spread time}} + \frac{0.92 \text{ min}}{\text{return trip time}} = 3.64 \text{ min}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} - \text{min/cycle} = \text{cycles/hr}$$

(See VEHSIM Tables)

$$\text{Hourly Production} = \frac{\text{adjusted load}}{\text{yd}} \times \text{cycles/hr} = \text{yd/hr}$$

(See VEHSIM Tables)

$$\text{Volume to be Handled} = (9500 \text{ ft.} \times 1000 \text{ ft.} \times 1.25 \text{ ft}) / 27 \text{ ft}^3 / \text{yd}^3 = 439,815 \text{ yd}^3$$

$$\text{Additional Hours Required} = \left(\frac{439,815 \text{ yd}^3}{\text{volume to be handled}} / \frac{509.8 \text{ yd}^3}{\text{net hourly production}} \right) \times 1.143 = 986 \text{ hrs}$$

$$\text{Additional Revegetation Area} = (9500 \text{ ft.} \times 1000 \text{ ft}) / 43560 \text{ ft}^2 / \text{ac} = 218 \text{ ac.}$$

References: Cat VEHSIM
See Attachment 24-5

Mine Area J-19

Project Topsoil Replacement

Task Topsoil Graded Spoil in
the 500' to 1500'
Highwall Advance Area

WORKSHEET NO. J-19-11a

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Haul topsoil from stockpiles to regraded spoil

Characterization of Scraper Used (type, capacity, etc.): Cat 657E P-P

Description of Scraper Route (haul distance, % grade, etc.):

See VEHSIM tables

$$\text{Cycle time} = \frac{1.0}{\text{load time}} \text{ min} + \frac{0.72}{\text{loaded trip time}} \text{ min} + \frac{1.0}{\text{maneuver and spread time}} \text{ min} + \frac{0.92}{\text{return trip time}} \text{ min} = 3.64 \text{ min}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} - \text{min/cycle} = \text{cycles/hr}$$

(See VEHSIM Tables)

$$\text{Hourly Production} = \frac{\text{adjusted load}}{\text{yd}} \times \text{cycles/hr} = \text{yd/hr}$$

(See VEHSIM Tables)

$$\text{Volume to be Handled} = (10,500 \text{ ft.} \times 1000 \text{ ft.} \times 1.25 \text{ ft}) / 27 \text{ ft}^3/\text{yd}^3 = 486,111 \text{ yd}^3$$

$$\text{Additional Hours Required} = \left(\frac{486,111 \text{ yd}^3}{\text{volume to be handled}} \right) / \left(\frac{271.6 \text{ yd}^3/\text{hr}}{\text{net hourly production}} \right) \times 1.143 = 2046 \text{ hrs}$$

$$\text{Additional Revegetation Area} = (10,500 \text{ ft.} \times 1000 \text{ ft}) / 43560 \text{ ft}^2/\text{ac} = 241 \text{ ac.}$$

References: Cat VEHSIM
See Attachment 24-5

Revised 05/29/92

Mine Area J-21

Project Topsoil Replacement

Task Topsoil Graded Spoil in
the 500' to 1500'
Highwall Advance Area

WORKSHEET NO. J-21-11a

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Haul topsoil from stockpiles to regraded spoil

Characterization of Scraper Used (type, capacity, etc.): Cat 657E P-P

Description of Scraper Route (haul distance, % grade, etc.):

See VEHSIM tables

$$\text{Cycle time} = \frac{1.0 \text{ min}}{\text{load time}} + \frac{0.72 \text{ min}}{\text{loaded trip time}} + \frac{1.0 \text{ min}}{\text{maneuver and spread time}} + \frac{0.92 \text{ min}}{\text{return trip time}} = 3.64 \text{ min}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} \times \text{min/cycle} = \text{cycles/hr}$$

(See VEHSIM Tables)

$$\text{Hourly Production} = \frac{\text{adjusted load}}{\text{yd}} \times \text{cycles/hr} = \text{yd/hr}$$

(See VEHSIM Tables)

$$\text{Volume to be Handled} = (18,500 \text{ ft.} \times 1000 \text{ ft.} \times 1.25 \text{ ft}) / 27 \text{ ft}^3 / \text{yd}^3 = 856,481 \text{ yd}^3$$

$$\text{Additional Hours Required} = \left(\frac{856,481 \text{ yd}^3}{\text{volume to be handled}} \right) / \left(\frac{231.4 \text{ yd}^3}{\text{net hourly production}} \right) \times 1.143 = 4231 \text{ hrs}$$

$$\text{Additional Revegetation Area} = (18,500 \text{ ft.} \times 1000 \text{ ft.}) / 43560 \text{ ft}^2 / \text{ac} = 425 \text{ ac.}$$

References: Cat VEHSIM
See Attachment 24-5

Mine Area N-6

Project Topsoil Replacement

Task Topsoil Graded Spoil in
the 500' to 1500'
Highwall Advance Area

WORKSHEET NO. N-6-11a

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Haul topsoil from stockpiles to regraded spoil

Characterization of Scraper Used (type, capacity, etc.): Cat 657E P-P

Description of Scraper Route (haul distance, % grade, etc.):

See VEHSIM tables

$$\text{Cycle time} = \frac{1.0}{\text{load time}} \text{ min} + \frac{0.72}{\text{loaded trip time}} \text{ min} + \frac{1.0}{\text{maneuver and spread time}} \text{ min} + \frac{0.92}{\text{return trip time}} \text{ min} = 3.64 \text{ min}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} - \text{min/cycle} = \text{cycles/hr}$$

(See VEHSIM Tables)

$$\text{Hourly Production} = \frac{\text{adjusted load}}{\text{yd}} \times \text{cycles/hr} = \text{yd/hr}$$

(See VEHSIM Tables)

$$\text{Volume to be Handled} = (17,000 \text{ ft.} \times 1000 \text{ ft.} \times 1.25 \text{ ft}) / 27 \text{ ft}^3 / \text{yd}^3 = 787037 \text{ yd}^3$$

$$\text{Additional Hours Required} = \left(\frac{787,037 \text{ yd}^3}{\text{volume to be handled}} \right) / \left(\frac{319.8 \text{ yd}^3}{\text{net hourly production}} \right) \times 1.143 = 2813 \text{ hrs}$$

$$\text{Additional Revegetation Area} = (17,000 \text{ ft.} \times 1000 \text{ ft}) / 43560 \text{ ft}^2 / \text{ac} = 390 \text{ ac.}$$

References: Cat VEHSIM
See Attachment 24-5

Mine Area N-14

Project Topsoil Replacement

Task Topsoil Graded Spoil in
the 500' to 1500'
Highwall Advance Area

WORKSHEET NO. N-14-6a

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Haul topsoil from stockpiles to regraded spoil

Characterization of Scraper Used (type, capacity, etc.): Cat 657E P-P

Description of Scraper Route (haul distance, % grade, etc.):

See VEHSIM tables

$$\text{Cycle time} = \frac{1.0}{\text{load time}} \text{ min} + \frac{0.72}{\text{loaded trip time}} \text{ min} + \frac{1.0}{\text{maneuver and spread time}} \text{ min} + \frac{0.92}{\text{return trip time}} \text{ min} = 3.64 \text{ min}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} - \text{min/cycle} = \text{cycles/hr}$$

(See VEHSIM Tables)

$$\text{Hourly Production} = \frac{\text{adjusted load}}{\text{yd}} \times \text{cycles/hr} = \text{yd/hr}$$

(See VEHSIM Tables)

$$\text{Volume to be Handled} = (1,500 \text{ ft.} \times 1000 \text{ ft.} \times 1.25 \text{ ft}) / 27 \text{ ft}^3 / \text{yd}^3 = 69,444 \text{ yd}^3$$

$$\text{Additional Hours Required} = \left(\frac{69,444 \text{ yd}^3}{\text{volume to be handled}} \right) / \left(\frac{304.7 \text{ yd}^3}{\text{net hourly production}} \right) \times 1.143 = 261 \text{ hrs}$$

$$\text{Additional Revegetation Area} = (1,500 \text{ ft.} \times 1000 \text{ ft}) / 43560 \text{ ft}^2 / \text{ac} = 34 \text{ ac.}$$

References: Cat VEHSIM
See Attachment 24-5

Revised 05/29/92

Mine Area N-14E

Project Topsoil Replacement

Task Topsoil Graded Spoil in
the 500' to 1500'
Highwall Advance Area

WORKSHEET NO. N-14E-6a

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Haul topsoil from stockpiles to regraded spoil

Characterization of Scraper Used (type, capacity, etc.): Cat 657E P-P

Description of Scraper Route (haul distance, % grade, etc.):

See VEHSIM tables

$$\text{Cycle time} = \frac{1.0 \text{ min}}{\text{load time}} + \frac{0.72 \text{ min}}{\text{loaded trip time}} + \frac{1.0 \text{ min}}{\text{maneuver and spread time}} + \frac{0.92 \text{ min}}{\text{return trip time}} = \underline{3.64 \text{ min}}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} \cdot \text{min/cycle} = \text{cycles/hr}$$

(See VEHSIM Tables)

$$\text{Hourly Production} = \frac{\text{adjusted load}}{\text{yd}} \times \text{cycles/hr} = \text{yd/hr}$$

(See VEHSIM Tables)

$$\text{Volume to be Handled} = \frac{(3,400 \text{ ft.} \times 1000 \text{ ft.} \times 1.25 \text{ ft.})}{27 \text{ ft}^3/\text{yd}^3} = \underline{157,407 \text{ yd}^3}$$

$$\text{Additional Hours Required} = \left(\frac{157,407 \text{ yd}^3}{\text{volume to be handled}} / \frac{520.1 \text{ yd}^3/\text{hr}}{\text{net hourly production}} \right) \times 1.143 = \underline{346 \text{ hrs}}$$

$$\text{Additional Revegetation Area} = \frac{(3,400 \text{ ft.} \times 1000 \text{ ft.})}{43560 \text{ ft}^2/\text{ac}} = \underline{78 \text{ ac.}}$$

References: Cat VEHSIM
See Attachment 24-5

Revised 05/29/92

Topsoil Replacement in the
500' to 1500' Highwall
Advance Area Summary

Mine Area	Additional ³ Yardage (yd ³)	Additional Equipment Hrs.	Equip & Labor Cost/Hr.	Topsoil Replacement Cost
J-7	243,056	841	\$166.63	\$140,136
J-16	439,815	986	166.63	164,297
J-19	486,111	2046	166.63	340,925
J-21	856,481	4231	166.63	705,012
N-6	787,037	2813	166.63	468,730
N-14	69,444	261	166.63	43,490
N-14E	157,407	346	166.63	57,654
Total	3,039,351	11,524		\$1,920,244

Revised Topsoil Replacement Cost = \$7,202,832 + \$1,920,244 = \$9,123,076

Revegetation Costs in the
 2000-01-01 Bigwell
 Advance Area Summary

Mine Area	Revegetation Area (Acres)	Cost per Acre	Revegetation Cost
J-7	121	\$ 695.00	\$ 84,095
J-10	148	695.00	151,510
J-11	221	695.00	167,495
J-12	421	695.00	293,375
J-16	110	695.00	87,150
J-18	35	695.00	25,630
J-20	75	695.00	60,210
Total	1,131		\$1,047,365

Revised Revegetation Cost = \$7,343,506 + \$1,047,365 = \$4,390,871

ATTACHMENT NO. 24-9

N-11 Facilities Area Bond Adjustment

Revised 09/18/92

N-11 FACILITIES AREA

BOND ADJUSTMENT

I. RECLAIM FACILITIES AREA

A. Surface Removal (Coal Stockpile and Truck Ready Line):

Referring to drawing 85482, calculations show that there are 20.14 acres within the N-11 facilities area that will need to have the top 1 foot of material removed and buried. Also this area is to be ripped to a depth of 3 feet. The cost associated with these tasks is estimated to be \$19,079.

B. Earthmoving Required to Achieve Postmining Contours:

A volume analysis was performed by OSM using the Interactive Surface Modeling (ISM) software. Surfaces were generated using data taken from proposed N-11 facilities contours (drawing 85482) and postmining contours (drawing 85352). The postmining surface was adjusted down in elevation by 15 inches to account for topsoil removal. The volume of cut required to meet postmining topography before topsoiling is 1,081,858 LCY. The swell factor used in calculating this volume was 25%. The fill volume needed to achieve postmining contours is 422,795 cubic yards, this figure has been adjusted using a bulking factor of 15%. Subtracting the above fill volume from the cut volume yields an excess of 659,063 cubic yards. OSM assumed an average haul distance of 3,000 feet to dispose of this material. The cost to remove this material is estimated to be \$300,100.

Also, since a total of 422,795 cubic yards of material will have to be moved to meet postmining contours, an average push distance of 400 feet was used to calculate a cost for this activity. The estimated cost is \$132,165.

C. Grading:

The estimated cost to grade and blend material on 89 acres is \$5,435.

D. Topsoiling:

A total of 178,273 cubic yards will be required to cover 89 acres with 15 inches of topsoil. It is estimated that 85,103 cubic yards of topsoil will be salvaged during construction of the N-11 facilities area. It is assumed that this material will be stockpiled within 3,000 feet of the facilities area. It was also assumed that the additional 93,170 cubic yards of topsoil that is required for reclamation is within 3,000

feet of the N-11 facilities area. The cost associated with topsoiling the N-11 facilities area is \$81,149.

E. Revegetation:

The area to be revegetated is 89 acres. The revegetation cost is \$833.91 per acre. This figure includes a cost for a 20 percent failure rate. Revegetation cost for the N-11 facilities area is \$73,717.

II. ROADS

It was determined from drawing 85482 that there are 600 feet of ancillary road and 3,534 feet of haul road contained within the N-11 facilities area. The estimated cost to remove surface material and rip subgrade for these roads is \$3,670.

III. SUPPORT EQUIPMENT

A water wagon and a 14G motor grader were costed for support equipment. It was assumed that this equipment would be required for a total of five weeks. The estimated cost is \$28,582.

BOND ADJUSTMENT SUMMARY

DIRECT COSTS:

I. Reclaim Facilities Area

A. Surface Removal	\$ 19,079
B. Earthmoving for PMT	432,265
C. Finish Grading	5,435
D. Topsoil Replacement	81,149
E. Revegetation	<u>73,717</u>

TOTAL \$ 611,645

II. Roads 3,670

III. Support Equipment 28,582

TOTAL DIRECT COSTS \$ 643,897

INDIRECT COSTS

Percentages used for this bond category were taken from the approved permit due to the fact that reclamation for this area would be part of a larger reclamation effort.

Engineering Redesign Fee\$ 18,029

(2.8% of Direct Costs)

Contractor Profit and Overhead..... 28,331

(4.4% of Direct Costs)

Contingencies..... 25,756

(4% of Direct Costs)

Reclamation Management Fee..... 16,097

(2.5% of Direct Costs)

Mobilization and Demobilization..... 0

(Since the reclamation of the N-11 facilities area is a very small portion of a much larger area, there will be negligible costs associated with this category)

Total Indirect Costs.....\$ 88,213

Estimated reclamation cost for the N-11 facilities area is \$732,110.

ATTACHMENT 24-10

J-19 Topsoil Stockpiles Bond Adjustment

J-19 Topsoil Stockpiles

Bond Adjustment Summary

Reason for Adjustment: To include reclamation of 76 additional acres where additional J-19 topsoil stockpiles are proposed.

Direct Costs:

1. Total Revegetation Cost	\$ 63,400
Total Direct Costs	<u>63,400</u>

Indirect Costs:

1. Mobilization and Demobilization (1% of Direct Cost)	\$ 634
2. Contingencies (4% of Direct Cost)	\$ 2,536
3. Engineering Redesign (2.7% of Direct Cost)	\$ 1,712
4. Contractor Profit and Overhead (4.0% of Direct Cost)	\$ 2,536
5. Reclamation Management Fee (2.4% of Direct Cost)	<u>\$ 1,522</u>
 TOTAL INDIRECT COSTS	 \$ 8,940 = <u>\$ 9,000</u>
 TOTAL RECLAMATION COST	 <u>\$ 72,400</u>

Mine Area J-19

Project Reveg. ~Topsoil Stockpiles

Task Revegetation

ATTACHMENT 24-3

WORKSHEET NO. J-19-13a

REVEGETATION COSTS

Name and Description of Area to be Revegetated:

J-19 Topsoil Stockpiles Area

Description of Revegetation Activities:

Additional Area = 76 ac.

Reseeding:

$$\frac{76}{\substack{\text{(\# of acres} \\ \text{to be} \\ \text{reseeded)}}} \text{ acres} \times \left(\$ \frac{40.00}{\substack{\text{(\$/acre for} \\ \text{seedbed} \\ \text{preparation)}}} \text{ per acre} + \$ \frac{630.00}{\substack{\text{(\$/acre for} \\ \text{seeding,} \\ \text{fertilizing,} \\ \text{and mulching)}}} \text{ per acre} \right) = \$ \frac{50,920}{\substack{\text{(costs} \\ \text{for} \\ \text{reseeding)}}$$

Planting Trees and Shrubs:

$$\frac{76}{\substack{\text{(\# of acres} \\ \text{for planting)}}} \text{ acres} \times \$ \frac{25}{\substack{\text{(\$/acre for planting} \\ \text{trees and shrubs)}}} \text{ per acre} = \$ \frac{1,900}{\substack{\text{(costs for} \\ \text{planting)}}$$

Other Revegetation Activity for this Area (e.g., Soil Sampling):

(Describe and provide cost estimate with documentation; use additional sheets if necessary.)

Total Cost = \$52,820 + 20% failure

Total Revegetation Cost for This Area = \$63,400

References: PCC Actual Costs
Granite Seed Co

CHAPTER 24

BONDING

ATTACHMENT 24-11

N-11 Mine Area Bond Adjustment

N-11 Mine Area
Bond Adjustment

Reason for Adjustment: The 03/08/90 bond estimate only assumed 304 acres of mine area was disturbed with topsoil removal; whereas, the revised mine plan has shifted opening the box cut pit into the "worst case" year, 1994. This requires a revised bond calculation. In the revised N-11 bond calculation, the "worst case" scenario was assumed for the N-11 mine area including the following:

1. 11,400 feet of open pit;
2. Four spoil ridge plus a box cut spoil with a total overburden, interburden, and coal removal depth of 125 feet;
3. Reclamation of six ramps which include all primary road spurs;
4. Reclamation of all proposed topsoil stockpiles, temporary sedimentation ponds, and powerline areas;
5. All other support facilities, exterior roads outside the N-11 mine area, and support equipment are included in the previously approved bond calculations;
6. There is no pre-1994 revegetation maintenance cost required for N-11.

N-11 Mine Area
Cost Summary

DIRECT COSTS

Pit Area:

Highwall Reduction (Blasting)	=	\$330,500
Doze Highwall Material	=	735,400
Doze Adjacent Two Spoils	=	396,300
Grade Back Two Spoils & Box Cut Spoil	=	851,800
Ramp Grading	=	386,200
Surface Stabilization	=	60,900
Topsoil Replacement	=	1,508,800
Revegetation - Pit Area	=	649,700
Revegetation - Topsoil Stockpiles	=	<u>70,900</u>
		4,990,500

Facilities Area:

Sedimentation Ponds	=	112,000
Powerlines	=	<u>6,000</u>
Total Facilities Area	=	118,000

Total Direct Costs	=	\$5,108,500
Less 03/08/90 N-11 Direct Cost	=	<u>- 661,750</u>
Total Additional Bond Direct Cost	=	\$4,446,750

Updating total direct costs into current bond costs:

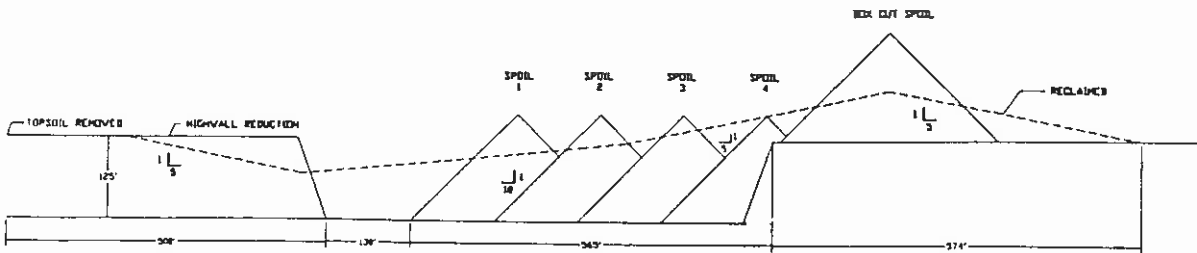
CCI (01/04/93) = 5070.66 vs. CCI 03/08/90 = 4700.67

Total Direct Cost (01/04/93) = 4,446,750 x 1.0787 = \$4,796,700

Mine Area: N-11
 Project Open Pit Backfilling
 Task Open Pit Backfilling

WORKSHEET NO. N-11-1

EARTHWORK QUANTITY WORKSHEET



Highwall Reduction

Area = 7,643 sq. ft. (digitized area)
 Pit Length = 11,400 ft.
 Volume = 3,227,000 cu. yd. (for drilling and shooting)
 Volume (including 25% swell) = 4,033,800 cu. yd. (for dozing)

Spoil to Open Pit

Spoil 1, 2 = 6,249 sq. ft. x 11,400 ft. = 2,638,500 cu. yd.

Spoil Grading

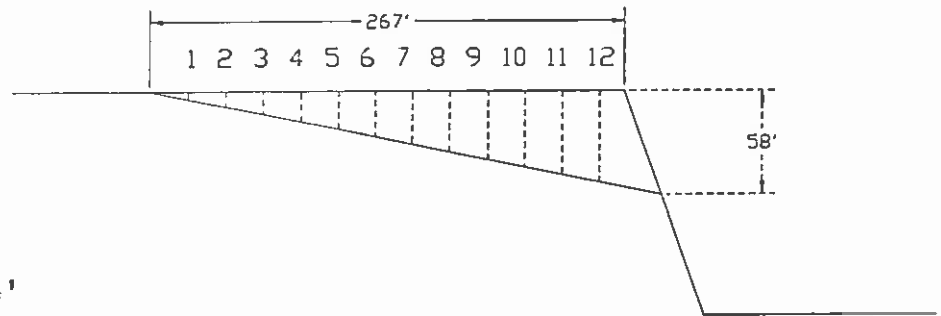
Spoil 3, 4 and Box Cut Spoil = 11,143 sq. ft. x 11,400 ft. =
 4,704,800 cu. yd.

Mine Area N-11
 Project Highwall Reduction
 Task Drill & Shoot Highwall

WORKSHEET NO. N-11-2

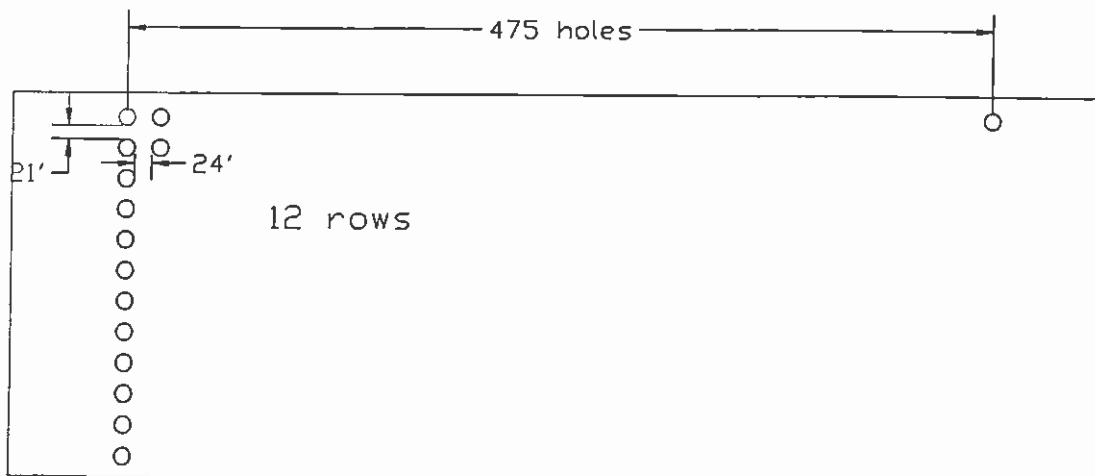
OTHER RECLAMATION ACTIVITY COSTS

Cost Estimate Calculations:



Drill Pattern 21' x 24'

Drill Hole	1	2	3	4	5	6	7	8	9	10	11	12	Total
Dist. to Hiwall Face (ft)	252	231	210	189	168	147	126	105	84	63	42	21	
Drill Hole Depth (ft)	2.9	7.1	11.3	15.5	19.7	23.9	28.1	32.3	36.5	40.7	44.9	49.1	312.0
Explosives in Column (lbs)	24.4	59.6	94.9	130.2	165.5	200.8	236.0	271.3	306.6	341.9	377.2	412.4	2620.8



Mine Area N-11
Project Highwall Reduction
Task Drill & Shoot Highwall

WORKSHEET NO. N-11-3

OTHER RECLAMATION ACTIVITY COSTS

Descriptions of Reclamation Activity: Blasting to reduce highwall

Assumptions:

Powder Factor = 0.45 lb/yd
Hole Diameter = 9-7/8 inches
Drill = Ingersoll Rand DM 50
Drilling Rate = 1.6 ft/min.
Bit Life = 8000 ft.
Bit Cost = \$1200/bit
Explosives = \$0.10/lb.
Drill Cost = \$107.91/hr.
Blaster rate = \$16.98 + 2.77/hr.
Driller rate = \$16.98 + 2.77/hr.

Sources:

BM/KM Costs for 1988
Furnished by applicant
Cost Reference Guide
BM/KM Rate for 1988
Furnished by applicant
Furnished by applicant
BM/KM Costs for 1988
Cost Reference Guide
Bacon Davis
Bacon Davis

References: Dataquest, Cost Reference Guide for Construction Equipment, 1989
U.S. Department of Labor, Davis-Bacon Wage Rates

Mine Area N-11
Project Highwall Reduction
Task Drill & Shoot Highwall

WORKSHEET NO. N-11-4

OTHER RECLAMATION ACTIVITY COSTS

Total No. Holes = $\frac{11,400'}{24'}$ = 475 Holes x 12 Rows = 5,700 Holes

Total Feet of Drilling Required

Total Amount of Explosives

312 ft/12 holes x 5700 = 148,200 ft.

2620.8 lbs/12 holes x 5700 =
1,244,880 lbs.

Avg. Drilling Rate = 1.6 ft/min.

Time = $\frac{148,200 \text{ ft.}}{1.6 \text{ ft/min} \times 60 \text{ min/hr}}$ = 1544 hrs.

Cost Estimate Calculations:

	Ownership Cost	Driller Cost	Blaster Cost
Drilling =	(1544 hr x 79.53/hr)	(1544 hr x \$19.75/hr)	(1544 x \$19.75/hr)
Cost =	\$183,800		

18.5 bits @ \$1200/bit = \$22,200

Explosives: \$0.10/lb. x 1,244,880 lb. = \$124,488

TOTAL = \$330,500

Mine Area N-11
 Project Backfill Pit
 Task Doze Highwall Material

WORKSHEET NO. N-11-5

PRODUCTIVITY AND HOURS REQUIRED FOR DOZER USE

Earthmoving Activity: Doze blasted highwall reduction material into pit.

Characterization of Dozer Used (type, size, etc.): D-10N, three-shank ripper, U-blade

Description of Dozer Use (origin, destination, grade, haul distance, material, etc.):

180' Push

Productivity Calculations:

Operating

$$\text{Adjustment Factor} = \frac{1.0}{\text{operator factor}} \times \frac{0.8}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.4}{\text{grade factor}} \times \frac{0.82}{\text{weight correction factor}} \times \frac{1.0}{\text{production method/blade factor}}$$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = 0.69$$

$$\text{Net Hourly Production} = \frac{1,050}{\text{normal hourly production}} \text{ yd/hr} \times \frac{0.69}{\text{operating adjustment factor}} = 725 \text{ yd/hr}$$

$$\text{Hours Required} = \left(\frac{4,033,800}{\text{volume to be moved}} \text{ yd} / \frac{725}{\text{net hourly production}} \text{ yd/hr} \right) \times 1.143 = 6,360 \text{ hrs}$$

References: Cat Handbook, Ed. 19
 See Table 24-2-3

Mine Area N-11

Project Backfill Pit

Task Doze Adjacent 2 Spoils

WORKSHEET NO. N-11-6

PRODUCTIVITY AND HOURS REQUIRED FOR DOZER USE

Earthmoving Activity: Push 2 Adjacent Spoils into Open Pit.

Characterization of Dozer Used (type, size, etc.): D-10N, three-shank ripper, U-Blade

Description of Dozer Use (origin, destination, grade, haul distance, material, etc.):

200' Push

Productivity Calculations:

Operating

$$\text{Adjustment} = \frac{1.0}{\text{operator factor}} \times \frac{1.2}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.2}{\text{grade factor}} \times \frac{0.82}{\text{weight correction factor}} \times \frac{1.0}{\text{production method/blade factor}}$$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = \frac{0.88}{}$$

$$\text{Net Hourly Production} = \frac{1,000}{\text{normal hourly production}} \text{ yd/hr} \times \frac{0.88}{\text{operating adjustment factor}} = \frac{880}{\text{yd/hr}}$$

$$\text{Hours Required} = \left(\frac{2,638,500}{\text{volume to be moved}} \text{ yd} / \frac{880}{\text{net hourly production}} \text{ yd/hr} \right) \times 1.143 = \frac{3,427}{\text{hrs.}}$$

References: Cat Handbook, Ed. 19
See Table 24-2-3

Mine Area N-11

Project Spoil Grading

Task Grade 2 Spoils & Box Cut Spoil

WORKSHEET NO. N-11-7

PRODUCTIVITY AND HOURS REQUIRED FOR DOZER USE

Earthmoving Activity: Grade the Back 2 Spoil Ridges and Box Cut Spoil (First 2 Spoils go into Pit)

Characterization of Dozer Used (type, size, etc.): D-10N, 3-shank ripper, U-blade

Description of Dozer Use (origin, destination, grade, haul distance, material, etc.):

200' Push

Productivity Calculations:

Operating

$$\text{Adjustment} = \frac{1.0}{\text{operator factor}} \times \frac{1.2}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.0}{\text{grade factor}} \times \frac{0.82}{\text{weight correction factor}} \times \frac{1.0}{\text{production method/blade factor}}$$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = \underline{0.73}$$

$$\text{Net Hourly Production} = \frac{1,000}{\text{normal hourly production}} \text{ yd/hr} \times \frac{0.73}{\text{operating adjustment factor}} = \underline{730} \text{ yd/hr}$$

$$\text{Hours Required} = \left(\frac{4,704,800}{\text{volume to be moved}} \text{ yd} / \frac{730}{\text{net hourly production}} \text{ yd/hr} \right) \times 1.143 = \underline{7,367} \text{ hrs.}$$

References: Cat Handbook, Ed. 19
See Table 24-2-3

Mine Area N-11

Project RAMP GRADING

Task Grade All Ramps

WORKSHEET NO. N-11-8

PRODUCTIVITY AND HOURS REQUIRED FOR DOZER USE

Earthmoving Activity: Ramp Grading

Characterization of Dozer Used (type, size, etc.): D-10N, three-shank ripper, U-Blade

Description of Dozer Use (origin, destination, grade, haul distance, material, etc.):

Productivity Calculations:

Operating
Adjustment = $\frac{1.0}{\text{operator factor}} \times \frac{1.2}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.0}{\text{grade factor}} \times \frac{0.82}{\text{weight correction factor}} \times \frac{1.0}{\text{production method/blade factor}} \times$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = 0.73$$

Net Hourly Production = $\frac{1,000}{\text{normal hourly production}} \text{ yd/hr} \times \frac{0.73}{\text{operating adjustment factor}} = 730 \text{ yd/hr}$

Hours Required = $\left(\frac{2,133,000}{\text{volume to be moved}} \text{ yd} / \frac{730}{\text{net hourly production}} \text{ yd/hr} \right) \times 1.143 = 3,340 \text{ hrs.}$

References: Cat Handbook, Ed. 19
See Table 24-2-4

Mine Area N-11

Project Surface Stabilization

Task Haul Riprap

WORKSHEET NO. N-11-9

PRODUCTIVITY FOR OFF ROAD TRUCKS

Earthmoving Activity: Haul riprap from pit area to drainage/downdrain area
(See Table 24-2-6)

Characterization of Truck Used (type, capacity, etc.): Cat 769C

Description of Truck Route (haul distance, % grade, etc.):

See VEHSIM tables

$$\text{Cycle time} = \frac{\text{load time}}{\text{min}} + \frac{\text{loaded trip time}}{\text{min}} + \frac{\text{maneuver and spread time}}{\text{min}} + \frac{\text{return trip time}}{\text{min}} = \text{min}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} - \text{min/cycle} = \text{cycles/hr}$$

$$\text{Hourly Production} = \frac{\text{adjusted load}}{\text{yd}} \times \text{cycles/hr} = \text{yd/hr}$$

$$\text{Hours Required} = \left(\frac{38,800 \text{ yd}}{\text{volume to be handled}} / \frac{124.3 \text{ yd/hr}}{\text{net hourly production}} \right) \times 1.143 = 357 \text{ hrs}$$

Assume one 988 loader works 119 hours

References: Cat VEHSIM
See Attachment 24-5

Mine Area N-11

Project Topsoil Replacement

Task Topsoil Graded Spoil

WORKSHEET NO. N-11-10

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Haul topsoil from stockpiles to regraded spoil

Characterization of Scraper Used (type, capacity, etc.): Cat 657E P-P

Description of Scraper Route (haul distance, % grade, etc.):

See VEHSIM tables.

$$\text{Cycle time} = \frac{1.0}{\text{load time}} \text{ min} + \frac{2.43}{\text{loaded trip time}} \text{ min} + \frac{1.0}{\text{maneuver and spread time}} \text{ min} + \frac{1.38}{\text{return trip time}} \text{ min} = \underline{5.81} \text{ min}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} - \text{min/cycle} = \text{cycles/hr}$$

$$\text{Hourly Production} = \frac{\text{adjusted load}}{\text{yd}_-} \times \text{cycles/hr} = \text{yd}_-/\text{hr}$$

$$\text{Hours Required} = \left(\frac{2,513,600 \text{ yd}_-}{\text{volume to be handled}} / \frac{317.3 \text{ yd}_-/\text{hr}}{\text{net hourly production}} \right) \times 1.143 = \underline{9,055} \text{ hrs.}$$

References: Cat VEHSIM
See Attachment 24-5

Mine Area N-11
 Project Revegetation
 Task Revegetate Dist. Area

WORKSHEET NO. N-11-11

REVEGETATION COSTS

Name and Description of Area to be Revegetated:

N-11 Mining area and ramps/roads beyond 4 spoil distance

Description of Revegetation Activities:

Revegetation of "worst case" disturbance area. Assume 20% failure rate.

Reseeding:

<u> 779 </u>	acres x (\$	<u> 40.00 </u>	per acre + \$	<u> 630.00 </u>	per acre) =	<u> \$521,900</u>
(# of acres to be reseeded)		(\$/acre for seedbed preparation)		(\$/acre for seeding, fertilizing, mulching, and fencing)		(costs for reseeding)

Planting Trees and Shrubs: 1)

<u> 779 </u>	acres x \$	<u> 25 </u>	per acre =	<u> \$ 19,500</u>
(# of acres for planting)		(\$/acre for planting trees and shrubs)		(costs for planting)

Other Revegetation Activity for this Area (e.g., Soil Sampling):

(Describe and provide cost estimate with documentation; use additional sheets if necessary.)

Total Cost = 541,400 + 20% failure

TOTAL REVEGETATION COST FOR THIS AREA = \$649,700

References: Peabody Actual Costs
 Granite Seed Co.
 Table 24-2-7 (Dist. Area)

Mine Area N-11
Project Reveg.-Topsoil Stockpiles
Task Revegetation

WORKSHEET NO. N-11-12

REVEGETATION COSTS

Name and Description of Area to be Revegetated:

N-11 Topsoil Stockpiles Area

Description of Revegetation Activities:

Area = 85 ac.

Reseeding:

<u> 85 </u>	acres x	(<u> \$ 40.00 </u>	per acre +	<u> \$ 630.00 </u>	per acre) =	<u> \$ 56,950 </u>
(# of acres to be reseeded)		(\$/acre for seedbed preparation)		(\$/acre for seeding, fertilizing, and mulching)		(costs for reseeding)

Planting Trees and Shrubs:

<u> 85 </u>	acres x	\$ <u> 25 </u>	per acre =	\$ <u> 2,130 </u>
(# of acres for planting)		(\$/acre for planting trees and shrubs)		(costs for planting)

Other Revegetation Activity for this Area (e.g., Soil Sampling):

(Describe and provide cost estimate with documentation; use additional sheets if necessary.)

Total Cost = \$59,080 + 20% failure

Total Revegetation Cost for This Area = \$70,900

References: PCC Actual Costs
Granite Seed Co

Mine Area N-11

Project Facilities-Sediment Ponds

Task Remove Embankments

WORKSHEET NO. N-11-13

PRODUCTIVITY AND HOURS REQUIRED FOR DOZER USE

Earthmoving Activity: Embankment removal (see Page 24-2-18)

Characterization of Dozer Used (type, size, etc.): D-10N, three-shank ripper, U-blade
200' push

Description of Dozer Use (origin, destination, grade, haul distance, material, etc.):

Blade embankment material into surrounding drainage, pond area or sides of drainage

Productivity Calculations:

$$\text{Operating Adjustment Factor} = \frac{1.0}{\text{operator factor}} \times \frac{0.8}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.2}{\text{grade factor}} \times \frac{2300}{2800} \times \frac{1.0}{\text{weight correction factor}} \times \frac{1.0}{\text{production method/blade factor}}$$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = 0.59$$

$$\text{Net Hourly Production} = \frac{1,000}{\text{normal hourly production}} \text{ yd/hr} \times \frac{0.59}{\text{operating adjustment factor}} = 590 \text{ yd/hr}$$

$$\text{Hours Required} = \left(\frac{17,400}{\text{volume to be moved}} \text{ yd} / \frac{590}{\text{net hourly production}} \text{ yd/hr} \right) \times 1.143 = 34 \text{ hrs}$$

References: Cat Handbook, Ed. 19
Drawing No. 85405

Mine Area N-11

Project Facilities-Sediment Ponds

Task Topsoil Regraded Ponds

WORKSHEET NO. N-11-14

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Replace topsoil or sediment on disturbed pond area
Disturbed area is 66 acres. Topsoil depth is 15 inches (see Page 24-2-18)

Characterization of Scraper Used (type, capacity, etc.): Cat 657E P-P

Description of Scraper Route (haul distance, % grade, etc.):

1000' one way
RR = 8%

$$\text{Cycle time} = \frac{1.0}{\text{load time}} \text{ min} + \frac{0.97}{\text{loaded trip time}} \text{ min} + \frac{1.0}{\text{maneuver and spread time}} \text{ min} + \frac{0.69}{\text{return trip time}} \text{ min} = \underline{3.66} \text{ min}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} \cdot \text{min/cycle} = \text{cycles/hr}$$

$$\text{Hourly Production} = \text{adjusted load yd}_\cdot \times \text{cycles/hr} = \text{yd}_\cdot/\text{hr}$$

$$\text{Hours Required} = \left(\frac{133,100 \text{ yd}_\cdot}{\text{volume to be handled}} / \frac{479,0}{\text{net hourly production}} \right) \times 1.143 = \underline{318} \text{ hrs}$$

$$\text{Volume} = 66 \text{ ac.} \times 1.25' = 82.5 \text{ ac.ft.} = 133,100 \text{ cy}$$

*
maneuver = 0.4 min
spread = 0.6 min

References: Cat VEHSIM

Mine Area N-11
Project Facilities-Sediment Ponds
Task Revegetate Ponds

WORKSHEET NO. N-11-15

REVEGETATION COSTS

Name and Description of Area to be Revegetated:

Regrade sedimentation ponds

Description of Revegetation Activities:

Revegetation of regraded pond areas

Reseeding:

<u>66</u>	acres x (\$	<u>40.00</u>	per acre + \$	<u>630.00</u>	per acre) = \$ <u>44,220</u>
(# of acres to be reseeded)		(\$/acre for seedbed preparation)		(\$/acre for seeding, fertilizing, mulching, and fencing)	(costs for reseeding)

Planting Trees and Shrubs:

<u>66</u>	acres x \$	<u>25</u>	per acre = \$	<u>1,650</u>
(# of acres for planting)		(\$/acre for planting trees and shrubs)		(costs for planting)

Other Revegetation Activity for this Area (e.g., Soil Sampling):

(Describe and provide cost estimate with documentation; use additional sheets if necessary.)

Total Cost = \$45,870 + 20% failure

TOTAL REVEGETATION COST FOR THIS AREA = \$55,100

References: Peabody Actual Costs
Granite Seed Co.
Table 24-2-12

Mine Area N-11

Project Facilities - Powerline

Task Remove Powerline

WORKSHEET NO. N-11-16

STRUCTURE DEMOLITION AND DISPOSAL COST SUMMARY

Listing of Powerlines to be Demolished:

<u>Item</u>	<u>Length</u>	<u>Unit Cost Basis</u>	<u>Demolition Cost</u>
1) <u>Powerlines</u>	<u>1.0 miles</u>	<u>\$4183/mi</u>	<u>\$4,183</u>
2) <u>Revegetate Corridor</u>	<u>2.5 acres</u>	<u>\$ 695/ac</u>	<u>1,738</u>
3) _____	_____	_____	_____
4) _____	_____	_____	_____
5) _____	_____	_____	_____
			<u>Total Cost = \$ 5,921</u>

Assumptions: Assume Means crew R-6 removes 1 mile of powerline per day.

Powerline corridor is 20' wide x 5,350 feet = 2.5 ac.

TOTAL DEMOLITION AND DISPOSAL COST = \$ 6,000

References: Means Site Work 1989
Drawing No. 85210

AREA = N11

SUMMARY

Project	Task	Equip Mnt	Equip Hrs	Labor Cost	Equip Cost	Cy Yds	Work Sheet	Hourly Cost (\$)	Total Cost (\$)	Cost CuYd
Backfill Pit	Doze Highwall Material	D10N	6360	\$22.68	\$92.95	4,033,800	N-11-5	115.63	735,406.80	0.182
Backfill Pit	Doze Adjacent 2 Spoils	D10N	3427	22.68	92.95	2,638,500	N-11-6	115.63	396,264.01	0.150
Spoil Grading	Grade Back 2 & Box Cut Spoil	D10N	7367	22.68	92.95	4,704,800	N-11-7	115.63	851,846.21	0.181
Ramp Grading	Grade All Ramps	D10N	3340	22.68	92.95	2,133,000	N-11-8	115.63	386,204.20	0.181
Sed. Pond Reclamation	Remove Embankments	D10N	34	22.68	92.95	17,400	N-11-13	115.63	3,931.42	0.226
Surf. Stabilization	Terrace Const.	D10N	73	22.68	92.95	--	TER-1	115.63	8,440.99	--
Topsoil Replacement	Topsoil Spreading	657	9055	22.68	143.95	2,513,600	N-11-10	166.63	1,508,834.65	0.600
Topsoil Replacement	Topsoil Spreading Sed. Ponds	657	318	22.68	143.95	133,100	N-11-14	166.63	52,988.34	0.398
Surface Stabilization	Haul Riprap	769C	357	21.71	46.64	38,800	N-11-9	68.35	24,400.95	0.629
Surface Stabilization	Load Riprap	988B	119	22.68	72.41	38,800	N-11-9	95.09	11,315.71	0.292
Surface Stabilization	Place Riprap	988B	143	22.68	72.41	38,800	RIP-1	95.09	13,597.87	0.350
Surface Stabilization	Terrace Construction	14G	58	22.68	31.57	--	TER-1	54.25	3,146.50	--
Highwall Reduction	Drill & Shoot Highwall	MISC	--	--	330,500.00	--	N-11-4	--	330,500.00	--
Facilities	Remove Powerlines	MISC	--	--	6,000.00	--	N-11-16	--	6,000.00	--
Revegetation	Reveg. Disturbed Pit Area	MISC	--	--	649,700.00	--	N-11-11	--	649,700.00	--
Revegetation	Reveg. TSS	MISC	--	--	70,900.00	--	N-11-12	--	70,900.00	--
Revegetation	Reveg. Sediment Ponds	MISC	--	--	55,100.00	--	N-11-15	--	55,100.00	--

Total N-11 Direct Cost:

\$5,108,500.00

ATTACHMENT 24-12

J-19/J-21 Powerline Bond Adjustment

J-19/J-21 Powerline

Bond Adjustment

Reason for Adjustment: In late May, 1994, Peabody is proposing to construct approximately 2.2 miles of additional powerline to service the J-28 facilities and J-16 mine area. This requires a revised bond calculation for the "worst case" year, 1994.

Mine Area J-19/J-21

Project Facilities - Powerline

Task Remove Powerline

WORKSHEET NO. J-19/21-1

STRUCTURE DEMOLITION AND DISPOSAL COST SUMMARY

Listing of Powerlines to be Demolished:

<u>Item</u>	<u>Length</u>	<u>Unit Cost Basis</u>	<u>Demolition Cost</u>
1) Powerlines	2.2 miles	\$4183/mi	\$9,203
2) Revegetate Corridor	5.3 acres	\$ 695/ac	3,684
3)			
4)			
5)			
			Total Cost = <u>\$ 12,887</u>

Assumptions: Assume Means crew R-6 removes 1 mile of powerline per day.

Powerline corridor is 20' wide x 11,600 feet = 5.3 ac.

TOTAL DEMOLITION AND DISPOSAL COST = \$12,900

References: Means Site Work 1989
Drawing No. 85210

Updating total direct costs into current bond costs:

CCI (01/04/93) = 5070.66 vs. CCI (03/08/90) = 4700.67
Total Direct Cost (01/04/93) = \$12,900 x 1.0787 = \$13,900

ATTACHMENT 24-13

Off-Lease Environmental Monitoring
Sites Reclamation Liability

Introduction

The purpose of this reclamation liability estimate is to provide a bond estimate to reclaim approximately 16 existing environmental sites. Ten of these sites are minor sites consisting only of a single riser (e.g., alluvial monitoring well, precipitation gage, or crest gage). The remaining six sites are slightly larger and may include concrete flumes, steel sediment sampler structures, or overhead steel catwalk structures, etc. for stormwater sampling. This estimate includes removing the structures, grading and blending the disturbed area into the surrounding topography, and reclaiming and revegetating the disturbed area.

Mine Area All
Project Off Lease Env. Mont. Sites
Task Site Reclamation

WORKSHEET NO. WW-1

Environmental Monitoring Sites. Approximately 16 off-lease environmental monitoring sites will exist in 1994. The sites vary in size and disturbance area. In order to be conservative, Peabody included enough reclamation liability costs to remove the monitoring structures, grade and blend the site, assuming the entire bonding area is disturbed, and reclaim and revegetate the site. Following is a list of monitoring sites and estimated bonding area:

<u>Site ID</u>	<u>Bond Area (Acres)</u>
ALUV76R	1
ALUV77	1
ALUV94	1
ALUV95	1
ALUV102	1
ARG152	1
ARG153	1
ARG154	1
CG25	1
CG34	1
SW16	3
SW18	3
SW25	3
SW26	3
SW34	3
<u>SW155</u>	<u>3</u>
Total: 16 Sites	28 acres

- A. Remove the six "SW" steel and concrete monitoring structures.

$$\text{Volume} = 6 \text{ sites} \times 300' \times 10' \times 6' = 108,000 \text{ ft}^3$$

$$\text{Structure Demolition Cost} = 108,000 \text{ ft}^3 \times 0.17 \text{ \$/ft}^3 = \underline{\$18,360}$$

- B. Grading to Blend/Drain: (6 sites)

Area = 18 acres

Productivity Calculations: (D-10N, three-shank ripper, U-blade)

$$\text{Adjustment} = \frac{0.75}{\text{operator factor}} \times \frac{0.8}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.0}{\text{grade factor}} \times \frac{2300}{2900} \times \frac{1.0}{\text{production method/blade factor}} \times \frac{1.0}{\text{weight correction factor}}$$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = 0.36$$

$$\text{Hourly Production} = \frac{2}{\text{speed}} \text{ mi/hr} \times \frac{17}{\text{eff. blade width}} \text{ ft} \times 5280 \text{ ft/mi} \times 1 \text{ ac}/43,560 \text{ ft}^2 = 4 \text{ ac/hr}$$

$$\text{Net Hourly Production} = \frac{4}{\text{hourly production}} \text{ ac/hr} \times \frac{0.36}{\text{op. adj. factor}} = 1.44 \text{ ac/hr}$$

$$\text{Hours Required} = \left(\frac{18 \text{ ac.}}{1.44 \text{ ac/hr}} \right) \times 1.143 = 15 \text{ hrs}$$

$$\text{Grading Cost} = 15 \text{ hrs} \times \$145.28 = \underline{\$2179}$$

Reference: Cat Handbook, Ed. 19

- C. Revegetation Costs: (Includes reseeding and 20% failure, see Table 24-2-9) - 6 sites

$$18 \text{ acres} \times \$834/\text{ac} = \underline{\$15,012}$$

- D. Reclaim the 10 minor sites (i.e., ALUV, ARG, CG)

Area = 10 acres

Using the information on Worksheet WW-1, Page 24-4-46:

$$\text{Reclamation Cost} = 10 \text{ sites} \times \$1000 = \underline{\$10,000}$$

- E. Summary:

Total Reclamation Direct Cost for 16 sites:

$$\$18,360 + \$2179 + \$15,012 + \$10,000 = \$45,600$$

$$\text{Indirect Cost @ 11.4\% (see Page 18)} = \underline{5,200}$$

$$\text{Total Reclamation Liability} = \$50,800$$

ATTACHMENT 24-14

J-19 Powerline Reclamation Liability

Introduction

The purpose of this reclamation liability estimate is to provide bonding cost calculations for approximately 2.5 miles of powerline and single-lane ancillary road to be constructed in 1994 to the J-19 mine area.

Mine Area Kayenta

Project Facilities:J-19 Powerline

Task Remove Powerline

WORKSHEET NO. P-4

STRUCTURE DEMOLITION AND DISPOSAL COST SUMMARY

Listing of Powerlines to be Demolished:

<u>Item</u>	<u>Length</u>	<u>Unit Cost Basis</u>	<u>Demolition Cost</u>
1) <u>Powerlines</u>	<u>2.5 miles</u>	<u>\$4750/mi</u>	<u>\$11,875</u>
2) <u>Revegetate Corridor</u>	<u>6.1 acres</u>	<u>\$ 695/ac</u>	<u>4,240</u>
3) _____			
4) _____			
5) _____			

Total Cost = \$ 16,115

Assumptions: Assume Means crew R-6 removes 1 mile of powerline per day.

Powerline corridor is 20' wide x 13,200 feet = 6.1 ac.

TOTAL DEMOLITION AND DISPOSAL DIRECT COST = \$16,200

References: Means Site Work 1993
Drawing No. 85210

Mine Area J-19
 Project Powerline-Ancillary Rds
 Task Surface Removal

WORKSHEET NO. P-4a

PRODUCTIVITY AND HOURS REQUIRED FOR DOZER USE

Earthmoving Activity: Push one foot of gravel/scoria off the side of the road for burial

Characterization of Dozer Used (type, size, etc.): D-10N, three-shank ripper, U-blade

Description of Dozer Use (origin, destination, grade, haul distance, material, etc.):

Volume = 1' deep x 20' wide x 13,200' long = 9,800 cy
 Push = 50'

Productivity Calculations:

$$\text{Operating Adjustment Factor} = \frac{0.75}{\text{operator factor}} \times \frac{0.8}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.0}{\text{grade factor}} \times \frac{2300}{3000} \times \frac{1.0}{\text{weight correction factor}} \times \frac{1.0}{\text{production method/blade factor}}$$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = \underline{0.34}$$

$$\text{Net Hourly Production} = \frac{2,800}{\text{normal hourly production}} \text{ yd}^3/\text{hr} \times \frac{0.34}{\text{operating adjustment factor}} = \underline{952} \text{ yd}^3/\text{hr}$$

$$\text{Hours Required} = \left(\frac{9,800}{\text{volume to be moved}} \text{ yd}^3 \right) / \left(\frac{952}{\text{net hourly production}} \text{ yd}^3/\text{hr} \right) \times 1.143 = \underline{12} \text{ hrs}$$

References: Cat Handbook Ed. 19
 Drawing No. 89800

Mine Area J-19
 Project Powerline-Ancillary Rds
 Task Rip Subgrade

WORKSHEET NO. P-4b

PRODUCTIVITY AND HOURS REQUIRED FOR RIPPER-EQUIPPED DOZER USE

Ripping Activity: After surface material is removed, rip to a depth of three feet to aid in plant growth

Characterization of Dozer and Ripper Used: D-10N, Three shank ripper, U-blade

Description of Ripping (ripping depth, cut spacing, cut length, and material to be ripped):

rip depth = 3'	Volume = 3' deep x 20' wide x 13,200' long
cut spacing = 8.5' per pass	= 29,400 cy
cut length = 300'	

Productivity Calculations:

$$\text{Cycle time} = \left(\frac{300}{\text{cut length}} \right) \text{ ft} / \left(\frac{88 \text{ fpm}}{\text{speed}} \right) + \frac{0.25}{\text{turn time}} = 3.66 \text{ min/pass}$$

$$\text{Passes/hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} / \frac{3.66 \text{ min/pass}}{\text{cycle time}} = 13.7 \text{ passes/hr}$$

$$\text{Volume cut per pass} = \left(\frac{3}{\text{tool penetration}} \text{ ft} \times \frac{8.5}{\text{cut spacing}} \text{ ft} \times \frac{300}{\text{cut length}} \text{ ft} \right) / 27 \frac{\text{ft}^3}{\text{yd}^3} = 283 \text{ bank yd}^3/\text{pass}$$

$$\text{Ripping Production} = 283 \text{ bank yd}^3/\text{pass} \times 13.7 \text{ passes/hr} = 3,877 \text{ bank yd}^3/\text{hr}$$

$$\text{Hours Required} = \left(\frac{29,400 \text{ bank yd}^3}{\text{volume to be ripped}} / \frac{3,877 \text{ bank yd}^3/\text{hr}}{\text{hourly production}} \right) \times 1.143 = 9 \text{ hrs}$$

References: Cat Handbook Ed. 19
 Drawing No. 89800

Mine Area J-19
 Project Powerline-Ancillary Rds
 Task Grading to Blend/Drain

WORKSHEET NO. P-4c

PRODUCTIVITY AND HOURS REQUIRED FOR DOZER USE—GRADING

Earthmoving Activity: Grading the cut and fills to blend into the surrounding topography to drain, and burial of road surface material a minimum of three feet

Characterization of Dozer Used (type, size, etc.): D-10N, three-shank ripper, U-blade

Description of Dozer Use (push distance, % grade, blade effective length, operating speed, etc.):

20' wide x 13,200' long = 6.1 ac.

Productivity Calculations:

$$\text{Operating Adjustment Factor} = \frac{0.75}{\text{operator factor}} \times \frac{0.8}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.0}{\text{grade factor}} \times \frac{2300}{2900} \times \frac{1.0}{\text{weight correction factor}} \times \frac{1.0}{\text{production method/blade factor}}$$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = \frac{0.36}{\text{factor}}$$

$$\text{Hourly Production} = \frac{2}{\text{speed}} \text{ mi/hr} \times \frac{17}{\text{eff. blade width}} \text{ ft} \times 5280 \text{ ft/mi} \times 1 \text{ ac}/43,560 \text{ ft}^2 = \frac{4}{\text{ac/hr}}$$

$$\text{Net Hourly Production} = \frac{4}{\text{hourly production factor}} \text{ ac/hr} \times \frac{0.36}{\text{op. adj. factor}} = \frac{1.44}{\text{ac/hr}}$$

$$\text{Hours Required} = (\frac{6.1}{\text{ac.}} / \frac{1.44}{\text{ac/hr}}) \times 1.143 = \frac{5}{\text{hrs}}$$

References: Cat Handbook Ed. 19
 Drawing No. 89800
 See AR-3

Mine Area All

Project Facilities-Ancillary Roads

Task Topsoil Spreading

WORKSHEET NO. P-4d

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Haul 1.25' of topsoil material to cover graded area

Characterization of Scraper Used (type, capacity, etc.): Cat 657 P-P

Description of Scraper Route (haul distance, % grade, etc.):

3,000' one way

Volume = 20' wide x 13,200' long x 1.25' deep = 12,300 cy

$$\text{Cycle time} = \frac{1.0 \text{ min}}{\text{load time}} + \frac{\text{min}}{\text{loaded trip time}} + \frac{1.0 \text{ min}}{\text{maneuver and spread time}} + \frac{\text{min}}{\text{return trip time}} = 4.23 \text{ min}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} - \frac{\text{min}}{\text{cycle}} = \text{cycles/hr}$$

$$\text{Hourly Production} = \frac{\text{yd}^3}{\text{adjusted load}} \times \text{cycles/hr} = \text{yd}^3/\text{hr}$$

$$\text{Hours Required} = \left(\frac{12,300 \text{ yd}^3}{\text{volume to be handled}} \right) / \left(\frac{366.1 \text{ yd}^3/\text{hr}}{\text{net hourly production}} \right) \times 1.143 = 39 \text{ hrs}$$

Cat VEHSIM used for production estimate.

References: Cat VEHSIM
Drawing No. 89800

Summary

Direct Costs:

<u>Activity</u>	<u>Hours</u>	<u>Cost/Hour</u>	<u>Total Direct Cost</u>
D-10N Activity	26	\$145.28	\$ 3,800
657E P-P	39	\$204.71	8,000
<u>Structure Demolition and Disposal</u>	—	—	<u>16,200</u>
Total Direct Cost:			\$28,000
Total Indirect Cost: (11.4% - see Page 18, 10/01/94 Revision)			\$ <u>3,200</u>
		Total Reclamation Liability:	<u>\$31,200</u>

ATTACHMENT 24-15

**N-6/N-11 Powerline and N-11 Facilities Construction Area
Reclamation Liability**

Introduction

The purpose of this reclamation liability estimate is to provide bonding cost calculations for approximately 0.5 miles of powerline to be constructed in 1994 to the N-11 truck dump/facilities site and an additional 20 acres for the N-11 facilities construction area.

Mine Area Kayenta

Project Facilities:N-6/N-11 Powerline

Task Remove Powerline

WORKSHEET NO. P-5

STRUCTURE DEMOLITION AND DISPOSAL COST SUMMARY

Listing of Powerlines to be Demolished:

<u>Item</u>	<u>Length</u>	<u>Unit Cost Basis</u>	<u>Demolition Cost</u>
1) Powerlines	0.5 miles	\$4750/mi	\$2,375
2) Revegetate Corridor	1.2 acres	\$ 695/ac	834
3)			
4)			
5)			
			Total Cost = \$ 3,209

Assumptions: Assume Means crew R-6 removes 1 mile of powerline per day.

Powerline corridor is 20' wide x 2,500 feet = 1.2 ac.

TOTAL DEMOLITION AND DISPOSAL DIRECT COST = \$ 3,300

References: Means Site Work 1993
Drawing No. 85210

Mine Area Kayenta

Project Facilities:M-11 Facilities

Task Topsoil Spreading

WORKSHEET NO. KM-13a

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Haul 1.25' of topsoil material to cover graded area (see Worksheet KM-12a)

Characterization of Scraper Used (type, capacity, etc.): Cat 657E P-P

Description of Scraper Route (haul distance, % grade, etc.):

3000' one way

Volume = 20 ac x 1.25' = 40,400 cy

Cycle time = $\frac{1.0}{\text{load time}} \text{ min} + \frac{\quad}{\text{loaded trip time}} \text{ min} + \frac{1.0}{\text{maneuver and spread time}} \text{ min} + \frac{\quad}{\text{return trip time}} \text{ min} = 4.23 \text{ min}$

Cycles/Hour = $\frac{50 \text{ min/hr}}{\text{work hour factor}} - \frac{\quad}{\text{min/cycle}} = \quad \text{cycles/hr}$

Hourly Production = $\frac{\quad \text{yd}^3}{\text{adjusted load}} \times \quad \text{cycles/hr} = \quad \text{yd}^3/\text{hr}$

Hours Required = $(\frac{40,400 \text{ yd}^3}{\text{volume to be handled}} / \frac{366.1 \text{ yd}^3/\text{hr}}{\text{net hourly production}}) \times 1.143 = 126 \text{ hrs}$

Cat VEHSIM used for production estimate.

References: Cat VEHSIM

Mine Area Kayenta

Project Facilities:N-11 Facilities

Task Grading to Blend/Drain

WORKSHEET NO. KM-12a

PRODUCTIVITY AND HOURS REQUIRED FOR DOZER USE--GRADING

Earthmoving Activity: Grading the cut and fills to blend into the surrounding topography to drain additional area for powerline construction and construction activities

Characterization of Dozer Used (type, size, etc.): D-10N, three-shank ripper, U-blade

Description of Dozer Use (push distance, % grade, blade effective length, operating speed, etc.):

109 - 89 = 20 acres

Productivity Calculations:

$$\text{Operating Adjustment Factor} = \frac{0.75}{\text{operator factor}} \times \frac{0.8}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.0}{\text{grade factor}} \times \frac{2300}{2900} \times \frac{1.0}{\text{weight correction factor}} \times \frac{1.0}{\text{production method/blade factor}}$$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = \underline{0.36}$$

$$\text{Hourly Production} = \frac{2}{\text{speed}} \text{ mi/hr} \times \frac{17}{\text{eff. blade width}} \text{ ft} \times 5280 \text{ ft/mi} \times 1 \text{ ac}/43,560 \text{ ft}^2 = \underline{4} \text{ ac/hr}$$

$$\text{Net Hourly Production} = \frac{4}{\text{hourly production factor}} \text{ ac/hr} \times \frac{0.36}{\text{op. adj. factor}} = \underline{1.44} \text{ ac/hr}$$

$$\text{Hours Required} = (\underline{20} \text{ ac.} / \underline{1.44} \text{ ac/hr}) \times 1.143 = \underline{16} \text{ hrs}$$

References: Cat Handbook Ed. 19

Mine Area Kayenta

Project Facilities:N-11 Facilities

Task Revegetation

WORKSHEET NO. KM-14a

REVEGETATION COSTS

Name and Description of Area to be Revegetated: N-11 Facilities (see Worksheet KM-12a)

Description of Revegetation Activities: Seed areas that have been covered with suitable material

Reseeding:

20 acres x (\$ 40.00 per acre + \$ 630.00 per acre) = \$ 13,400
(# of acres to be reseeded) (\$/acre for seedbed preparation) (\$/acre for seeding, fertilizing, mulching, and fencing) (costs for reseeded)

Planting Trees and Shrubs: 1)

20 acres x \$ 25.00 per acre = \$ 500
(# of acres for planting) (\$/acre for planting trees and shrubs) (costs for planting)

Other Revegetation Activity for this Area (e.g., Soil Sampling):

(Describe and provide cost estimate with documentation; use additional sheets if necessary.)

Total Cost = \$ 13,900 + 20% failure

TOTAL REVEGETATION COST FOR THIS AREA = \$ 16,700

References: PCC Actual Costs

Summary

Direct Costs:

<u>Activity</u>	<u>Hours</u>	<u>Cost/Hour</u>	<u>Total Direct Cost</u>
Powerline Removal	—	—	\$ 3,300
D-10N Activity	16	\$145.28	2,400
657E P-P Activity	126	204.71	25,800
Revegetation	—	—	<u>16,700</u>
Total Direct Cost:			\$48,200
Total Indirect Cost: (11.4% - see Page 18, 10/01/94 Revision) =			\$ <u>5,500</u>
		Total Reclamation Liability =	<u>\$53,700</u>

ATTACHMENT 24-16

J-19 Mine Area Bond Adjustment

J-19 Mine Area
Bond Adjustment

Reason for Adjustment: The 03/08/90 bond estimate only assumed 509 acres of the J-19 mine area was disturbed in the "worst case" year; whereas, the revised mine plan with the addition of the new box cut area has 1385 acres disturbed. This requires a revised bond calculation. In the revised J-19 bond calculation, the "worst case" scenario was assumed for the J-19 mine area including the following:

1. 16,700 feet of box cut spoil plus 4 spoil ridge of backfilling and grading is required.
2. Total overburden, interburden, and coal removal depth at the highwall is assumed to be 125 feet.
3. Reclamation of ten ramps which connect with previously permitted and bonded the primary road system.
4. Reclamation of all J-19 topsoil stockpiles sites.
5. All other support facilities, powerlines, exterior roads outside the J-19 mine area, and support equipment are included in the previously approved bond calculations.
6. There is no pre-1994 revegetation maintenance cost required for J-19, everything is included in Category I.

J-19 Mine Area

Cost Summary

DIRECT COSTS

Pit Area:

Highwall Reduction (Blasting)	=	\$ 567,100
Doze Highwall Material	=	1,830,700
Doze Adjacent Two Spoils	=	972,500
Grade Back Two Spoils & Box Cut Spoil	=	2,080,800
Misc. Grading	=	391,900
Ramp Grading	=	710,700
Surface Stabilization	=	131,500
Topsoil Replacement	=	3,053,200
Revegetation - Pit Area	=	1,155,100
Revegetation - Topsoil Stockpiles	=	<u>164,300</u>
Total Direct Cost:		\$11,057,800

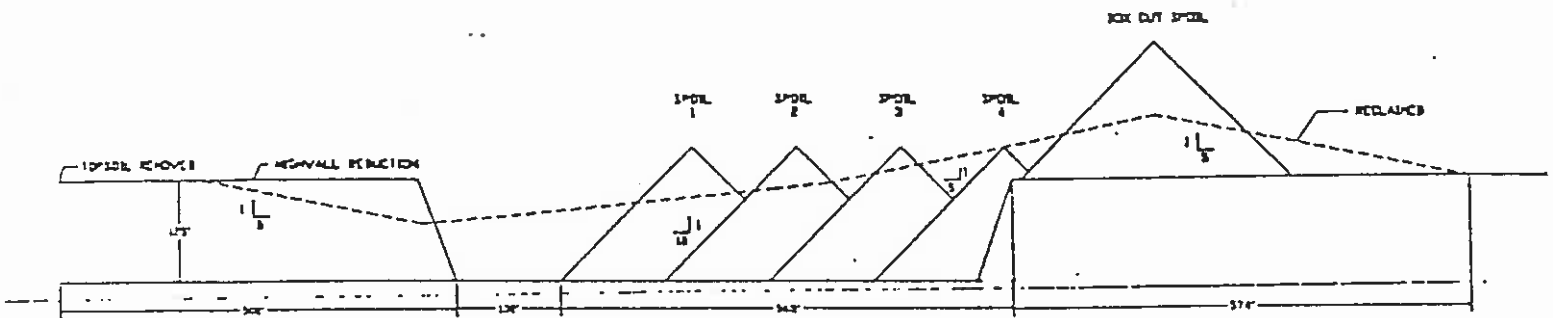
INDIRECT COSTS

Mobilization and Demobilization (1% of Direct Costs)	=	\$ 110,600
Contingencies (2% of Direct Costs)	=	221,200
Engineering Redesign Fee (2.5% of Direct Costs)	=	276,400
Contractor Profit and Overhead (3.7% of Direct Costs)	=	409,100
Reclamation Management Fee (2.5% of Direct Costs)	=	<u>243,300</u>
TOTAL INDIRECT COSTS	=	\$ 1,260,600
TOTAL J-19 RECLAMATION LIABILITY	=	\$12,318,400

Mine Area: J-19
 Project Open Pit Backfilling
 Task Open Pit Backfilling

WORKSHEET NO. J-19-1

EARTHWORK QUANTITY WORKSHEET



Highwall Reduction

Area = 7,643 sq. ft. (digitized area)
 Pit Length = 16,700 ft.
 Volume = 4,727,300 cu. yd. (for drilling and shooting)
 Volume (including 25% swell) = 5,909,200 cu. yd. (for dozing)

Spoil to Open Pit

Spoil 1, 2 = 6,249 sq. ft. x 16,700 ft. = 3,865,100 cu. yd.

Spoil Grading

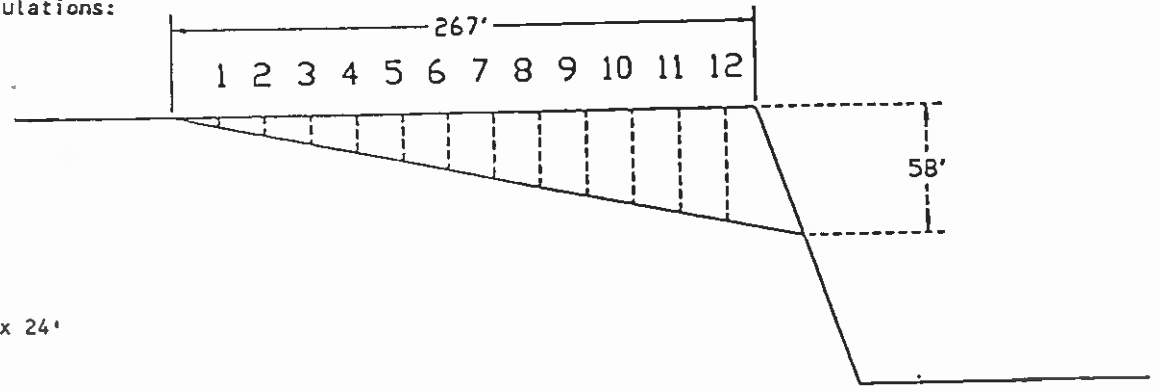
Spoil 3, 4 and Box Cut Spoil = 11,143 sq. ft. x 16,700 ft. =
 6,892,200 cu. yd.

Mine Area J-19
 Project Highwall Reduction
 Task Drill & Shoot Highwall

WORKSHEET NO. J-19-2

OTHER RECLAMATION ACTIVITY COSTS

Cost Estimate Calculations:



Drill Pattern 21' x 24'

Drill Hole	1	2	3	4	5	6	7	8	9	10	11	12	Total
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Dist. to Hiwall Face (ft)

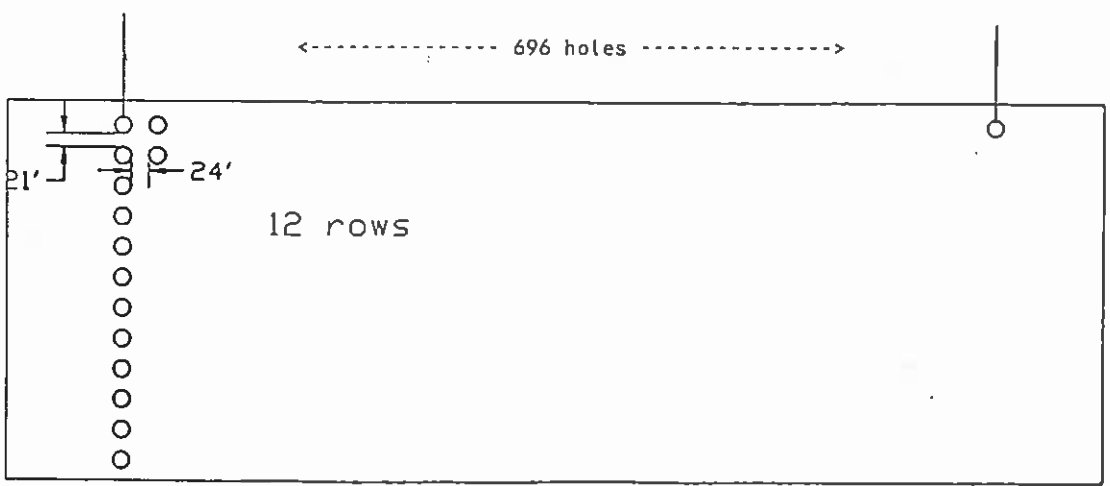
	2	52	231	210	189	168	147	126	105	84	63	42	21
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Drill Hole

Depth (ft)	2.9	7.1	11.3	15.5	19.7	23.9	28.1	32.3	36.5	40.7	44.9	49.1	312.0
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Explosives in

Column (lbs)	24.4	59.6	94.9	130.2	165.5	200.8	236.0	271.3	306.6	341.9	377.2	412.4	2620.8
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Mine Area J-19
Project Highwall Reduction
Task Drill & Shoot Highwall

WORKSHEET NO. J-19-3

OTHER RECLAMATION ACTIVITY COSTS

Descriptions of Reclamation Activity: Blasting to reduce highwall

Assumptions:

Powder Factor = 0.45 lb/yd
Hole Diameter = 9-7/8 inches
Drill = Ingersoll Rand DM 50
Drilling Rate = 1.6 ft/min.
Bit Life = 8000 ft.
Bit Cost = \$1200/bit
Explosives = \$0.10/lb.
Drill Cost = \$115.31/hr.
Blaster rate = \$16.47 + 3.48/hr.
Driller rate = \$16.47 + 3.48/hr.

Sources:

BM/KM Costs for 1988
Furnished by applicant
Cost Reference Guide
BM/KM Rate for 1988
Furnished by applicant
Furnished by applicant
BM/KM Costs for 1988
Cost Reference Guide
Bacon Davis
Bacon Davis

References: Dataquest, Cost Reference Guide for Construction Equipment, 1994
U.S. Department of Labor, Davis-Bacon Wage Rates

Mine Area J-19
Project Highwall Reduction
Task Drill & Shoot Highwall

WORKSHEET NO. J-19-4

OTHER RECLAMATION ACTIVITY COSTS

Total No. Holes = $\frac{16,700'}{24'} = 696$ Holes x 12 Rows = 8,352 Holes

Total Feet of Drilling Required Total Amount of Explosives

312 ft/12 holes x 8352 = 217,150 ft. 2620.8 lbs/12 holes x 8352 =
1,824,080 lbs.

Avg. Drilling Rate = 1.6 ft/min.

Time = $\frac{217,150 \text{ ft.}}{1.6 \text{ ft/min} \times 60 \text{ min/hr}} = 2,262$ hrs.

Cost Estimate Calculations:

Drill Cost Driller Cost Blaster Cost
Drilling = (2,262 hr x \$115.31/hr) + (2,262 hr x \$19.95/hr) + (2,262 x \$19.95/hr)

Cost = \$351,100

28.0 bits @ \$1200/bit = \$33,600

Explosives: \$0.10/lb. x 1,824,080 lb. = \$182,408

TOTAL = \$567,100

Mine Area J-19
 Project Backfill Pit
 Task Doze Highwall Material

WORKSHEET NO. J-19-5

PRODUCTIVITY AND HOURS REQUIRED FOR DOZER USE

Earthmoving Activity: Doze blasted highwall reduction material into pit.

Characterization of Dozer Used (type, size, etc.): D-10N, three-shank ripper, U-blade

Description of Dozer Use (origin, destination, grade, haul distance, material, etc.):

180' Push

Productivity Calculations:

Operating

$$\text{Adjustment Factor} = \frac{0.75}{\text{operator factor}} \times \frac{0.8}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.4}{\text{grade factor}} \times \frac{0.82}{\text{weight correction factor}} \times \frac{1.0}{\text{production method/blade factor}}$$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = \frac{0.51}{\text{operating adjustment factor}}$$

$$\text{Net Hourly Production} = \frac{1,050}{\text{normal hourly production}} \text{ yd}^3/\text{hr} \times \frac{0.51}{\text{operating adjustment factor}} = \frac{536}{\text{net hourly production}} \text{ yd}^3/\text{hr}$$

$$\text{Hours Required} = \left(\frac{5,909,200}{\text{volume to be moved}} \text{ yd}^3 / \frac{536}{\text{net hourly production}} \text{ yd}^3/\text{hr} \right) \times 1.143 = \frac{12,601}{\text{hrs}}$$

References: Cat Handbook, Ed. 19
 See Table 24-2-3

Mine Area J-19

Project Backfill Pit

Task Doze Adjacent 2 Spoils

WORKSHEET NO. J-19-6

PRODUCTIVITY AND HOURS REQUIRED FOR DOZER USE

Earthmoving Activity: Push 2 Adjacent Spoils into Open Pit.

Characterization of Dozer Used (type, size, etc.): D-10N, three-shank ripper, U-Blade

Description of Dozer Use (origin, destination, grade, haul distance, material, etc.):

200' Push

Productivity Calculations:

Operating

$$\text{Adjustment Factor} = \frac{0.75}{\text{operator factor}} \times \frac{1.2}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.2}{\text{grade factor}} \times \frac{0.82}{\text{weight correction factor}} \times \frac{1.0}{\text{production method/blade factor}}$$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = \frac{0.66}{\text{operating adjustment factor}}$$

$$\text{Net Hourly Production} = \frac{1,000}{\text{normal hourly production}} \text{ yd}^3/\text{hr} \times \frac{0.66}{\text{operating adjustment factor}} = \frac{660}{\text{net hourly production}} \text{ yd}^3/\text{hr}$$

$$\text{Hours Required} = \left(\frac{3,865,100}{\text{volume to be moved}} \text{ yd}^3 / \frac{660}{\text{net hourly production}} \text{ yd}^3/\text{hr} \right) \times 1.143 = \frac{6,694}{\text{hrs.}}$$

References: Cat Handbook, Ed. 19
See Table 24-2-3

Mine Area J-19
 Project Spoil Grading
 Task Grade 2 Spoils & Box Cut Spoil

WORKSHEET NO. J-19-7

PRODUCTIVITY AND HOURS REQUIRED FOR DOZER USE

Earthmoving Activity: Grade the Back 2 Spoil Ridges and Box Cut Spoil (First 2 Spoils go into Pit)

Characterization of Dozer Used (type, size, etc.): D-10N, 3-shank ripper, U-blade

Description of Dozer Use (origin, destination, grade, haul distance, material, etc.):

200' Push

Productivity Calculations:

Operating

$$\text{Adjustment} = \frac{0.75}{\text{operator factor}} \times \frac{1.2}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.0}{\text{grade factor}} \times \frac{0.82}{\text{weight correction factor}} \times \frac{1.0}{\text{production method/blade factor}}$$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = 0.55$$

$$\text{Net Hourly Production} = \frac{1,000}{\text{normal hourly production}} \text{ yd}^3/\text{hr} \times \frac{0.55}{\text{operating adjustment factor}} = 550 \text{ yd}^3/\text{hr}$$

$$\text{Hours Required} = \left(\frac{6,892,200}{\text{volume to be moved}} \text{ yd}^3 / \frac{550}{\text{net hourly production}} \text{ yd}^3/\text{hr} \right) \times 1.143 = 14,323 \text{ hrs.}$$

References: Cat Handbook, Ed. 19
 See Table 24-2-3

Mine Area J-19

Project RAMP GRADING

Task Grade All Ramps

WORKSHEET NO. J-19-8

PRODUCTIVITY AND HOURS REQUIRED FOR DOZER USE

Earthmoving Activity: Ramp Grading

Characterization of Dozer Used (type, size, etc.): D-10N, three-shank ripper, U-Blade

Description of Dozer Use (origin, destination, grade, haul distance, material, etc.):

Productivity Calculations:

Operating

$$\text{Adjustment Factor} = \frac{0.75}{\text{operator factor}} \times \frac{1.2}{\text{material factor}} \times \frac{0.83}{\text{work hour factor}} \times \frac{1.0}{\text{grade factor}} \times \frac{0.82}{\text{weight correction factor}} \times \frac{1.0}{\text{production method/blade factor}}$$

$$\frac{0.9}{\text{visibility}} \times \frac{1.0}{\text{elevation}} \times \frac{1.0}{\text{direct drive transmission}} = 0.55$$

$$\text{Net Hourly Production} = \frac{1,000}{\text{normal hourly production}} \text{ yd}^3/\text{hr} \times \frac{0.55}{\text{operating adjustment factor}} = 550 \text{ yd}^3/\text{hr}$$

$$\text{Hours Required} = \left(\frac{2,354,000}{\text{volume to be moved}} \text{ yd}^3 \right) / \left(\frac{550}{\text{net hourly production}} \text{ yd}^3/\text{hr} \right) \times 1.143 = 4,892 \text{ hrs.}$$

References: Cat Handbook, Ed. 19
See Table 24-2-4

Mine Area J-19
Project Grading
Task Miscellaneous Grading

WORKSHEET NO. J-19-9

OTHER RECLAMATION ACTIVITY COSTS

Descriptions of Reclamation Activity:

Miscellaneous grading in and around the pit area, especially at either end of the pit that is not accounted for in the normal spoil pile grading.

Assumptions:

Assume that the grading required is a mixture of rough grading and final grading. Estimate one shift per acre.

Cost Estimate Calculations: 295 ac. x 8 hrs. x \$145.28 x 1.143 =

TOTAL = \$391,900

References: Peabody Experience
Table 24-2-5

Mine Area J-19
 Project Unsuitable Spoil
 Task Haul 2.75 Feet of Suitable
Material to Cover Unsuitable
Material

WORKSHEET NO. J-19-10

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Haul suitable plant growth material to graded spoil areas

Characterization of Scraper Used (type, capacity, etc.): Cat 657E P-P

Description of Scraper Route (haul distance, % grade, etc.):

See VEHSIM tables.

$$\text{Cycle time} = \frac{1.0}{\text{load time}} \text{ min} + \frac{0.56}{\text{loaded trip time}} \text{ min} + \frac{1.0}{\text{maneuver and spread time}} \text{ min} + \frac{0.46}{\text{return trip time}} \text{ min} = \underline{3.02} \text{ min}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} - \text{min/cycle} = \text{cycles/hr}$$

$$\text{Hourly Production} = \frac{\text{adjusted load}}{\text{adjusted load}} \text{ yd}^3 \times \text{cycles/hr} = \text{yd}^3/\text{hr}$$

$$\text{Hours Required} = \left(\frac{2,613,200 \text{ yd}^3}{\text{volume to be handled}} / \frac{615.3 \text{ yd}^3}{\text{net hourly production}} \right) \times 1.143 = \underline{4,854} \text{ hrs.}$$

References: Cat VEHSIM
 See Attachment 24-5 and Table 24-2-7

Mine Area J-19

Project Topsoil Replacement

Task 1.25 Feet of Topsoil on
Disturbed Area

WORKSHEET NO. J-19-11

PRODUCTIVITY FOR SCRAPER USE

Earthmoving Activity: Haul topsoil from stockpiles to regraded spoil

Characterization of Scraper Used (type, capacity, etc.): Cat 657E P-P

Description of Scraper Route (haul distance, % grade, etc.):

See VEHSIM tables.

$$\text{Cycle time} = \frac{1.0}{\text{load time}} \text{ min} + \frac{2.43}{\text{loaded trip time}} \text{ min} + \frac{1.0}{\text{maneuver and spread time}} \text{ min} + \frac{1.38}{\text{return trip time}} \text{ min} = \underline{5.81} \text{ min}$$

$$\text{Cycles/Hour} = \frac{50 \text{ min/hr}}{\text{work hour factor}} - \text{min/cycle} = \text{cycles/hr}$$

$$\text{Hourly Production} = \frac{\text{adjusted load}}{\text{load}} \text{ yd}^3 \times \text{cycles/hr} = \text{yd}^3/\text{hr}$$

$$\text{Hours Required} = \left(\frac{2,793,100 \text{ yd}^3}{\text{volume to be handled}} / \frac{317.3 \text{ yd}^3/\text{hr}}{\text{net hourly production}} \right) \times 1.143 = \underline{10,061} \text{ hrs.}$$

References: Cat VEHSIM
See Attachment 24-5 and Table 24-2-7

Mine Area J-19
 Project Revegetation
 Task Revegetate Dist. Area

WORKSHEET NO. J-19-12

REVEGETATION COSTS

Name and Description of Area to be Revegetated:

J-19 Mining area and ramps/roads beyond 4 spoil distance

Description of Revegetation Activities:

Revegetation of "worst case" disturbance area. Assume 20% failure rate.

Reseeding:

<u>1385</u>	acres x	(\$ <u>40.00</u>	per acre +	\$ <u>630.00</u>	per acre) =	<u>\$927,950</u>
(# of acres to be reseeded)		(\$/acre for seedbed preparation)		(\$/acre for seeding, fertilizing, mulching, and fencing)		(costs for reseeding)

Planting Trees and Shrubs: 1)

<u>1385</u>	acres x	\$ <u>25</u>	per acre =	\$ <u>34,625</u>
(# of acres for planting)		(\$/acre for planting trees and shrubs)		(costs for planting)

Other Revegetation Activity for this Area (e.g., Soil Sampling):

(Describe and provide cost estimate with documentation; use additional sheets if necessary.)

Total Cost = \$962,575 + 20% failure

TOTAL REVEGETATION COST FOR THIS AREA = \$1,155,090

References: Peabody Actual Costs
 Granite Seed Co.
 Table 24-2-7 (Dist. Area)

Mine Area J-19
Project Reveg.-Topsoil Stockpiles
Task Revegetation

WORKSHEET NO. J-19-13

REVEGETATION COSTS

Name and Description of Area to be Revegetated:

J-19 Topsoil Stockpiles Area

Description of Revegetation Activities:

Area = 121 ac.

Reseeding:

<u>121</u>	acres x (\$	<u>40.00</u>	per acre + \$	<u>630.00</u>	per acre) = \$	<u>81,070</u>
(# of acres to be reseeded)		(\$/acre for seedbed preparation)		(\$/acre for seeding, fertilizing, and mulching)		(costs for reseeding)

Planting Trees and Shrubs:

<u>121</u>	acres x \$	<u>25</u>	per acre = \$	<u>3,025</u>
(# of acres for planting)		(\$/acre for planting trees and shrubs)		(costs for planting)

Other Revegetation Activity for this Area (e.g., Soil Sampling):

(Describe and provide cost estimate with documentation; use additional sheets if necessary.)

Total Cost = \$84,095 + 20% failure

Total Revegetation Cost for This Area = \$100,900

References: PCC Actual Costs
Granite Seed Co

Mine Area J-19
Project Reveg.-Topsoil Stockpiles

Task Revegetation

WORKSHEET NO. J-19-13a

REVEGETATION COSTS

Name and Description of Area to be Revegetated:

J-19 Topsoil Stockpiles Area

Description of Revegetation Activities:

Additional Area = 76 ac.

Reseeding:

<u>76</u>	acres x (\$	<u>40.00</u>	per acre + \$	<u>630.00</u>	per acre) = \$	<u>50,920</u>
(# of acres		(\$/acre for		(\$/acre for		(costs
to be		seedbed		seeding,		for
reseeded)		preparation)		fertilizing,		reseeding)
				and mulching)		

Planting Trees and Shrubs:

<u>76</u>	acres x \$	<u>25</u>	per acre = \$	<u>1,900</u>
(# of acres		(\$/acre for planting		(costs for
for planting)		trees and shrubs)		planting)

Other Revegetation Activity for this Area (e.g., Soil Sampling):

(Describe and provide cost estimate with documentation; use additional sheets if necessary.)

Total Cost = \$52,820 + 20% failure

Total Revegetation Cost for This Area = \$63,400

References: PCC Actual Costs
Granite Seed Co

J-19 Direct Cost Summary

A	B	C	D	E	F	G	H	I	J	K	L	M
	AREA	PROJECT	TASK	EQUIPMNT	EQUIPHRS	LABORCST	EQUIPCST	CUYDS	WRKSHEET	HRLYCOST	TOTALCST	COSTCY
356	J19	BACKFILL PIT	DOZE HIGHWALL MATRL	D10N	12,601	\$20.85	\$124.43	5,909,200	J-19-5	\$145.28	\$1,890,873.28	\$0.310
357	J19	BACKFILL PIT	DOZE ADJ 2 SPOILS	D10N	8,694	\$20.85	\$124.43	3,665,100	J-19-6	\$145.28	\$972,504.32	\$0.252
360	J19	GRADING	MISC GRADING	D10N	---	---	\$391,900.00	---	J-19-9	---	\$391,900.00	---
355	J19	HIGHWALL REDUC	DRILL & SHOOT HWALL	MISC	---	---	\$567,100.00	4,727,300	J-19-4	---	\$567,100.00	\$0.120
359	J19	RAMP GRADING	GRADE ALL RAMPS	D10N	4,892	\$20.85	\$124.43	2,354,000	J-19-8	\$145.28	\$710,709.76	\$0.302
367	J19	REVEG TSPILE	REVEGETATION	MISC	---	---	\$100,900.00	---	J-19-13	---	\$100,900.00	---
368	J19	REVEG TSPILE	REVEGETATION	MISC	---	---	\$63,400.00	---	J-19-13a	---	\$63,400.00	---
366	J19	REVEGETATION	REVEGETATION	MISC	---	---	\$1,155,090.00	---	J-19-12	---	\$1,155,090.00	---
358	J19	SPOIL GRADING	GRADE 2 SPOILS & B.CUT	D10N	14,323	\$20.85	\$124.43	6,892,200	J-19-7	\$145.28	\$2,080,845.44	\$0.302
307	J19	SURFACE STABLE	GRADE TERRACES	D10N	183	\$20.85	\$124.43	---	TER-1	\$145.28	\$28,586.24	---
309	J19	SURFACE STABLE	GRADE TERRACES	14G	148	\$20.85	\$40.63	---	TER-1	\$61.48	\$8,976.08	---
370	J19	SURFACE STABLE	HAUL RIPRAP	769C	623	\$20.85	\$62.87	35,000	J-19-14	\$83.72	\$52,157.56	\$1.490
318	J19	SURFACE STABLE	SPREAD RIPRAP	988B	250	\$20.85	\$74.69	---	RIP-1	\$85.54	\$23,885.00	---
371	J19	SURFACE STABLE	LOAD RIPRAP	988B	208	\$20.85	\$74.69	35,000	J-19-14	\$85.54	\$19,872.32	\$0.568
363	J19	T.S. REPLACMNT	TOP SOIL SPREADING	657E	10,091	\$20.85	\$183.86	2,783,100	J-19-11	\$204.71	\$2,059,587.31	\$0.737
362	J19	UNSUITABLE HW	COVER HW WITH SOIL	657E	4,854	\$20.85	\$183.86	2,613,200	J-19-10	\$204.71	\$993,662.34	\$0.360
TOTAL					54,835			29,224,100			\$11,057,848.65	

